

Doc. No.: IS: 17803:2022

TITLE: POTABLE WATER BOTTLES (COPPER, STAINLESS STEEL, ALUMINIUM) SPECIFICATION

LAST DATE OF COMMENTS: 16.01.2024

NAME OF THE COMMENTATOR/ORGANIZATION: - Nanobot Housewares Solutions Pvt. Ltd.

| Sl. No. | Clause/ Sub-clause | Commentator | Type of Comments | Justification | Proposed Change/ Addition |
|---------|--------------------|-------------|------------------|---|---|
| 1. | 7.1.2 | Vikas Jain | Technical | 7.1.2.1 The material used to Manufacture shall be of grade 304 as per IS: 5522 or grade 316L as per IS: 6911. | 7.1.2.1 The material used to Manufacture shall be of grade of Metal composition Test Specification(s) / Regulation(s): As Per IS 15997:2012, N1 – (X10Cr15Mn9CuNi1N) |

TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002422 A1

Dated. 2023.12.15

Sample Image(s) (As Received)

Component No. A



TEST REPORT



Test Report No. GGN/H(FCM)/23/002422 A1

Dated. 2023.12.15

Applicant / Company Name : Nanobot Housewares Solution Private Limited
Address : 678-679, IVth Phase, Boranada
Jodhpur-342012 (Rajasthan), India
Attention / Contact Person : Vikas Jain
Tested Sample : Received on 2023.10.11 at 11:56 A.M.
Test Period : 2023.10.12 To 2023.10.19
Article / Sample Description : SS Water Bottle
Colour : Stainless Steel
Material : Stainless Steel: Unplated
Product Type / End Use : Water Bottle
Style No. : NERO1000
Country Of Origin : India
Country Of Destination : India

Note: The submitted sample(s) is / are Not Drawn by the Laboratory

NOTE: Unless otherwise agreed upon, Pass or Fail or Statement of compliance verdicts are given based on the measured values without any considerations of measurement uncertainties. Every test method has a measurement uncertainty which has been evaluated by the laboratory and are available on request. By taking measurement uncertainties into account it might happen that measured values can neither be assessed as Pass nor as Fail.

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Laboratory:
TÜV SÜD South Asia Pvt. Ltd.
373 Udyog Vihar Phase II
Sector 20
Gurgaon – 122016

Phone : +91 (124) 6199699
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www.tuvsud.com

Registered Office:
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TÜV SÜD House
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Saki Naka, Andheri (East),
Mumbai – 400072. India

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TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002422 A1

Dated. 2023.12.15

Remarks:

1. Sample(s) is / are tested as on-received basis.
2. Test(s) performed as requested by applicant.
3. Conclusion(s) of the test(s) was drawn as per compliance requirement(s) specified by applicant.
4. Test "Metal composition" was subcontracted to Other Laboratory.
5. (##) Marked test is not under ISO/IEC 17025 accreditation.

Report Amendment Remarks: The report no GGN/H(FCM)/23/002422 dated 2023-10-19 has been superseded. The test report is amended in terms of Addition of Specification as per applicant request.

Authorized By

Ashish Rai
(Authorised Signatory)

Authorized By

Vaban Pal Singh
(Authorised Signatory)

Please Contact:

For any technical issues: Anuradha Dhamija at :Anuradha.Dhamija@tuvsud.com

For any complaint: Ashima Sapra at: Ashima.Sapra@tuvsud.com

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TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002422 A1

Dated. 2023.12.15

Summary of Test Result(s)

| S. No. | Test(s) | Conclusion (#) |
|--------|---|----------------|
| 1. | Sensory verification (Transfer of Odour / Smell & Taste) | Pass |
| 2. | Migration of / Extractable elements | Pass |
| 3. | Metal composition {As per IS 15997:2012 N1 (X10Cr15Mn9Cu2Ni1N)} | Refer Result |
| 4. | Resistance to corrosion | Pass |

(#) For details regarding specification(s) / regulation(s) based on which compliance is decided, refer test details.

