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DRAFT AMENDMENT NO. 2

TO

**IS 15769 : 2008 FLUX CORED (TUBULAR) ELECTRODES FOR GAS SHIELDED
AND SELF-SHIELDED METAL ARC WELDING OF CARBON OR CARBON-
MANGANESE STEEL**

ICS 25.160.20

Welding General and its Applications Sectional Committee, MTD 11	Last date for receipt of comment is 02 January 2025
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(Page 2, clause 4.4.4) — Substitute the following for the existing clause:

‘4.4.4 Pay-off Packs

Unless otherwise agreed between purchaser and supplier, Pay-off packs shall have an overall diameter of 600, height not more than 1 000 mm and shall be able to contain a maximum of 450 kg of flux cored (tubular) electrode.’

(MTD 11)