

SHANDONG JULI WELDING CO., LTD.

NO.3888 OF JINGHUA ROAD, ECONOMIC DEVELOPMENT ZONE OF DEZHOU,253000, SHANDONG, CHINA
TEL:0086-534-2230010 FAX:0086-534-2230039

COMMERCIAL INVOICE

CONTRACT NO. : JLST240407-IN/JLST240509-IN
PO NO.: GUJ/PO/24-25/IMP-44/GUJ/PO/24-25/IMP-51
INVOICE NO.: JL240511-ST
INVOICE DATE: 2024-05-11
PAYMENT BY: FOB XINGANG

FROM: XINGANG,TIANJIN,CHINA TO NHAVA SHEVA,INDIA BY VESSEL

TO: STRONGWIRE INDUSTRIES
PLOT NO 8, BHILAD INDUSTRIAL ESTATE, SURVEY
NO. 411, VILLAGE ZAROLI, BHILAD, TALUKA
UMBERGAON, DIST. VALSAD - 396105, GUJARAT, INDIA. GST NO.:24AABFS6365D1ZD
PAN NO.:AABFS6365D
IEC NO.:0305004735
E-MAIL:INFO@STRONGWIRE.IN

MARK	Quantity (kgs)	DESCRIPTION OF THE PRODUCTS	Unit Price Dollars/kg (FOB)	AMOUNT (USD)
N/M	39960	LOW ALLOY STEEL FLUX CORED WIRE AS PER AWS A5.29 E81T1-W2C 1.2mm 15kgs/spool	1.250	\$49,950.00
	4000	STAINLESS STEEL FLUX CORED WIRE AS PER AWS A5.22 E308LT1-1/4 1.2mm 12.5 kgs/spool	3.300	\$13,200.00
	3750	STAINLESS STEEL FLUX CORED WIRE AS PER AWS A5.22 E309LT1-1/4 1.2mm 12.5 kgs/spool	4.400	\$16,500.00
	2000	STAINLESS STEEL FLUX CORED WIRE AS PER AWS A5.22 E316LT1-1/4 1.2mm 12.5 kgs/spool	4.800	\$9,600.00
TOTAL	49710		FOB Amount	\$89,250.00

山东聚力焊材有限公司
SHANDONG JULI WELDING CO., LTD.


Authorized Signature



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NO.3888 OF JINGHUA ROAD, ECONOMIC DEVELOPMENT ZONE OF DEZHOU, 253000, SHANDONG, CHINA
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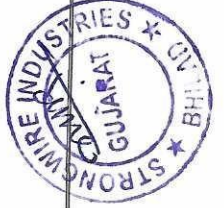
QUALITY CERTIFICATE

CONTRACT NO.: JLST240407-IN
 CERTIFICATE NO.: 243122T51

PO NO.: GUJ/PO/24-25/IMP-44
 Quantity: 4000KGS

INVOICE NO.: JL240511-ST

Commodity	Size	BatchNo.	Mfg Date	Standard	Shielding Gas	Date of issue			
STAINLESS STEEL FLUX CORED WIRE	1.2 mm	2405308	2024.05	AWS A5.22 E308LT1-1/4	CO ₂ 80%Ar+20%CO ₂	2024.05.11			
Chemical Composition (%)									
Element	C	Mn	Si	P	S	Ni	Cr	Mo	Cu
Specification	≤0.04	0.5-2.5	≤1.0	≤0.030	≤0.020	9.0-12.0	18.0-21.0	≤0.75	≤0.75
Test Result	0.026	1.37	0.86	0.018	0.007	9.99	18.57	0.06	0.033
Mechanical Properties									
	Tensile Strength MPa	Yield Point MPa	Elongation (%)	Impact Temp (°C)	Impact Value (J)				
Requirement	≥520	/	≥30	/	/				
Test Result	575	/	42	/	/				
Remarks	This company had passed the ISO9001 Quality System Certificate. We Hereby Certify That This Report Is Correct And That All Test Results Are In Compliance With The Specification Described Herein.								



