

**BUREAU OF INDIAN STANDARDS**

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भारतीय मानक मसौदा  
**गयनेकोलॉजिकल उपकरण – फोर्सेप्स, गर्भाशय टेनाकुलम – आकार  
और परिमाण**  
(IS 6115 का दूसरा पुनरीक्षण)

*Draft Indian Standard*

**Gynaecological Instruments – Forceps, Uterine Tenaculum –  
Shape and Dimensions**  
(Second Revision of IS 6112)

ICS 11.040.30

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Obstetric and Gynaecological Instruments  
and Appliances Sectional Committee, MHD 03

Last date for comments: **27 July 2024**

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**FOREWORD**

*(Formal clauses will be added later)*

This standard was originally published in 1971. The first revision of this standard was published in 1991 to cover only the shape and dimensions as the other requirements are already covered in IS 3642 (Part 1): 1990. The second revision has been brought out to align the standard with the latest style and format of Indian Standards.

For the purpose of deciding whether a particular requirement of this standard is complied with the final value, observed or calculated, expressing the result of a test or analysis shall be rounded off in accordance with IS 2: 2022 'Rules for Rounding Off Numerical Values (*second revision*)'. The number of significant places retained in the rounded off value should be same as that of the specified value in this standard.

## 1 SCOPE

This standard specifies shape and dimensions for uterine tenaculum, forceps.

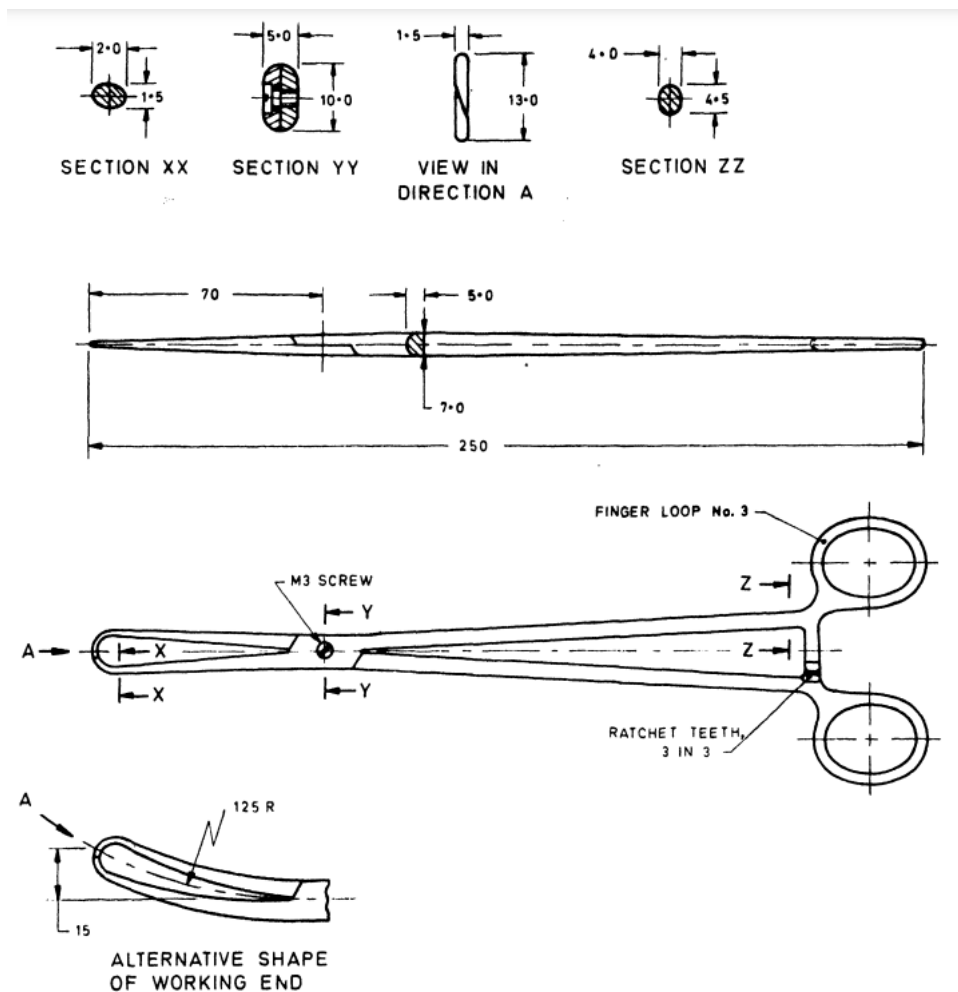
## 2 REFERENCES

The standards given below contain provisions which, through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of these standards.

IS No.	Title
IS 3642 (Part 1): 1990	Surgical instruments – Specification Part 1 Non-cutting, articulated instruments ( <i>second revision</i> )

## 3 SHAPE AND DIMENSIONS

3.1 The shape & dimensions shall be as shown in Fig. 1.

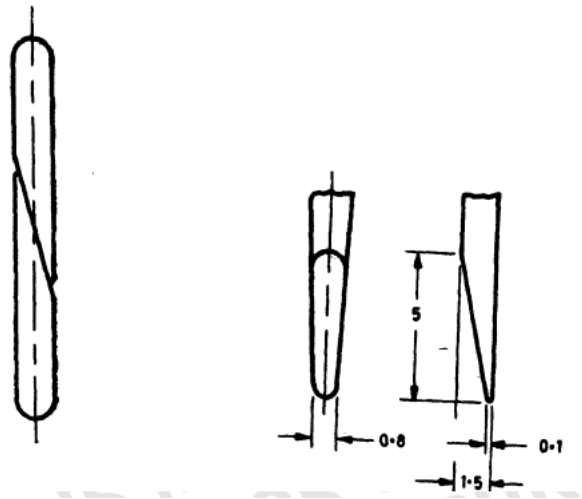


All dimensions in millimetres.

FIG. 1 FORCEPS, UTERINE, TENACULUM)

3.1.1 The teeth for holding shall be of shape as shown in Fig. 2 and not stick when opened from the locked position.

3.1.2 The teeth for holding shall not protrude beyond a plane tangential to the jaws of the Forceps in the locked position.'



All dimensions in millimetres.

FIG. 2 DETAILS OF TEETH AND MATCHING

### 3.2 Joints

The joints shall be either recessed — screw or box type in accordance with 13.2 of IS 3642 (Part 1).

### 3.3 Ratchet

3.3.1 Ratchet teeth shall conform to Section 4 of IS 3642 (Part 1): 1990 with combination of 3 in 3.

3.3.2 The force required to close the forceps on the first step of the ratchet shall be 15 N.

### 3.4 Finger Loops

The finger loops shall conform to Size No. 3 of Section 6 of IS 3642 (Part 1).

## 4 MARKING

4.1 The product shall be legibly and indelibly marked with the following:

- a) Manufacturer's name, initials or registered trade-mark;

- b) Country of manufacture; and
- c) The words 'Stainless Steel' or the letters 'SS'

#### **4.2 BIS Certification Marking**

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act, 2016* and the Rules and Regulations framed there under, and the product(s) may be marked with the Standard Mark.

#### **5 PACKING**

The forceps shall be wrapped in moisture-proof paper or packed in polyethylene bags avoiding contact with one another.