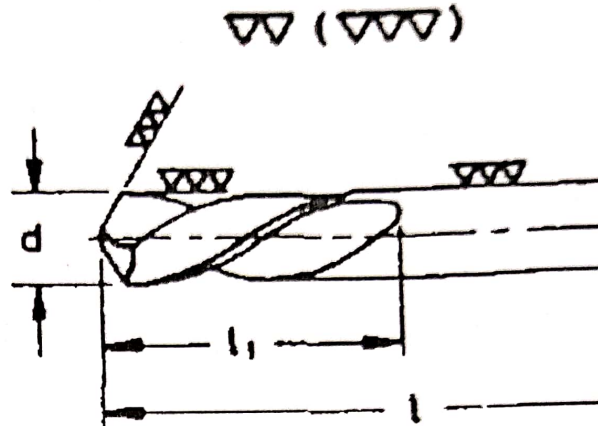


SPECIFICATION FOR TWIST DRILL STUB SERIES, LEFT HAND CUTTII

1. Scope — Dimensions and requirements for twist drills, parallel cutting for use with automatics.

2. Dimensions



All dimensions in millimetres.

No	Range of Diameters d		l ₁	l	No	Range
	Over	Up to and including				
1-0	0-95	1-06	6	26	3-8 3-9 4-0 4-1 4-2	3
1-1	1-06 X 1-07 ✓	1-18 ✓	7 ✓	28 ✓	4-3 4-4 4-5 4-6 4-7	
1-2 1-3	1-18	1-32	8 ✓	30 ✓	4-8 4-9 5-0 5-1 5-2 5-3	
1-4 1-5	1-32	1-50	9 ✓	32 ✓	5-4 5-5 5-6 5-7 5-8 5-9 6-0	
1-6 1-7	1-50	1-70	10 ✓	34 ✓	6-1 6-2 6-3 6-4 6-5 6-6 6-7	
1-8 1-9	1-70	1-90	11 ✓	36 ✓	6-8 6-9 7-0 7-1 7-2	
2-0 2-1	1-90	2-12	12 ✓	38 ✓		
2-2 2-3	2-12	2-36	13 ✓	40 ✓		
2-4 2-5 2-6	2-36	2-65	14 ✓	43 ✓		
2-7 2-8 2-9 3-0	2-65	3-00	16 ✓	46 ✓		
3-1 3-2 3-3	3-00	3-35	18 ✓	49 ✓		
3-4						