

## FORMAT FOR SENDING COMMENTS ON BIS DOCUMENTS

(Please use A4 size sheet of paper only and type within fields indicated. Comments on each clauses/sub-clauses/table/fig. etc be started on a fresh box. Information in Column 4 should include reasons for the comments and suggestions for modified wording of the clauses when the existing text is found not acceptable. Adherence to this format facilitates Secretariat's work)

**TITLE: IS\_9471-1980 SPECIFICATION FOR MODULAR LOWER LIMB ORTHOTIC**

**COMPONENTS: Part 5 Joint Unit, Knee**

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Sl. No.	Clause/Sub-clause/para/table/fig. No. commented	Commentator/Organization/Abbreviation	Type of Comments (General/Editorial/Technical)	Justification	Proposed change
1	4.1 BELOW FIG.1	ALIMCO	ALL SIZE & TYPE DIMENSION TOLERANCES OF "B" IS REQUIRED TO CHANGE IN TABLE	For Correction of typo graphical error.	B ( $\pm 0.3$ ) In place of B ( $\pm 3$ )

### Proposed Dimension Table

Dimensions	Size 1		Size 2		Size 3	
	Type I	Type II	Type I	Type II	Type I	Type II
L ( $\pm 0.5$ )	-	35	-	39	-	42
L1 ( $\pm 0.5$ )	32	38	33	43	35	47
L2 ( $\pm 0.5$ )	35	-	38	-	40	-
R ( $\pm 0.25$ )	10	10	12	12	15	15
Dia, D ( H 8 )	7	7	9	9	9	9
M Thread	M5	M5	M6	M6	M6	M6
W1 ( $\pm 0.25$ )	12	12	16	16	20	20
W2 ( $\pm 0.25$ )	5	5	6	6	6	6
W3 ( $\pm 0.25$ )	25	23	25	25	25	25
W4 ( $\pm 0.25$ )	8	8	9	9	9	9
Offset A ( $\pm 0.25$ )	21	-	23	-	25	-
B ( $\pm 0.3$ )	-	17.0	-	21.0	-	25.0

All dimensions in millimeters

**FIG. 1 JOINT UNIT, KNEE**