

भारतीय मानक

कपड़े धोने की बिजली की घरेलू मशीनें — विशिष्ट
(पहला पुनरीक्षण)

Indian Standard

DOMESTIC ELECTRIC CLOTHES WASHING MACHINES FOR HOUSEHOLD
USE — SPECIFICATION
(*First Revision*)

ICS 97.060

© BIS 2019

BUREAU OF INDIAN STANDARDS
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG
NEW DELHI 110 002

FOREWORD

This Indian Standard was adopted by the Bureau of Indian Standards, after the draft finalized by the Electrical Appliances Sectional Committee had been approved by the Electrotechnical Division Council.

This Standard was originally published in 1994. The present (first) revision has been undertaken due to the following:

- a) To bring it in line with International Standards on performances.
- b) The details of the safety requirements are separately given in IS 302-2-7 on safety of household and similar electrical appliances: Part 2-7 Particular requirements for Electric Washing machines.

The significant technical changes made in this revision are as follows:

- a) Modified test load mass requirement for cases where rated capacity of test machine is not declared. Test load mass determination in case rated capacity is not declared has been changed to remove the ambiguity and also to encourage declaration.
- b) Introduction of soft water option.
- c) Expanded stain/soil set (for assessment of washing performance).
- d) Improved method of loading and folding test load items to better suit vertical axis, horizontal axis and twin tub systems.
- e) Revised and amended reference machine specification reflecting full qualification of new reference machine.
- f) New reference programmes for lower temperatures and vertical axis systems. New informative annex comparing reference programmes to typical household programmes.
- g) Refined rinsing efficiency method.
- h) Introduction of low power modes “Off” and “Left On” (for assessment of energy consumption).
- i) New annex about uncertainty of measurements.

This Standard is based on IEC 60456 (2010) on Clothes washing machines for household use - Methods for measuring the performance issued by International Electrotechnical Commission (IEC).

BIS Certification Marking is applicable to product covered under this Indian Standard, the detail of which is given at National Annex A.

For the purpose of deciding whether a particular requirement of this Standard is complied with, the final value, observed or calculated expressing the result of a test or analysis, shall be rounded off in accordance with IS 2: 1960 “Rules for rounding of numerical values (revised)”. The number of significant places retained in the rounded off value should be the same as that of the specified value in this Standard.

SPECIFICATION FOR DOMESTIC ELECTRIC CLOTHES WASHING MACHINES FOR HOUSEHOLD USE – PERFORMANCE REQUIREMENTS

(First Revision)

1 SCOPE

This Indian Standard specifies methods for measuring the performance of clothes washing machines for household use, with or without heating devices utilising cold and/or hot water supply. It also deals with appliances for water extraction by centrifugal force (spin extractors) and is applicable to appliances for both washing and drying textiles (washer-dryers) with respect to their washing related functions. This Standard also covers washing machines which specify the use of no detergent for normal use.

NOTE: 1 Tumble dryer performance is assessed to IEC 61121.

The object is to state and define the principal performance characteristics of electric household washing machines and spin extractors and to describe the test methods for measuring these characteristics.

NOTES:

1. This standard applies also to washing machines for communal use in blocks of flats or in launderettes. It does not apply to washing machines for commercial laundries. This Standard is not intended to be used for the comparative evaluation of detergents.
2. This Standard does not specify acoustical noise requirements for washing machines. Acoustical noise measurements are specified in IEC 60704-1 and IEC 60704-2-4.

This Standard does not specify safety requirements for washing machines which is covered in IS 302-2-7.

2 REFERENCES

The standards given below contain provisions which, through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below

<i>IS No</i>	<i>Title</i>
IS 302-2-7:2010	Safety of household and similar electrical appliances, Part 2 Particular requirements, section 7 Domestic electric cloths washing machines
IEC 60734	Household electrical appliances – Performance – Hard water for testing

IS 13779: 1999	AC static watt-hour meters, class 1 and 2
IEC 62301	Household electrical appliances – Measurement of standby power
IEC Guide 109	Environmental aspects – Inclusion in Electrotechnical product standards
ISO 31-0:1992	Quantities and units – Part 0: General principles
ISO 2060	Textiles – Yarn from packages – Determination of linear density (mass per unit length) by the skein method
ISO 2061	Textiles– Determination of twist in yarns – Direct counting method
ISO 7211-2	Textiles – Woven fabrics – Construction – Methods of analysis – Part 2: Determination of number of threads per unit length
EN 12127	Textiles – Fabrics – Determination of mass per unit area using small samples

3 TERMINOLOGY

3.1 For the purpose of this standard following definitions in addition those given in IS 302-2-7 shall apply.

3.1.1 *Washing Machine*

Appliance for cleaning and rinsing of textiles using water which may also have a means of extracting excess water from the textiles

3.1.2 *Test Washing Machine*

Washing machine that is subjected to part or all of the requirements in this document in order to determine its performance

NOTE: Test washing machine may include washing machines according to 3.1.7, 3.1.8, 3.1.9 and/or 3.1.10.

3.1.3 *Reference Machine*

Specially constructed washing machine of known performance which is used to increase repeatability and reproducibility of results

NOTE: It may be used to provide a known performance level within a laboratory against which to compare selected performance parameters on test washing machines as defined in this standard (see 5.4.2)

3.1.4 *Washer-Dryer*

Washing machine which includes both a spin extraction function and also a means for drying the textiles, usually by heating and tumbling

NOTE: This document only covers the operations which relate to the washing machine function (see 1)

3.1.5 *Spin Extractor*

Separate water-extracting appliance in which water is removed from textiles by centrifugal action (spin extraction)

3.1.6 *Standard Extractor*

Spin extractor used to remove water remaining in the base load at the completion of the programme where a rinse performance measurement is required

3.1.7 *Vertical Axis Washing Machine*

Washing machine in which the load is placed in a drum which rotates around an axis which is vertical or close to vertical. For the purposes of this document, vertical axis is where the angle of the axis of rotation is more than 45 degrees to horizontal. Where the drum does not rotate, the washing machine shall be classified as a vertical axis washing machine.

NOTE: The classification of vertical axis or horizontal axis in this document is only used to define the placement of the load into the drum.

3.1.8 *Horizontal Axis Washing Machine*

Washing machine in which the load is placed in a drum which rotates around an axis which is horizontal or close to horizontal. For the purposes of this document, horizontal axis is where the angle of the axis is less than or equal to 45 degrees to horizontal.

NOTE: The classification of vertical axis or horizontal axis in this document is only used to define the placement of the load into the drum.

3.1.9 *Manual Washing Machine*

Washing machine where the machine requires user intervention at one or more points during the programme to enable the machine to proceed to the next operation

NOTE: Examples of user intervention could include manual fill (non automatic water level), transfer of the load between a washing drum and a spin extractor drum or manual draining. Manual washing machines have special requirements regarding the programme which is tested for this document; see Annex M.

3.1.10 *Automatic Machine*

Washing machine where the load is fully treated by the machine without the need for user intervention at any point during the programme prior to its completion

3.1.11 *Test Run*

Single performance assessment as specified in 7 of this **standard**

3.1.12 *Test Series*

Group of test runs on a test washing machine which, collectively, are used to assess the performance of a washing machine

3.1.13 *Operation*

Each performance of a function that occurs during the washing machine programme such as pre-wash, washing, rinsing, draining or spinning

3.1.14 *Programme*

Series of operations which are pre-defined within the washing machine and which are declared by the manufacturer as suitable for washing certain textile types

3.1.15 *Cycle*

Complete washing process, as defined by the programme selected, consisting of a series of operations (wash, rinse, spin, etc.) and including any operations that occur after the completion of the programme

NOTE: Examples of operations that may occur after the completion of the programme are pumping, monitoring and anti-creasing (where applicable).

3.1.16 *Spin Extraction*

Water-extracting function by which water is removed from textiles by centrifugal action. This is included as a function (built in operation) of an automatic washing machine but may also be performed in a spin extractor

3.1.17 *Spin Speed*

Rotational frequency of a drum during spin extraction

NOTE: A method for determination of spin speed is not defined in this standard.

3.1.18 *Base Load*

Textile load used for testing without stain test strips or wool shrinkage specimens

3.1.19 *Test Load*

Base load used for testing plus stain test strips or wool shrinkage specimens

3.1.20 *Test Load Mass*

Actual mass of the base load plus stain test strips or wool specimen

3.1.21 *Nominal Test Load Mass*

Mass of dry textiles of a particular type for which the performance of the test washing machine shall be tested (rated capacity or part load). Target value for the conditioned test load mass

3.1.22 *Rated Capacity*

Maximum mass in kg of dry textiles of a particular type which the manufacturer declares can be treated in the washing machine on the programme selected

3.1.23 *Programme Time*

Programme time is the time from the initiation of the programme (excluding any user programmed delay) until the completion of the programme. If the end of programme is not indicated, the programme time is equal to the cycle time.

3.1.24 *End of Programme*

The programme is complete when the washing machine indicates the end of the programme and the load is accessible to the user. Where there is no end of programme indicator and the door is locked during operation, the programme is complete when the load is accessible to the user. Where there is no end of programme indicator and the door is not locked during operation, the programme is complete when the power consumption of the appliance drops to some steady state condition and is not performing any function.

NOTE: An indication of the end of the programme may be in the form of a light (on or off), a sound, an indicator shown on a display or the release of a door or latch. In some washing machines there may be a short delay from an end of programme indicator until the load is accessible by the user.

3.1.25 *Cycle Time*

Time from the initiation of the programme (excluding any user programmed delay) until all activity ceases. Activity is considered to have ceased when the power consumption reverts to a steady state condition that persists indefinitely without user intervention. If there is no activity after the end of the programme, the cycle time is equal to the programme time

NOTE: Cycle time includes any activity that may occur after the programme is completed. This could include any electronic activity or any additional mechanical activity that occurs for a limited period after any end of programme indicator. Any cyclic event that occurs indefinitely is considered to be steady state.

3.1.26 *Main Wash Duration*

Time from the commencement of the initial water intake for the main wash until the commencement of the initial water intake for the first rinse

NOTE: Variations in the laboratory water supply pressure may affect the main wash duration. This definition is only applicable to test washing machines. The reference machine wash time used for calibration of the reference machine is defined differently. (see [Table E.1](#)).

3.1.27 *Remaining Moisture Content*

Measure for the additional amount of moisture that is contained in the base load in relation to the equilibrium condition for base load items which have been conditioned in a controlled space (see 6.4.5.2)

NOTE: This equilibrium condition is defined as 0 percent remaining moisture content in this document. Hence it is possible for a base load or load items to have a negative remaining moisture content when treated with a tumble drier (see also **Error! Reference source not found.**).

3.1.28 *Off Mode*

Condition where the product is switched off using appliance controls or switches that are accessible and intended for operation by the user during normal use to attain the lowest power consumption that may persist for an indefinite time while connected to a mains power source and used in accordance with the manufacturer's instructions. Where there are no controls, the washing machine is left to revert to a steady state power consumption of its own accord.

3.1.29 *Left On Mode*

Lowest power consumption mode that may persist for an indefinite time after the completion of the programme and unloading of the machine without any further intervention of the user

NOTE: *In some products this mode may be an equivalent power to off mode.*

3.1.30 *Rated Voltage*

Voltage assigned to the appliance by the manufacturer

3.1.31 *Impeller Type Washing Machine*

A machine in which the textile material is substantially immersed in the washing water; in which the mechanical action is produced by a device rotating about its axis with a motion which may be continuous or may reverse after a number of revolutions

3.3.32 *Drum-Type Washing Machine*

A machine in which the textile material is placed in horizontal or inclined drum and partially immersed in the washing water, the mechanical action being produced by rotation of the drum about its axis, the moment being either continuous or periodically reversed.

3.3.33 *Single Container Washing and Water-Extracting Machine*

A machine in which the washing and water-extracting operations take place in the same container.

3.2.34 *Double Container Washing and Water-Extracting Machine*

A machine in which the washing and water-extracting operations take place in separate containers and in which the textile material has to be removed from one container to the other by hand

3.2.35 *Washing Machine Incorporating a Complete Heating Device*

A machine incorporating a heating device and designed to be fed with cold water.

3.2.36 *Washing Machine Incorporating a Complementary Heating Device*

A machine incorporating a heating device and designed to be fed with preheated water.

3.2.37 *Wringer*

A water extracting machine in which water is removed from textile materials by pressure exerted between rotating rollers.

3.3.38 *Volume of an Agitator or Impeller-Type Washing Machine*

The inside volume, in liters of the tub available for the movement of the textile material up to the nominal high water level as determined by the machine controls or the manufacturer's instructions.

3.3.39 Volume of *n* Drum-Type Washing Machine or Spin Extractor

The inside volume, in litres, of the drum in which the textile material is placed, after subtraction of ribs or other inward forms, etc.

