MANAGE	BUREAU OF IN	DIAN S	TANDARDS		FORM			
TITLE: Management Sy	TITLE: Management Systems Audit Report <i>[Certification/Recertification/Surveilland</i>							
DOC:MSC-F6.4-04		PAGE1OF8						
PREPAREDBY:	HEAD(MSCD)		APPROVEDI	BY: DD	G(MSC)			

Г

# CONFIDENTIAL (when filled)

o.Refe	rence: 0.1Application/Licence	e No.: <b>QM/L-6006459.4</b>	0.2Vali	dity (If applicable):	03 10 2025		
0.3	Name of the Organization	M/S Defense Metallurgica	l Research La	aboratories,			
0.4	Address (Pl. mention Pin Code, State, also)	DRDO, Ministry of Defence, Kanchan Bagh, Hyderabad-500 058.					
0.5	Address(es) of site(s) covered	As above					
0.6	Telephone & Email address.	040-24340681 directo	or.dmrl@gov	<i>.</i> .in			
0.7	Name of the concerned Contact Person (with E-mail id)	Ms. Soumya Deb, MR	0.8	Telephone No.	9704177158		
0.9	Effective no. of personnel	607	0.10	No. of shifts	Three + General		
0.11	Date(s) of Last Audit	02,03 112023	0.12	Shift(s)selected	NA		
0.13	Audit date(s)	11 & 12 09 2024		uration (man Audit Days)	3 Man days		
0.15	Technical Sector/Area	Defense Activities	·				
0.16	CPA Code(s)(upto2placeofdecimal)	84.22					
0.17	Working Language	English& Hindi					
0.18	Audit Criteria [Management System Standard, organization's documented information (Title, Issue No., Date, No. of Amendments, etc.)]	IS/ISO 9001:2015, Quality I Issue:22/03/2023; Proced requirements					
0.19 Ol	bjectives & Scope of Audit (organizational and functional units or processes to be audited. For multi-site audit mention the actual sites being audited)	requirements as per IS/ISO	9001: 2015,	for all the activities	related to R&D of		
Date o	f report	12 09 2024					
Name	of Team Leader	Sh. B V S N Rao					
Signat	ure of Team Leader	1					
MSCO DDG(R DDG(N	- in case audit is undertak	en by MSCO(R) ase audit is undertaken by I	DDG(R)				

Bureau of Indian Standards	M/S Defense Metallurgical Research Laboratories, Hyderabad-500 058.
Auditing Organization	Auditee (Organization)

	MA	weicher :	भारतीय म BUREAU OF IND IENT SYSTEMS	IAN STANDA	RDS		FORM	
TI	TLE: Managen	nent Syst	ems Audit Report-[	Certification/Red	<del>certification</del> /Su	rveillance <del>(I/</del>	<b>[]</b> ]	
Γ	OC:MSC-F6.4-0	4	ISSUE:12	DATE: Fe	b 2023	PAG	GE1OF8	
	PREPARE	DBY: H	EAD(MSCD)		APPROVED	BY: DDG(M	ISC)	-
4								
1. S	UMMARY Non-conformiti	ies (Data o	n NCs raised against Cl	ause/Sub-clause of	standard(s)agains	t which firm w	as audited)	
1,1	NC	es (Duiu 0	Minor	uuse 5uo-ciuuse of	sianaara(s)agams	Major	-	Total
Claus	e of IS/ISO							
	NCs raised			Nil				Nil
	NCs cleared							
	NCs pending			Nil				Nil
	- 0	I		1 1		<u> </u>	I	
1.2			ken by firm on non co oints from Stage 1au	-	•	ince/other au	dit(for recertification	ı
Date	of NC/Points Rai	ised	Clause of IS/ISO		Action taken		Current Status	
1.4No	Team. Audit o	bservatio	es), where applicable n sheet also reflect th on provided is satist	ne justifications a		•	-	
1.5	be covered, dul	y counters	e licence document (Ata igned by Team Leader. ion/ Re certification Au	. Ensure that the a				to
1.6	Audit plan wa prior to audit. functions men	s prepare Samples itioned in	ess [Also specify the te ed in consultation wi were selected for a the schedule. Inter	ith MR of the firm udit and audit ca view with person	m in advance. A nried out as pe nnel performin	r Audit Sche g activities, c	dule covering all t observation of act	the
	made and evid		rification, verificatic lected during the au			-		ations

Bureau of Indian Standards	M/S Defense Metallurgical Research Laboratories, Hyderabad-500 058.
Auditing Organization	Auditee (Organization)

	MANAGE	FORM						
TIT	TLE: Management Sy	ystems Audit Report	-[Certification/Recertification/Su	rveillance <del>(I/</del> II)]				
DO	OC:MSC-F6.4-04	ISSUE:12	DATE: Feb 2023	PAGE1OF8				
PREPAREDBY: HEAD(MSCD) APPROVEDBY: DDG(MSC)								
1.8 Rev	observed during surve audit / System Perform	illance audits / follow-wance).		of conformances and non- conformance since certification) / last re certification				
1.9	Whether audit objecti <b>Yes</b>	ves have been accompl	lished with in audit scope in accorda	ance with audit plan?				
1.10	Any areas not covere No	d, although with in th	e audit scope.					
1.11	Any unresolved divers Nil	ging opinions between	audit team and auditee.					
Docume	The firm has identifiet etermined and docum	ented. Actions to ad ented. Actions to ad entation of requireme	dress risks identified and needs t ents of IS/ISO 9001:2015 found to	sed on which risks associated have				
1.13	Whether any uncerta	inty and/or any obsta	acle encountered that could decrea	se reliability of audit conclusions)?				
1.14	Agreed follow-up activ <b>Not applicable</b>	on plans for verificatio	n of pending non- conformances, if	any.				

Auditing Organization	Auditee (Organization)
Bureau of Indian Standards	M/S Defense Metallurgical Research Laboratories, Hyderabad-500 058.

	MANAGE	FORM							
T	ITLE: Management Sy	vstems Audit Report	t <del>[Certific</del>	<del>ation/Recertification</del> /Su	rveillan	ce <del>(I/</del> II)]			
	DOC:MSC-F6.4-04	ISSUE:12	]	DATE: Feb 2023		PAGE1OF8			
	PREPAREDBY:	HEAD(MSCD)		APPROVED	BY: DD	G(MSC)			
1.15	<ul> <li>1.15 Recommendations for follow-up audit (Refer-Also propose auditor (s), man days required):</li> <li>Not applicable</li> </ul>								
1.16	• •	-	•	inst the licensee or appeal processes with reference to	-		cation		
1.17	<ul> <li>1.17 Verification of actions taken by the firm for changes in the infrastructure/extension of scope/multiple locations (documents attached at Annex):</li> <li>Not applicable</li> </ul>								
1.18	performance(includin	g, energy planning, e ormance improvement ment to be demonstra	energy rev , etc. Also, ,ted)	pe and boundary of iew, operational controls during surveillance audit	, design, ts , imple	, monitoring measuren	nent and		
1.19		is explained in MSC-		integration .	INI	r/ rartiy/ complete			
1.20	Audit conclusions an Implementation of per IS/ISO 9001 201	IS/ISO 9001:2015 fou		am ive. Recommended for (	continua	ation of QMS certifica	tion as		
2.	AUDITPLANDATA								
2.1	Composition of Audit	Team							
Sl.		Name			Status ir	n Team			
No. 1	Sh. B V S N Rao			Team leader					
2	Sh. Kancharla Raja			Auditor					
2.2	Audit Plan communic								
2.3	Change of Audit Plan	, if any, and reasons:	No chang	e					

Auditing Organization	Auditee (Organization)
Bureau of Indian Standards	M/S Defense Metallurgical Research Laboratories, Hyderabad-500 058.