Material list / List of material(s) (As confirmed by applicant)

| Component No. | Component description | Material | Color |
|---------------|-----------------------------------|-----------------|-----------------|
| A | SS Water Bottle (Style: NERO1000) | Stainless Steel | Stainless Steel |

Sampling plan (As requested by applicant)

| S. No. | Test | Component No. |
|--------|--|---------------|
| 1. | Sensory verification (Transfer of Odour / Smell & Taste) | A |
| 2. | Migration of / Extractable elements | A |
| 3. | Metal composition | A |

TEST REPORT



Test Report No. GGN/H(FCM)/23/002422 A1

Dated. 2023.12.15

Test Result(s):

Sensory verification of smell / Odour

Test Specification(s) / Regulation(s): Framework Regulation (EC) No. 1935/2004 (Article 3 para (1-c);
Test method adopted: DIN 10955:2004.
Simulant(s) used: Distilled water.
Test condition(s): 40°C for 24 Hours;

| Component No. | Result (Rating) | Compliance Requirement / Limit Max. | Conclusion |
|---------------|-----------------|-------------------------------------|------------|
| A | 0 | Less than 2.5 | Pass |

Note:

(Intermediate grades are allowed)
0 = no perceptible difference in odour.
1 = just perceptible difference in odour (still difficult to define);
2 = slight difference in odour.
3 = marked difference in odour.
4 = strong difference in odour.

Sensory verification of taste

Test Specification(s) / Regulation(s): Framework Regulation (EC) No. 1935/2004 (Article 3 para (1-c);
Test method adopted: DIN 10955:2004.
Simulant(s) used: Distilled water.
Test condition(s): 40°C for 24 Hours;

| Component No. | Result (Rating) | Compliance Requirement / Limit Max. | Conclusion |
|---------------|-----------------|-------------------------------------|------------|
| A | 0 | Less than 2.5 | Pass |

Note:

(Intermediate grades are allowed)
0 = no perceptible difference in taste;
1 = just perceptible difference in taste (still difficult to define);
2 = slight difference in taste;
3 = marked difference in taste;
4 = strong difference in taste.

TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002422 A1

Dated. 2023.12.15

Migration of / Extractable elements

Test Method(s) & Specification(s): Technical Guide on Metals and alloys used in food contact materials and articles (1st Edition, 2013) published by the Directorate for the Quality of Medicines & HealthCare of the Council of Europe (EDQM), which is in correspondence with Council of Europe Resolution {CM/Res(2013)9} (metals & alloys used in food contact materials and articles) and supplements Article 3 para (1-a) of Regulation (EC) No. 1935/2004 (framework regulation on materials and articles intended to come into contact with food) ;

Simulant(s) used: Artificial tap water.

Test condition(s): 70°C for 2 hours followed by 40°C for 24 hours (under repeat use condition);

Surface area to volume / Migration ratio: 5.58 dm²: 900ml

Equipment(s) used: ICP – MS (Inductively Coupled Plasma – Mass Spectrometer).

| Element | Limit of quantification (mg/kg) | Result(s) of (1 st + 2 nd) migration (mg/kg) – Component No. | Maximum Permissible Limit (mg/kg) / 7 times SRL |
|--------------------|---------------------------------|---|---|
| | | A | |
| Tin (as Sn) | 0.09 | ND | 700 |
| Copper (as Cu) | 0.04 | ND | 28 |
| Iron (as Fe) | 0.08 | ND | 280 |
| Manganese (as Mn) | 0.04 | ND | 12.6 |
| Zinc (as Zn) | 0.15 | ND | 35 |
| Aluminium (as Al) | 0.05 | ND | 35 |
| Nickel (as Ni) | 0.04 | ND | 0.98 |
| Chromium (as Cr) | 0.03 | ND | 1.75 |
| Barium (as Ba) | 0.04 | ND | 8.4 |
| Lithium (as Li) | 0.02 | ND | 0.336 |
| Beryllium (as Be) | 0.003 | ND | 0.07 |
| Vanadium (as V) | 0.004 | ND | 0.07 |
| Cobalt (as Co) | 0.01 | ND | 0.14 |
| Arsenic (as As) | 0.001 | ND | 0.014 |
| Molybdenum (as Mo) | 0.05 | ND | 0.84 |
| Silver (as Ag) | 0.03 | ND | 0.56 |
| Cadmium (as Cd) | 0.002 | ND | 0.035 |
| Antimony (as Sb) | 0.02 | ND | 0.28 |
| Mercury (as Hg) | 0.001 | ND | 0.021 |
| Thallium (as Tl) | 0.0001 | ND | 0.0007 |
| Lead (as Pb) | 0.003 | ND | 0.070 |
| Magnesium (as Mg) | 0.001 | 0.369 | --- |
| Titanium (as Ti) | 0.06 | ND | --- |
| Conclusion | | Pass | --- |

TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002422 A1

Dated. 2023.12.15

Migration of / Extractable elements

Test Method(s) & Specification(s): Technical Guide on Metals and alloys used in food contact materials and articles (1st Edition, 2013) published by the Directorate for the Quality of Medicines & HealthCare of the Council of Europe (EDQM), which is in correspondence with Council of Europe Resolution {CM/Res(2013)9} (metals & alloys used in food contact materials and articles) and supplements Article 3 para (1-a) of Regulation (EC) No. 1935/2004 (framework regulation on materials and articles intended to come into contact with food) ;

Simulant(s) used: Artificial tap water.

Test condition(s): 70°C for 2 hours followed by 40°C for 24 hours (under repeat use condition);

Surface area to volume / Migration ratio: 5.58 dm²: 900ml

Equipment(s) used: ICP – MS (Inductively Coupled Plasma – Mass Spectrometer).

| Element | Limit of quantification (mg/kg) | Result(s) of 3 rd migration (mg/kg) – Component No. | Maximum Permissible Limit (mg/kg) / SRL |
|--------------------|---------------------------------|--|---|
| | | A | |
| Tin (as Sn) | 0.09 | ND | 100 |
| Copper (as Cu) | 0.04 | ND | 4 |
| Iron (as Fe) | 0.08 | ND | 40 |
| Manganese (as Mn) | 0.04 | ND | 1.8 |
| Zinc (as Zn) | 0.15 | ND | 5 |
| Aluminium (as Al) | 0.05 | ND | 5 |
| Nickel (as Ni) | 0.04 | ND | 0.14 |
| Chromium (as Cr) | 0.03 | ND | 0.250 |
| Barium (as Ba) | 0.04 | ND | 1.2 |
| Lithium (as Li) | 0.02 | ND | 0.048 |
| Beryllium (as Be) | 0.003 | ND | 0.01 |
| Vanadium (as V) | 0.004 | ND | 0.01 |
| Cobalt (as Co) | 0.01 | ND | 0.02 |
| Arsenic (as As) | 0.001 | ND | 0.002 |
| Molybdenum (as Mo) | 0.05 | ND | 0.12 |
| Silver (as Ag) | 0.03 | ND | 0.08 |
| Cadmium (as Cd) | 0.002 | ND | 0.005 |
| Antimony (as Sb) | 0.02 | ND | 0.04 |
| Mercury (as Hg) | 0.001 | ND | 0.003 |
| Thallium (as Tl) | 0.0001 | ND | 0.0001 |
| Lead (as Pb) | 0.003 | ND | 0.010 |
| Magnesium (as Mg) | 0.001 | 0.138 | --- |
| Titanium (as Ti) | 0.06 | ND | --- |
| Conclusion | | Pass | --- |

TEST REPORT



Test Report No. GGN/H(FCM)/23/002422 A1

Dated. 2023.12.15

Metal composition (##)

Test Specification(s) / Regulation(s): As per IS 15997:2012 N1 (X10Cr15Mn9Cu2Ni1N)

Test Method Adopted: ASTM E 1806:2022

Equipment(s) used: Arc Spark - Optical Emission Spectrometer;

| S. No. | Test parameter(s) / Element | Test Result(s) (%) – Component No. A |
|--------|-----------------------------|--------------------------------------|
| 1. | Carbon (C) | 0.098 |
| 2. | Silicon (Si) | 0.517 |
| 3. | Manganese (Mn) | 9.870 |
| 4. | Nickel (Ni) | 1.080 |
| 5. | Chromium (Cr) | 15.210 |
| 6. | Sulphur (S) | 0.0049 |
| 7. | Phosphorus (P) | 0.0256 |
| 8. | Copper (Cu) | 1.600 |
| 9. | Nitrogen (N) | 8 |
| 10. | Niobium (Nb) | 0.029 |

Resistance to corrosion

Test method(s) adopted: ISO 9227:2017 (Neutral Salt Spray testing)

Equipment used: Salt Spray Tester.