3.2 Symbols

3.2.1 Symbols relating to Sub-clause 9.2 – washing performance

C_k	the sum of the average reflectance values (Y-values) for each test run
\bar{C}	the average sum of the reflectance values (Y-values) for each of the five types of soils, for all valid test runs
$C_{k_{\text{test}}}$	the sum of the reflectance values in each test run of the test washing machine
\bar{C}_{test}	the average sum of the reflectance values of the test washing machine
\bar{C}_{ref}	the average sum of the reflectance values in each test run of the reference machine
m	the number of soil types per stain test strip
n	the number of stain test strips in each test run
p	confidence interval for q
q	ratio between the test washing machine, \bar{C}_{test} , and the reference machine, \bar{C}_{ref}
s_q	standard deviation of the ratio q
s_C	the standard deviation of C_k
s_i	the standard deviation of the reflectance values for each soil type within a given test run
$t_{w-1, 0.05}$	the “Student T” factor for (w-1) degrees of freedom for a confidence of 95 % (i.e. 2.776 for five test runs equals four degrees of freedom, two sided test)
w	the number of test runs in the test series
\bar{x}_i	the average reflectance values for each soil type
x_{ij}	the average reflectance value of the 4 individual readings for each of the 5 soil types on a stain test strip

3.2.2 Symbols relating to Sub-clause 9.3 – water extraction (spinning)

RMC	remaining moisture content
M	the mass of the conditioned base load (g)
M_T	the mass of base load at the end of the test run (g)

3.2.3 Symbols relating to Sub-clause 9.4 – rinsing performance

A_m	the amount of wash alkali remaining in the base load
-------	--

$A_{m,test}$	the amount of wash alkali remaining in the base load measured in the test washing machine
$A_{m,ref}$	the amount of wash alkali remaining in the base load measured in the reference machine with the relevant programme as described in Error! Reference source not found.
A_r	the increased concentration of alkalinity in extracted water
W_e	the averaged concentration of alkalinity in extracted water
W_s	the averaged concentration of alkalinity in the laboratory supply water
m_e	the mass of the sample of extracted water
m_s	the mass of the sample of laboratory supply water
M	the mass of the conditioned base load (g)
M_r	the mass of base load at the end of the test run
R	rinsing index
\bar{R}	the mean of rinse indices for all valid test runs in the test series
R_k	the rinsing index from one test run
s	standard deviation of the rinse indices for all valid test runs

3.2.4 Symbols relating to Sub-clause 9.5 – energy, water and time

t_c	the measured average cold water inlet temperature (°C)
t_h	the measured average hot water inlet temperature (°C)
V_c	the volume of the cold water used during an operation (l)
V_h	the volume of external hot water used during operation (l)
W_c	the cold water energy correction for the operation (kWh)
W_{ct}	the total cold water energy correction determined during the test (kWh)
W_{et}	the total electrical energy metered during the test (kWh)
W_h	the calculated hot water energy for the operation (kWh)
W_{ht}	the calculated total hot water energy determined during the test (kWh)
W_{total}	total energy (kWh)

3.2.5 Symbols relating to Clause 10 – wool shrinkage

CFS	cycle felting severity – average shrinkage per wash
LS	linear felting shrinkage (%) – length
SR	the shrinkage rate at the completion of the test series (test washing machine)
SRI	the shrinkage rate index (compared to reference shrinkage rate)
W_0	the mean measurements (width or length), of the original wool shrinkage specimens after initial preparation and before washing
W_k	the mean measurements (width or length) of the washed wool shrinkage specimens at the completion of the test series
WS	Linear felting shrinkage (%) – width

- \bar{y} the arithmetic mean of the individual readings for each set of measurements (width or length) for the set of three wool shrinkage specimens
- y_i the individual readings for each measurement (width or length) of each individual wool shrinkage specimen

3.2.6 Symbols relating to **Error! Reference source not found.**

M_{bd} the mass of base load at the end of the bone dry run (g)

3.2.7 Symbols relating to **Error! Reference source not found.**

- \bar{A} weighted average age of the base load as number of test runs
- a_i age of item (after conditioning)
- n_i number of items; (of the same type and age)
- w_i the mass per piece given in Table C.1

3.2.8 Symbols relating to **Error! Reference source not found.**

P_{off} Off mode power

P_{on} Left on mode power

4 REQUIREMENTS

4.1 General

This **standard** describes test methods for the measurement of following performance parameters:

- a) Washing performance
- b) Rinsing performance
- c) Water extraction performance
- d) Water consumption
- e) Energy consumption
- f) Off mode power and left on mode power
- g) Cycle time
- h) Wool shrinkage performance
- i) Endurance

Any claims of performance referring to this document for these parameters shall be measured in accordance with the requirements of this document (**see** 7 for details).

NOTE: Methods for the determination of mechanical action on the clothes load are under consideration for inclusion in this standard. ~~Methods under consideration are available as a publicly available specification—see IEC/PAS 62473.~~

This **standard** does not specify minimum performance requirements for clothes washing machines.

4.2 Rated Capacity

Either the manufacturer or supplier shall declare the rated capacity at 0.5 kg intervals for each relevant textile type. Relevant textile types are cotton, synthetic/blends and wool.

NOTE: For different textile types the rated capacity of a washing machine is usually different.

The rated capacity for any textile type shall not exceed the maximum mass of dry laundry, in kilograms, to be used in the test washing machine in accordance with IS 302-2-7.

When the manufacturer or supplier gives a range of values for the rated capacity for a particular textile type, the highest value shall be used.

Where information on the rated capacity is not available, the test load mass shall be determined according to **Error! Reference source not found.**

If the rated capacity for synthetics/blends and wool is not specified by the manufacturer or supplier, the test load shall be respectively 40 percent and 20 percent of that for cotton.

4.3 Dimensions

Where a manufacturer declares dimensions, these shall be in accordance with the following requirements, as applicable. The dimensions shall be given in centimetres and shall be rounded to the nearest whole centimetre.

- Height a_1 = vertical dimension measured from the floor to a horizontal plane at the maximum height of the washing machine, with the door/lid closed. If adjustable levelling feet are provided, they shall be moved up and down to determine minimum and maximum possible heights.
- Height a_2 = maximum vertical dimension measured from the floor to a horizontal plane at the maximum height of the washing machine with the door/lid open (generally when at right angles to the machine top). If adjustable levelling feet are provided, they shall be moved up and down to determine minimum and maximum possible heights.
- Width b = horizontal dimension, between the sides, as measured between two parallel vertical planes against the sides of the washing machine including all projections.
- Depth c_1 = horizontal dimension as measured from a vertical rear plane against the back of the washing machine and the most prominent part of the front fascia, with the door/lid closed. For this measurement, the door thickness, knobs and handles are generally not included in the measurement.
- Depth c_2 = horizontal dimension as measured from a vertical rear plane against the washing machine and the most prominent part of the front, knobs and handles also being taken into account, with the door/lid open (generally when at right angles to the machine front).

Drum volume = the volume of a washing machine or spin extractor, where required, shall be determined in accordance with **Error! Reference source not found.**

NOTES:

1 Dimension c_1 is intended to provide an indication of the required depth for the washing machine where the fascia is intended to be flush with adjacent furniture or appliances.

2 Dimension a_2 is generally only applicable to top access washing machines while dimension c_2 is generally only applicable to front access washing machines.

5 TEST CONDITIONS, MATERIALS, EQUIPMENT AND INSTRUMENTATION

5.1 General

The tolerances specified for parameters within this document, using the symbol " \pm ", indicate the allowable limits of variation from the specified parameter outside which the test or results shall be invalid. The statement of tolerance does not permit the deliberate variation of these specified parameters.

Rounding shall only be applied to reported values in Annex S. If numbers have to be rounded, they shall be rounded to the nearest number according to ISO 31-0, Clause B.3 Rule B. If the rounding takes place to the right of the comma, the omitted places shall not be filled with zeros.

Unless otherwise specified, the reference machine shall be considered a test washing machine with respect to conditions, materials and equipment specified.

For measurement of off-mode power and left-on mode power, additional requirements may apply **when tested in accordance with** IEC 62301.

5.2 Ambient Conditions

5.2.1 Electricity Supply

The supply voltage to each test washing machine shall be maintained at the rated voltage ± 2 **percent** throughout the test. If a voltage range is indicated, then the supply voltage shall be the nominal voltage of the country in which the appliance is intended to be used.

The supply frequency to each test washing machine shall be maintained at the rated frequency ± 1 percent throughout the test. If a frequency range is indicated, the test frequency shall be the nominal frequency of the country in which the machine is intended to be used.

NOTE: Voltage stabilizers should be designed such that the normal operation of the test washing machine does not cause undue distortion of the voltage waveform.

5.2.2 Water supply

5.2.2.1 *General*

The measured total water hardness, water temperature and water pressure of water supplied to test washing machines shall comply with the following requirements and shall be reported. This water is generally referred to as laboratory supply water in this document.

5.2.2.2 *Water Hardness*

For all treatments of the test load prior to a test series and all washing machine test runs in accordance with this document either hard water or soft water may be used. If hard water is used it shall have a total water hardness of (2.5 ± 0.2) mmol/l. If soft water is used it shall have a total water hardness of (0.5 ± 0.2) mmol/l.

Normalization of a base load prior to use in a test series (see 6.4.4) shall always be done using laboratory supply water with the same total water hardness as that used for the subsequent test series.

Total water hardness is determined and expressed in mmol/l of CaCO₃ equivalent.

If total water hardness needs to be adjusted, it shall be prepared according to IEC 60734.

Measurements of total water hardness shall be undertaken on water that is representative of the laboratory supply water used for tests.

5.2.2.3 *Water Temperature*

The temperature of the laboratory supply water to each test washing machine shall be measured and recorded to the nearest 0.1 °C. It shall be:

- for cold water (35 ± 5) °C for all reference programmes except Cotton 20 °C;
- for cold water (20 ± 2) °C is the recommended option when using the Cotton 20°C reference programme. This is recommended for test washing machine programmes with no internal heating and cold fill only (cold water wash). The cold water supply temperature to the reference machine in this case may be the same as the test washing machine or it may be 35 °C as specified above.
- for hot water the temperature indicated by the manufacturer ± 2 K, or (60 ± 2) °C, if no value is given.

NOTE 1: The results for a water supply temperature of 35 °C and 20 °C to the reference machine may not be directly comparable.

When the manufacturer specifies a hot water temperature range, which includes (60 ± 2) °C, the hot water temperature shall be set at (60 ± 2) °C. When the manufacturer specifies a hot water temperature range, which does not include (60 ± 2) °C, the hot water temperature shall be set at the end of the temperature range which is closest to (60 ± 2) °C. When the manufacturer specifies a single temperature with a tolerance, then that temperature shall be used.

The hot and cold water inlet supply temperature (as applicable) shall be determined as close as possible to the point of connection of each test washing machine to the laboratory water supply system.

NOTE 2: It is recommended that temperature be the last parameter measured before the supply point to the washing machine. Clause 8 requires water temperatures and volumes to be recorded on a continuous basis during filling in order to determine weighted average temperature. The use of alternative cold water supply temperatures is under consideration.

5.2.2.4 *Water Pressure*

The static (gauge) pressure of the laboratory supply water at the inlet to each test washing machine shall be maintained at (240 ± 50) kPa throughout the test, including during filling operations. The water supply to the reference machines shall be in accordance with 0 or 0 (as applicable).

The hot and cold water pressure (as applicable) shall be determined as close as practicable to the point of connection of each test washing machine to the laboratory water supply system. The measured pressure shall be rounded to the nearest whole 10 kPa to compare with the allowed range.

5.2.3 *Ambient Temperature and Humidity*

5.2.3.1 Ambient temperature and humidity for washing machine testing

The ambient temperature of the test room shall be maintained at (27 ± 2) °C throughout the washing machine test. The measured ambient temperature for washing machine testing shall be reported, it shall be rounded to the nearest 0.5 °C.

The ambient humidity is not specified for washing machine testing.

5.2.3.2 Ambient temperature and ambient relative humidity for conditioning of base load items

Where an ambient controlled room or chamber is used for conditioning the base load, the following conditions shall be maintained:

- ambient temperature: (27 ± 2) °C
- ambient relative humidity : (65 ± 5) percent.

The measured ambient temperature and relative humidity for conditioning base load items shall be reported. The ambient temperature shall be rounded to the nearest 0.5 °C the ambient relative humidity shall be rounded to the nearest whole percentage.

NOTE: Specific requirements regarding conditioning of the base load are specified in Sub-clause 6.4.5.2. As an alternative to using a controlled room or chamber for conditioning the base load, the bone dry method may be used. See 6.4.5.3.

5.3 Test Materials

5.3.1 *General*

This section sets out the specifications for test materials required for washing machine testing to this document, including

- a) base loads (load items);

- b) stain test strips;
- c) wool shrinkage specimens;
- d) detergent.

NOTE: Suitable sources of test materials are given in 0.

5.3.2 *Base Loads*

5.3.2.1 *Cotton Base Load*

Where a cotton load is specified for testing, the cotton base load shall consist of sheets, pillowcases and towels as specified in **Error! Reference source not found.**

5.3.2.2 *Synthetics/Blends Base Load*

Where a synthetics/blends load is specified for testing, the synthetics/blends base load shall consist of men's shirts and pillowcases as defined in **Error! Reference source not found.**

5.3.2.3 *Polyester Base Load For the Wool Programme*

For testing the wool programmes the base load shall consist of double knitted polyester test pieces as defined in **Error! Reference source not found.**

5.3.3 *Stain Test Strips*

Stain test strips are attached to the base load prior to testing to assess the washing performance of a test washing machine. Different soil types are used in order to assess the following washing characteristics:

- a) the scouring effect, chiefly due to mechanical action, the first test piece used **is** soiled with sebum and the second with a mixture of carbon black and mineral oil;
- b) the removal of protein pigments, the test piece used **is** soiled with blood;
- c) the removal of organic pigments, the test piece used **is** soiled with cocoa;
- d) the bleaching effect, the test piece used **is** soiled with red wine.

Stain test strips consist of square pieces with individual soil types measuring (120 ± 5) mm \times (120 ± 5) mm each which are joined together into a strip with the different kinds of soil in the following order:

- a) unsoiled piece;
- b) sebum;
- c) carbon black/mineral oil;
- d) blood;
- e) cocoa;
- f) red wine.

NOTE: The red wine is an altered specification from previous version of this standard. Sebum is a new stain specified in this standard. The size of the square pieces for each soil type in the stain test strip has been reduced compared to size specified in the earlier version.

The specifications of test pieces with standardized soiling for each soil type which are used to make a stain test strip are given in 0.

NOTE: Information about the compliance of stains used in stain test strips with respect to importation regulations of particular countries can be obtained from the supplier.

5.3.4 *Wool Shrinkage Specimens*

Wool shrinkage specimens are as specified in **Error! Reference source not found..**

Three wool shrinkage specimens are always used for the wool shrinkage test, irrespective of rated capacity. Each of the wool shrinkage specimens shall be prepared as specified in 10.3.1. prior to use in the wool shrinkage test runs.

5.3.5 *Detergents*

The specification for ~~the IS 14155~~ reference detergent A* is given in **Error! Reference source not found..**

The reference detergent is distributed in three separate components:

- base powder (with enzyme and foam inhibitor);
- sodium perborate tetrahydrate;
- bleach activator (TAED).

It is recommended that the three components shall be stored separately and be used within a limited time. The date of manufacture for each component shall be marked by the supplier on the container. The life of each component for detergent A* and the storage conditions shall be as specified by the manufacturer. If no expiry date for the detergent components is specified by the manufacturer, the expiry date is deemed to be one year from the date of manufacture.

Mixing of detergent components, dosage and placement of detergent is specified in 6.3.

NOTE Base powder with neither perborate nor TAED shall be used in the preparation of wool shrinkage specimens.

5.4 **Equipment**

5.4.1 *General*

This section sets out the specifications for specialized test equipment required for washing machine testing to this document, including

- a) reference machine
- b) spectrophotometer
- c) equipment for conditioning the base load
- d) standard extractor
- e) iron
- f) titration equipment

A checklist of other laboratory equipment which may be required for washing machine testing is provided in 5.4.8.