	MANAGE	<b>BUREAU OF IN</b>	DIAN STANDARDS S CERTIFICATION		FORM		
TITI	LE: Management Sy	ystems Audit Report	t- [Certification/Recertification/St	urveillanc	e( <del>[/</del> ]]]		
DO	C:MSC-F6.4-04	ISSUE:12	DATE: Feb 2023		PAGE1OF8		
	PREPAREDBY: HEAD(MSCD) APPROVEDBY: DDG(MSC)						
aboi	• •	and applicable regula	and sectoral guidelines, if any (rec tory requirements. Also record ident				
			filled-in with processes/departments sp se see Annexure A-2	pecified, wit	th identification of		
		ASC-F6.2-10, and others	<b>nent, Assessment of regulatory requ</b> <i>as applicable</i> )	irements a	nd Expert's Report		
	Use of Standard Mark if not satisfactory)	and Accreditation Ma	rk (ReferMSC-G-6.10-01)–Satisfactor	•y/ <del>Not satisj</del>	f <del>actory</del> (Details to be given		
				0.0 1 00000,000	to be realized)		
	ollected. Local travel		e by the firm. And Professional Cl				
					aims A-9 & A-9a		
6.	ANNEXURES	arrangements made			aims A-9 & A-9a Page No		
6. a)	ANNEXURES Audit Plan	arrangements made			aims A-9 & A-9a Page No A-1		
6. a) b)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rej	arrangements made	e by the firm. And Professional Cl		aims A-9 & A-9a Page No A-1 A-2		
6. a) b) c)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rej Letter for Scope o	arrangements made	e by the firm. And Professional Cl		aims A-9 & A-9a Page No A-1 A-2		
6. a) b) c) d)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rej Letter for Scope o Report of action ta Audit observations	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various an (MSC-F6.4-22)	e by the firm. And Professional Cl		aims A-9 & A-9a Page No A-1 A-2		
6. a) b) c) d) e)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rep Letter for Scope o Report of action ta Audit observations Report of Expert,	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various an (MSC-F6.4-22) if applicable	e by the firm. And Professional Cl		aims A-9 & A-9a Page No A-1 A-2 A-3 - -		
6. a) b) c) d) e) f)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rej Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various and (MSC-F6.4-22) if applicable eports (MSC-F6.4-14)	e by the firm. And Professional Cl icable idit findings, if any		aims A-9 & A-9a Page No A-1 A-2 A-3 - -		
6. a) b) c) d) e) f) g) b) h)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rep Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various au (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) nprovement (MSC-F6.2)	e by the firm. And Professional Cl icable idit findings, if any 2-10)		aims A-9 & A-9a Page No A-1 A-2 A-3 - - - - A-4 -		
6. a) b) c) d) e) f) g) g) h) i)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rep Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In Audit Report subm	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various and (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) aprovement (MSC-F6.2 itted to auditee ( MSC-	e by the firm. And Professional Cl icable idit findings, if any 2-10)		aims A-9 & A-9a Page No A-1 A-2 A-3 - - - - A-4 -		
6. a) b) c) d) e) f) g) g) h) i) i) i)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rej Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In Audit Report subm Audit Log Sheet (M	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various au (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) nprovement (MSC-F6.2 itted to auditee (MSC- MSC-F7.1-04)	e by the firm. And Professional Cl icable Idit findings, if any 2-10) -F6.4-20)		aims A-9 & A-9a Page No A-1 A-2 A-2 A-3 - C A-4 - C A-4 - C A-4 - C A-5 A-5 A-6		
6. a) b) c) d) e) f) g) f) g) h) i) j) k)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rep Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In Audit Report subm Audit Log Sheet (M Performance evalu	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various au (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) nprovement (MSC-F6.2 nitted to auditee (MSC- ISC-F7.1-04) ation reports, if applica	e by the firm. And Professional Cl icable idit findings, if any 2-10) -F6.4-20) bleMSC-F7.4-01		Aims A-9 & A-9a Page No A-1 A-2 A-2 A-3 - C A-4 - C A-4 - C A-4 - C A-5 A-6 A-7		
6. a) b) c) d) e) f) g) f) i) i) i) i) k) k) j) k) m)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rep Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In Audit Report subm Audit Log Sheet (M Performance evalu Participants of Op	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various au (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) nprovement (MSC-F6.2 itted to auditee (MSC- MSC-F7.1-04)	e by the firm. And Professional Cl icable idit findings, if any 2-10) -F6.4-20) bleMSC-F7.4-01		aims A-9 & A-9a Page No A-1 A-2 A-2 A-3 - C A-4 - C A-4 - C A-4 - C A-5 A-5 A-6		
6. a) b) c) d) e) f) g) f) i) i) i) i) k) k) j) k) m)	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rep Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In Audit Report subm Audit Log Sheet (M Performance evalu	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various au (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) nprovement (MSC-F6.2 nitted to auditee (MSC- ISC-F7.1-04) ation reports, if applica	e by the firm. And Professional Cl icable idit findings, if any 2-10) -F6.4-20) bleMSC-F7.4-01 eting		Aims A-9 & A-9a Page No A-1 A-2 A-2 A-3 - C A-4 - C A-4 - C A-4 - C A-5 A-6 A-7		
6. a) b) c) d) e) f) g) h) i) i) k) i) k) i) k) i) k) i) k) i) k) i) k) i) k) k) i) k) k) k) k) k) k) k) k) k) k	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rej Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In Audit Report subm Audit Log Sheet (M Performance evalu Participants of Op	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various au (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) nprovement (MSC-F6.4 itted to auditee (MSC- MSC-F7.1-04) ation reports, ifapplica bening and Closing me : BVSN :	e by the firm. And Professional Cl icable idit findings, if any 2-10) -F6.4-20) bleMSC-F7.4-01 eting Rao		Aims A-9 & A-9a Page No A-1 A-2 A-2 A-3 - C A-4 - C A-4 - C A-4 - C A-5 A-6 A-7		
6. a) b) c) d) e) f) g) h) i) j) k) l) m) Name of Name of Design.&	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rej Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In Audit Report subm Audit Log Sheet (M Performance evalu Participants of Op Team Leader Lead Auditor, if any Deptt. /RO/BO	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various at (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) nprovement (MSC-F6.4-14) nprovement (MSC-F6.4-14) ation reports, if application if applicable EDVSN : : : Team l	e by the firm. And Professional Cl icable idit findings, if any 2-10) -F6.4-20) bleMSC-F7.4-01 eeting Rao eader		Aims A-9 & A-9a Page No A-1 A-2 A-2 A-3 - C A-4 - C A-4 - C A-4 - C A-5 A-6 A-7		
6. a) b) c) d) e) f) g) h) i) j) k) i) j) k) l) m) Name of Name of Design.&	ANNEXURES Audit Plan Audit Matrix (MSC Confidentiality rep Letter for Scope o Report of action ta Audit observations Report of Expert, Non-conformity Re Opportunity for In Audit Report subm Audit Log Sheet (M Performance evalu Participants of Op Team Leader Lead Auditor, if any Deptt. /RO/BO	arrangements made C-F6.4-09) port f Certification, if appl aken on pre various and (MSC-F6.4-22) if applicable eports (MSC-F6.4-14) nprovement (MSC-F6.2 itted to auditee (MSC- ISC-F7.1-04) ation reports, ifapplication pening and Closing me : B V S N : : Team l aber 2024 Signa	e by the firm. And Professional Cl icable idit findings, if any 2-10) -F6.4-20) bleMSC-F7.4-01 eting Rao	harges cla	Aims A-9 & A-9a Page No A-1 A-2 A-2 A-3 - C A-4 - C A-4 - C A-4 - C A-5 A-6 A-7		

Auditing Organization	Auditee (Organization)
<b>Bureau of Indian Standards</b>	M/S Defense Metallurgical Research Laboratories, Hyderabad-500 058.

MANAGE	ञ्नारतीय BUREAU OF IN MENT SYSTEMS	DIAN S	TANDARDS		FORM
TITLE: Management Sy	stems Audit Report	[Certific	<del>ation/Recertification</del> /Su	rveillanc	e <del>(I/</del> II)]
DOC:MSC-F6.4-04	ISSUE:12	I	DATE: Feb 2023		PAGE1OF8
PREPAREDBY: 1	HEAD(MSCD)		APPROVED	BY: DDC	G(MSC)
<b>Propose Reviewer</b> <sup>#</sup> : It is propose Auditor for the Management Sy	ed to get this report rev	viewed by eport.	udit Report		,who is a qualified

Review

Only in cases the report is not being reviewed by MSCO(R). #

## Approval by DDG()

## **Concerned Officer through Controlling Officer**

## by MSCO(R)/Any Other Officer:

Sl. No.	Subject/Content	Observation/Comment
	2 /	(If required attach separate sheets)
1	Whether all entries filled in the audit report form	
	And all annexures attached	
2	Whether technical area and CPA code correctly	
	Indicated	
3	Audit scope adequately verified/covered during the	
	audit (include comments on the evidences verified	
	by the auditor(s)as indicated in the	
	Observation sheets)	
4	Comment on the NCs/opportunity for	
	improvements raised, if any	
5	Justification for Exclusion (if any) of particular	
	clause(s) of the Management System Standard	
6	Reliability of Internal Audit	
7	Effectiveness of Management Review	
8	Was the audit plan communicated in advance and	
	The date of audit plan agreement by Auditee.	
9	Comment on the quality of Observation sheets	
	filled by the Auditor(s)	
10	Any major changes observed during the	
	audit which were not informed prior to	
	conduct of audit and its effect on the	
	certification	
11	Audit fees received or not	
12	Audit conclusion and recommendations of the	
	Audit team consistent with audit findings	
13	Timely submission of report	
14	Any other aspect not covered above	
15	Conclusions of the review of audit report	
16	Performance Evaluation of auditors on their	
	Reporting filled up or not?	
Date:	Sigr	nature :
	Nan	ne :

Designation:.....