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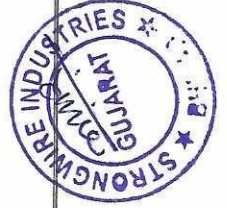
QUALITY CERTIFICATE

CONTRACT NO.: JLST240407-IN
 CERTIFICATE NO.: 243417T09

PO NO.: GUJ/PO/24-25/IMP-44
 Quantity: 3750KGS

INVOICE NO.: JL240511-ST

Commodity	Size	BatchNo.	Mfg Date	Standard	Shielding Gas	Date of issue				
STAINLESS STEEL FLUX CORED WIRE	1.2 mm	2405309	2024.05	AWS A5.22 E309LT1-1/4	CO ₂ 80%Ar+20%CO ₂	2024.05.11				
Chemical Composition (%)										
Element	C	Mn	Si	P	S	Cu	Ni	Cr	Mo	
Specification	≤0.04	0.5-2.5	≤1.0	≤0.030	≤0.020	≤0.75	12.0-14.0	22.0-25.0	≤0.75	
Test Result	0.026	1.22	0.94	0.015	0.006	0.033	12.86	23.36	0.09	
Mechanical Properties										
	Tensile Strength MPa	Yield Point MPa	Elongation (%)	Impact Temp (°C)	Impact Value (J)					
Requirement	≥520	/	≥30	/	/					
Test Result	585	/	40	/	/					
Remarks	This company had passed the ISO9001 Quality System Certificate. We Hereby Certify That This Report Is Correct And That All Test Results Are In Compliance With The Specification Described Herein.									



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QUALITY CERTIFICATE

CONTRACT NO.: JLST240407-IN

PO NO.: GUJ/PO/24-25/IMP-44

INVOICE NO.: JL240511-ST

CERTIFICATE NO.:242211T13

Quantity:2000KGS

Commodity	Size	BatchNo.	Mfg Date	Standard	Shielding Gas	Date of issue
STAINLESS STEEL FLUX CORED WIRE	1.2 mm	2405316	2024.05	AWS A5.22 E316LT1-1/4	CO ₂ 80%Ar+20%CO ₂	2024.05.11

Chemical Composition (%)

Element	C	Si	Mn	S	P	Cr	Ni	Mo	Cu
Specification	≤0.04	≤1.0	0.5-2.5	≤0.020	≤0.030	17.0-20.0	11.0-14.0	2.0-3.0	≤0.75
Test Result	0.032	0.88	1.56	0.015	0.017	19.56	12.62	2.25	0.11

Mechanical Properties

	Tensile Strength MPa	Yield Point MPa	Elongation (%)	Impact Temp (°C)	Impact Value (J)
Requirement	≥485	/	≥30	/	/
Test Result	581	/	36	/	/

This company had passed the ISO9001 Quality System Certificate.

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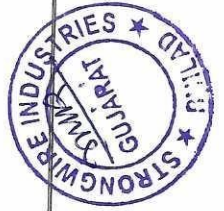
QUALITY CERTIFICATE

CONTRACT NO.: JLST240407-IN/JLST240509-IN
 CERTIFICATE NO.: 240511T32

PO NO.: GUVJ/PO/24-25/IMP-44/GUVJ/PO/24-25/IMP-51
 Quantity: 39960KGS

INVOICE NO.: JL240511-ST

Commodity	Size	BatchNo.	Mfg Date	Standard	Shielding Gas	Date of issue		
LOW ALLOY STEEL FLUX CORED WIRE	1.2 mm	2405811	2024.05	AWS A5.29 E81T1-W2C	CO2	2024.05.11		
Chemical Composition (%)								
Element	C	Mn	Si	P	S	Ni	Cr	Cu
Specification	≤0.12	0.50-1.30	0.20-0.80	≤0.030	≤0.030	0.30-0.80	0.45-0.75	0.30-0.75
Test Result	0.053	1.12	0.51	0.018	0.011	0.45	0.53	0.39
Mechanical Properties								
	Tensile Strength MPa	Yield Point MPa	Elongation (%)	Impact Temp (°C)	Impact Value (J)			
Requirement	550-740	≥460	≥17	-40	≥27			
Test Result	585	521	28	-40	83			
Remarks	This company had passed the ISO9001 Quality System Certificate. We Hereby Certify That This Report Is Correct And That All Test Results Are In Compliance With The Specification Described Herein.							



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