



rishaba

PERFORMANCE TEST REPORT - THERMAL TEST

Doc.No: RILLP/QA/28

Rev. No : 00

Rev.Date : 04-01-2023

TEST NAME :	Thermal Cold Testing	TEST STANDARD :	-
PART NAME :	20 03 Tumbler	TEST CLAUSE :	-
CAPACITY :	591 ml	TEST LOCATION :	Lab unit-II (Rishaba)
TEST DONE ON :	06/11/2024	TEST DONE BY :	Prathima Moothy-G

Sample 01			
Description	Date	Time	Temperature (°C)
Start	06-11-2024	11:17	0°C
After 1 Hour	06-11-2024	12:17	-0.2°C
After 6 Hours	06-11-2024	17:17	1°C
After 12 Hours	06-11-2024	23:17	9.5°C

Sample 02			
Description	Date	Time	Temperature (°C)
Start	06-11-2024	11:17	0°C
After 1 Hour	06-11-2024	12:17	-0.2°C
After 6 Hours	06-11-2024	17:17	-0.2°C
After 12 Hours	06-11-2024	23:17	8.9°C

Sample 03			
Description	Date	Time	Temperature (°C)
Start	06-11-2024	11:17	0°C
After 1 Hour	06-11-2024	12:17	-0.2°C
After 6 Hours	06-11-2024	17:17	0.7°C
After 12 Hours	06-11-2024	23:17	7.3°C

Sample 04			
Description	Date	Time	Temperature (°C)
Start			
After 1 Hour			
After 6 Hours			
After 12 Hours			

Remarks:

PREPARED BY :

[Signature]

APPROVED BY :

[Signature]



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TEST NAME :	Thermal Cold Testing	TEST STANDARD :	-
PART NAME :	30 Oz Tumbler	TEST CLAUSE :	-
CAPACITY :	887 ml	TEST LOCATION :	Lab Rishaba Unit -A
TEST DONE ON :	06/11/2024	TEST DONE BY :	Sathiyamoorthy.G

Sample 01			
Description	Date	Time	Temperature (°C)
Start	06-11-2024	11:15	0°
After 1 Hour	06-11-2024	12:15	-0.1°C
After 6 Hours	06-11-2024	17:15	0.9°C
After 12 Hours	06-11-2024	23:15	5.8°C

Sample 02			
Description	Date	Time	Temperature (°C)
Start			
After 1 Hour			
After 6 Hours			
After 12 Hours			

Sample 03			
Description	Date	Time	Temperature (°C)
Start			
After 1 Hour			
After 6 Hours			
After 12 Hours			

Sample 04			
Description	Date	Time	Temperature (°C)
Start			
After 1 Hour			
After 6 Hours			
After 12 Hours			

Remarks:

PREPARED BY: *Sathiyamoorthy.G*

APPROVED BY: *[Signature]*



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PERFORMANCE TEST REPORT - THERMAL TEST

Doc.No: RILLP/QA/28
Rev. No : 00
Rev.Date : 04-01-2023

TEST NAME :	Thermal Gold Testing	TEST STANDARD :	-
PART NAME :	40 Oz Mug	TEST CLAUSE :	-
CAPACITY :	1182 ml	TEST LOCATION :	Rishaba Unit - II Lab
TEST DONE ON :	06/11/2024	TEST DONE BY :	Sathiyamoorthy S

Sample 01

Description	Date	Time	Temperature (°C)
Start	06-11-2024	10:28	0°C
After 1 Hour	06-11-2024	11:28	0°C
After 6 Hours	06-11-2024	16:28	0.3°C
After 12 Hours	06-11-2024	22:28	1.6°C

Sample 02

Description	Date	Time	Temperature (°C)
Start			
After 1 Hour			
After 6 Hours			
After 12 Hours			

Sample 03

Description	Date	Time	Temperature (°C)
Start			
After 1 Hour			
After 6 Hours			
After 12 Hours			

Sample 04

Description	Date	Time	Temperature (°C)
Start			
After 1 Hour			
After 6 Hours			
After 12 Hours			

Remarks:

PREPARED BY :

Sathiyamoorthy S

APPROVED BY :

K. J.