Auditing Organization	Auditee (Organization)		
Bureau of Indian Standards	M/S Defense Metallurgical Research Laboratories, Hyderabad-500 058.		

MSCO( ) ٦

MANAGE	BUREAU OF IN	DIAN S	TANDARDS		FORM
TITLE: Management Sy	stems Audit Report	[Certific	ation/Recertification/Su	rveilland	ce <del>(<b>I/II</b>)]</del>
DOC:MSC-F6.4-04	ISSUE:12	I	DATE: Feb 2023		PAGE1OF8
PREPAREDBY: 1	HEAD(MSCD)		APPROVEDI	BY: DD	G(MSC)

# **Review of FSMS Requirements**

SI. No.	Subject/Content	Observation/Comment (If required attach separate sheets)
1	Is the identification of Food Chain Category correct	
2	Are the Food Safety Hazards specific to the food chain identified	
3	Comment on CCPs, Critical Limits and CCP monitoring	
4.	Comment on verification of HACCP Plan	
5.	Comment on verification of PRPs & OPRPs	
6.	Whether the effectiveness of withdrawals have been verified	
7	Validation of control measures verified	
8	Comment on effectiveness of FSMS implemented	

Signature	:	
Name	:	
Designation	:	

Auditing Organization	Auditee (Organization)		
Bureau of Indian Standards	M/S Defense Metallurgical Research Laboratories, Hyderabad-500 058.		

भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS					FORMS	
	MANAGEMENT SYSTEMS CERT					
Г	TITLE: DOC: MSC-F6.4-13 ISSUE: 06			an Feb 2021	D 1 12	
	Prepared By:	L	780000000	Approved By: DD	Page 1 of 3	
1. 3.	Ref: Application No/Licence No: QM/L-6006459.4 Name of the applicant/Licensee: M/S Defence Meta Kanchanbagh, Hyd		2. gical R	Validity (In case of licesearch Laboratory	cence): 03.10.2025	
4.	Technical Area: Defence Activities				5.CPA Code(s): 84.22	
6.	Objective of the Audit : For Certification/Re certi	ficat	ion/Sur	veillance/Special aud	lit	
	Stage 1 Objectives:	Π	A	Stage 2 objectiv	/es:	
	<ul> <li>a) Review the client's management system documented information;</li> <li>b) evaluate the client's site-specific conditions and to undertake discussions with the client's personnel to determine the preparedness for stage 2;</li> <li>c) review the client's status and understanding regarding requirements of the standard, in particular with respect to the identification of key performance or significant aspects, processes, objectives and operation of the management system;</li> <li>d) obtain necessary information regarding the scope of the management system, including:— the client's site(s);— processes and equipment used;— levels of controls established (particularly in case of multisite clients);— applicable statutory and regulatory requirements;</li> </ul>	a) b) c) d) e) f)	to all t manage norma perfor report perfor (consist applic other the cli its per applic contra operat proces intern	al auditing and management responsibility	pplicable rd or other easuring, ainst key I targets ations in the them standard or ; stem ability and neeting of tory and lient's gement review;	
	<ul> <li>e) review the allocation of resources for stage 2 and agree the details of stage 2 with the client;</li> </ul>					
	<ul> <li>f) provide a focus for planning stage 2 by gaining a sufficient understanding of the client's management system and site operations in the context of the management system standard or other normative document;</li> <li>g) evaluate if the internal audits and management reviews are being planned and performed, and that the level of implementation of the management system substantiates that the</li> </ul>					

(A-1

Tick mark whichever is applicable.

7. Scope of the Audit: Surveillance Audit to assess the effectiveness of QMS being implemented by the firm at above address as per the schedule attached.

BI	ारतीय मा JREAU OF INDIA	नक ब्यूरो N STANDARDS	FORMS
	INT SYSTEMS CE	RTIFICATION	
	TITL	E: Audit Plan	
DOC: MSC-F6.4-13	ISSUE: 06	DATE: Feb 2021	Page 2 of 3
Prepared By	:	Approved By: DI	DG(MSCD)

#### 8. Audit Criteria/Reference Documents

#### a) IS/ISO 9001: 2015

#### b) QMS Manual

#### c) Procedures

9. Audit Team (Roles & Responsibilities of auditing personnel are given in MSC-G6.3-02). All auditors and experts have signed the confidentiality statement.

SI.No	Name	Status	
1	Sh. B V S N Rao	Team leader	
2	Sh. Kancharla Raja	Auditor	
			100

### 10. Audit Methodology

- a) Physical observations including site observations,
- c) Document reviews,

- b) Interviews and discussions
- d) Direct measurements, if needed

#### 11. Working and Reporting Language of Audit

English in general; some interviews may be carried out in Hindi/local language.

12. The audit will be carried out at a place convenient to auditee and the auditor mostly at the office of the auditee. If the audit requires visiting various parts of the site, the auditee is requested to extend all the required assistance. The audit plan given below provides a broad guideline; changes in the plan be effected by mutual agreement between the auditor(s) and the auditee. A brief audit report would be submitted by the Team Leader to auditee. The audit report will cover NCs raised, closed, pending, observations on conformity of the organization's management system with certification requirements and its effectiveness and conclusion/recommendation of the audit. Any audit follow-up actions will be discussed with the auditee during closing meeting. Guides/observers/consultants/persons other than auditee should not influence or interfere with the conduct of the audit.

#### 13. Audit Schedule (include meetings with the auditee's management and audit team meetings): attached A typical audit schedule is given below for guidance.

	Burner Burner
DATE	(DAY - 1/2/3/)

DATE	(DA	1 - 1/2/3/	
Process/Department/Activity	Time	Auditor	Auditee
Opening Meeting			
Plant/Office Visit			
Process X, Y, etc			
Closing Meeting			

14.

- Audit Plan Matrix is enclosed for the reference of audit team members.
- NOTES:
- (For Team leader/Lead auditor)
  - An auditor day is typically a full normal working day of 8 hours out of which 7 hours should be spent on actual audit
  - Frequent auditors' meetings may be required & accordingly Team Leader may organize these meetings.
  - Team Leader to observe the performance of auditors/auditor-in-training/sub-contractors /experts spending half an hour for each of the team member during the audit. Similarly,

		UREAU OF INDI		FORMS
MANAG	EM	ENT SYSTEMS C		
		1 1	LE: Audit Plan	
DOC: MSC-F6.4-13		ISSUE: 06	DATE: Feb 2021	Page 3 of 3
Prepare				: DDG(MSCD) Im leader (under training) spending
	4)	leader/lead auditor sha the audit plan to be sub The tentative audit pla audit criteria, audit pla the audit. If any chan auditee prior to audit d	all mention the above in the audi mitted along with the audit repor in shall be communicated to audi in and audit team composition ar ge in auditor takes place subset dates. The nomenclature of depar	tee in advance with audit objective ad the plan shall be agreed to befor quently, it shall be informed to t tments/functions reported for, in t
	5)	any change in nomencl In the case of multi shi controls. In the case of even when it is opera processes their control	ature by clubbing/splitting offund ft operations, EMS audit may be f QMS, all processes for produc ated in shifts. In case only one	n. Justification need to be given if f ctions/processes/departments. planned in other shifts too to ver ts/service realizations to be cover shift is audited, which covers o n for not auditing other shifts to
		suitably reported.	aluda organization energific proces	sses and products to be assessed.
	7)	The audit plan for C organization's contro	DHSMS shall include activities, I or influence that can imp	products and services within the act the organization's OH&SM
		OH&SMS of the organ located.	ary sites, for example, construc nization that has control of these	sites, irrespective of where they a
1				
Signature of Auc			nization that has control of these	sites, irrespective of where they a
Signature of Auc Name: Shri B V S	ditor	located.		sites, irrespective of where they a

.