5.4.2 *Reference Machine*

A reference machine shall be run in parallel with the test washing machine, applying the same procedure to both machines to provide a measure of relative performance and reproducible results.

NOTE: For wool shrinkage tests, the reference machine is used to calibrate shrinkage of wool shrinkage specimens and is not normally operated in parallel with the test washing machine.

Specifications for the reference machine are given in **Error! Reference source not found.**

For the purposes of this document, the test load mass used in the reference machine shall always be

- a) 5.0 kg for cotton programmes
- b) 2.0 kg for synthetics/blends programmes
- c) kg for the wool programme.

NOTE: When the reference machine is used to normalize the base load between test series, the maximum mass of dry base load which can be normalized in the reference machine is different to the test load masses above (see Sub-clause 6.4.4).

5.4.3 *Spectrophotometer*

Optical measurements of each of the different stain test strip pieces after washing are performed using a spectrophotometer. The minimum instrument specification is provided below:

Measuring instrument	spectrophotometer that provides reflectance data at a minimum of 16 wavelengths spaced at 20 nm intervals, or closer, between 400 nm and 700 nm
Parameter	tristimulus value Y (CIE No 15.2, 1986)
Illuminant / observer	D65 / 10° – ISO/CIE 10526
Measuring geometry	d / 8°
UV-filter	The ultraviolet filter shall have a spectral transmittance of ≤ 0.01 at wavelengths of 400 nm and less, and a spectral transmittance of ≥ 0.80 at wavelengths in the range 450 nm to 700 nm
Measurement aperture	minimum 20 mm diameter

NOTE: Where a measurement aperture is not circular, an aperture area of not less than 314 mm² is acceptable.

Gloss / specular	excluded, i.e. measurement with open gloss / specular trap
------------------	--

Calibration	The calibration process shall be performed at least once a day during continuous use or after any restart of the device using:
-------------	--

- a) white standard: barium sulphate tablet or certified white ceramic tile; and
- b) black standard: black body or light trap or certified black ceramic tile; or
- c) using procedures as specified by the instrument manufacturer.

The spectrophotometer shall be checked for its spectral performance and measurement accuracy at least once a year.

General handling of the spectrophotometer and its use and calibration shall be in accordance with the supplier operating instructions.

5.4.4 *Equipment for Conditioning the Base Load*

This document requires base load items to be treated in a controlled manner prior to their use in performance tests in order to determine their mass under standardized ambient conditions. The alternative methods of conditioning the base load items are as follows:

leaving the base load items in a room or chamber with a controlled ambient temperature and humidity (see **5.2.3.2**) until their remaining moisture content is in equilibrium (see **6.4.5.2** for details);

treating the base load items in a clothes dryer of specified performance to ensure that the base load items are in a “bone dry” state (see **6.4.5.3** for details). **Error! Reference source not found.** sets out the method and the specifications for a tumble dryer which is used for this method.

5.4.5 *Standard Extractor*

A standard extractor meeting the following specific performance requirements shall be used where a rinse performance measurement is required (see **8.5**).

The nominal inner drum diameter and nominal spin speed of the standard extractor used shall be reported.

The standard extractor shall have a G-force with a water extraction performance which results in a remaining moisture content determined in accordance with **8.5** as follows:

- a) (39 ± 3) percent for a cotton base load when operated with a spinning time not more than 10 min; and
- b) (17 ± 3) percent for a synthetic/blend base load when operated with a spinning time not more than 5 min.

Any spin extractors may be used as a standard extractor if it can be demonstrated that they can achieve the water extraction performance requirements specified above. The extraction time or speed shall be adjusted to achieve the remaining moisture content specified above for the relevant load types and sizes, but this time may not exceed 10 min for cotton or 5 min for synthetic/blends. As re-loading of the base load after one spin extraction operation is not permitted, a pre-test to determine the appropriate spin time is required for other spin extractors.

Experience has shown that use of a standard extractor with an inner drum diameter of between 240 mm and 250 mm and a spin speed of about 2 800 r/min using standard bundles defined in 8.5.2 for a period of 10 min will meet the specification above.

Where a standard extractor which is larger than the primary specification above is used, the standard extractor shall be loaded and used in accordance with **Error! Reference source not found.** The maximum load size of any base load placed in a standard extractor shall not exceed the maximum load recommended by the manufacturer.

NOTES:

- 1 A standard extractor should be of a design that allows the user to remove any retained water in the extractor between runs.
- 2 A large extractor with a capacity of max. 10 kg is available commercially. See 0 for manufacturer.

5.4.6 *Iron for Preparation of Stain Test Strips after Washing*

Where an iron or ironing appliance is used to prepare stain test strips after washing and prior to reflectance readings, it shall have a surface temperature between 130 °C and 150 °C.

5.4.7 *Titration Equipment*

The following equipment is required when an alkalinity measurement is required under 8.5.

All volumetric glassware should meet all “Class A” specifications, as defined by the American Society for Testing and Materials (ASTM) Standards E 287, E 288, and E 969 unless otherwise stated (e.g. DIN 12691, “Blaubrand”).

pH meter: accuracy least ± 0.05 pH units (1 decimal place)

Glass beaker with stirrer: sufficient size to place the pH-electrode below the surface of the sample

Titration equipment:

- a) manual titration (additional): burette / burette stand, 10 ml burette calibrated in 0.01 ml divisions and stopcock; or
- b) automatic titration (additional): microprocessor controlled titration device. Burette size: preferably 10 ml calibrated in 0.01 ml divisions. Minimum rate: 25 μl / min or less.

Reagents: all reagents used are ACS reagent grade unless otherwise stated (e.g. puriss p.a.):

- a) 0.1 N hydrochloric acid: accurately standardised to four decimal places;
- b) water: wherever “water” is applicable, use either reverse osmosis (RO), demineralised or distilled water.

The pH meter shall be calibrated at least once a day during continuous use or after any restart of the device.

The calibration of the pH meter shall be performed at pH 7 and then at pH 4 with commercially available pH buffers.

Precautions should be initiated to avoid temperature differences between calibration and measurement phase (optimal: 23 °C). The stirring rate should also be kept equal for calibration and measurement phase. For calibration follow the instruction manual of your pH meter.

5.4.8 *Other Equipment*

Testing of washing machines according to this document requires equipment for the measurement of a range of parameters. These parameters include the following:

- a) mass
- b) volume of water and other liquids
- c) length and dimensions
- d) electrical parameters (voltage, energy, frequency)
- e) temperature of water and air and humidity of air
- f) water pressure supplied to the washing machine
- g) total water hardness of the laboratory supply water supplied to the washing machine
- h) pH of the laboratory supply water and various liquors extracted from the washing machine and the test load during the test
- i) time

For some of the above measurements, the specifications of instruments used to take these measurements are not explicitly defined in this document, except that the accuracy of measurement as specified in the following section shall be achieved.

Note that several different instruments for the measurement of mass are likely to be required for determining mass of load items and the whole base load, mass of titration liquids and mass of detergent (*see 5.5.2*).

Determination of wool shrinkage (see **10**) also requires the following equipment:

- a) tray with flat bottom about 50 cm × 50 cm and with sides approximately 5 cm high – for preparation of wool shrinkage specimens;
- b) ruler accurate to ± 0.5 mm for measurement of wool shrinkage specimens.

5.5 Instrumentation and Accuracy

5.5.1 *General*

Instruments used and measurements made for this document shall comply with the following specifications.

5.5.2 Instruments

Parameter	Unit	Minimum resolution	Minimum accuracy	Additional requirements
Mass				
Full test load mass or base load mass above 3 kg	g	2 g	± 5 g	-
Individual load items, full test load mass or base load mass less than or equal to 3 kg	g	0.5 g	± 1 g	-
Detergent mass	g	0.05 g	± 0.1 g	-
Titration mass	g	0.005 g	± 0.01 g	-
Temperature				
Ambient temperature	°C	0.1 °C	± 1 K	-
Water temperature	°C	0.1 °C	± 0.6 K	-
Ambient humidity	% (RH)	1 % (RH)	± 3 % (RH)	The specifications shall be met over a temperature range of 15 °C to 25 °C.
Water volume (water inlet)	L	0.1 L	± 2 %	Separate metering for hot and cold inlets, where applicable NOTE: Devices using viscosity should be calibrated at the actual nominal temperature ± 5 °C, and the nominal flow rate. Liquid volumes for titration are covered by the specification for mass in Sub-clause 5.4.1.
Water pressure	kPa	10 kPa	± 5 %	-
Time	s	5 s	± 1 %	-

5.5.3 Measurements

Parameter	Unit	Minimum accuracy	Additional requirements

Total water hardness	mmol/ L	$\pm 2 \%$	-
Electrical energy			
Programme energy	kWh	$\pm 1 \%$	Due to distortion of the voltage and current wave forms caused by inductive devices such as motor controls specific requirements for energy meters are necessary. See IEC 62053-21 for more information.
Off mode and left on mode power	kWh	Measurement instrumentation for off mode and left on mode power are described in IEC 62301	
pH	-	± 0.05	The accuracy requirement shall be met over a temperature range of 15 °C to 25 °C.

6 PREPARATION FOR TESTING

6.1 General

This section sets out the requirements for the preparation of the test washing machine and reference machine prior to testing. It also specifies the requirements for the preparation of test loads for test washing machine and the reference machine.

6.2 Test Washing Machine and Reference Machine Preparation

6.2.1 Test Washing Machine

6.2.1.1 General

The measurements shall generally be carried out on a new washing machine which is installed and used in accordance with the manufacturer's instructions, except as required by this document. Where there is more than one option for installation, the option chosen for testing shall be documented in the test report.

6.2.1.2 Preparation of the Test Washing Machine after Installation

After installation, the test washing machine shall be run for two complete cleaning runs on a cotton programme with the maximum wash temperature set and setting maximum main wash water level if applicable, the first run without load and with 50 g of the reference detergent and the second run without load and without detergent. No additional runs or cycles of any type (loaded or empty) shall be undertaken on the test washing machine between test runs within a test series.

6.2.1.3 Preparation of the test washing machine for a test series

Before a test series is commenced the test washing machine shall be checked to confirm that it has no operating defects that may affect the operation of the unit. Where separate inlets are supplied for both hot and cold water, they shall each be connected to an appropriate laboratory water supply system for testing (see 5.2.2).

Any filters shall be thoroughly cleaned before each test series. Prior to the test series (not more than one day in advance) a cleaning run shall be undertaken on a programme with the maximum wash temperature set and setting maximum main wash water level if applicable without load and without detergent.

6.2.1.4 Preparation of the Test Machine for a Test Run

Before each test run, any detergent dispenser shall be clean and dry prior to the addition of detergent.

The test washing machine shall be at laboratory ambient temperature at the beginning of each test run. It shall be accepted that this requirement has been met if the internal surface temperature of the test washing machine drum is within 2 °C of the ambient air temperature, or if the test washing machine has been left open and standing at the stable laboratory ambient temperature for not less than 2 h.

Where the test washing machine is equipped with a temperature sensor to determine the water temperature in the sump during the wash operation, the temperature measured by this sensor may be taken as an alternative to the drum temperature to assess whether the test washing machine is at ambient temperature.

6.2.2 Reference Machine

The reference machine shall be checked in accordance with the requirements of **Error! Reference source not found.** prior to a test series. The reference machine start up programme shall be run immediately (not more than 30 min) prior to the commencement of any test run (refer to 0).

The reference machine shall meet the requirements of 6.2.1.4 before the start up programme is started prior to the commencement of each test run.

6.3 Detergent

6.3.1 General

The detergent used for all test runs shall be as specified in 5.3.5. The reference machine and all test washing machines run in parallel shall use detergent from the same batch for every test run in the test series.

This document may also be used for assessment of all performance measures (except rinsing) on test washing machines where the manufacturer recommends the use of no detergent and where no other consumable material is added by the user during normal use. In such cases tests on the test washing machine shall be performed without the addition of any consumable material (i.e. detergent) and with a connection to an

electricity supply (refer to **5.2.1**) and a standard laboratory water supply system (refer **5.2.2**).

NOTES:

- 1 In all cases the reference machine is tested using the detergent dose specified in **6.3.2** irrespective of whether detergent is used in the test washing machine or not.
- 2 Base powder with neither perborate nor TAED shall be used in the preparation of wool shrinkage specimens. However full detergent A* is used for a wool shrinkage test.

6.3.2 Detergent dose

The detergent dose for the test washing machine and the reference machine shall be determined from the selected reference programme and the test load as set out in Table 1:

Table 1
Detergent dose
(Clause 6.3.2)

Load type and Reference Programme	Test Washing Machine		Reference machine Type 1		Reference machine Type 2	
	Dose Hard Water (refer to 5.2.2.2)	Dose Soft Water (refer to 5.2.2.2)	Dose Hard Water (refer to 5.2.2.2)	Dose Soft Water (refer to 5.2.2.2)	Dose Hard Water (refer to 5.2.2.2)	Dose Soft Water (refer to 5.2.2.2)
Cotton – all reference programmes except Cotton 20 °C and Cotton 30 °C	54 g + 16 g/kg	36 g + 10.7 g/kg	155 g	100 g	180 g	120 g
Cotton – Cotton 20 °C and Cotton 30 °C only	54 g + 8 g/kg	36 g + 5.3 g/kg	78 g	52 g	78 g	52 g
Synthetic/Blends	54 g + 16 g/kg	36 g + 10.7 g/kg	125 g	80 g	150 g	100 g
Wool	54 g + 16 g/kg	36 g + 10.7 g/kg	70 g	46.7 g	70 g	46.7 g

6.3.3 Mixing Detergent

Weigh the quantity of detergent components specified in **Error! Reference source not found.** to make up the detergent dose required for each single test run. The components shall be thoroughly mixed together prior to use. Mixed detergent shall be stored in a sealed container if not used immediately. The maximum storage time prior

to use of reference detergent after mixing of detergent components is fourteen days. All detergent components shall be within their expiry date at the time of use.

6.3.4 *Detergent Placement*

Where a detergent dispenser is present, the detergent dose specified in **6.3.2** shall be placed as follows:

- a) where dispenser is large enough to hold the whole dose, place all detergent in the dispenser; or
- b) where the dispenser is not large enough to hold the whole dose, fill the dispenser to the maximum level indicated and place any excess detergent for the test run into the base of the drum before the load is added.

