

Indian Standard IS 3626:2024 - Your Guide to Reliable Locked Coil Winding Ropes for Mining

IS 3626:2024 is the revised Indian Standard for IS 3626:2001 which give the technical specification for Locked Coil Winding Ropes. These locked coil Winding Ropes are primarily used in Mining Industry.

Given the **extensive use of locked coil winding ropes in mining industry**, **strength and torsion** apart from appropriate size and length **are one of the main parameters of significance** for the user group of this product. These ropes are meant **for load bearing applications** and hence the requirement of such properties.

This Indian Standard specifies the various requirements of this product – from Raw material requirement (chemical properties) to dimensional aspects covering the various properties such as Tensile Strength, Breaking Force, Mass and Torsional Strength for Galvanized as well as Ungalvanized ropes.

The Standard also covers the **constructional requirement and lubrication requirement of the ropes**. Three major tests specified in the Standard viz. **Tensile test, Torsion test and Reverse bend test** ensures the conformity of the ropes to the requirements of this Standard.

In Summary, IS 3626:2024 ensures that the Standard (ISI) marked Locked Coil Winding Ropes meets the requisite dimension, tensile strength and is suitable for the purpose it is manufactured for.