·. .

BI	ारतीय मा JREAU OF INDIA	N STANDARDS	FORMS
MANAGEMI	ENT SYSTEMS CE TITI	RTIFICATION E: Audit Plan	
DOC: MSC-F6.4-13	ISSUE: 06	DATE: Feb 2021	Page 4 of 3
Prepared By	Prepared By: Approved By: DI		OG(MSCD)

## **AUDIT SCHEDULE**

Re Certification Audit for QMS as per IS/ISO 9001: 2015

Auditee : M/S Defence Metallurgical Research Laboratories, Hyderabad-500 058.

Audit Team

Audit Dates : 11<sup>th</sup> & 12<sup>th</sup> Sept 2024 (3 Man days) 1. Sh. B V S N Rao (BVSN)

2. Sh. Kancharla Raja(KR)

**Team leader** Auditor

DATE: 11-09-2024 (Wednesday	)
-----------------------------	---

PROCESS/DEPTT./ACTIVITY	TIME	AUDITOR	AUDITEE		
Opening Meeting	0900-0930h	All	ALL		
Plant Visit	0930-1000h	All	ALL		
Top Management & MR	1000-1300h	BVSN	Dr R Balamuralikrishnan, OS & Director, DMRL		
PMG	1000-1300h	KR	Dr G Prabhu, Sc F & GH-PMG		
Break	1300-1330h				
PAPU	1330-1600h	KR	Shri J V Ramakrishna, Sc F & GH-PAPU		
TPC	1330-1600h	BVSN	Shri Amit Kr. Singh, Sc F, Alt GH-TPC		
Auditors meet/ Interaction with auditee	1600-1700h	All	All concerned		

## DATE: 12-09-2024 (Thursday)

PROCESS/DEPTT./ACTIVITY	TIME	AUDITOR	AUDITEE				
HRD	0900-1030h	BVSN	Dr S N Sahu, Sc F, GH-HRD				
MBG	0900-1030h	KR	Shri N Chitti Babu, Sc F, GH-MBG				
Team leader observing the Auditor	1030-1200h	BVSN					
NDTG	1030-1200h	KR	Dr Sony Punnose, Sc F, GH-NDTG				
Interaction with auditee / Report Preparation	1200-1230h	All					
Closing Meeting	1230-1300h	All	All concerned				

TD Signature of Auditor

Name: Shri B V S N Rao Date: 11<sup>th</sup> Sept, 2024

Signature of MR Name: Shri Soumya Deb Date: 11<sup>th</sup> Sept, 2024

AUDIT PLAN MATRIX		FUN	ICTI	ON/	PRC	OCESS	.DE	PAR	<b>ME</b> I	TS	
IS/ISO 9001:2015 QMS REQUIREMENTS	Clause	Top Management along with MR	DMG	PAPU	ТРС	НКD	DAM	NDTS			
<b>Context of the Organization</b> Understanding the organization and its context	<b>4</b> 4.1	V									
Understanding the needs and expectations of interested parties Determining the scope of QMS QMS and its processes	4.2 4.3 4.4	v v v									
		٧									
<b>Leadership</b> Leadership and commitment, General	<b>5</b> 5.1.1	V									
Customer focus	5.1.2	V									
Policy –establishing quality policy	5.2.1	V	V	v	V	v	v	V			
Communicating quality policy	5.2.2		-	-	-	-	-				
Organizational roles, responsibilities and authorities	5.3	V	V	V	V	V	V	V			
<b>Planning</b> Actions to address risks and opportunities	<b>6</b> 6.1	V	V	٧	V	V	V	V			
Quality objectives and planning to achieve them	6.2	V	V	V	V	V	V	V			
Planning of changes	6.3	V	V	V	V	V	V	V			
<b>Support</b> Resources – General People	<b>7</b> 7.1.1	√	v	v	v		v	v			
Infrastructure Environment for the operation of processes Monitoring and measuring resources Organizational knowledge	$7.1.2 \\ 7.1.3 \\ 7.1.4 \\ 7.1.5 \\ 7.1.6$	v			٧	V	v				
Competence	7.2	٧	V	V	V	V	V	V			
Awareness	7.3	V	V	V	V	V	V	V			
Communication	7.4	V	V	V	V	V	V	V			
Documented information – General Creating and updating Control of documented information	7.5.1 7.5.2 7.5.3	V V V	v	v	v	V	v	v			
Operation	8	v	v	v	v	V	v	v			
Operational planning and control	8.1		-	-	-	v		-			
Requirements for products and services Customer communication Determining requirements of products and services Review of requirements for products and services	8.2 8.2.1 8.2.2 8.2.3		$\checkmark$ $\checkmark$ $\checkmark$	マシン	$\checkmark$ $\checkmark$ $\checkmark$ $\checkmark$		$\bigvee$ $\bigvee$ $\bigvee$ $\bigvee$	V			
Changes to requirements for products and services Design and development of products and services	8.2.4 8.3		√		$\checkmark$		√				
Control of externally provided processes, products			√ ,	,			V	√ ∕	1		T
and services	8.4		٧	٧	٧		V	٧			
Production and service provision	8.5		٧	V			V				
Release of products and services	8.6		٧				V	٧			
Control of nonconforming outputs	8.7		٧				V	٧			
<b>Performance evaluation</b> Monitoring, measurements, analysis and evaluation- General Customer satisfaction	<b>9</b> 9.1.1 9.1.2	V V	٧	v	٧	v	٧	v			
Analysis and evaluation	9.1.3	v									
Internal audit	9.2	٧	V	V	V	V	V	٧			
Management review	9.3	٧									
Improvement General Nonconformity and corrective action	<b>10</b> 10.1 10.2 10.3	∨ ∨ ∨	√ √ √	< < <	V V V	V V V	√ √ √	V V V			
Continual improvement Auditing Organization		uditee (		1		v	v	V		age 1	 0f 1
					-	Hydorah	ad 50			age I	
	ATE:			borat	Ар	Hyderad proved by Page 1 of	y: AE				

DOC : MSC-F10-02 ISSUE : 04 DATE : JAN 2017 PAGE : 1 OF 1 APPROVED BY: DDG (MSCD)

## **CONFIDENTIALITY STATEMENT**

(For BIS Auditor/Technical Expert and External Auditor/External Technical Expert)

- 1. Application/Licence No- : QM/L-6006459.4
- 2. Name & Address of Organization: M/S Defense Metallurgical Research Laboratories, to be audited : DRDO, Ministry of Defence, Kanchan Bagh, Hyderabad-500 058.
- 3. Type of Audit : TPA Surveillance Audit
- 4. Date(s) : **11 & 12 09 2024 (3 Manday)**
- 5. I accept to work as Auditor in training/Auditor/Team Leader in Training/Team Leader/Lead Auditor/Technical Expert for conducting Management System audit of above mentioned organization.
- 6. I declare that,
  - i) I have not acted as Consultant and/or undertaken internal audit or any other work for the above Organization within the last two years;
  - ii) I do not have any commercial interest in the above Organization.
  - iii) I do not have any relationship with the above Organization.
  - iv) I am presently working in .....activity of BIS/..... Organization. My actions will not lead to in any way threats to impartiality of BIS management system certification activity. My actions lead to threat of impartiality to BIS Management System Certification Activity (Strike out what is not applicable and fill the needed information).
- 7. I undertake that, I shall treat all the documentation and information provided by the organization audited as strictly confidential.
  - i) I shall neither copy any documentation nor divulge any information to any third party without the written prior consent of the organization assessed or Bureau of Indian Standards except as required by law or in demonstrating conformance with the requirements of national accreditation.
  - ii) I shall not act in any way prejudicial to the reputation or interest of Bureau of Indian Standards or the organization assessed.
  - iii) I shall not accept payment, commission, discount or any other profit from the organization assessed or from their representative or from any other interested person.
  - iv) In the event of any alleged breach of this undertaking, I know that BIS can blacklist me and also terminate the use of my services as auditing personnel after giving 15 days' notice.
  - v) In the event of any enquiry/investigation conducted due to unethical practice and breach of this undertaking, I shall fully cooperate with BIS.
  - vi) I undertake that I shall abide by undertaking given in my application for selection as External auditor/External Technical Expert of Bureau of Indian Standards Management Systems Certification.

