

BUREAU OF INDIAN STANDARDS

DRAFT FOR COMMENTS ONLY

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DRAFT AMENDMENT NO. 1

TO

**IS 15709: 2018 AUTOMOTIVE VEHICLES — RETREADED PNEUMATIC TYRES FOR PASSENGER CAR —
SPECIFICATION**

(First Revision)

83.160.10; 43.040.50

Automotive Tyres, Tubes and Rims Sectional Committee, TED 7

Last Date for Comments: **27/07/2024**

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IS 15709: 2018 AUTOMOTIVE VEHICLES — RETREADED PNEUMATIC TYRES
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(Foreword, Para 3) — Substitute the following for existing:

The following Indian standards may be referred for valve, valve accessories, terminology of automotive vehicles, Selection and inspection of re-treadable tyre Casing, and Retreading of tyres by the Pre-cured process:

IS No	Title
9081: 2024 (Currently Under Publication)	Automotive vehicles — Valves and valve accessories for pneumatic tyres — Specification
10939 : 2023	Designation system for tyre tube valves for automotive vehicles
14272 : 2011	Automotive vehicles — Types — Terminology
15731: 2018	Automotive Tyres — Selection and Inspection of Re-treadable Tyre Casing
15524: 2018	Automotive vehicles — Retreading of tyres by the pre — Cured process'

[Page 1, Clause 1 b)] — Substitute the following for the existing:

‘b) Re-treaded tyres with a speed capability below 120 km/h or above 300 km/h (limit of below 120 km/h is not applicable for bias-ply tyres).

(Page 1, Clause 2) — Substitute the following for the existing:

2 REFERENCES

The following standards contain provisions which through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below:

IS No.	Title
IS 10694 (Part 2) : 2009	Automotive vehicles - Rims - General requirements: Part 2 passenger car
IS 15633 : 2022	Automotive vehicles - pneumatic tyres for passenger car vehicles - diagonal and radial ply

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[Page 2, Clause **3.21 a**), line 4) — Substitute ‘Tables 9 to 14 of IS 15633’ for ‘Tables 7 to 12 of IS 15633’

[Page 3, Clause **3.21 b**), line 4) — Substitute ‘Tables 9 to 14 of IS 15633’ for ‘Tables 7 to 12 of IS 15633’

[Page 7, Clause **4.5.11 c**)] — Substitute the following for the existing:

4.5.11 c) The tread wear indicators shall provide a means of indicating, with a tolerance of $\begin{matrix} +0.60 \\ -0.00 \end{matrix}$ mm when the tread grooves are no longer more than 1.6 mm deep; and’