Test condition(s):

(i) Concentration of Salt {Sodium chloride (NaCl)} Solution: 5 %

(ii) Chamber temperature: (35 ± 2) °C

(iii) Exposure period: 24 hours.

| Sample Name | Test Result(s) / Observation(s) (*1) | Applicant's specification | Conclusion |
|--------------------------------------|--------------------------------------|---|------------|
| SS Water Bottle (Style: NERO1000) | No visual change observed in bottle. | No red rust/corrosion observed after testing in bottle. | Pass |

(*1) Observations were made visually with unaided eye.

Abbreviations

"mg/kg" denotes milligram per kilogram & is equivalent to ppm (parts per million); "ND" denotes Not Detected or below limit of quantification; "°C" denotes degree Celsius; "%" denotes percent.

---END OF THE TEST REPORT---

TEST REPORT

Test Report No. GGN/H(FCM)/23/002423 A1

Dated. 2023.12.15

Sample Image(s) (As Received)

Component No. A



TEST REPORT



Test Report No. GGN/H(FCM)/23/002423 A1

Dated. 2023.12.15

Applicant / Company Name : Nanobot Housewares Solution Private Limited
Address : 678-679, IVth Phase, Boranada
Jodhpur-342012 (Rajasthan), India
Attention / Contact Person : Vikas Jain
Tested Sample : Received on 2023.10.11 at 11:56 A.M.
Test Period : 2023.10.11 To 2023.10.19
Article / Sample Description : SS Water Bottle
Colour : Stainless Steel
Material : Stainless Steel: Unplated
Product Type / End Use : Water Bottle
Style No. : VYOMA1000
Country Of Origin : India
Country Of Destination : India

Note: The submitted sample(s) is / are Not Drawn by the Laboratory

NOTE: Unless otherwise agreed upon, Pass or Fail or Statement of compliance verdicts are given based on the measured values without any considerations of measurement uncertainties. Every test method has a measurement uncertainty which has been evaluated by the laboratory and are available on request. By taking measurement uncertainties into account it might happen that measured values can neither be assessed as Pass nor as Fail.

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TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002423 A1

Dated. 2023.12.15

Remarks:

1. Sample(s) is / are tested as on-received basis.
2. Test(s) performed as requested by applicant.
3. Conclusion(s) of the test(s) was drawn as per compliance requirement(s) specified by applicant.
4. Test "Metal composition" was subcontracted to Other Laboratory.
5. (##) Marked test is not under ISO/IEC 17025 accreditation.

Report Amendment Remarks: The report no GGN/H(FCM)/23/002423 dated 2023-10-19 has been superseded. The test report is amended in terms of Addition of Specification as per applicant request.

Authorized By

Ashish Rai
(Authorised Signatory)

Authorized By

Vaban Pal Singh
(Authorised Signatory)

Please Contact:

For any technical issues: Anuradha Dhamija at :Anuradha.Dhamija@tuvsud.com

For any complaint: Ashima Sapra at: Ashima.Sapra@tuvsud.com

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TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002423 A1

Dated. 2023.12.15

Summary of Test Result(s)

| S. No. | Test(s) | Conclusion(#) |
|--------|---|---------------|
| 1. | Sensory verification (Transfer of Odour / Smell & Taste) | Pass |
| 2. | Migration of / Extractable elements | Pass |
| 3. | Metal composition {As per IS 15997:2012 N1 (X10Cr15Mn9Cu2Ni1N)} | Refer Result |
| 4. | Resistance to corrosion | Pass |

(#) For details regarding specification(s) / regulation(s) based on which compliance is decided, refer test details.

Material list / List of material(s) (As confirmed by applicant)

| Component No. | Component description | Material | Color |
|---------------|------------------------------------|-----------------|-----------------|
| A | SS Water Bottle (Style: VYOMA1000) | Stainless Steel | Stainless Steel |

Sampling plan (As requested by applicant)

| S. No. | Test | Component No. |
|--------|--|---------------|
| 1. | Sensory verification (Transfer of Odour / Smell & Taste) | A |
| 2. | Migration of / Extractable elements | A |
| 3. | Metal composition | A |

TEST REPORT



Test Report No. GGN/H(FCM)/23/002423 A1

Dated. 2023.12.15

Test Result(s):

Sensory verification of smell / Odour

Test Specification(s) / Regulation(s): Framework Regulation (EC) No. 1935/2004 (Article 3 para (1-c);
Test method adopted: DIN 10955:2004;
Simulant(s) used: Distilled water.
Test condition(s): 40°C for 24 Hours;

| Component No. | Result (Rating) | Compliance Requirement / Limit Max. | Conclusion |
|---------------|-----------------|-------------------------------------|------------|
| A | 0 | Less than 2.5 | Pass |

Note:

(Intermediate grades are allowed)
0 = no perceptible difference in odour.
1 = just perceptible difference in odour (still difficult to define);
2 = slight difference in odour;
3 = marked difference in odour;
4 = strong difference in odour.

