

OSHO TOOLS PVT. LTD.

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Bureau of Indian Standards Northern Regional Office PlotNo. 4A, Sector 27-B, Madhya Marg Chandighar-160019

Respected Sir,

Refer to the draft of Combination Side Cutting Plier third revision of IS 3650. The following changes are suggested in the standard.

DIMENSIONS: There are some variations in dimensions in the table no.1. the changes are highlighted as under.

1. Table 1 Dimensions of Combination Side Cutting Pliers (Clauses 3and4)

Nominal	а	b	C ₁ 1)	е	h	h ₁	t
Size(L <u>+</u> 10)	±5	Min.	±5	Min.	±3	±3	Min.
160	45	2	45	2.5	23	7	8.5
180	50	2	50	2.5	27	7.5	9.5
200	55	2	50	2.5	30	8	10.0
250	65	2	50	2.5	36	12	11.0

All dimensions are in millimetres and without insulation.

5. GENERAL REQUIREMENTS:

Under clause general requirements the raw material clause should be added as

MATERIALS

5.1 Suitable carbon or alloy steels meeting therequirements of hardness and other tests as laid down in the respective Indian Standards: IS 3748: 1978.

Suitable example: of steel are 65T6,70T3 and 75T6 confirming to IS 3748: 1978 Rivets Conforming to IS 2155:1982

(***there is a typing error in IS 2615:1989(Second Revision) were in material clause is referring to 3749, while this standard is not in existence.)

Thanking you,

For Osho Tools Pvt. Ltd.

Chairman and Managing Director

