(Not to be reproduced without permission of BIS or used as Standard)

DOC: TXD 31 (26347) WC

भारतीय मानक ब्यूरो भारतीय मानक में संशोधन का मसौदा

## आई एस 17264 : 2022 वस्त्रादि — पालिएस्टर औद्योगिक धागे — विशिष्टि

( पहला पुनरीक्षण) संशोधन – ५

## **BUREAU OF INDIAN STANDARDS**

Draft Amendment to Indian Standard

## Amendment No. 5

To

IS 17264: 2022 Textiles — Polyester Industrial Yarns — Specification

(First Revision)

Last date of receipt of comments: 08 September 2024

(*Page* 1, *clause* **3.10**) — Insert the following clause after clause 3.10:

**'3.11 Twisted Yarn** — Man-made continuous filaments that have been formed by twisting together two or more filaments are known as twisted yarns.'

[Page 5, Table 3, Note 4 (see Amendment 1)] — Insert the following notes after note 4:

- '5 For polyester twisted industrial yarns, the twist shall be declared by the manufacturer subject to the tolerance of  $\pm$  5 % on the declared value when tested as per the method prescribed in IS 832 (Part 1).
- **6** For serial numbers (ii), (iii), (v), (vii), (ix), (x), (xi), (xii), and (xiii), the specified linear density range corresponds to the most common varieties prevalent in the market. However, the manufacturers may declare a linear density value beyond this range also.'

(*Page* 9, *Annex A*) — Insert the following reference:

'IS No. Title

IS 832 (Part 1): 2021 Textiles — Determination of twist in yarns: Part 1 — Direct

Counting Method'