

TED 07 ((21201))W
JUNE 2023

BUREAU OF INDIAN STANDARDS

DRAFT FOR COMMENTS ONLY

(Not to be reproduced without permission of BIS or used as an Indian Standard)

DRAFT AMENDMENT NO. 1

TO

IS 15724: 2006

AUTOMOTIVE TYRES — RETREADING

PROCEDURE — HOT PROCESS

ICS 83.160.10

Automotive Tyres, Tubes and Rims Sectional Committee,
TED 07

Last Date for Comments: XX.XX. XXXX

AMENDMENT NO. 1
TO
IS 15724 : 2006 AUTOMOTIVE TYRES - RETREADING PROCEDURE - HOT PROCESS

(Page 1, clause 1) — Substitute the following for the existing:

1 SCOPE

This standard covers the retreading of tyres for passenger cars, light trucks, trucks and buses, tractor, off the road, passenger car radial, small commercial vehicle, sport utility vehicle, and auto categories of tyres, methods of retreading and the equipment to be used.

(Page 1, clause 2) — Substitute the following for the existing

The following standard contains provision, which through reference in this text constitutes provision of the standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this standard is encouraged to investigate the possibility of applying the most recent edition of the standard indicated below

IS No.	Title
IS 13531: 2005	Automotive tyres - Tyre - Retreading materials for mould cure process (First Revision)
IS 15780: 2007	Automotive tyres - Repair of tyres and tubes used on motor vehicles

(Page 1, clause 4.2) — Substitute the following for the existing:

4.2 Repairs

Permissible defects shall be re-treaded in accordance with the specification for repairs as per IS 15780.

(Page 1, clause 4.3.1) — Substitute the following for the existing:

4.3.1 Location

The buffing operation shall be carried out in a separate bay or room, that is so constructed and isolated that no buffing dust can spread to other parts of the factory unless a proper size of dust collection system like cyclone separator is installed.

(Page 3, clause 4.5.9, line 11) — Substitute peel off for put off.

[Page 3, clause 4.7 (c), line 6] — Substitute cracking for checking.