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**DRAFT AMENDMENT NO. 1**

**TO**

**IS 18573 : 2024 COLD FORMED WELDED CARBON STEEL SQUARE AND  
RECTANGULAR HOLLOW SECTIONS FOR MECHANICAL, GENERAL  
ENGINEERING AND DECORATIVE PURPOSES - SPECIFICATION**

*(Third Revision)*

Steel Tubes, Pipes and Fittings Sectional Committee, MTD 19	Last date for receipt of comment is <b>2 March 2025</b>
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*(Page 5, clause 13.2, para 2)* — Substitute the following for the existing:

‘Pre galvanized sheet or strip may be used for manufacturing hollow sections. In case of pre galvanised sheet or strip, zinc coating shall conform the requirements of coatings specified in IS 277 **excluding the coating of weld portion. The method for coating and mass of coating of external weld section shall be subject to mutual agreement between the purchaser and the manufacturer or as per the manufacturer’s standard.**’