Only in the case of vertical axis washing machines, where the manufacturer recommends in the user guide that the detergent dispenser only be used when using a delay start option on the machine (e.g. to avoid damage to fabrics which are in contact with the detergent), then the detergent shall be placed in the base of the drum as if the dispenser is not present.

Where there is no detergent dispenser, follow the manufacturer's instructions for detergent placement. If no instructions are given, all of the detergent is added to the base of the drum before the load is added

6.4 Test Loads

6.4.1 *General*

This section sets out requirements for the preparation of the test loads used in the test washing machine and the reference machine. Refer to **7** regarding the selection of the required test load mass and requirements for tests at rated capacity. This section sets out

- a) the determination of test load mass,
- b) the average age requirements for base load items used in a test series,
- c) the pre-treatment of new base load items prior to use in testing,
- d) the normalization of the base load items between test series,
- e) the conditioning of base load items to determine the base load mass at a known remaining moisture content prior to the commencement of a test series,
- f) the fixing stain test strips to the base load to make up the appropriate test load prior to each test run.

The same base load shall be used for all test runs in a test series. No normalization runs shall occur between test runs in a test series. The base load is dried in a dryer between test runs within a test series but the base load does not have to be conditioned prior to the next test run. Sub-clause **8.2.5** specifies requirements for checking the base load between test runs in a test series.

A schematic flow diagram showing the preparation of load items prior to a test series is shown in Figure 1. A schematic flow diagram showing the selection of load items to meet age requirements for a test series is shown in Figure 2.

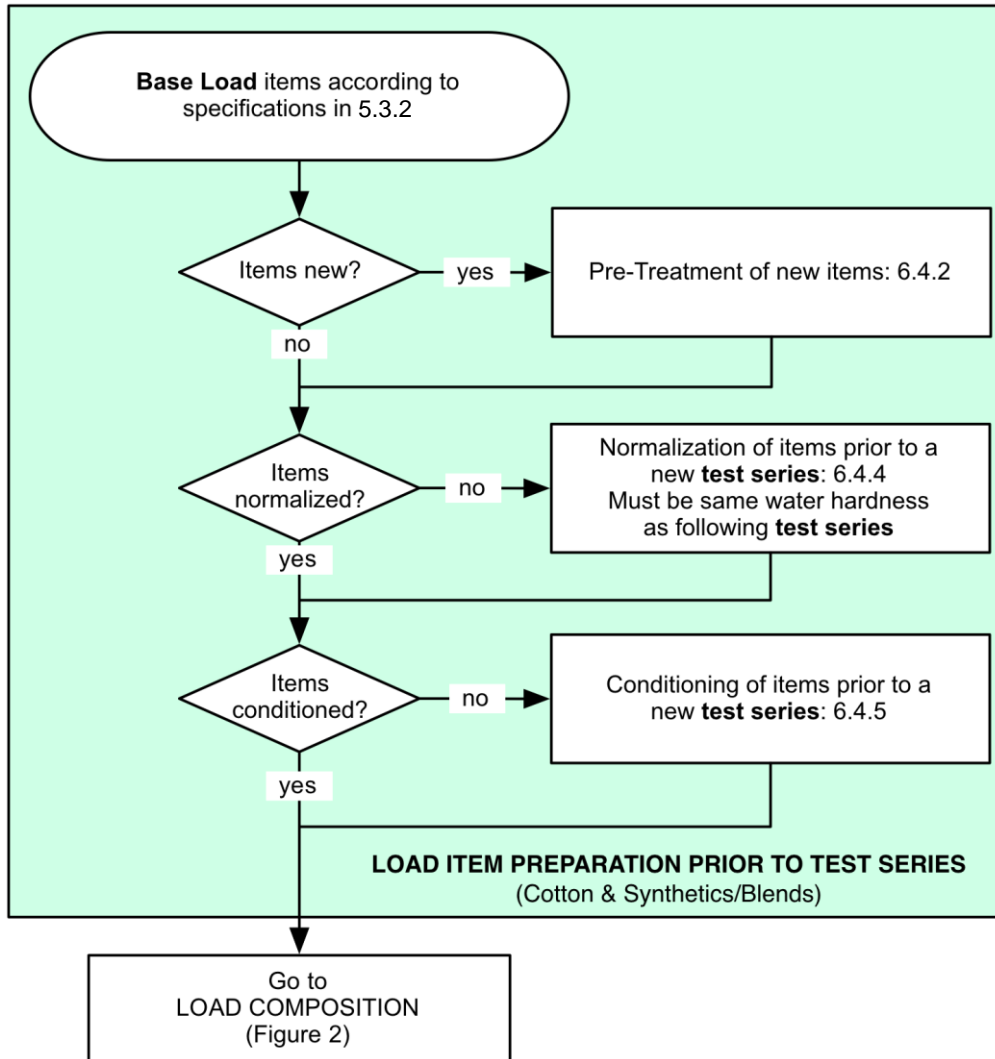


Figure 1 – Load item preparation prior to a test series

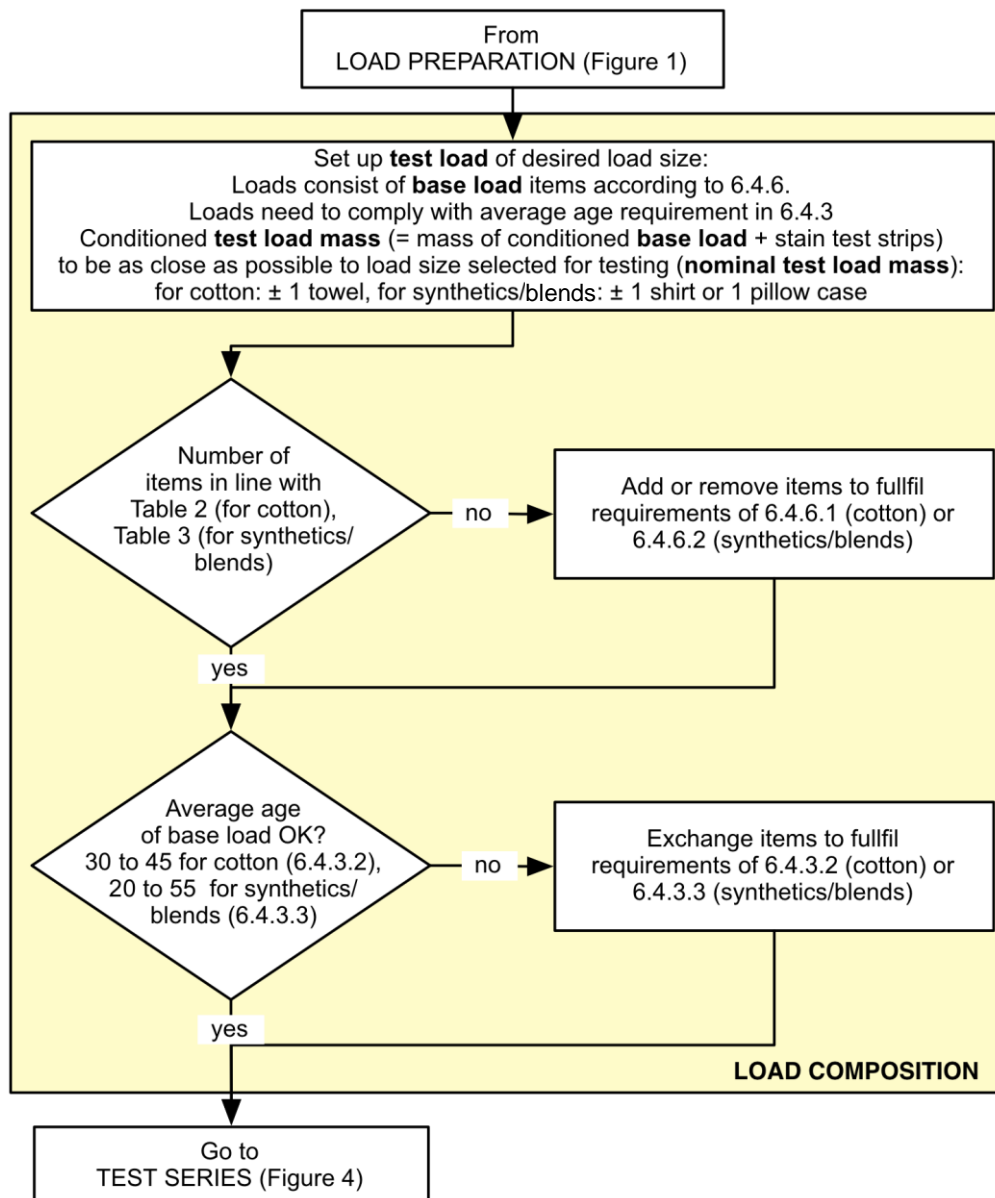


Figure 2 – Load composition and age requirements

6.4.2 Pre-treatment of new base load items prior to use

New cotton and synthetics/blend base load items shall be treated before their first use by undergoing a normalization wash process five times, as defined in 6.4.5 but without intermediate drying and using 15 g /kg of the reference detergent A*. This is followed by normalization according to 6.4.4 and by conditioning according to 6.4.5.

The polyester base load (for use with wool programmes) does not require any pre-treatment prior to use in tests.

6.4.3 *Requirements Regarding the age of Base Load Items*

6.4.3.1 *General*

Any individual cotton or synthetic/blend base load item shall not be used for more than 80 test runs, excluding pre-treatment runs prior to initial use (see 6.4.2) and the normalization runs between each test series (see 6.4.4).

NOTE: To meet the age requirements specified in this document, a system of tracking the number of test runs for each load item is required.

6.4.3.2 *Average Age Requirements for Cotton Base Load Items*

To minimise the influence of changes in the characteristics of the base load items with increasing age, the cotton base load for each test run shall consist of load items that are well distributed in age for each different item type to give a weighted average age of the base load between 30 and 50 test runs. That means the weighted average age of the base load before starting a test series shall be between 30 and 45 test runs. The number of items or average age shall not be adjusted during a test series.

The weighted average age of the test load is calculated according to **Error! Reference source not found.**

6.4.3.3 *Average Age Requirements for Synthetics/Blends Base Load Items*

To minimise the influence of changes in the characteristics of the base load items with increasing age, half of the synthetics/blends base load shall consist of items used up to 40 test runs and the other half more than 40 test runs. The synthetics/blends base load shall consist of shirts and pillowcases that are well distributed in age to give a weighted average age of the base load between 20 and 60 test runs. That means the weighted average age of the base load before starting a test series shall be between 20 and 55 test runs. The number of items or average age shall not be adjusted during a test series.

6.4.3.4 *Average Age Requirements for Polyester Base Load Items for Wool Programmes*

There are no weighted average age requirements for polyester base load items for wool programmes.

6.4.4 *Normalization of Base Load Items Before a New Test Series*

6.4.4.1 *General*

Normalization is the process of washing the base load in the reference machine using a specified programme in order to bring the base load back into a standardized state prior to commencing the next test series.

Before a new test series, the base load shall be normalized as specified below for each load type. Normalization of the base load is followed by conditioning according to 6.4.5 in order to determine the load item mass in a standardized state prior to commencement of the next test series. Normalization of a base load prior to use in a test series shall always be done using a laboratory supply water with the same total water hardness (see 5.2.2.2) as that is to be used for the subsequent test series.

NOTE: Typical laboratory practice would be to normalize the base load at the completion of a test series and then dry the base load as specified and place it in a conditioning room/chamber until the next test series. However, knowledge of the water hardness for the next likely test series would be useful.

6.4.4.2 *Normalization of Cotton Base Load Items Before a New Test Series*

All cotton base load items shall be treated once in a reference machine without detergent and using the 60 °C cotton reference programme. On completion of the programme the base load items shall then be dried in a tumble dryer.

If the base load is to be conditioned in a room/chamber in accordance with **6.4.5.2** after normalization, then the remaining moisture content on removal from the dryer must be less than 0 percent.

For normalization purposes up to 6.5 kg can be washed in the reference machine. Where the base load to be normalized is more than 6.5 kg, the base load shall be split into two even parts (as far as is possible, with a mix of items in each part) for the normalization process.

6.4.4.3 *Normalization of Synthetics/Blend Base Load Items Before a New Test Series*

All synthetics/blends base load items shall be treated in a reference machine without detergent and using the 60 °C synthetics/blends reference programme. On completion of the programme the base load items shall then be dried in a tumble dryer.

If the base load is to be conditioned in a room/chamber in accordance with **6.4.5.2** after normalization, then the remaining moisture content on removal from the dryer must be less than 0 **percent**.

For normalization purposes up to 4 kg can be washed in the reference machine. Where the base load to be normalized is more than 4 kg, the base load shall be split into two even parts (as far as is possible, with a mix of items in each part) for the normalization process.

6.4.4.4 *Normalization of Polyester Base Load Items for Wool Programmes Before a New Test Series*

The polyester base load does not have to be normalized after a test series, but the base load items shall be dried in a tumble dryer.

6.4.5 *Conditioning of Base Load Items Before a New Test Series*

6.4.5.1 *General*

Conditioning is the process of bringing the base load to reach a known remaining moisture content after normalisation and drying at the completion of a test series in order to check the standardized mass of each load item prior to commencing the next test series.

Conditioning may be done in an ambient controlled room/chamber or using the bone dry method. The method used shall be reported.

NOTE: The base load does not have to be conditioned between test runs within a test series. However, the base load is to be dried in a tumble dryer and some checks on the base load mass between test runs are specified in 8.2.5.

6.4.5.2 Conditioning of base load items in an ambient controlled room/chamber

In this method, the base load items are dried in a tumble dryer to a remaining moisture content of each single item of less than 0 percent and are then stretched or flattened by hand before conditioning. They are then allowed to reach an equilibrium remaining moisture content when placed in a room/chamber with an ambient temperature and humidity which is maintained in accordance with 5.2.3.2. Under this method, two options are available as follows:

- a) the base load items shall be hung singly and separately so that air can freely circulate between individual load items. The load is left for a period of not less than 15 h;
- b) the base load items shall be left until their mass has changed by less than 0.5 percent for two successive measurements which are taken at intervals of 2 h or more.

6.4.5.3 *Conditioning of Base Load Items Using the Bone Dry Method*

In this method, the base load items are dried continually in a tumble dryer of known performance until the remaining moisture content has been reduced to a level that is known as the “bone dry” condition, where very little free moisture is present. The conditioned mass of each load item is then determined by taking the bone dry mass and multiplying it by factor which is determined by the dryer performance characteristics.

