

**BUREAU OF INDIAN STANDARDS**

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*Draft Indian Standard*

**RUBBER HOSES AND HOSE ASSEMBLIES FOR SAND AND GRIT BLASTING—  
SPECIFICATION**

(*Fourth Revision of IS 5894*)

(ICS 25.220.10; 83.140.40)

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Rubber and Rubber Products Sectional Committee,  
PCD 13

Last date for comment  
09 April 2024

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**NATIONAL FOREWORD**

(*Formal clauses will be added later*)

The second revision of this standard was published under dual numbering with ISO 3861 : 1995 and subsequently revised in 2018 under dual numbering with ISO 3861 :2005.

The fourth revision has been undertaken to align it with the latest version of ISO 3861 : 2021 in dual numbering system to make pace with latest developments that have taken place at international level.

The text of ISO Standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions and terminologies are, however, not identical to those used in Indian Standards. Attention is particularly drawn to the following:

- a) Wherever the words ‘International Standard’ appear referring to this standard, they should be read as ‘Indian Standard’.
- b) Comma (,) has been used as a decimal marker while in Indian Standards, the current practice is to use a point (.) as the decimal marker.

In this adopted standard reference appears to certain International Standards for which Indian Standards also exist. The corresponding Indian Standards, which are to be substituted in their respective places, are listed below along with their degree of equivalence for the editions indicated:

International Standard	Corresponding Indian Standard	Degree of Equivalence
ISO 37, Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties	IS 3400 (Part 1) : 2021/ ISO 37 : 2017 Methods of test for vulcanized rubber : Part 1 Determination of tensile stress-strain properties (fourth revision)	Identical
ISO 188, Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests	IS 3400 (Part 4) : 2012 /ISO 188 : 2011 Methods of test for vulcanized rubber : Part 4 Accelerated ageing and heat resistance (third revision)	Identical
ISO 1307, Rubber and plastics hoses — Hose sizes, minimum and maximum inside diameters, and tolerances on cut-to-length hoses	IS 15933 : 2011/ ISO 1307 : 2006 Rubber and plastics hoses — Hose sizes, minimum and maximum inside diameters, and tolerances on cut-to-length hoses	Identical
ISO 1402, Rubber and plastics hoses and hose assemblies — Hydrostatic testing	IS 443 (Part 3) : 2023 / ISO 1402 : 2021 Methods of Test for Rubber and Plastics — Tubing, Hoses and Hose Assemblies Part 3 Rubber and Plastics Hoses and Hose Assemblies — Hydrostatic Testing ( Fourth Revision )	Identical
ISO 4649, Rubber, vulcanized or thermoplastic — Determination of abrasion resistance using a rotating cylindrical drum device	IS 3400 (Part 3) : 2021/ ISO 4649 : 2017 Methods of Test for Vulcanized Rubber Part 3 Abrasion Resistance using a Rotating Cylindrical Drum Device ( <i>third revision</i> )	Identical
ISO 4671, Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies	IS 443 (Part 8) : 2023 / ISO 4671 : 2022 Methods of Test for Rubber and Plastics — Tubing, Hoses and Hose Assemblies Part 8 Rubber and Plastics Hoses and Hose Assemblies — Methods of Measurement of the	Identical

	Dimensions of Hoses and the Lengths of Hose Assemblies	
ISO 7326, Rubber and plastics hoses — Assessment of ozone resistance under static conditions	IS 443 (Part 1) : 2022 / ISO 7326 : 2016 Methods of Test for Rubber and Plastics Tubing, Hoses and Hose Assemblies Part 1 Rubber and Plastics Hoses Assessment of Ozone Resistance under Static Conditions ( Fourth Revision )	Identical
ISO 8031, Rubber and plastics hoses and hose assemblies — Determination of electrical resistance and conductivity	IS 443 (Part 4) :2022 / ISO 8031 : 2020 Methods of Test for Rubber and Plastics Tubing, Hoses and Hose Assemblies Part 4 Rubber and Plastics Hoses and Hose Assemblies Determination of Electrical Resistance and Conductivity ( <i>fourth revision</i> )	Identical
ISO 8033, Rubber and plastics hoses — Determination of adhesion between components	IS 3400 (Part 24) : 2012 / ISO 8033 : 2016 Methods of test for vulcanized rubber : Part 24 Rubber and plastics hose — Determination of adhesion between components (first revision)	Identical
ISO 8330, Rubber and plastics hoses and hose assemblies — Vocabulary	IS 16204 : 2014/ ISO 8330 : 2022 Rubber and plastics hoses and hose assemblies — Vocabulary	Identical
ISO 10619-1, Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 1: Bending tests at ambient temperature	IS 443 (Part 10) : 2023 / ISO 10619-1 : 2017 Methods of Test for Rubber and Plastics — Tubing, Hoses and Hose Assemblies Part 10 Rubber and Plastics Hoses and Tubing — Measurement of Flexibility and Stiffness — Bending Tests at Ambient Temperature	Identical
ISO 10619-2, Rubber and plastics hoses and tubing — Measurement of flexibility	IS 443 (Part 11) : 2023 /ISO 10619-2 : 2021 Methods of Test for Rubber and Plastics —	Identical

and stiffness — Part 2: Bending tests at sub-ambient temperatures	Tubing, Hoses and Hose Assemblies Part 11 Rubber and Plastics Hoses and Tubing — Measurement of Flexibility and Stiffness — Bending Tests at Sub-Ambient Temperatures	
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This standard also makes a reference to the Packing and BIS Certification Marking of the product. Details of which are given in National Annex A.

For tropical countries like India, the standard temperature and the relative humidity shall be taken as  $27 \pm 2^{\circ}\text{C}$  and  $65 \pm 5$  percent respectively.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 2022 'Rules for rounding off numerical values (*second revision*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

**NOTE** — The technical content of the document is not available on website. For details, please refer the corresponding ISO 3861:2021 or kindly contact:

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## **National Annex A** (*National Foreword*)

### **A-1 PACKING**

The hose shall be packed as agreed to between the purchaser and the supplier.

### **A-2 BIS CERTIFICATION MARKING**

**A-2.1** The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act, 2016* and the Rules and Regulations framed thereunder, and the products may be marked with the Standard Mark.