Sensory verification of taste

Test Specification(s) / Regulation(s): Framework Regulation (EC) No. 1935/2004 (Article 3 para (1-c);
Test method adopted: DIN 10955:2004;
Simulant(s) used: Distilled water;
Test condition(s): 40°C for 24 Hours ;

| Component No. | Result (Rating) | Compliance Requirement / Limit Max. | Conclusion |
|---------------|-----------------|-------------------------------------|------------|
| A | 0 | Less than 2.5 | Pass |

Note:

(Intermediate grades are allowed)
0 = no perceptible difference in taste;
1 = just perceptible difference in taste (still difficult to define);
2 = slight difference in taste;
3 = marked difference in taste;
4 = strong difference in taste.

TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002423 A1

Dated. 2023.12.15

Migration of / Extractable elements

Test Method(s) & Specification(s): Technical Guide on Metals and alloys used in food contact materials and articles (1st Edition, 2013) published by the Directorate for the Quality of Medicines & HealthCare of the Council of Europe (EDQM), which is in correspondence with Council of Europe Resolution {CM/Res(2013)9} (metals & alloys used in food contact materials and articles) and supplements Article 3 para (1-a) of Regulation (EC) No. 1935/2004 (framework regulation on materials and articles intended to come into contact with food) ;

Simulant(s) used: Artificial tap water.

Test condition(s): 70°C for 2 hours followed by 40°C for 24 hours (under repeat use condition);

Surface area to volume / Migration ratio: 5.85 dm²: 1000ml

Equipment(s) used: ICP – MS (Inductively Coupled Plasma – Mass Spectrometer).

| Element | Limit of quantification (mg/kg) | Result(s) of (1 st + 2 nd) migration (mg/kg) – Component No. | Maximum Permissible Limit (mg/kg) / 7 times SRL |
|--------------------|---------------------------------|---|---|
| | | A | |
| Tin (as Sn) | 0.09 | ND | 700 |
| Copper (as Cu) | 0.04 | ND | 28 |
| Iron (as Fe) | 0.08 | ND | 280 |
| Manganese (as Mn) | 0.04 | ND | 12.6 |
| Zinc (as Zn) | 0.15 | ND | 35 |
| Aluminium (as Al) | 0.05 | ND | 35 |
| Nickel (as Ni) | 0.04 | ND | 0.98 |
| Chromium (as Cr) | 0.03 | ND | 1.75 |
| Barium (as Ba) | 0.04 | ND | 8.4 |
| Lithium (as Li) | 0.02 | ND | 0.336 |
| Beryllium (as Be) | 0.003 | ND | 0.07 |
| Vanadium (as V) | 0.004 | ND | 0.07 |
| Cobalt (as Co) | 0.01 | ND | 0.14 |
| Arsenic (as As) | 0.001 | ND | 0.014 |
| Molybdenum (as Mo) | 0.05 | ND | 0.84 |
| Silver (as Ag) | 0.03 | ND | 0.56 |
| Cadmium (as Cd) | 0.002 | ND | 0.035 |
| Antimony (as Sb) | 0.02 | ND | 0.28 |
| Mercury (as Hg) | 0.001 | ND | 0.021 |
| Thallium (as Tl) | 0.0001 | ND | 0.0007 |
| Lead (as Pb) | 0.003 | ND | 0.070 |
| Magnesium (as Mg) | 0.001 | 0.453 | --- |
| Titanium (as Ti) | 0.06 | ND | --- |
| Conclusion | | Pass | --- |

TEST REPORT



South Asia

Test Report No. GGN/H(FCM)/23/002423 A1

Dated. 2023.12.15

Migration of / Extractable elements

Test Method(s) & Specification(s): Technical Guide on Metals and alloys used in food contact materials and articles (1st Edition, 2013) published by the Directorate for the Quality of Medicines & HealthCare of the Council of Europe (EDQM), which is in correspondence with Council of Europe Resolution {CM/Res(2013)9} (metals & alloys used in food contact materials and articles) and supplements Article 3 para (1-a) of Regulation (EC) No. 1935/2004 (framework regulation on materials and articles intended to come into contact with food);