The specification for the tumble dryer used and the method to prepare the base load to the bone dry condition prior to a test series and the calculation of conditioned mass is specified in **Error! Reference source not found.**

6.4.6 *Test Load Composition*

6.4.6.1 *Cotton Test Load Composition*

The test load consists of the base load as specified in 5.3.2.1 and the stain test strips as specified in 5.3.3. Affixing stain test strips is specified in 6.4.7. Sub-clauses 6.4.2 to 6.4.5 set out requirements regarding the preparation, maintenance and selection of a base load for a test series.

The test load mass is adjusted so that it corresponds to the required test load mass for the specified programme of the test machine. The numbers of sheets, pillowcases and towels in the cotton base load for various required test load masses are specified in Table 2. The number of stain test strips are also specified in Table 2. Final adjustment of the test load mass, which includes the weight of the stain test strips, is made by adding or removing towels so that the total mass is as close as possible (± 60 g) to the nominal required test load mass.

Table 2
Number of items in the cotton test load for various test load masses
(Clause 6.4.6.1)

Required test load mass kg a, b	Approximate base load mass kg b	Number of stain test strips	Number of sheets	Number of pillowcases	Number of towels c
1	0.96	2	0	2	4
1.5	1.46	2	0	3	7
2	1.96	2	0	4	9
2.5	2.44	3	0	5	11
3	2.94	3	2	4	5
3.5	3.42	4	2	4	9
4	3.92	4	2	4	14
4.5	4.40	5	2	6	14
5	4.90	5	2	6	18
5.5	5.38	6	2	8	18
6	5.88	6	2	8	23
6.5	6.36	7	2	10	23
7	6.86	7	2	12	23
7.5	7.34	8	3	12	21
8	7.84	8	3	12	25
8.5	8.32	9	3	14	25
9	8.82	9	4	14	23
9.5	9.30	10	4	14	28
10	9.80	10	4	16	28
10.5	10.28	11	5	15	28
11	10.78	11	5	15	32
11.5	11.26	12	5	16	35
12	11.76	12	6	17	30
12.5	12.24	13	6	17	35
13	12.74	13	6	18	37
13.5	13.22	14	6	19	39
14	13.72	14	6	19	44
14.5	14.20	15	7	20	39
15	14.70	15	7	21	42

^a For test load masses to the whole or half kilogram rating which are greater than those

specified in the table, the number of stain test strips is equal to the nominal test load mass (rounded to the nearest kilogram), the number of sheets is the nominal test load mass divided by (3×0.725) (rounded to the nearest whole sheet) and the number of pillowcases is the nominal test load mass divided by (3×0.24) (rounded to the nearest whole pillow case). The balance of the required nominal test load mass is made up of towels as required. The mass of all base load items can be expected to decline slightly with increasing age.

- b Difference between base load mass and test load mass is due to the mass of the test strips, see definitions **3.1.18 / 3.1.19**.
- c The actual number of towels may differ from the number indicated above (which is intended to be indicative).

6.4.6.2 *Synthetics/Blends Test Load Composition*

The test load consists of the base load as specified in **5.3.2.2** and the stain test strips as specified in **5.3.3**. Affixing stain test strips is specified in **6.4.7**. Sub-clauses **6.4.2** to **6.4.5** set out requirements regarding the preparation, maintenance and selection of a base load for a test series.

The test load mass is adjusted so that it corresponds to the required test load mass for the specified programme of the test machine. The numbers of pillowcases and shirts in the synthetics/blends base load for various required test load masses are specified in Table 3. The number of stain test strips are also specified in Table 3. The synthetic/blends base load is set up first with an equal number of shirts and pillowcases. Final adjustment of the test load mass, which includes the weight of the stain test strips, is made by adding or subtracting one shirt or one pillowcase, whichever brings the test load mass to be closest to the nominal required test load mass.

Table 3
Number of items in the synthetics/blends test load
for various test load masses
(Clause 6.4.6.2)

Required test load mass kg a, b	Approximate base load mass kg b	Number of stain test strips	Number of shirts c	Number of pillowcases c
1	0.96	2	2	3
1.5	1.46	2	4	4
2	1.96	2	5	6
2.5	2.44	3	7	6
3	2.94	3	8	7
3.5	3.42	4	9	9
4	3.92	4	11	10
4.5	4.40	5	12	12
5	4.90	5	13	13

^a For test load masses greater than 5 kg, the number of items is specified as follows: the base load consists of an equal number of shirts and pillowcases. Adjustment of the test load mass is made after adding the stain test strips, by adding or subtracting one shirt or one pillowcase whichever adjusts the test load mass to be closest to the required nominal test load mass. The number of stain test strips is equal to the required nominal test load mass rounded to the nearest whole kilogram.

^b Difference between base load mass and test load mass is due to the mass of the test strips, see definitions **3.1.18 / 3.1.19**.

^c The actual number of items above are indicative only. The difference between the number of shirts and pillowcases for any test load shall be not more than one. The mass of all base load items can be expected to decline slightly with increasing age.

6.4.6.3 *Polyester Test Load Mass for Wool Programmes*

The test load consists of the base load as specified in **5.3.2.3** and three wool shrinkage specimens as specified in **5.3.4**. Wool shrinkage specimens are not affixed to polyester base load items but are distributed through the base load as specified in Clause 10. Sub-clauses **6.4.2** to **6.4.5** set out requirements regarding the preparation, maintenance and selection of a base load for a test series.

The test load mass is adjusted so that it corresponds to the required test load mass for the specified programme of the test machine. The estimated number of base load items for various required test load masses is specified in Table 4. The test load mass shall

be adjusted by adding or subtracting base load items to be closest to the nominal test load mass.

Table 4
Number of items in the wool programme test load for various test load masses
(Clause 6.4.6.3)

Required test load mass kg	Approximate base load mass kg	Number of wool shrinkage specimens	Number of polyester base load items ^a
1	0.95	3	27
1.5	1.45	3	42
2	1.95	3	56
2.5	2.45	3	70
3	2.95	3	94
3.5	3.45	3	98
4	3.95	3	113
4.5	4.45	3	127
5	4.95	3	141

^a Number shall be adjusted to make the base load mass as close as possible to the required base load mass. The mass of base load items can be expected to decline slightly with increasing age.

6.4.7 *Addition of Stain Test Strips or Wool Shrinkage Specimens to the Base Load*

6.4.7.1 *General*

Stain test strips are attached to cotton and synthetic/blend base loads in order to assess washing performance as set out in **6.4.7.2**. Wool shrinkage specimens are used with a polyester base load to assess wool shrinkage performance as set out in **6.4.7.3**.

6.4.7.2 *Attachment of Stain Test Strips to Cotton and Synthetic/Blend Base Loads*

Stain test strips specified in **5.3.3** shall be affixed to specified base load items for each load type as follows:

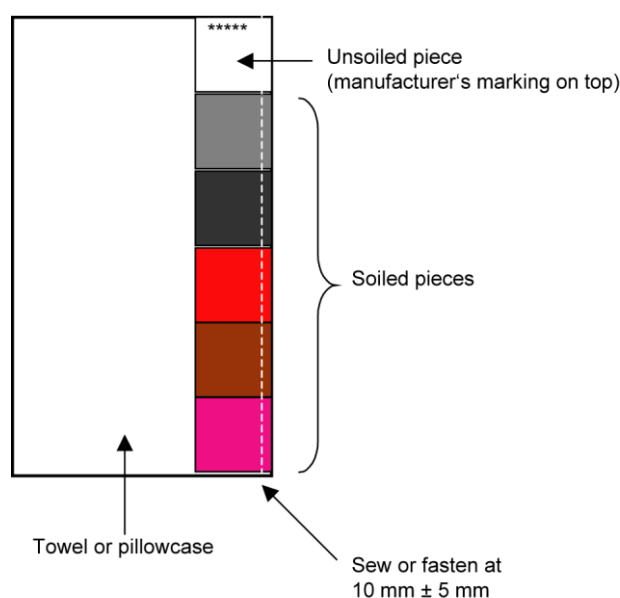
- a) cotton base load – stain test strips are attached to towels;
- b) synthetics/blends base load – stain test strips are attached to pillowcases;

The number of stain test strips used for a performance test shall be as shown in Table 2 for a cotton base load (see **6.4.6.1**) or Table 3 for a synthetics/blends base load (see **6.4.6.2**).

The orientations described in the following text refer to a plan view of the towel or pillowcase and stain test strip in Figure 3.

Towels or pillowcases to which stain test strips are attached for a washing performance test shall be flattened by hand or iron prior to attachment. Attach the stain test strips to towels or pillowcases as follows:

- a) place the stain test strip on top of the towel or pillowcase so that the unsoiled piece of the strip is at the top and with serial number or other manufacturers marking facing up, as shown in Figure 3;
- b) move the stain test strip so that the right hand edge of the strip aligns with the right hand edge of the towel or pillowcase without overlap and that the strip is located centrally from top to bottom;
- c) Sew or fasten the right-hand edge of the stain test strip onto the right-hand edge of the towel or pillowcase in this position along a line that is a distance of (10 ± 5) mm from the right-hand edge of towel or pillowcase and strip. Where non-metallic fasteners are used, a sufficient number shall be used to ensure that the strip is adequately secured along its length. Metallic fasteners of any type are not permitted.



IEC 218/10

Figure 3 – Attached test strip

6.4.7.3 Wool Shrinkage Specimens

In the case of assessment of wool programmes for shrinkage performance, wool shrinkage specimens are not attached to polyester base load items but are placed throughout the base load. Only 3 wool shrinkage specimens are used, irrespective of the test load size (see 6.4.6.3). Refer to Clause 9 for details of the wool shrinkage test.

7 PERFORMANCE MEASUREMENTS – GENERAL REQUIREMENTS

This clause sets out the main performance test methods specified in this **standard**.

The following performance parameters are intended to be measured using a common single test series as set out in Clause 8:

- a) washing performance
- b) water extraction performance
- c) rinsing performance (soluble components)
- d) energy consumption
- e) water consumption
- f) programme time

The evaluation of these measured parameters is specified in Clause 9.

The measurement and evaluation of wool shrinkage performance is specified in Clause 10. The assessment of wool performance shrinkage requires the use of a separate base load and test series.

NOTES:

- 1 Other performance parameters (washing, rinsing, water extraction, energy and water) are not normally determined for a wool shrinkage test.
- 2 Increased alkalinity is used in this document as a tracer to detect soluble residues from detergent and soil in the base load. Other residues, such as non-soluble or surface active components, are not part of this assessment. A method for the assessment of rinse performance for insoluble detergent components is under consideration.
- 3 The measurement of energy consumption in low power modes are set out in **Error! Reference source not found..** Alternative evaluation options are set out in **Error! Reference source not found..**

Prior to performing a test series, the following parameters need to be selected:

- a) load type (e.g. cotton, synthetics/blends, polyester load for wool shrinkage tests)
- b) performance tests required (washing performance, water extraction performance, rinsing performance, water and energy consumption, programme time)
- c) programme to be tested on the test washing machine and the relevant reference programme on the reference machine
- d) test load mass (rated capacity or part load)
- e) water hardness (soft or hard)

The primary requirement of this document is for determination performance at rated capacity for each relevant load type and set of test conditions. Any claim of performance to this document without a statement of load size shall be determined on the basis of tests at rated capacity. However, additional tests may be conducted at other capacities. Any claims of performance for such test results shall be qualified with the test load mass used.

8 TESTS FOR PERFORMANCE

8.1 General

This section sets out the test procedure for the determination of the following parameters for a cotton load or a synthetic/blend load:

- a) washing performance
- b) water extraction performance
- c) rinsing performance (soluble components)

- d) energy consumption
- e) water consumption
- f) programme time

For the assessment of washing performance and rinsing performance the result from the test washing machine is compared to the result from the reference machine which is operated in parallel.

NOTE: The measurement and evaluation of wool shrinkage performance is specified in Clause 10.

While the text in this document is written from the perspective of a single test washing machine operating in parallel with the reference machine, more than one test washing machine may be operated in parallel with the reference machine during a test run or test series.

8.2 Test Procedure for Performance Tests

8.2.1 Test Conditions, Materials and Preparation for Testing

For each test run the reference machine and test washing machine shall be conducted as follows:

- a) connected to an electricity supply specified in **5.2.1**
- b) connected to a laboratory water supply system specified in **5.2.2**
- c) in ambient conditions as specified in **5.2.3**
- d) with the test washing machine and the reference machine prepared in accordance with **6.2**
- e) using a base load specified in **5.3.2** and a test load that has been prepared in accordance with the requirements of **6.4**
- f) using the detergent specified in **5.3.5** and with the detergent dose and placement specified in **6.3**.

Stain test strips and detergent (as applicable) used in the test washing machine and the reference machine shall be from the same batch for all test runs within a test series. Test loads shall have new stain test strips attached for each test run irrespective of whether a washing performance test is being conducted. Detergent shall be used in all performance tests except where otherwise specified (**see 6.3**).

8.2.2 Test Load and Loading

The base load type (**see 5.3.2**) and nominal test load mass shall be selected for each test series.

Prior to a test series, separate conditioned base loads to achieve the required test load mass (**see 6.4.6**) shall be prepared for the reference machine and the test washing machine. The same base load shall be used in each test washing machine for all test runs in a test series.

Each test washing machine and the reference machine shall be loaded in accordance with the requirements of **Error! Reference source not found.**

8.2.3 Programme

The programme selected on the test washing machine and any associated settings shall be in accordance with the manufacturer's instructions. The programme selected for the reference machine shall be the one recommended in **Error! Reference source not found.**

In the case of a manual washing machine, the manufacturer's instructions regarding the settings and operation of the washing machine shall be followed. Where no specific instructions are provided, the test procedure for a manual washing machine in **Error! Reference source not found.** shall be followed.

The programme selected on the test washing machine (with any associated settings) and the reference machine shall be reported.

NOTE: In order to minimize the influence of laboratory conditions and test materials, a reference programme should be selected that is intended for a similar purpose when compared to the programme on the test washing machine (load type, claimed wash temperature) – refer to Annex F for guidance.

8.2.4 Test procedure

This procedure applies to the test washing machine and the reference machine which shall be run in parallel.

NOTE: The intent of "parallel" is to ensure that test washing machines are subjected to comparable variations in normal laboratory conditions as the reference machine.

Operate the test washing machine and the reference machine in parallel on the relevant programmes ensuring that no user selected delay is incorporated. Monitor and record all required parameters during the programme.

Any adverse warning indicators, **for example**, warnings or faults shall be noted and considered when assessing test run validity.