Signature: Name : Sh. B V S N Rao Date :11 Sept 2024

Acceptance by Team Leader/Lead Auditor MSCO(R)/DDGR

DOC : MSC-F10-02 ISSUE : 04 DATE : JAN 2017 PAGE : 1 OF 1 APPROVED BY: DDG (MSCD)

## **CONFIDENTIALITY STATEMENT**

(For BIS Auditor/Technical Expert and External Auditor/External Technical Expert)

- 1. Application/Licence No- : QM/L-6006459.4
- 2. Name & Address of Organization: M/S Defense Metallurgical Research Laboratories, to be audited : DRDO, Ministry of Defence, Kanchan Bagh, Hyderabad-500 058.
- 3. Type of Audit : TPA Surveillance Audit
- 4. Date(s) : **11 & 12 09 2024 (3 Manday)**
- 5. I accept to work as Auditor in training/Auditor/Team Leader in Training/Team Leader/Lead Auditor/Technical Expert for conducting Management System audit of above mentioned organization.
- 6. I declare that,
  - v) I have not acted as Consultant and/or undertaken internal audit or any other work for the above Organization within the last two years;
  - vi) I do not have any commercial interest in the above Organization.
  - vii) I do not have any relationship with the above Organization.
  - viii) I am presently working in .....activity of BIS/..... Organization. My actions will not lead to in any way threats to impartiality of BIS management system certification activity. My actions lead to threat of impartiality to BIS Management System Certification Activity (Strike out what is not applicable and fill the needed information).
- 7. I undertake that, I shall treat all the documentation and information provided by the organization audited as strictly confidential.
  - vii) I shall neither copy any documentation nor divulge any information to any third party without the written prior consent of the organization assessed or Bureau of Indian Standards except as required by law or in demonstrating conformance with the requirements of national accreditation.
  - viii) I shall not act in any way prejudicial to the reputation or interest of Bureau of Indian Standards or the organization assessed.
  - ix) I shall not accept payment, commission, discount or any other profit from the organization assessed or from their representative or from any other interested person.
  - x) In the event of any alleged breach of this undertaking, I know that BIS can blacklist me and also terminate the use of my services as auditing personnel after giving 15 days' notice.
  - xi) In the event of any enquiry/investigation conducted due to unethical practice and breach of this undertaking, I shall fully cooperate with BIS.
  - xii) I undertake that I shall abide by undertaking given in my application for selection as External auditor/External Technical Expert of Bureau of Indian Standards Management Systems Certification.

Signature: Name : Sh. Kancharla Raja Date :11 Sept 2024

Acceptance by Team Leader/Lead Auditor MSCO(R)/DDGR

DOC : MSC-F10-02 ISSUE : 04 DATE : JAN 2017 PAGE : 1 OF 1 APPROVED BY: DDG (MSCD)

## **CONFIDENTIALITY STATEMENT**

(For BIS Auditor/Technical Expert and External Auditor/External Technical Expert)

 1.
 Application/Licence No.
 QM/L-6006459.4

# 2. Name & Address of Organization: M/s Defence Metallurgical Research Laboratory, DRDO, Ministry of Defence, Kanchanbagh, Hyderabad-500058

- 3. Type of Audit: Surveillance
- 4. Date(s): 11 12 SEP 2024
- 5. I accept to work as Auditor in training/Auditor/Team Leader in Training/Team Leader/Lead Auditor/Technical Expert for conducting Management System audit of above mentioned organization.
- 6. I declare that,
  - i) I have not acted as Consultant and/or undertaken internal audit or any other work for the above Organization within the last two years;
  - ii) I do not have any commercial interest in the above Organization.
  - iii) I do not have any relationship with the above Organization.
  - iv) I am presently **not** working in ...**any**.....activity of BIS/...-.... Organization. My actions will not lead to in any way threats to impartiality of BIS management system certification activity. My actions lead to threat of impartiality to BIS Management System Certification Activity (Strike out what is not applicable and fill the needed information).
- 7. I undertake that, I shall treat all the documentation and information provided by the organization audited as strictly confidential.
  - i) I shall neither copy any documentation nor divulge any information to any third party without the written prior consent of the organization assessed or Bureau of Indian Standards except as required by law or in demonstrating conformance with the requirements of national accreditation.
  - ii) I shall not act in any way prejudicial to the reputation or interest of Bureau of Indian Standards or the organization assessed.
  - iii) I shall not accept payment, commission, discount or any other profit from the organization assessed or from their representative or from any other interested person.
  - iv) In the event of any alleged breach of this undertaking, I know that BIS can blacklist me and also terminate the use of my services as auditing personnel after giving 15 days' notice.
  - v) In the event of any enquiry/investigation conducted due to unethical practice and breach of this undertaking, I shall fully cooperate with BIS.
  - vi) I undertake that I shall abide by undertaking given in my application for selection as External auditor/External Technical Expert of Bureau of Indian Standards Management Systems Certification.

Signature	Fac
Name	: Kancherla Raja
Date	: 11.09.2024

Acceptance by Team Leader/Lead Auditor MSCO(R)/DDGR

MANAGEMEN	FO	RMS				
MANAGEMEN	TITLE: Audit (					
DOC: MSC-F6.4-45	ISSUE: 01	DATI		9	Page 1	of 1
Prepared By	•		-		DG(MSCD)	
1 5			11	5	, ,	
Application Number/Licence Number:	QM/L-6006459.4		IS/ISO: 9001:			
Process: Top Management and MR			Date of Audit	: 11 & 12 09	9 2024	
	Persons conta Dr Bala Mura Mr. Soumya	li Krishna, S	Sc. H Director			
Process — Observation & Evidence						
1. *Process Observation: <b>Process:</b> Top Management Establishment, M	process of providionitoring and main	-		•	o the organizati	on and
<ul> <li>Management provide</li> <li>Agenda for MRM cov</li> <li>Internal audits were c</li> <li>Responsibility and au</li> <li>Document control pro</li> <li>Internal Customer fee</li> <li>Training provided to in</li> <li>Improvements discusse</li> </ul>	ers all requirements onducted at planned thority are defined, cedure followed for dback received. nternal auditors and	as per Cl.9.3 o d intervals. NCs communicated approval and i evaluation do	closed after s and understo ssue of change	atisfactory v od by emplo ed documer	oyees.	s initiated.
<ul> <li>2 ** Audit Evidence</li> <li>Quality Manual QMS Manual Q</li> <li>Review of Quality Policy dated 3</li> <li>Management review meeting n</li> <li>Improvement record.</li> <li>Internal audit Plan 2024/01. Co</li> <li>Document Control Procedure.</li> <li>Risk management File RSI/QS/2</li> <li>Infernal Auditor evaluation record</li> </ul>	L6 Apr 2024. ninutes dated: 16 04 2 nducted from 23-25 C 1	2024, QMS-FT-1	0			
Audit of all the clauses mentioned in th	e audit plan matrix ł	nave been carri	ed out.			Yes/ <del>No</del>
Opportunities for Improvement indicat	ed against Clause N	o(s) <u>NA</u>	Non-Confo	ormities Issu	ued against Clause	No (s) NA
Name of Licensee : M/S Defense Metall	urgical Research Lab	ooratories, Hyd	erabad	S	ignature Of Audito	or
<ul> <li>Identification of processes may include Compliance to Legal and statutory re- processes.</li> <li>** Evidences clearly state the samples, rec</li> </ul>	quirements, etc. Use :	separate sheet f	or separate pro	cess. One de	partment may hav	