Simulant(s) used: Artificial tap water;

Test condition(s): 70 °C for 2 hours followed by 40°C for 24 hours (under repeat use condition);

Surface area to volume / Migration ratio: 5.85 dm²:1000 ml

Equipment(s) used: ICP – MS (Inductively Coupled Plasma – Mass Spectrometer).

| Element | Limit of quantification (mg/kg) | Result(s) of 3 rd migration (mg/kg) – Component No. | Maximum Permissible Limit (mg/kg) / SRL |
|--------------------|---------------------------------|--|---|
| | | A | |
| Tin (as Sn) | 0.09 | ND | 100 |
| Copper (as Cu) | 0.04 | ND | 4 |
| Iron (as Fe) | 0.08 | ND | 40 |
| Manganese (as Mn) | 0.04 | ND | 1.8 |
| Zinc (as Zn) | 0.15 | ND | 5 |
| Aluminium (as Al) | 0.05 | ND | 5 |
| Nickel (as Ni) | 0.04 | ND | 0.14 |
| Chromium (as Cr) | 0.03 | ND | 0.250 |
| Barium (as Ba) | 0.04 | ND | 1.2 |
| Lithium (as Li) | 0.02 | ND | 0.048 |
| Beryllium (as Be) | 0.003 | ND | 0.01 |
| Vanadium (as V) | 0.004 | ND | 0.01 |
| Cobalt (as Co) | 0.01 | ND | 0.02 |
| Arsenic (as As) | 0.001 | ND | 0.002 |
| Molybdenum (as Mo) | 0.05 | ND | 0.12 |
| Silver (as Ag) | 0.03 | ND | 0.08 |
| Cadmium (as Cd) | 0.002 | ND | 0.005 |
| Antimony (as Sb) | 0.02 | ND | 0.04 |
| Mercury (as Hg) | 0.001 | ND | 0.003 |
| Thallium (as Tl) | 0.0001 | ND | 0.0001 |
| Lead (as Pb) | 0.003 | ND | 0.010 |
| Magnesium (as Mg) | 0.001 | 0.112 | --- |
| Titanium (as Ti) | 0.06 | ND | --- |
| Conclusion | | Pass | --- |

TEST REPORT



Test Report No. GGN/H(FCM)/23/002423 A1

Dated. 2023.12.15

Metal composition (##)

Test Specification(s) / Regulation(s): As per IS 15997:2012 N1 (X10Cr15Mn9Cu2Ni1N)

Test Method Adopted: ASTM E 1806:2022

Equipment(s) used: Arc Spark - Optical Emission Spectrometer;

| S. No. | Test parameter(s) / Element | Test Result(s) (%) – Component No. A |
|--------|-----------------------------|--------------------------------------|
| 1. | Carbon (C) | 0.097 |
| 2. | Silicon (Si) | 0.517 |
| 3. | Manganese (Mn) | 9.600 |
| 4. | Nickel (Ni) | 1.040 |
| 5. | Chromium (Cr) | 15.240 |
| 6. | Sulphur (S) | 0.0082 |
| 7. | Phosphorus (P) | 0.0236 |
| 8. | Copper (Cu) | 1.560 |
| 9. | Nitrogen (N) | 9 |
| 10. | Niobium (Nb) | 0.031 |

Resistance to corrosion

Test method(s) adopted: ISO 9227:2017 (Neutral Salt Spray testing)

Equipment used: Salt Spray Tester.

Test condition(s):

(i) Concentration of Salt {Sodium chloride (NaCl)} Solution: 5 %

(ii) Chamber temperature: (35 ± 2) °C

(iii) Exposure period: 24 hours.

| Sample Name | Test Result(s) / Observation(s) (*1) | Applicant's specification | Conclusion |
|---------------------------------------|--------------------------------------|---|------------|
| SS Water Bottle (Style: VYOMA1000) | No visual change observed in bottle. | No red rust/corrosion observed after testing in bottle. | Pass |

(*1) Observations were made visually with unaided eye.

Abbreviations

"mg/kg" denotes milligram per kilogram & is equivalent to ppm (parts per million); "ND" denotes Not Detected or below limit of quantification; "°C" denotes degree Celsius; "%" denotes percent.

---END OF THE TEST REPORT---