

**Draft for Comments Only**

**DRAFT AMENDMENT NO. 3**

**TO**

**IS 7285 (PART 1) : 2018 REFILLABLE SEAMLESS STEEL GAS CYLINDERS —  
SPECIFICATION**

**PART 1 NORMALIZED STEEL CYLINDERS**

*(Fourth Revision)*

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**Last date for receipt of  
comments is: 05 July 2021**

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*(Page 8, clause 7.9.2, first sentence)* — Substitute the following for the existing:

‘If any of the tests specified in **10.2**, **10.3** and **10.4** fail, the batch may be reheat-treated as given in **5.3** and only the relevant prototype or batch tests needed to prove the acceptability of the batch shall be performed again.’

*(Page 8, clause 7.11)* — Substitute ‘Neck threads shall meet the requirements of **6.6.3**’ for ‘Neck threads shall meet the requirements of **6.8**’