Within 10 min of the completion of the programme, remove the test load. The stain test strips shall be carefully removed as quickly as possible. Proceed to follow the relevant requirements of each of the performance tests being performed in the test series. Assessment of water extraction performance and alkalinity can be affected by delays in subsequent measurements, so specific requirements regarding measurement (and where necessary, storage) of the base load after the completion of the programme and timing of measurements are specified for these tests.

8.2.5 Test series

A test series of five tests is carried out on the test washing machine and the reference machine in parallel. The first test run in a test series shall be done with a normalized and conditioned base load (**see 6.4.4 and 6.4.5**).

At the completion of measurements for a test run, the base load shall be dried in a tumble dryer to a remaining moisture content of (0 ± 3) percent. Do not adjust number of items or average age during a test series. Care is required to ensure that no base load items are lost or gained between test runs, so a system of accounting for all base load items should be used. After the last test run of a test series the base load may be normalized directly without drying in between.

In circumstances where one of the five test runs on either the test washing machine or the reference machine is invalid, **for example**, power failure, test washing machine or reference machine breaks down, instrumentation or control gear fault or failure), it is permitted to conduct a sixth test run on the test washing machine(s) and the reference machine (as required) in the test series under identical conditions. Similarly, if evidence is provided that one of the test runs in the test series had problems due to abnormal conditions, a sixth test run may be added under identical conditions. The reason for the extra test run shall be reported. The incorrect test run is eliminated *completely* from any subsequent evaluation.

NOTE: Refer to 9.1 regarding evaluation of results where more than 5 test runs are undertaken in a test series. The reason for rejection of a test run from a test series should be explained in the test report. Where an additional test run is required on a test washing machine, only the test washing machine of interest and the reference machine need be operated for a sixth test run. Where an additional test run is required on the reference machine, the reference machine and all test washing machines which were operated in parallel for the test series shall be subjected to a sixth test run. Only washing performance and rinsing performance *requires results from both the test washing machine and the reference machine.*

If more than one test run is invalid in a test series, then the whole test series is invalid, irrespective of the reason. In that case, the test runs completed shall be counted on load life and then the load is normalised as per **6.4.4** for use in the next test series.

A schematic representation of a test series is set out in Figure 4.

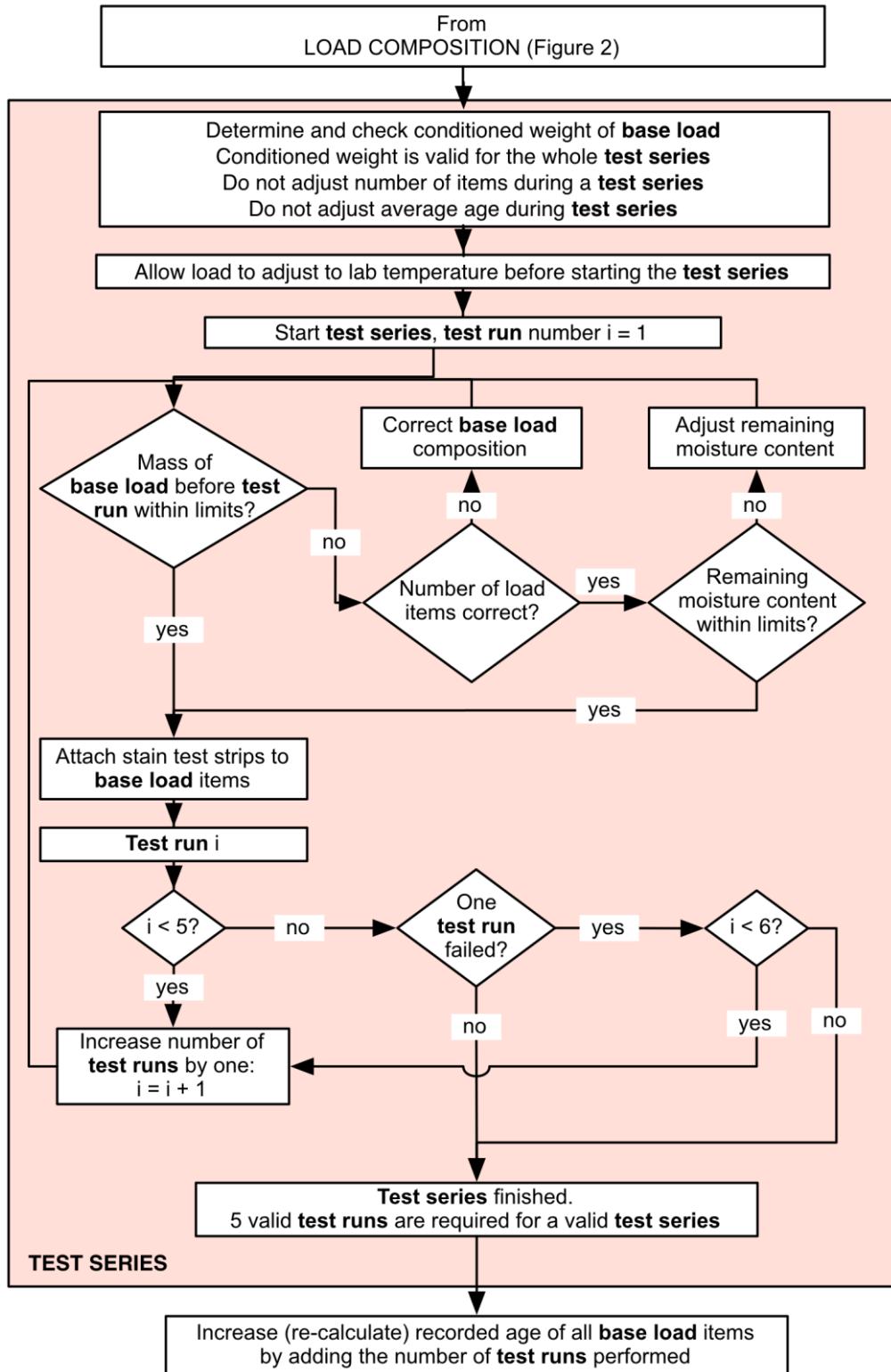


Figure 4 – Test series: process and decisions for load mass and age

8.3 *Measurements to Determine Washing Performance*

8.3.1 *General*

This clause contains specific requirements for the measurement of washing performance. Evaluation of the measurements performed in this clause are set out in **9.2**.

8.3.2 *Removal and Drying of Stain Test Strips*

After completion of each test run in accordance with **8.2**, the stain test strips are removed from the test load at the completion of the programme.

Before taking reflectance measurements (**8.3.3**), the test strips shall be dried and flattened. Any method of drying and flattening may be used provided it can be shown to produce the same reflectance result as one of the following options:

- a) air dry and flatten by placing the wet stain test strip under tension at ambient temperature in the dark; or
- b) air dry at ambient temperature in the dark, then flatten by ironing; or
- c) dry and flatten by ironing the wet stain test strip.

If an ironing appliance is used it shall comply with **5.4.6** and it shall be used in such a way that it does not cause a surface shine on the test strip. This can be achieved by placing a piece of fabric between the hot plate and the stain test strip.

Once dry, the stain test strips may be stored in a dry dark place until the reflectance measurement is undertaken (see **8.3.3**).

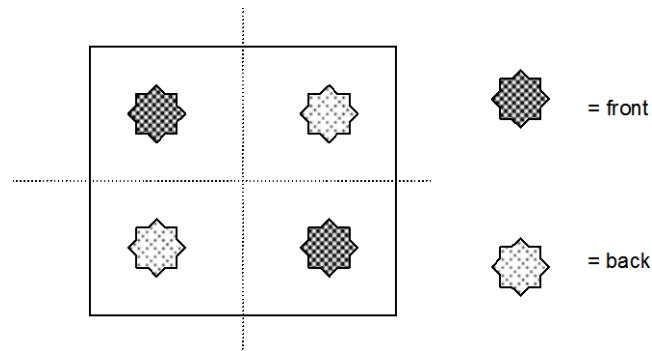
NOTE: Residual humidity in the stain test strips will influence the measurement results, as will overheating during ironing. Exposure of the stain test strips to direct daylight at any time is not advisable.

8.3.3 *Assessment of Stain Test Strips*

To assess washing performance, tristimulus Y reflectance measurements are carried out on each of the individual soil types and the unsoiled test piece which make up the stain test strip. Reflectance measurements shall be taken with a spectrophotometer as specified in **5.4.3**.

For any complete set of tests, the reflectance of all stain test strips (reference machine and test machines) shall be measured under the same ambient conditions. The stain test strips shall be allowed to stabilise at these conditions before the reflectance measurements are undertaken.

Reflectance measurements are taken with not less than four layers of the same washed soil type as backing for the piece being measured. Every washed piece is measured twice on both sides, at the positions indicated in Figure 5. Each of the 4 individual readings shall be recorded. The average value of the four readings for each soil type is used in the subsequent evaluation for that soil type.



Positions for measuring each soil type are in the centre of the four square quadrants.

Figure 5 – Positions for measuring soiled test pieces

8.4 Measurements to Determine Water Extraction Performance

8.4.1 *General*

This clause contains specific requirements for the assessment of water extraction performance, which is a measure of the residual water in the base load. Evaluation of the measurements performed in this clause are set out in **9.3**.

The water extraction performance is expressed as the amount of remaining moisture in the base load after the final spinning operation at the end of the programme relative to the conditioned mass of the same base load.

This method is intended for the assessment of automatic washing machines that have spin operation at the completion of the programme. It is also intended to be used to assess the performance of separate spin extractors and manual washing machines that have a separate spin extractor.

NOTE: The spin extraction of manual washing machines with a spinning operation (including washing machines with a separate spinning device such as twin tubs) can be assessed using this method. While this method could also be used for assessment of hand operated wringing machines, this is not generally recommended as the results are somewhat dependent on the skill of the operator. However, the method could provide some qualitative assessment of such a device.

8.4.2 *Washing Machines*

The test load shall be subjected to the performance test procedure specified in **8.2**.

At the completion of the test programme as set out in **8.4.1**, without delay, remove the soiled test strips and weigh the base load. The mass of the moist base load at the completion of the programme is recorded.

NOTE: The final mass of the base load has to be measured prior to any subsequent water extraction to assess rinse performance, see **8.4**.

8.4.3 *Spin Extractors*

For the measurement of water extraction performance of separate spin extractors the washing and rinsing operations are performed in accordance with **8.2** but without a final spin operation. The programme selected shall be suitable for the base load to

ensure repeatable conditions. At the completion of the programme, without delay, weigh the base load.

The spin extractor shall be loaded evenly, with the items placed along the drum wall of the spin extractor. When the items reach about one-third of the height of the drum, the items are pushed from the circumference to the centre so as to fill the hollow in the centre of the drum. This is repeated once or twice as the drum gets filled further. The base load is finally covered at the top with the last base load item, which is folded over double for this purpose.

The water is extracted from the base load for the time recommended by the manufacturer or for 4 min if instructions are not given.

8.5 Measurements to Determine Rinsing Performance

8.5.1 *General*

This clause contains specifications for a test using the residual alkalinity of the detergent solution in a base load after spin extraction as a measure of the rinsing performance. The purpose is to evaluate how well a typical textile load is rinsed as regards water-soluble residues. This clause contains specific requirements for the measurement of rinsing performance. Evaluation of the measurements performed in this clause are set out in **9.4**.

This test is conducted in accordance with Clause **8.2**. At least five complete test runs shall be carried out using the selected programme (refer to **8.2.4**).

After the completion of the programme, the spin extraction and sampling is carried out in accordance with **8.5.2**.

This method is intended for automatic washing machines that have spin operation at the completion of the programme. It is not intended to be used to assess separate spin extractors or manual washing machines that have a separate spin extractor.

8.5.2 *Spin Extraction and Sampling*

Before each spin extraction the standard extractor (refer to **5.4.5**) shall be thoroughly cleaned from alkalinity remaining from previous spin operations by flushing it with laboratory supply water, tilting it – if possible – and dried by running it for an appropriate time.

NOTE: Ensuring that the standard extractor is empty is critical to avoid dilution of the water subsequently extracted from the base load.

A sample of approximately 1 l is taken from the laboratory supply water used for the test washing machine.

After a complete programme including washing, rinsing and spinning, the test load shall be removed from the washing machine, then the mass of the base load (with any stain test strips removed) is determined (noting that the mass of the base load is also required for determination of the water extraction index in Sub-clause **8.4**).

Without delay the base load shall be split into bundles. Each bundle of cotton load shall contain one sheet, two pillowcases and six towels. Each bundle of synthetic/blend shall contain four pillowcases and four shirts. The mass of each bundle is determined.

Every bundle shall be spun in separate spin extractors immediately.

NOTE: The measurement of alkalinity is seriously affected by interactions of the base load with the atmosphere.

Each bundle shall be treated in the following way:

For cotton load bundles: Treat one sheet in the same way as described in **0** and place it flat on the base of the standard extractor. Treat two pillowcases (separate) in the same way as described in **J.3** and place them along the wall of the standard extractor. Treat five towels (separate) in the same way as described in **0** and place them along the wall of the standard extractor. Finally fold one towel in the middle of the longer side and place it flat at the top. Each bundle is spun separately in the standard extractor for 10 min or the spin time determined in **5.4.5**. Each bundle and the extracted water is weighed after extraction.

If no bundle can be formed due to the number of items requested, **that is** < 3.5 kg proceed as follows:

Bundle specifications for cotton loads			
Nominal load size (kg)	Number of sheets	Number of pillowcases	Number of towels
Greater than 3.5 kg	1	2	6
3.0 kg to 3.5 kg	1	2	up to 6
Less than 3.0 kg	all items		

For synthetic/blend load bundles: Treat shirts and pillowcases as described in **0** and distribute them evenly along the wall of the standard extractor and spin it for 5 min. The bundles and the extracted water are weighed after extraction.

All the extracted water from the bundles is collected, the last amount, if possible, by tilting the standard extractor towards the outlet. It is thoroughly mixed and a sample is transferred into a dry and clean bottle and closed tightly if the sample is not titrated within 1 h.

Remaining items after the splitting into bundles are weighed. They are spun separately in the standard extractor for 10 min for cotton and 5 min for synthetic/blends or the spin time determined in **5.4.5**. The extracted water of this spin extraction is weighed and rejected. The remaining items are weighed after extraction.

If a spin extractor other than one complying with the primary standard extractor specification in **5.4.5** is used, the actual spin time above shall be adjusted (reduced) as specified in **5.4.5** to meet the specified remaining moisture content requirements.

