

Summary of IS 5894 : 2018

Indian Standard IS 5894:2018 specifies the requirements for rubber hoses used in sand and grit blasting operations. These hoses are designed to withstand the tough conditions of blasting, where abrasive materials like sand or grit are propelled at high pressure to clean surfaces or prepare materials for further processing. The standard ensures that the hoses are strong, durable, and safe for use in such high-pressure, abrasive environments.

The key focus of IS 5894:2018 is to ensure that the rubber hoses used for blasting can handle the wear and tear caused by the abrasive particles, high pressure, and the rough handling during operations. These hoses must be made of special rubber compounds that are resistant to abrasion, wear, and damage from the blasting material, ensuring that they last longer and do not degrade quickly. The hoses must also be flexible enough to allow for easy maneuvering while being tough enough to avoid rupture or leaks under pressure.

The standard outlines several tests to verify that the hoses meet the required performance standards. For example, the abrasion resistance test is critical to ensure that the hose can withstand the repeated exposure to abrasive materials like sand or grit without getting damaged. The pressure resistance test ensures that the hose can handle the high internal pressures that occur during sand blasting without bursting or leaking.

The standard also includes tests for elongation and tensile strength, which assess the hose's ability to stretch and resist breaking under tension, ensuring that it can endure movement and handling during operations. Additionally, flexibility tests are conducted to check how easily the hose can bend without cracking, even in cold or extreme conditions. Electrical conductivity is another important test, especially in environments where static buildup could pose a safety hazard.

Overall, IS 5894:2018 ensures that rubber hoses for sand and grit blasting are durable, safe, and capable of performing well under the harsh conditions typical of blasting operations. The tests outlined in the standard help manufacturers and users ensure that the hoses meet high safety and performance benchmarks.

Prepared by : Pritam Agarwala, Sc-B/ Asst Director, GHBO