

**COMMENTS ON INDIAN STANDARDS**Doc. No.: **IS 6913:1973****TITLE: SPECIFICATION FOR STAINLESS STEEL TUBES FOR THE FOOD AND BEVERAGE INDUSTRY****NAME OF THE COMMENTATOR/ORGANIZATION: S Basu, Head, EROL, BIS, Kolkata**

<b>Sl. No.</b>	<b>Clause/ Subclause/ para/table/ fig. No. commented</b>	<b>Commentator/ Organization/ Abbreviation</b>	<b>Type of Comment (General/ Editorial/ Technical)</b>	<b>Justification</b>	<b>Proposed change</b>
1.	Cl 9, Sub-cl 9.1	BIS	Technical	<p>The existing subclause 9.1 is as follows: If required by the Purchaser, the material shall be tested for Corrosion resistance. The method of tests and specifications shall be agreed to between the purchaser and the manufacturer.</p> <p>The standard specifies the requirement of Corrosion Resistance which is to be undertaken if required by the Purchaser. Corrosion Resistance tests are specified in IS 10461(Part-1) &amp; IS 10461(Part-2). In absence of reference to any Standard, the exact nature of tests or the method of tests cannot undertaken.</p> <p>IS 6911:2017, Specification for Stainless Steel Plates, Sheet 7 Strip has the same requirement (Corrosion Resistance) which is also based on the requirement of the Purchaser.</p>	<p>The existing sub-clause 9.1 may be replaced with the following text so that there is no ambiguity with the exact requirements and the method of tests:</p> <p>“If required by the Purchaser, the material shall be tested for Corrosion resistance as specified in IS 10461(Part-1) &amp; IS 10461(Part-2).”</p>