A large standard extractor may be used in which several bundles may be spun simultaneously. The large standard extractor shall be loaded according to the

procedure described in Annex J. If the load size exceeds the capacity of the large standard extractor the load shall be divided into two equal bundles.

NOTE: Recorded weights are used to check validity of the spin extraction process (see **Error! Reference source not found.**).

8.5.3 Alkalinity Measurements

8.5.3.1 General

The residual alkalinity in the base load is defined as the milliequivalents alkali per kilogram of base load. It is determined by titration with 0.1 N hydrochloric acid to a pH of 4.5. The corresponding value of the laboratory supply water is subtracted.

The titration itself is performed by one of two alternative methods: manual or automatic. Automatic titration is preferred for reasons of precision and reproducibility.

8.5.3.2 Alkalinity measurement

Two samples of the extracted water shall be titrated. The temperature of the samples shall be at (20 ± 5) °C. If the values of alkalinity concentration found are different by more than 2 percent, a third sample shall be titrated and the average of the values obtained.

A sample of the laboratory supply water collected as described in 8.5.2 shall be tested for alkalinity in the same way as the extracted water.

8.5.3.3 Titration

The alkalinity shall be determined through titration as set out in Steps (A) to (C) below.

Step (A): after mixing the sample, put an amount of about 50 g to 100 g (see note) of the sample into a titration beaker and weigh the exact amount of sample on a scale. Record sample name and mass.

NOTE: Amount depending on the expected alkalinity and on the volume of sample available; if necessary add reverse osmosis, distilled or demineralised water up to about 100 g.

Step (B): prepare the measurement equipment as needed for your specific device and start the automatic measurement. While stirring the sample titrate with HCl 0.1N to a steady (10 s) pH 4.5 endpoint. Near to the endpoint, ensure the titration speed is reduced to avoid overshooting. In case of automatic titration set speed profile accordingly.

Step (C): once terminated record all further data like titration volume n_e (alkalinity of extracted water), n_s (alkalinity of the laboratory supply water) (in ml, two decimal places) and titration time for each sample. The normal titration time should be around 2 min to 10 min per sample. If possible, add a record printout.

8.6 Measurements to Determine Water and Energy Consumption and Programme Time

8.6.1 *General*

This clause specifies the procedure and measurements required for the determination of water and energy consumption during typical operations such as washing, rinsing and spin extraction. It also specifies the method for determination of the duration of the complete programme and total water and energy consumption.

The purpose is to obtain reproducible data for the calculation of environmental impacts and cost of operation based on water and energy consumption.

Evaluation of the measurements performed in this clause are set out in **9.5**.

Determination of power consumption in off mode and left on mode is specified in **Error! Reference source not found.**

NOTES:

- 1 This clause is applicable also to washing machines without spin extraction.
- 2 Information on other low power mode energy consumption of washing machines is also contained in Annex L.

8.6.2 *Procedure*

The test load shall be subjected to the performance test procedure specified in **8.2**. During these tests instrumentation for the measurement of water volume, water temperature and electrical energy shall record the required parameters. It is recommended that data for all parameters be recorded at regular intervals throughout the test using a data logger or computer. Data collection should commence well before the programme is initiated and continue after the end of programme.

Measurements are commenced when the programme is initiated (without any user programmed delay). They are stopped at the end of programme.

A test series consisting of five complete test runs shall be carried out using the selected programme.

9 ASSESSMENT OF PERFORMANCE

9.1 **General**

This section sets out the primary evaluation methods for the assessment of washing machine performance under this document. While these methods are intended as the main basis for washing machine comparisons, a range of other methods and approaches for evaluation of measured test data are included in **Error! Reference source not found.** which can yield more useful information in some cases.

This section includes the evaluation of

- a) washing performance
- b) water extraction performance

- c) rinsing performance (soluble components)
- d) energy consumption
- e) water consumption
- f) programme time

For the evaluation of washing performance (9.2) and rinsing performance (9.4) the result from the test washing machine is compared to the result from the reference machine which is operated in parallel. Assessment and information about low power mode energy consumption are included in **Error! Reference source not found.**

In case of an invalid test run (in either the test washing machine or the reference machine) neither the test run result in the test washing machine nor the corresponding test run result from the reference machine shall be used for any evaluation of that test washing machine within the test series.

9.2 Evaluation of Washing Performance

The washing performance shall be evaluated below using the reflectance values (Y-values) measurements determined in 8.3.3.

Steps a) to d) below are calculated for both the test washing machine and the reference machine which have been operated in parallel.

- a) The average reflectance values \bar{x}_i for each soil type i is given as the mean value per test run of the readings for each of the n stain test strips used in the test, calculated as follows:

$$\bar{x}_i = \frac{\sum_{j=1}^n x_{ij}}{n}$$

where

x_{ij} is the average reflectance value of the 4 individual readings for each of the 5 soil types on a stain test strip;

n is the number of stain test strips per test run.

NOTE: The standard deviation s_i for each soil type i , i.e. x_{ij} , within a given test run may be calculated as

$$s_i = \sqrt{\sum_{j=1}^n \frac{(x_{ij} - \bar{x}_i)^2}{n-1}}$$

- b) The sum C_k of the average reflectance values in each test run is calculated as follows:

$$C_k = \sum_{i=1}^m \bar{x}_i$$

where

\bar{x}_i is the average reflectance value for each soil type, as calculated in a);

m is the number of soil types per stain test strip.

- c) The average sum \bar{C} of the reflectance values for each of the five types of soil, for all test runs, is calculated as follows:

$$\bar{C} = \frac{\sum_{k=1}^w C_k}{w}$$

where

C_k is the sum of the average reflectance values in each test run, as calculated in b);

w is the number of test runs in the test series.

- d) The standard deviation s_C of C_k , is defined as

$$s_C = \sqrt{\frac{\sum_{k=1}^w (C_k - \bar{C})^2}{w-1}}$$

where

C_k is the sum of the average reflectance values in each test run, as calculated in b);

\bar{C} is the average sum of the reflectance values in each of the five types of soil, for all test runs in the test serie. This is calculated in c);

w is the number of test runs.

- e) The ratio q of the average sum is calculated as

$$q = \frac{\bar{C}_{\text{test}}}{\bar{C}_{\text{ref}}}$$

where

\bar{C}_{test} is the average sum of the reflectance values for the test washing machine, as calculated in c);

\bar{C}_{ref} is the average sum of the reflectance values for the reference machine, as calculated in c).

The calculated ratio q shall be rounded to the nearest 0.001.

f) The standard deviation s_q of the ratio q , is defined as

$$s_q = \sqrt{\frac{\sum_{k=1}^w \left(\frac{C_{k \text{ test}}}{\bar{C}_{\text{ref}}} - q \right)^2}{w-1}}$$

where

$C_{k \text{ test}}$ is the sum of the reflectance value in each test run of the test washing machine, as calculated in b);

\bar{C}_{ref} is the average sum of the reflectance value in each test run of the reference machine, as calculated in c);

q is the ratio of the average sum, as calculated in e);

w is the number of test runs.

g) The confidence interval p for the ratio of the average sum is defined as

$$p = q \pm \frac{s_q}{\sqrt{w}} \times t_{w-1, 0,05}$$

where

s_q is the standard deviation of the ratio q , as calculated in f);

$t_{w-1, 0,05}$ is the “Student T” factor for $(w-1)$ degrees of freedom for a confidence level of 95 percent, **that is** 2.776 for 5 test runs, which equals 4 degrees of freedom;

w is the number of test runs.

NOTES:

1. If for the reference wash programme cotton 60 °C the ratio $\frac{s_C}{\bar{C}}$ (data calculated in c) and d)) is higher than 0.0175 (= 1.75 %) the laboratory conditions should be checked. Tolerances for other programmes are under consideration.
2. The equation assumes parallel running of the test washing machine and the reference machine.
3. Additional information can be obtained from the wash performance measurements as set out in **Error! Reference source not found.**

9.3 Evaluation of water extraction performance

The water extraction performance shall be evaluated below using the measurements determined in **8.4**.

The remaining moisture content RMC is calculated for each test run in the test series and is expressed as a percentage:

$$RMC = \frac{M_r - M}{M}$$

where

M is the mass of the conditioned base load;

M_r is the mass of the base load at the end of the test run (i.e. after spin extraction).

The water extraction performance is the arithmetic mean of the RMC values obtained in the test series. It is expressed as a percentage, rounded to the nearest whole percent.

9.4 Evaluation of Rinsing Performance

9.4.1 General

The rinsing performance shall be evaluated as described below using the measurements determined in 8.5.

9.4.2 Calculations

Alkalinity concentration W (W_e or W_s) of each sample is calculated by the volume amount (in ml) of used HCl for the sample, and is usually expressed as milliequivalents *meq* alkalinity per kg water:

$$W = \frac{n_{\text{HCl}} \times 0,1 \frac{\text{meq}}{\text{ml}}}{m}$$

Where,

n_{HCl} is the amount (volume) of HCl used (measured in ml);

m is the actual mass of the sample (entered into calculation in kg);

m_e is the mass of the extracted water;

m_s is the mass of the laboratory supply water.

W_e shall be the average for the extracted water from the bundles, W_s that for the laboratory supply water.

9.4.3 Evaluation

The increased alkalinity concentration of spin-extracted water relative to the laboratory supply water is calculated as

$$A_r = W_e - W_s \text{ [milliequivalents per kg water]}$$

where

A_r is the increased concentration of alkalinity in the extracted water;

W_e is the averaged concentration of alkalinity in the extracted water;

W_s is the averaged concentration of alkalinity in the laboratory supply water.

The amount of alkalinity remaining in the base load in milliequivalents per kg of base load is calculated by

$$A_m = A_r \frac{M_r - M}{M}$$

where

A_m is the amount of wash alkali remaining in the base load;

A_r is the increased concentration of alkalinity in extracted water;

M is the conditioned mass of the base load;

M_T is the mass of base load at the end of the test run.

The rinsing index, R , is determined by

$$R = \frac{A_{m,\text{test}}}{A_{m,\text{ref}}}$$

where

$A_{m,\text{test}}$ is measured in the test washing machine;

$A_{m,\text{ref}}$ is measured in the reference machine with the relevant programme as described in Annex E.

NOTE: It is only possible to determine a value for A_m and R where there is a spin extraction operation at the completion of the selected programme.

The standard deviation is calculated as

$$s = \sqrt{\frac{\sum_{k=1}^w (R_k - \bar{R})^2}{w - 1}}$$

Where,

R_k is the rinsing index from one test run;

\bar{R} is the mean of rinse indices for all test runs in the test series;

w is the number of test runs used in the calculations.

9.5 Evaluation of Water and Energy Consumption and Programme Time

9.5.1 General

The water and energy consumption and programme time shall be evaluated using the measurements determined in 8.6.

The arithmetic mean of the measured values is calculated.

9.5.2 Water Volumes

Water volumes are expressed in litres, and rounded to the nearest 0.1 l. Separate volumes for hot and cold water shall be reported, where applicable. Total water consumption shall be reported rounded to the nearest whole litre.

Maximum values of Water consumption for Semi-Automatic and Fully Automatic Washing Machine (both top loading and front loading) is as follows:

Maximum Water Consumption Allowable Limit (L/kg/cycle)

Capacities (kg)	Automatic (Front loading –Drum type)	Semi and Fully Automatic (Top Loading)
For all capacities of Washing Machine	≤ 9 L/kg/cycle	≤ 23 L/kg/cycle

9.5.3 Programme Time

Programme time is the time from the initiation of the programme (excluding any user programmed delay) until the completion of the programme. Programme time is determined as the average of values measured during each test run within a test series. Programme time is rounded to the nearest minute.

9.5.4 Energy Consumption

The energy consumed over a programme (called the programme energy), which is the energy consumption value determined under this document, is the sum of the electrical energy plus any cold water correction plus the energy embodied in any hot water.

Programme energy: The programme energy is determined as follows:

$$W_{\text{total}} = W_{\text{et}} + W_{\text{ct}} + W_{\text{ht}}$$

where

W_{et} is the total electrical energy metered during the test;

W_{ct} is the total cold water energy correction determined below;

W_{ht} is the calculated total hot water energy determined below.

Programme energy only includes energy consumed during the programme. Additional energy consumption may occur outside the programme. Off mode power and left on mode power determination is set out in Annex L. Information on other low power mode energy consumption of washing machines is also contained in **Error! Reference source not found.**

Electrical energy is expressed in kWh rounded to the nearest 0.01 kWh.

Cold water energy correction factor: if the inlet temperature of the cold laboratory supply water deviates from 35 °C, the cold water energy correction factor shall be determined for those operations where the internal heater operates and/or where the test washing machine draws in external hot water using the following formula:

$$W_{\text{c}} = (V_{\text{c}} \times (t_{\text{c}} - 35)) / 860$$

Where,

W_{c} is the cold water energy correction in kWh for the operation. The value of W_{c} for each applicable operation shall be summed to give total cold water energy correction W_{ct} ;

t_{c} is the measured average inlet temperature of the cold laboratory supply water in degrees Celsius averaged on volume weighted basis for each operation;

V_c is the volume of the cold water used during an operation where the internal heater operates and/or where the machine draws in external hot water using the following formula. For the calculation the volume of cold water V_c shall be used as recorded (accuracy 0.1 l).

1/860 is the energy equivalent.

NOTES:

1 The correction should be done when the temperature of the cold water supply is between 13 °C and 17 °C. Outside of this temperature range the test is invalid. Note the value W_c may be positive or negative.

2 It is preferred that readings of temperature and volume are integrated over each operation to get an accurate average weighted temperature and volume for use in the determination of the cold water correction factor. This normally requires the use of a data logger to record temperature and water volume data at regular intervals throughout each operation.

Hot water energy: when the unit is supplied with an external hot water source, the hot water energy shall be calculated using the following formula:

$$W_h = (V_h \times (t_h - 35)) / 860$$

Where,

W_h is the calculated hot water energy in kWh for the operation;

t_h is the measured average inlet temperature of the hot laboratory supply water in degrees Celsius averaged on a volume weighted basis for each operation;

V_h is the volume of external hot water used during the operation. For the calculation the volume of hot water V_h shall be used as recorded (accuracy 0.1 l).

The value of W_h for each applicable operation (including any operation that occurs after the completion of the programme) shall be summed to give the calculated total hot water energy, W_{ht} .

NOTE: It is preferred that readings of temperature and volume are integrated over each operation to get an accurate average weighted temperature and volume for use in the determination of the hot water energy. This normally requires the use of a data logger to record temperature and water volume data at regular intervals throughout each operation.

