

BUREAU OF INDIAN STANDARDS

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Doc.: PGD 04 (25759) WC

June 2024

भारतीय मानक मसौदा

दबाने के लिए उपकरण – हेलिकॉइडल संपीडन स्टील

स्प्रिंग या गैस स्प्रिंग के साथ स्प्रिंग प्लंजर

Draft Indian Standard

**Tools for pressing — Spring plungers with helicoidal
compression steel spring or gas spring**

ICS 25.120.10

Metal Forming Machines Sectional Committee,
PGD 04

Last Date for Comments: **05-07-2024**

NATIONAL FOREWORD

This Indian Standard which is identical with ISO 20928 : 2018 'Tools for pressing — Spring plungers with helicoidal compression steel spring or gas spring issued' by the International Organization for Standardization (ISO) will be adopted by the Bureau of Indian Standards on the recommendation of the Metal Forming Machines Sectional Committee and approval of the Production and General Engineering Division Council.

This Standard specifies dimensions, stroke and forces of spring plungers with steel spring or gas springs. This Standard applies to spring plungers which are used in tool manufacture for separating the tool and the sheet-metal part after stamping or forming operations. It also gives information concerning their use and installation example of spring plungers steel spring or gas spring.

The text of ISO standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions are however not identical to those used in Indian Standards. Attention is particularly drawn to the following

- a) Wherever the words 'International Standard' appear referring to this standard, they should be read as 'Indian Standard'.
- b) Comma (,) has been used as a decimal marker while in Indian Standards, the current-practice is to use a point (.) as the decimal marker.

The standard also makes a reference to the BIS Certification Marking of the product. Details of which are given in National Annex A.

For the purpose of deciding whether a particular requirement of this standard is complied with the final value, observed or calculated, expressing the result of a test or analysis shall be rounded off in accordance with IS 2 : 2022 'Rules for rounding off numerical values (*second revision*)'.

NATIONAL ANNEX A

(National Foreword)

A-1 BIS CERTIFICATION MARKING

The product may also be marked with the Standard Mark.

A-1.1 The use of the Standard Mark is governed by the provisions of the Bureau of Indian Standards Act, 2016 and the Rules and Regulations made thereunder. The details of conditions under which the license for use of Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the Bureau of Indian Standards Act, 2016 and the Rules and Regulations framed thereunder, and the products may be marked with the standard mark.

NOTE: The technical content of draft standard is not available on website. For details, please refer to ISO 20928 : 2018 or contact:

Head
Production and General Engineering Department
Bureau of Indian Standards
9 Bahadur Shah Zafar Marg New Delhi-110002
Email: pgd@bis.org.in
Telefax:011-23234819

