FORMAT FOR SENDING COMMENTS ON BIS DOCUMENTS

(Please use A4 size sheet of paper only and type within fields indicated. Comments on each clauses/sub-clauses/table/fig. etc.be started on a fresh box. Information in Column 4 should include reasons for the comments and suggestions for modified wording of the clauses when the existing text is found not acceptable. Adherence to this format facilitates Secretariat's work)

TITLE: IS_9471 SPECIFICATION FOR MODULAR LOWER LIMB ORTHOTIC COMPONENTS, PART VI: ORTHOTIC HIP JOINT (JOINT UNIT, HIP DROP LOCK)

NAME OF THE COMMENTATOR/ORGANIZATION: - Mr. VISHAL SHUKLA, Sr. MANAGER (DD&QC), ALIMCO KANPUR

Sl. No.	Clause/Sub-clause/Para/table/fig. No. commented	Commentator/ Organization/ Abbreviation	Type of Comments (General/Editorial/ Technical)	Justification	Proposed change
1	**Clause 2 References**	ALIMCO	Technical	IS for mild steel as mentioned in clause 4.2 is not covered in clause 2	Add the following IS No. IS No. Title 1079:2017 Hot Rolled Carbon Steel Sheet, Plate and Strip-Specification (Seventh Revision)
2	**Clause 4.2 Joint Hip Lower** **&** **Page No. 2/ Fig.1 Orthotic Hip Joint W4+0.1**	ALIMCO	Technical	At present two Indian Standards (Part-IS:9471 Part 6 & Raw material-IS:1079) are governing the tolerance which makes difficulty in material selection along with present tolerances	Substitute the following clause with the existing clause: Joint Hip lower shall be made from hot rolled annealed mild steel sheet of 3.15 mm thick, Tolerances on thickness to be as per IS 1079:2017.