

केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: IS 13095

28 January 2021

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

जे एस कविन कीर्ति विनायगम
वैज्ञानिक 'सी' (सी एम डी-III)

प्रमुख (सी एम डी-III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 13095

28 January 2021

Subject: Guidelines for implementation of revised IS 13095: 2020 - Butterfly Valves for General Purposes

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

JS Kavin Keerthy Vinayagam
Scientist-C (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: IS 13095

28 January 2021

Subject: Guidelines for implementation of Revised IS 13095 – Butterfly Valve for General purposes

1. IS 13095: 1991 has been revised as IS 13095: 2020 and has been published. The last date for implementation of the revised Standard is 25 November 2021 after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

| Clause | Requirement |
|---------|---|
| Cl. 1 | Scope of the standard has been rephrased to include stainless steel valves and exclude valves intended to be used in some specific industrial plants. |
| Table 1 | Additional Pressure rating designations and face to face dimensions have been specified |
| Table 2 | Material/ material Grades have been modified for some of the components of the butterfly valve. Ductile Iron material for the flange body of the valve has been added. |

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: PM/ IS 13095/2/ January 2021.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by 25 November 2021. BOs shall ensure that no Licences are under operation as per the old Standard after 25 November 2021. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.**
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the revised Standard, wherever required, may be done during the next visit **which may normally be completed within six months of the last date of concurrent running.**
- (iii) If the Licensee fails to complete all actions by 25 November 2021 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto 25 November 2021 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 25 November 2021.
- (iii) Beyond 25 November 2021 no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto 25 November 2021 whichever is earlier.
6. The above guidelines come into force with immediate effect.

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Scientist C

Head (CMD III)
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