## IS 537:2011 – Ensuring Safe and High Quality Toluene for Consumer Use

Toluene is a colourless, flammable, water-insoluble liquid with the chemical formula C<sub>6</sub>H<sub>5</sub>CH<sub>3</sub>. It is an aromatic hydrocarbon and has a benzene ring in its structure, known for its strong odour and effectiveness in dissolving substances, toluene is essential in both manufacturing and laboratory environments. It is used as raw materials in manufacture of alkylated, nitrated and halogenated organic intermediates for petrochemical dyestuffs and fine chemical industries. It is also used as solvent in paint, coating, adhesive and ink formulations.

Consumers expect high-quality toluene to be pure, effective, and safe to use. High purity is important to ensure that toluene works effectively as a solvent without introducing unwanted reactions. **Very low water content** is also crucial, as it prevents dilution and maintains the solvent's strength. **Minimizing benzene content** is essential for **safety**, as benzene is a harmful contaminant. Additionally, toluene should have stable chemical properties, especially when stored as recommended, to ensure it remains effective. Finally, secure packaging is important for safe handling, as toluene is a volatile liquid and requires leak-proof, protective containers.

IS 537:2011 ensures that toluene meets these quality and safety expectations. The standard specifies **purity** levels to provide effective solvent performance and imposes strict limits on benzene content to protect consumers. Acceptable levels of water content are also defined, helping to maintain toluene's potency. As per specification, **hazardous** substances like 'Hydrogen sulphide' and 'Sulphur dioxide' shall be absent in it.

To maintain chemical stability, IS 537:2011 includes guidelines for proper storage and handling, as well as packaging requirements to ensure leak-proof containers that allow for **safe handling.**