

**BUREAU OF INDIAN STANDARDS**

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**DRAFT AMENDMENT NO. 1  
TO  
IS 18258: 2023  
EVALUATION OF TYRES WITH REGARD TO ROLLING SOUND EMISSION ANDOR  
TOADHESION ON WET SURFACE ANDOR TO ROLLING RESISTANACE**

ICS: 83.160.10

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Automotive Tyres, Tubes and Rims Sectional Committee,  
TED 07

Last Date for Comments: **18 December 2024**

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(Foreword, Para 2) — Substitute the following for Para 2:

‘In recent years, environment has become a prime focus and rolling resistance is directly related to fuel efficiency and hence the CO<sub>2</sub> emissions. This standard specifies the various test methods to evaluate the tyre with respect to rolling resistance, its performance on wet surface and rolling sound emission.’

(Page 23, Annex D, clause D-1.2.3) — Substitute the following for existing:

‘The wind conditions shall not interfere with wetting of surface (wind-shields are allowed). The wetted surface temperature and the ambient temperature shall be between:

<b>Category of use</b>	<b>Wetted surface temperature</b>	<b>Ambient Temperature</b>
Normal tyres	12 °C to 35 °C	12 °C to 40 °C
Snow tyres	5 °C to 35 °C	5 °C to 40 °C
Snow tyres for use in severe snow conditions	5 °C to 20 °C	5 °C to 20 °C
Special use tyres	Not applicable	Not applicable

Moreover, the wetted surface temperature shall not vary during the test by more than 10 °C.

The ambient temperature shall remain close to "the wetted surface" temperature, the difference between the ambient and wetted surface temperature shall be less than 10 °C.’

(Page 6, Clause 6.3) — Substitute the following for existing:

**6.3 Rolling Resistance Coefficient Limits, as measured by the method described in Annex E.**

**6.3.1** The maximum values for stage 1 for the rolling resistance coefficient shall not exceed the following (value in N/kN is equivalent to value in kg/t):

<b>Tyre class</b>	<b>Max value (N/kN)</b>
C1	10 Inch $\leq$ for Radial Tyres < 14 Inch 14 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch
C2	10 Inch $\leq$ for Radial Tyres < 14 Inch 14 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch 10 Inch $\leq$ for Bias Tyres < 14 Inch 14 Inch < for Bias Tyres $\leq$ 25 Inch
C3	10 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch 10 Inch $\leq$ for Bias Tyres $\leq$ 25 Inch

NOTE — For ‘snow tyre for use in severe now conditions’, the limits shall be increased by 1 N/KN.

**6.3.2** The maximum values for stage 2 for the rolling resistance coefficient shall not exceed the following (value in N/kN is equivalent to value in kg/t):

<b>Tyre class</b>	<b>Max value (N/kN)</b>
C1	10 Inch $\leq$ for Radial Tyres < 14 Inch 14 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch
C2	10 Inch $\leq$ for Radial Tyres < 14 Inch 14 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch 10 Inch $\leq$ for Bias Tyres < 14 Inch 14 Inch < for Bias Tyres $\leq$ 25 Inch
C3	10 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch 10 Inch $\leq$ for Bias Tyres $\leq$ 25 Inch

NOTE — For ‘snow tyre for use in severe now conditions’, the limits shall be increased by 1 N/KN.

**6.3.3** The maximum values for stage 3 for the rolling resistance coefficient shall not exceed the following (value in N/kN is equivalent to value in kg/t):

<b>Tyre class</b>	<b>Max value (N/kN)</b>
C1	10 Inch $\leq$ for Radial Tyres < 14 Inch 14 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch
C2	10 Inch $\leq$ for Radial Tyres < 14 Inch 14 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch 10 Inch $\leq$ for Bias Tyres < 14 Inch 14 Inch < for Bias Tyres $\leq$ 25 Inch

C3	10 Inch $\leq$ for Radial Tyres $\leq$ 25 Inch 10 Inch $\leq$ for Bias Tyres $\leq$ 25 Inch
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NOTE — For ‘snow tyre for use in severe now conditions’, the limits shall be increased by 1 N/KN.

(Page 14, Clause B-5.2, line 14)— Substitute ‘ $a = \frac{\sum_{i=1}^n (v_i - \bar{v})(L_i - \bar{L})}{\sum_{i=1}^n (v_i - \bar{v})^2}$ ’ for ‘ $a = \frac{\sum_{i=1}^n (v_i - \bar{v})(L_i - \bar{L})}{\sum_{i=1}^n (v_i - \bar{v})}$ ’

(Page 37, Clause D-2.2.2.7.5, Fig. 4) — Substitute the following figure for existing:

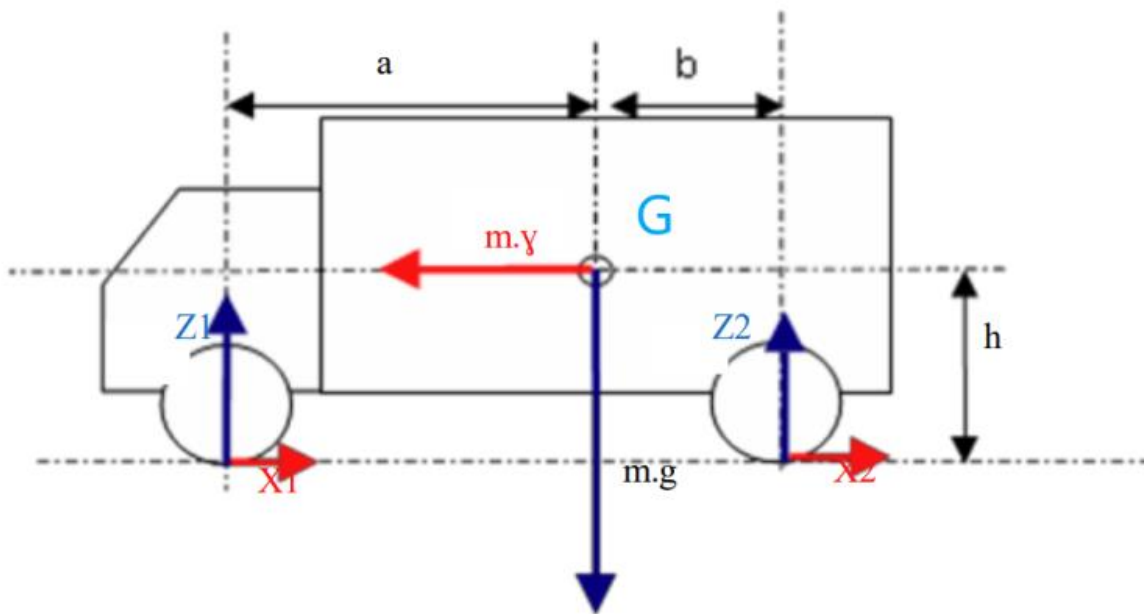


FIG. 4 NOMENCLATURE EXPLANATION RELATED TO GRIP INDEX OF THE TYRE