HINGER THEME BI	FORMS				
MANAGEN					
DOC: MSC-F6.4-45	ISSUE: 01	it Observation ar DATE:	id Evidence April 2019	Page 1 of 1	
Prepare		DATE.	Approved By: DI		
		1			
Application Number/Licence Nur	nber : <b>QM/L-6006459.</b>	4	IS/ISO: 9001:2015		
Process: HRD			Date of Audit: <b>11 &amp; 1</b> 2	2 09 2024	
			Sh. Shiba Narayana Sa	hu, Sc. F	
	_				
Process — Observation & Evidend 1. *Process Observation					
2. processin	ng training needs, pr ning employee databa og of applications for pordinating student p	ase higher educatior		-	er Policy and
<ul> <li>Training provide</li> <li>Training calenda</li> <li>Quality Policy av</li> <li>Objective availa</li> <li>Internal audit of</li> <li>Training Record</li> </ul>	rd available with inform ed to employees after ic ar available for 24-25. wareness verified by int ble for training departn f the process was done maintained training provided asses	dentifying training terviewing. Found ment and being acl as per schedule ar	needs in consultation OK. hieved nd. No NCs. Action tak	with Process owners. en on OFIs.	
<ul> <li>2 ** Audit Evidence</li> <li>Quality Manual</li> <li>HRD Procedure. HRD/SOP/</li> <li>Employee Register. Soft co</li> <li>Training need identification</li> <li>Training calendar for 2024</li> <li>Internal audit report date</li> <li>Record of assessment of Tr</li> <li>Activity calendar.</li> </ul>	py. n record. -25 ed 26th July 2024				
Audit of all the clauses mentione	d in the audit plan matr	rix have been carri	ed out.		Yes/ <del>No</del>
Opportunities for Improvement in	ndicated against Clause	e No(s) <u>NA</u>	Non-Conformities	Issued against Clause N	o (s) NA
Name of Licensee <b>M/S Defense</b>	Metallurgical Rese	earch Laborato	ries, Hyderabad	Signature C	
<ul> <li>Identification of processes may in Compliance to Legal and statute processes.</li> <li>** Evidences clearly state the sample</li> </ul>	ory requirements, etc. U	Jse separate sheet fo	or separate process. On	e department may have	

BURE MANAGEMENT		FORM	ЛS			
	TITLE: Audit C					
DOC: MSC-F6.4-45	ISSUE: 01	DAT	E: April 20	019	Page 1 o	of 1
Prepared By:			Appro	ved By: Dl	DG(MSCD)	
Application Number/Licence Number:	QM/L-6006459.4		IS/ISO: 9001	L:2015		
Process: TPC (Tender Purchase Con	nmittee)		Date of Aud	it: <b>11 &amp; 12 0</b>	9 2024	
			Persons con Sh. Amit Ku	tacted with c mar Singh, S	-	
Process — Observation & Evidence						
<ol> <li>*Process Observation:</li> <li><b>Process:</b> 1. Facilitation Ten</li> <li>Manpower through Tenders.</li> <li><b>Observation:</b></li> <li>Centralized DRDO Procession</li> </ol>				Committee	e for Purchase of	Material and
<ul> <li>Objective available for</li> <li>Risk analysis done f</li> <li>Tenders are issued with the user departmen</li> <li>Verified the external p</li> <li>All standard Formats us</li> <li>Internal audit done as</li> <li>Storage of material do</li> <li>Training for employee</li> <li>GMPs followed in Stor</li> </ul>	or TPC department th complete specificant. The provider selection pro- ed. Document contro per schedule and no ne in designated loc s provided and recomp	nt— adequate ation of produ ocess of Hydro I is in order o NC. cations with pr rd maintained	e ct and terms a o Pneumatic E oper identific	and conditio ngineers Ltd ation and all	ns. Specification of ., Secunderabad.	work verified by
<ul> <li>2 ** Audit Evidence</li> <li>Quality Manual QMS Manual QI</li> <li>Procedure for Tender Purchase</li> <li>DRDO Procurement Manual 202</li> <li>Bid of M/S Hydro Pneumatic Engof Bids, Tech. Bid, minutes of TP</li> <li>Internal audit report dated 26th</li> <li>Interviewed Mr. Vikram Saha of</li> <li>Training Record of staff.</li> </ul>	committee TPC /SOP/ 20 gineers in response to C, opening of price bi July 2024	/01 o Tender for Hir id and finalizati	ing of Manpov on of bid.		or various stages i.e.,	Online invitation
Audit of all the clauses mentioned in th	e audit plan matrix h	nave been carr	ed out.			Yes/ <del>No</del>
Opportunities for Improvement indicate	ed against Clause No	o(s) <u>NA</u>	Non-Con	formities Issu	ued against Clause I	No (s) NA
Name of Licensee : M/S Defense Meta	llurgical Research La	aboratories, H	yderabad	S	ignature Of Audito	r
<ul> <li>Identification of processes may include Compliance to Legal and statutory rec processes.</li> <li>** Evidences clearly state the samples, rec</li> </ul>	quirements, etc. Use s	separate sheet	or separate pr	ocess. One de	epartment may have	

भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS					FORMS		
	ENT SYSTEMS CI						
		it Obse	rvation and Evide		1		
DOC: MSC-F6.4-45	ISSUE: 01		DATE: April 2		Page 1	of 1	
Preparec	і бу:		Аррго	ved By: DI	JG(MSCD)		
Application/ Licence Number:	QM/L-6006459.	4	IS/ISO: <b>9001:</b>	2015			
Process: Publications and Polygraphy Unit (PAPU) Date of Audit: 11-12 SEP 2024							
Persons contacted with designation: Ms. J V Ramakrishna, Sc 'F', Mr. S Giridhar, TO(B)							
Process — Observation & Evid	lence						
1. *Process Observation:							
a. Scope: Printing of news souveniors etc., and also contract with outside ser	multicolour prir	-		-			
b. PAPU-SOP-01: Standa	rd operating pro	cedur	e for PAPU				
c. Quality policy commun	c. Quality policy communicated and understood by all. Policy displayed.						
d. Roles, responsibilities	and authorities a	assign	ned.				
e. Ensured that the perso	ons are competer	nt on <sup>-</sup>	the basis of app	oropriate	education, tra	lining.	
f. Internal audit carried o Pathak, Sc-E on 02.09.20		onths	. Latest audit v	vas carrie	d out by Mr. A	Ashish	
2. **Audit Evidences:							
a. Indent no.73 – for desig Indent for printing/bindir 10.09.2024		-	0	•			
b. Risk register (PAPU-FT	-06) found to be	updat	ted quarterly.				
c. Digital Machine Registe	r (PAPU-FT-01)	verifie	d.				
d. Job Docket Register (PA	APU-FT-03) verif	ied.					
e. Book binding Register (	PAPU-FT-07) vei	rified.					
f. CNC minutes control re	gister verified.						
Audit of all the clauses mentio	oned in the audit p	plan m	atrix have been	carried out		Yes/ <del>No</del>	
Opportunities for Improvemen against Clause No(s): NIL	it indicated		Non-Conformit	ies Issued	against Clause	No (s): NIL	
Name of Applicant /Licensee					zac		
M/s. Defence Metallurgical l	Research Laborat	ory, H	lyderabad	S	ignature Of Au	ditor	
* Identification of processes may of objectives; Compliance to Le department may have many p	gal and statutory red rocesses.	quireme	ents, etc. Use sepa	rate sheet fo	or separate proce	ss. One	
** Evidences clearly state the same	uples, records of proc	cess out	tput verified and u	itness of act	tivity with verifia	ble proof.	

