

**BUREAU OF INDIAN STANDARDS**

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***Draft* AMENDMENT NO. 2**

**TO**

**IS 277 : 2018 Galvanized Steel Strips and Sheets (Plain and Corrugated)- Specification**

*(Seventh Revision)*

ICS 77.140.50

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Wrought Steel Products Sectional Committee,  
MTD 04

Last date for receipt of comments:  
**October 11, 2024**

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*(Page 1, clause 1.2)* — Substitute the following for the existing:

‘1.2 Galvanized steel sheets covered by this standard are intended to be used for purposes such as paneling, roofing, applications requiring lock forming, engineering applications etc.’

*(Page 1, clause 1.4)* — Substitute the following for the existing:

‘1.4 The requirements of hot-dip galvanized/galvannealed steel sheet, plate and strip for automotive applications are covered in IS 18385.’

*(Page 4, clause 8.1.2)* — Substitute the following for the existing:

‘8.1.2 Tensile test shall be carried out in accordance with IS 1608 as applicable, and the values of tensile strength, yield stress and percentage elongation shall conform to the requirements specified in Table 2.’

(MTD 04)