

BUREAU OF INDIAN STANDARDS

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भारतीय मानक मसौदा
क्यूरेट, कुंठित, गर्भाशय – विशिष्टि
(IS 6957 का पहला पुनरीक्षण)

Draft Indian Standard
Curette, Blunt, Uterine – Specification
(First Revision of IS 6957)

ICS 11.040.30

Obstetric and Gynaecological Instruments
and Appliances Sectional Committee, MHD 03

Last date for comments: **27 July 2024**

FOREWORD

(Formal clauses will be added later)

This standard was originally published in 1973. The first revision of this standard has been brought out to align the standard with the latest style and format of Indian Standards. Also, cross-references to Indian Standards have been updated.

For the purpose of deciding whether a particular requirement of this standard is complied with the final value, observed or calculated, expressing the result of a test or analysis shall be rounded off in accordance with IS 2: 2022 'Rules for Rounding Off Numerical Values (*second revision*)'. The number of significant places retained in the rounded off value should be same as that of the specified value in this standard.

1 SCOPE

This standard specifies the dimensional and other requirements for curette, blunt, uterine.

2 REFERENCES

The standards given below contain provisions which, through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of these standards.

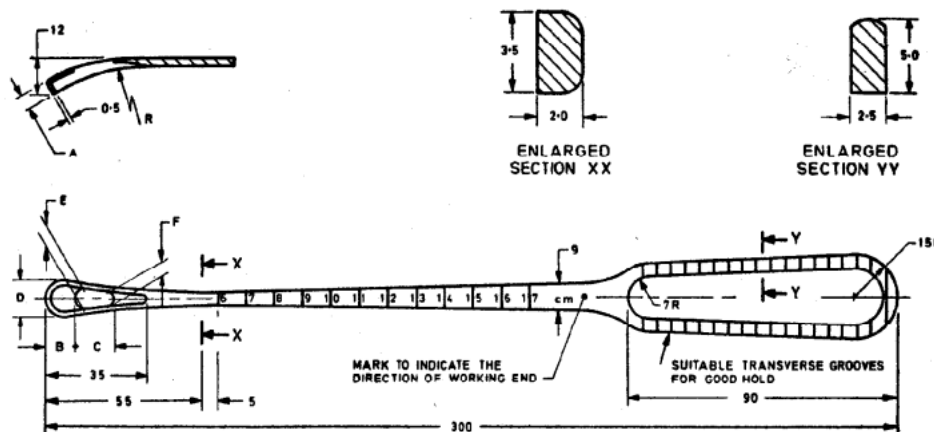
IS No.	Title
IS 6603: 2024	Stainless steel semi-finished products, bars, wire rods and bright bars – Specification (<i>second revision</i>)
IS 7531 : 1990	Surgical instruments – Corrosion resistance of stainless-steel surgical instruments – Methods of tests (<i>first revision</i>)

3 MATERIAL

The material shall be stainless steel conforming to designation X22Cr13 or X30Cr13 of IS 6603.

4 SHAPE AND DIMENSIONS

The shape & dimensions shall be as shown in Fig. 1.



Size	A	B	C	D	E	F	R
Large	5.0	9.0	14	11.5	8.5	7.0	55
Medium	4.5	8.5	14	9.0	5.0	5.0	50
Small	4.0	8.0	12	8.0	4.0	4.0	40

All dimensions in millimetres.

FIG. 1 CURETTE, BLUNT, UTERINE

5 WORKMANSHIP AND FINISH

5.1 The surfaces of the curette shall be free from pits, dents, burrs, scales and other defects.

5.2 All the edges shall be even. The edges shall be rounded except the working ends, which shall be semi-sharp.

5.3 The curette shall be passivated and polished bright.

6 HEAT TREATMENT

The instrument shall be uniformly hardened and tempered to 400 HV to 460 HV when measured as near to the working ends as possible.

7 TESTS

7.1 Clamp the curette in a vice at the middle of the handle to its long axis. Suspend a load of 30 N gradually on the working end at a distance of 15 mm from the tip. On completion of the test the curette shall show no sign of damage or permanent set.

7.2 Corrosion Resistance Test

Test the sample in accordance with IS 7531. The sample shall show no sign of corrosion after the test.

8 MARKING

8.1 The product shall be legibly and indelibly marked with the following:

- a) Manufacturer's name, initials or registered trade-mark;
- b) Country of manufacture; and
- c) The words 'Stainless Steel' or the letters 'SS'

8.2 BIS Certification Marking

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act, 2016* and the Rules and Regulations framed there under, and the product(s) may be marked with the Standard Mark.

9 PACKING

The cures shall be wrapped in moisture-proof paper or packed in polyethylene bags avoiding contact with one another.