भारतीय मान BUREAU OF INDIAN	FOR	MS	
MANAGEMENT SYSTEMS CERTI TITLE: Audit Obs	FICATION ervation and Evidenc	e	
DOC: MSC-F6.4-45 ISSUE: 01	DATE: April 2019		of 1
Prepared By:	Approve	d By: DDG(MSCD)	
Application/ Licence Number: <b>QM/L-6006459.4</b>	IS/ISO: <b>9001: 20</b>	)15	
Process: Mechanical Behaviuor Group (MBG)	Date of Audit: <b>11</b>	-12 SEP 2024	
	Persons contacted Sh. N Chitti Babu,	d with designation: Sc 'F', others	
Process — Observation & Evidence			
1. *Process Observation:			
a. Scope: To carryout different mechanical testings compression.	s such as Tensile, Cr	eep, LCF, HCF, FCGR,	, Impact and
b. Quality policy communicated and understood by	y all. Policy displaye	d.	
c. Roles, responsibilities and authorities assigned.			
d. Ensured that the persons are competent on the	basis of appropriate	education, training.	
e. Internal audit carried out once in six months. La No NCs .	atest audit was carri	ed out by Mr. G.Appal	a Raju, Sc.B.
f. MBG-SOP-01 to 08: SOPs for various tests.			
2. **Audit Evidences:			
a. MBG-WI-01 to 07: Various Work instructions of	different machines.		
b. Job card no. DMRL/MBG/19/2024 (MBG-FT-08 silicon nitride completed on 08.08.2024 as received			
c. Job card no. DMRL/MBG/LCF/May/02/2024 (M AI 20D DISC completed on 12.08.2024 as received			
d. Job card no. DMRL/MBG/FT/8500/JUL/10/20 AA2219Al Alloy completed on 16.08.2024 as received			
e. Job card no. DMRL/MBG/UTM/AUG-24/06 (ME M300 completed on 30.08.2024 as received from N	,	0	
f. Job card no. DMRL/MBG/Creep or SR/12 (MBG- completed on 31.08.2024 as received from PDG (wi			CMSX-4
d. User feed back regularly obtained: Excellent/Ver	y good		
e. Equipment log book (MBG-FT-08) in order and ve	erified		
f. All Measuring equipments have valid calibration.			
Audit of all the clauses mentioned in the audit plan r	natrix have been car	rried out.	Yes/ <del>No</del>
Opportunities for Improvement indicated against Clause No(s): NIL	Non-Conformities	s Issued against Clause	e No (s): NIL
Name of Applicant /Licensee		zac	
M/s. Defence Metallurgical Research Laboratory,	Hyderabad	Signature Of Au	ıditor
<ul> <li>* Identification of processes may include identification of k of objectives; Compliance to Legal and statutory requiren department may have many processes.</li> </ul>	xey performance param		
** Evidences clearly state the samples, records of process of	utput verified and witn	ess of activity with verifia	ıble proof.

MANAGEMENT SYS	OF INDIAN STEMS CERT	नक ब्यूरो STANDARDS IFICATION servation and Evidence	FORMS
	UE: 01	DATE: April 2019	Page 1 of 1
Prepared By:		Approved By: D	
Application / Licence Number:QM/L-6006459.4IS/ISO:9001:2015Process:Non Destructive Testing Group (NDTG)Date of Audit:11-12 SEP			P 2024
	designation: Mr.Ch. Ashok, TO(B)		
Process — Observation & Evidence			
1. *Process Observation:			
a. Scope: Surface defect detection components except porous mater	-	c defect detection, for ferr	ous and non-ferrous
b. Quality policy communicated	and underst	ood by all. Policy displaye	d.
c. Roles, responsibilities and aut	horities assi	gned.	
d. Ensured that the persons are	competent c	n the basis of appropriate	education, training.
e. NDTG-SOP-1 to 03: Standard	operating pr	ocedure for various proce	dures.
f. Internal audit carried out once Sc-F on 24.047.2024	in six mont	hs. Latest audit was carrie	ed out by Dr.U.Ravikiran,

2. \*\*Audit Evidences:

a. Job card no. NDTG/UT/747/2024 (NDTG-FT-03) for Ultrasonic inspection of material completed on 05.07.2024 as received from STAG on 02.07.2024..

b. Job card no. NDTG/RT/749/2024 (NDTG-FT-04) for testing of material: CERAMIC-ZTA completed on 30.08.2024 as received from ADDG-II on 02.09.2024. Inspection Report: NDTG-FT-05 dt. 03.09.2024. .

- c. Job work register: NDTG-FT-01.
- d. Machine log book NDTG-FT-02: Industrial X-Ray machine (MG-452)
- e. All instruments have valid calibration.
- f. No Risks (QMS-FT-18) observed.
- g. User Scientist's Feedback from MJG Excellent

Audit of all the clauses mentioned in the audit plan matrix have been carried out. Yes/No

Opportunities for Improvement indicated against Clause No(s): NIL

Non-Conformities Issued against Clause No (s): NIL

Name of Applicant / Licensee

# M/s. Defence Metallurgical Research Laboratory, Hyderabad

Signature Of Auditor

- \* Identification of processes may include identification of key performance parameters/ significant aspects; Identification of objectives; Compliance to Legal and statutory requirements, etc. Use separate sheet for separate process. One department may have many processes.
- \*\* Evidences clearly state the samples, records of process output verified and witness of activity with verifiable proof.

Intribution       Intribution         DOC: MSC-F6.4-45       ISSUE: 01         Prepared By:       Prepared By:         Application       Licence Number: QM/L-6006459.4         Process: Powder Metallurgy Group (PMG)	IS/ISO: <b>9001:</b>	019 Page 1 of 1 wed By: DDG(MSCD)				
Prepared By: Application / Licence Number: QM/L-6006459.4	Appro IS/ISO: 9001:	wed By: DDG(MSCD)				
Application/ Licence Number: <b>QM/L-6006459.4</b>	IS/ISO: <b>9001:</b>	· · · ·				
		2015				
Process: Powder Metallurgy Group (PMG)	Date of Audit:	Application/ Licence Number: QM/L-6006459.4         IS/ISO: 9001: 2015				
		Process: Powder Metallurgy Group (PMG) Date of Audit: 11-12 SEP 2024				
Persons contacted with designation: Dr. G Prabhu, Sc 'F', Dr. P.K.Jena, Sc 'F'						
Process — Observation & Evidence						
1. *Process Observation:						
a. Scope: Characterization of metal powders, mixing and blending, milling studies, compaction, sintering and other heat treatment processes, machining to the final size and shape, product evaluation.						
b. Quality policy communicated and understood by all. Policy displayed.						
c. Roles, responsibilities and authorities assigned.						
d. Ensured that the persons are competent on the basis of appropriate education, training.						
e. Internal audit carried out once in six months. Latest audit was carried out by Mr. Dhirendra Sahu, Sc-E on 31.07.2024 with no Ncs						
2. **Audit Evidences:						
a. Work Instructions displayed at all strategic places.						
b. Design and development of 125mm FSA PDS (570mm DOP) Ammunnition.						
c. Sintering Furnace log book (PMG-FT-06) verified.						
d. Pre-sintering Furnace log book (PMG-FT-05) verified.						
e. Ball Mill log book – verified.						
f. No Risks (QMS-FT-18) observed.						
Audit of all the clauses mentioned in the audit plan matrix have been carried out. Yes/No						
Opportunities for Improvement indicated Non-Conformities Issued against Clause No (s): NIL against Clause No(s): <u>NIL</u>						
Name of Applicant / Licensee Julie						
M/s. Defence Metallurgical Research Laborator	Name of Applicant / LicenseeJulyM/s. Defence Metallurgical Research Laboratory, HyderabadSignature Of Auditor					
* Identification of processes may include identification of key performance parameters/ significant aspects; Identification of objectives; Compliance to Legal and statutory requirements, etc. Use separate sheet for separate process. One department may have many processes.						
** Evidences clearly state the samples, records of proces	** Evidences clearly state the samples, records of process output verified and witness of activity with verifiable proof.					

भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS MANAGEMENTSYSTEMSCERTIFICATION			FORMS
TITLE:B	riefAuditReport(Initia	l/Renewal/Surveillance/SpecialAu	dit)
DOC:MSC-F6.4-44	Page 1 of 1		
Prepared By: A		Approved By: DI	DG(MSCD)

## (Tobesubmitted toMR/CEO)

1.	Reference	QM/L-6006459.4
2.	NameoftheOrganization	M/S Defence Metallurgical Research Laboratory
3.	Address	DRDO, Ministry of Defence, Kanchanbagh, Hyderabad-500 058.
4.	Typeofaudit	TPA Surveillance Audit
5.	IS/ISO	9001:2015
6	Date(s)ofaudit	11 & 12 09 2024 (3 Mandays)
7.	No.ofNCsraised	Major : Nil Minor : Nil No. of NCs pending: N.A. (Pl see Appendix-I):
8.	Concernsraised	Nil
9.	Observation (report of conformity of the organization's management system with certification/registration requirements and effectiveness of the management system)	requirements of IS/ISO 9001:2015 certification/
10.	Conclusion/recommendation of the audit:	Recommended for continuation of QMS Licence.

You are requested to give your comment, if any, on the above report and the findings of the audit within 7 days to MSCO(R). Root Cause Analysis to be carried out and corrective actions taken shall be informed to MSCO with 30 days. Please also give your comments on the performance of the auditors.

4 Signature

(A-5)

Name: Shri BVSN Rao Team Leader

Date: 12-09-2024

CEO/MR Received .

