

BUREAU OF INDIAN STANDARDS

DRAFT FOR COMMENTS ONLY

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DRAFT AMENDMENT NO. 2

TO

IS 17525 : 2021 SPECIFICATION FOR BULLET RESISTANT MORCHA

ICS 13.310

Security Equipment
Sectional Committee, MED 24

Last date for receipt of
comments is **25 August 2024**

[*Page 2, Table 1, SI No. viii, col 3, see also amendment 1*] — Substitute the following for existing:

‘All hinges (including pin and chain) for the Morcha shall be of minimum 5.00 mm thickness, conforming to grade E 410 of IS 2062 and length and breadth shall be as per user requirement. Also the hinge bar shall conform to grade 20C8 of IS 2004. The whole hinge assembly shall be Zinc plated with minimum thickness of 6 microns.’

(*Page 12, Annex A*) – Delete the following standard:

‘12817 : 2013 Stainless steel butt hinges — Specification’

(*Page 12, Annex A*) – Add the following standards:

‘IS 2062 : 2011 - Hot rolled medium and high tensile structural steel — Specification (*seventh revision*)’

IS 2004 : 1991 - Carbon steel forgings for general engineering purposes — Specification (*third revision*)’