S DIB Scientist 'G' Group Head - Reliability & Quality Assurance Group Defence Metallurgical Research Laboratory Kanchanbagh, Hyderabad-500058

APPROVED BY: DDG DOC: MSC-F7.1-04 DATE: OCT 2016 PAGE: 1 OF 1 ISSUE: 04

# AUDIT LOG SHEET OF PERSONNEL FOR AUDITING (BIS AUDITOR/EXPERT AND EXTERNAL AUDITOR/EXPERT)

Name & address of applicant/Licensee :

Management System Standard Audited: IS/ISO 9001:2015

M/S Defence Metallurgical Research Laboratory, DRDO, Ministry of Defence, Kanchanbagh, Hyderabad-500 058.

director.dmrl@gov.in E Mail: Tele: 040-24340681

Type of Audit: Surveillance Audit

Please use **BLOCK LETTERS** 

S.No		Employee No/ Names of Auditors/ Auditor Reg Expert/ Auditor in	Role of auditor	Date(s) of Audit	Audit Duration	Verification by Auditee (Signature, name, position within organization)	BIS Verification (by MSCO(R) for Lead Auditor and Team Leader & by Team Leader for others)
	ONI	uamug			(see Note 1)	(	Sign., Name & Contact Details
					On Off	Ŧ	
					Site Site	te	
	866	Sh. Kancharla Raja	Auditor	11 <sup>th</sup> & 12 <sup>th</sup> Sep 2024	1% %	(	Sh. B V S N Rao, TL
	1214	Sh. B.V.S.N. RAO	Team leader	11 <sup>th</sup> & 12 <sup>th</sup> Sep 2024	1% %	shri Soumva Deb	9000777482 MSCO(S)
							Bureau of Indian Standards Chennai 600113 044-22542080
						Scientist G	
udit	carried out on	Audit carried out on behalf of : Bureau of Indian Standards, New Delhi	idian Standards, New	Delhi		Group Head - Reflability & Quality Assurance Group Defence Metallurgical Research Laboratory Kanchanbagh, Hyderabad-500058	Group

Note: 1. Duration – Total time (to nearest half day) On-Site: Time spent on actual auditing activities including Opening & Closing meetings. Off-Site: Time spent on planning/preparation, document review and report writing. It may be calculated on the basis that overall, for each On-Site day's work around half-day Off-Site time may be required.

Completed log sheet should be sent to MSCO(R) who would forward the original to Head (MSCD)/PTO and retain a copy.

A-6

MSCO(R) Head (MSCD)/PTO

भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS MANAGEMENT SYSTEMS CERTIFICATION					
TITLE: <u>Evaluation Report from Team Leader about performance of</u> <u>BIS Auditor/Expert and External Auditor/Expert</u>					
DOC: MSC-F7.4-01ISSUE: 04DATE:October 2018PAGE: 1 of 1DIBIBIBDDC(A4CCD)					
Prepared By: Approved By: DDG(MSCD)					
1. Name of the Auditor/Expert : Sh. Kancharla Raja Registration No.: 998					
2. Roll in the Team : Auditor					
3. Name & Address of the 4.Application/Licence No.: M/S Defense Metallo : QM/L-6006455.Date of Audit: 12 09 2024					
6. Type of Audit : Initial(Certification	on) Audit/Renewal Aud	<del>lit</del> /Surveillance-Audit			
7 Auditing ability 9					
(Based on witness evaluation by Team Lea and c) Findings of auditor d) time manager		<b>-</b> <i>i</i>			
8. Audit reporting ability <b>9</b>					
(Based on the evidence collected and reported by auditor on verification of a) Procedure, b) Statutory compliance, c) Significant Processes/objectives, d) Aspects/ Impact /Risk, e) Operational Programmes, f) Key performance indicators and g) Technical areas etc.)					
9. Knowledge of legal requirements in the area <b>NA</b>					
Based on team discussions and reports - Applicable to Expert / Auditor-Expert only)					
10. Knowledge of Food Safety requirements, (F	or FSMS audit only)	NA			
(PRPs, HACCP, Hazard analysis relevant t	o the food chain catego	ry)			
11. Application of knowledge		9			
[Analysis and decision making]					
		e of TL     : Sh. B V S N Rao			
Place: Hyderabad	Date	: 12 09 2024			
12. Any other remarks:					
MSCO Ratings assigned by MSCO					
MSCD					
Note : Each aspect to be evaluated on a scale of 10.	Needs Improvement Very good Excellent	≤ 5 >5 and <9 ≥9			

List of participants in the Opening and Closing meetings held on 11,12 September, 2024 in connection with Surveillance audit of QMS of M/S Defence Metallurgical Research Laboratory, Hyderabad – 500058 as per IS/ISO 9001:2015

Sl. No.	Name (Dr/Sh/Smt/Mr/Ms)	Designation	Signa	ature
	]		Opening Meeting	Closing Meeting
1.	Dr. R. Balamura likrishnan	OS & Dir.	Present.	Present
2.	Shri BVSN Rao	Team Leader	to	- 12
3.	Shri Kancharla Raja	Auditor	rac	seare
4.	5. Deb	Sc. G.	- Contraction -	- Contraction -
5.	Sanjay Kuman Sal	ScF	SUSal	Rich
6.	Shashi shekhan	Sc'E	shashidel '	Statituly
7.	R. sharat chandra	SC'E'	Shandy	Chandrey
8.	S. N. Sahn	sc'F'	A hu	Sidh
9.	Sony Punnose	SciF	- Chy-	
10.	G. Prakhu	Sc F	G. Laur	a. Lon
11.	A- RODAAR	&-F	Sen	Sun
12.	Nº chitizdan	SEF	lele	eel
13.	J.V. Rame Krishme	SC F	Ux4	Whan
14.	Amit Kuna Syls	SEP	elit	and
15.	PRand	SE	X	3
16.	<b>N</b>	ScF	8	BAT
17.	Sorry Phonose	Sc F'	1 Aug	Ly .
18.	Onne	serp.		D
19.	T. Mohan	TOC	afmil	Amo
20.	Roshiel Ari	STA BI	Tu	The
21.	,			•
22.	8			

# **AUDIT CHARGE CLAIM**

(To be submitted with Audit Report)

I have completed the Surveillance audit as advised by BIS, Chennai as per the details given below:

1. Name of Organization	: M/S Defence Metallurgical Research Laboratories DRDO, Ministry of Defence, Kanchan Bagh, Hyderabad-500 058.
2. Licence/Application No.	: QM/L-6006459.4
3. Date of Audit	: 11 & 12 09 2024
4. No. Of man days	: 1.5 Man days.
5. Audit Charges	: Rs. 7,500/-
6. Bank Acct. Details	: HDFC, Ameerpet Branch, Hyderabad-500016 SB A/c No.16271930000679 IFC Code: HDFC 0001627

The audit report is enclosed.

-----

Signature :

Name of Auditor: **B V S N Rao** 

Date: 12 09 2024

# MSCO(S)

# FOR OFFICE USE ONLY

MSCO(S):

Sc'G' & DDGS:

DD(A&F)

# **AUDIT CHARGE CLAIM**

(To be Submitted with Audit Report)

I have completed the Initial /Renewal/Surveillance audit as advised by BIS, Chennai as per the details given below:

1.	Name of Organization:	DRDO, Kanch	Metallurgical Research Laboratory, anbagh, elangana – 500058
2.	Licence/Application No.:	QM/L-600645	59.4
3.	Date of Audit:	11 & 12 SEP 2	024
4.	No. Of mandays:	One and Half	
5.	Audit Charges:	Rs. 6,000/=	
6.	Bank Acct. Details:	Name: Account No: Type of a/c: Bank Name: IFSC code:	RAJA KANCHERLA 000801030363 SAVINGS ICICI Bank ICIC0000008
7.	PAN no.:	AACPK4042N	

The audit report is being sent by team leader, Sh.B V S N Rao.

Audit log sheet attached

Signature :

Jac

Name of Auditor: Kancherla Raja AUDITOR/998; EMPL/056782

Date: 13.09.2024

MSCO(S)

# FOR OFFICE USE ONLY

Verified the above claim and processed for payment of Rs.-----(in words)------

\_\_\_\_\_

MSCO(S):

Sc'G' & DDGS:

AD(A&F)

Doc. No. MSC/SRO/F.A.01