Maximum values of Energy consumption for Semi-Automatic and Fully Automatic both top loading and front loading Washing Machine is as follows:

Maximum Energy consumption (E) allowable limit (kWh/kg/cycle)		
Capacities (kg)	Automatic (Front loading –Drum type)	Semi and Fully Automatic (Top Loading)
For all capacities of Washing Machine	Level-1: $0.16 < E \leq 0.18$ Level-2: $0.14 < E \leq 0.16$ Level-3: $0.11 < E \leq 0.14$ Level-4: $0.09 < E \leq 0.11$ Level-5: $E \leq 0.09$	Level-1: $0.0171 < E \leq 0.0185$ Level-2: $0.0158 < E \leq 0.0171$ Level-3: $0.0145 < E \leq 0.0158$ Level-4: $0.0132 < E \leq 0.0145$ Level-5: $E \leq 0.0132$

10 SHRINKAGE DURING THE WOOL WASH PROGRAMME

10.1 General

This clause contains the test method for the determination of the wool shrinkage rate (*SR*) and Shrinkage Rate Index (*SRI*) when a test washing machine is operated on a wool wash programme.

10.2 Overview

10.2.1 General

Wool shrinkage specimens are carefully prepared to determine their initial dimension under defined conditions prior to washing. The wool shrinkage specimens are then washed with the specified base load for a total of four test runs (which make up a single test series) on the wool programme under test. At the completion of the four test runs, which are run sequentially without drying of the wool shrinkage specimens, the dimensions of the specimens are again determined under controlled conditions and these are compared to the original measurements. These two sets of measurements are used to determine the wool shrinkage values. The results from the test run, along with data on the reference shrinkage level for the batch of wool shrinkage specimens used (see 10.2.2), are used to determine the shrinkage performance of the programme tested on the test washing machine.

The reference machine using a special wool shrinkage programme (see **Error! Reference source not found.**) is used to determine the reference shrinkage level for each batch of wool shrinkage specimens.

NOTE: The reference machine is used in the same way as a test washing machine when determining the reference shrinkage level for a batch of wool shrinkage specimens. The wool shrinkage reference programme on the reference machine has a high shrinkage level and is typically used to define a limit for an acceptable shrinkage level. The reference machine is not normally run in parallel with a test washing machine when performing a reference wool shrinkage test.

10.2.2 Determination of Reference Shrinkage

Prior to use, each batch of wool shrinkage specimens shall be calibrated in order to account for variations in the fabric used from batch to batch. This is done by washing samples of the wool shrinkage specimens from the batch in the reference machine using the reference wool programme given in **Error! Reference source not found.** and following the procedure specified in 10.3.2. A reference shrinkage level for each new batch of wool shrinkage specimens shall be determined prior to their use. Any reference shrinkage value must be determined with the same detergent batch and same water quality as used for the test washing machine.

10.3 Procedure

10.3.1 Preparation of Wool Shrinkage Specimens

The wool shrinkage test material is normally delivered uncut with 4 test samples in the weft (filling) direction (width). The width of the uncut test material as delivered is about 140 cm. Both sides of the material do have a selvedge in warp (length) direction, as shown in Figure 6. The warp (length) direction should be clearly marked on the test specimen before cutting the shrinkage test material into test samples.

Three wool shrinkage specimens are always used for the wool shrinkage test, irrespective of rated capacity. Each of the wool shrinkage specimens shall be prepared as specified below prior to use in the wool shrinkage test runs.

The four edges of each wool shrinkage specimen are frayed to 0.5 cm around all four sides. Fraying the edges reduces edge felting, which can cause distortion of the fabric during subsequent measurements. Once the edges are frayed, make “V” cuts into each side of the fabric as shown in Figure 7.

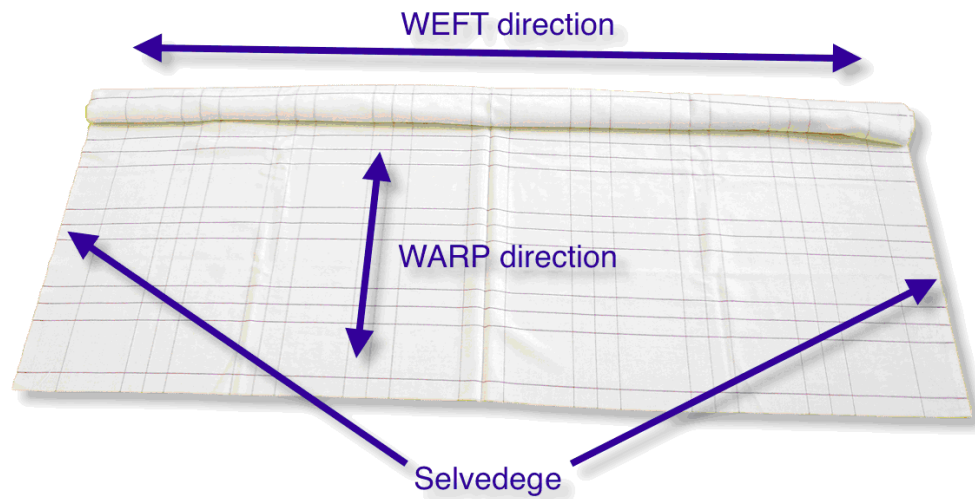


Figure 6 – Wool shrinkage specimen, uncut

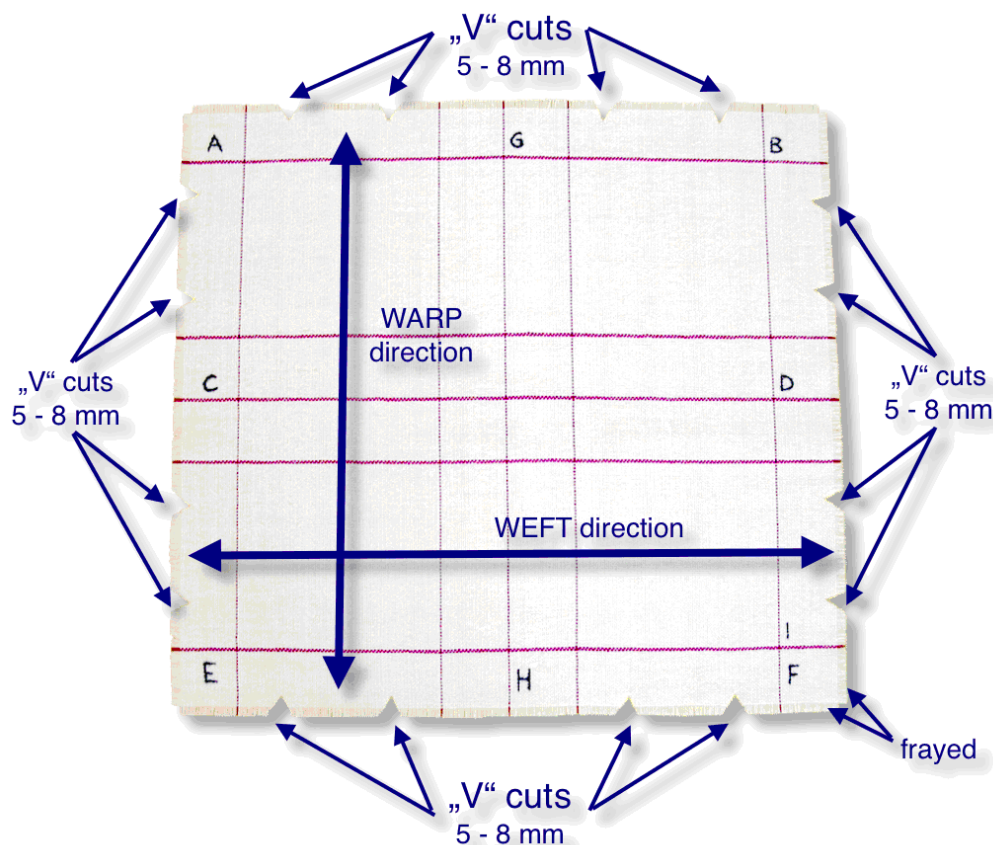


Figure 7 – Wool shrinkage specimen, fraying the edges and V-cuts

The wool shrinkage specimen has marker threads in both the weft and warp directions and these cross at the measurement points, as illustrated in Figure 8. The warp or length direction of the specimen needs to be correctly identified and the measurement points have to be marked as shown in Figure 8.

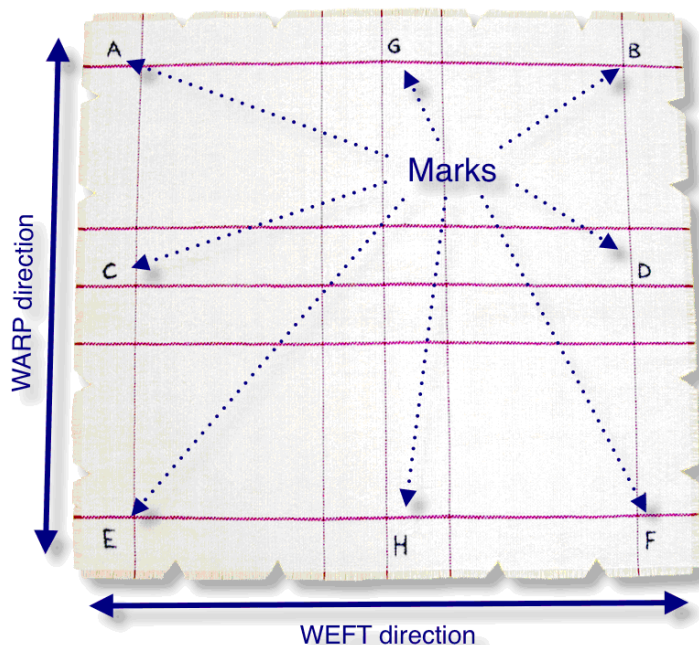


Figure 8 – Wool shrinkage specimen, marks

Dissolve 3 g of base powder of the reference detergent A* (refer to 5.3.5) in 1.5 l of laboratory supply water at an initial temperature of 40 °C. The wool shrinkage specimens shall then be immersed in this liquid for 1 h. They shall then be rinsed three times in not less than 1.5 l of the laboratory water supply at 35 °C without detergent for 10 min without agitation for each rinse (total rinsing time of 30 min).

NOTE: Base powder is the detergent specified in 5.3.5 without perborate or TAED. The immersion and rinsing is usually undertaken in a flat tray as specified in 5.4.8.

Fill the measuring tray with fresh laboratory supply water without detergent at 35 °C to a depth of 1 cm. Immerse the three wool shrinkage specimens in the tray so that they lie flat. Carefully remove any creases, folds or air bubbles without distorting or stretching the fabric. After leaving the specimens submerged for 15 min, determine the dimensions of each specimen while submerged in the tray between the points indicated in Figure 8 in the order specified: A-B, C-D, E-F, A-E, G-H then B-F. The three measurements of the width and length for each wool shrinkage specimen shall then be used to determine the average initial values for each specimen.

On completion of measurements, remove the three specimens from the tray and remove excess water by very gently squeezing by hand. The whole specimen has to be supported when it is lifted out of the water as the weight of water in an unsupported specimen may cause stretching of the fabric.

10.3.2 Wool Programme Test

If the test washing machine has several programmes or settings available for washing wool, the programme with the highest temperature shall be selected with all options

likely to maximise the shrinkage (i.e. the worst case, e.g. any pre-wash and/or extra rinse options for the test).

NOTE: This programme is expected to give the worst shrinkage result. Other wool programmes may also be tested.

Immediately after the initial measurement, carefully transfer the wet wool specimens to the test washing machine together with a polyester base load in accordance with **5.3.2.3** corresponding to the rated capacity of the test washing machine. The wool specimens shall be placed in the test washing machine between items from the base load.

Weigh out the detergent dose as specified in **6.3.2**, mix it as specified in **6.3.3** and place it as specified in **6.3.4** in the test washing machine and commence the selected programme.

NOTE: The reference detergent used for the wool wash shrinkage test is the full Detergent A*, that is base detergent plus perborate and TAED as specified **5.3.5**. The detergent should not be pre-dissolved.

Do not remove the three wool shrinkage specimens from the drum on completion of the wool wash programme (which includes spin extraction where included within the programme, but excluding any drying operation). If an automatic spin extraction is not included, follow the manufacturer's instructions. If there are no specific instructions and there is a spin extraction "programme", this shall be used where possible. In the absence of a spin extraction facility, remove the wool shrinkage specimens and gently squeeze by hand then place back in the test washing machine.

Without undue delay between test runs (do not allow the base load or the wool shrinkage specimens to dry out), add the detergent dose specified in **6.3.2** to the test washing machine and commence a new test run on the selected programme. This process shall be repeated until four test runs have been completed on the selected programme. The test series shall be completed within one working day.

NOTE: It is recommended that 4 air tight containers with the required amount of detergent in each are left by the machine during the test series to reduce the chance that detergent is omitted at the start of each new test run.

At the completion of the test series (4 test runs), transfer the wool shrinkage specimens to the measuring tray. Fill the measuring tray with fresh laboratory supply water without detergent at 35 °C to a depth of 1 cm. Immerse the three wool shrinkage specimens in the tray so that they lie flat. Carefully remove any creases, folds or air bubbles without distorting or stretching the fabric. After leaving the specimens submerged for 15 min, again determine the dimensions of each specimen in the tray while submerged between the points indicated in Figure 8 in the order specified: A-B, C-D, E-F, A-E, G-H then B-F. In the event that the fabric is distorted by felting on the edges, renew the "V" cuts prior to measurement.

10.3.3 *Evaluation*

The measurements of the wool shrinkage specimens are taken before and after washing in the following order (see Figure 8): A-B, C-D, E-F, A-E, G-H, B-F.

The following calculations are carried out.

- a) Average width and length for each specimen before (initial values) and after the test series

The arithmetic mean \bar{y} of the individual readings y_i for each set of three measurements for width and length (i.e. width: A-B, C-D, E-F and length: A-E, G-H, B-F) is calculated for each of the 3 wool shrinkage specimens as follows:

$$\bar{y} = \sum_{i=1}^3 \frac{y_i}{3}$$

- b) Linear felting shrinkage for each specimen after the test series

The linear felting shrinkage, for width and length is calculated:

$$WS \text{ or } LS = \frac{W_0 - W_k}{W_0}$$

where

WS is the percentage of the width shrinkage for each shrinkage specimen;

LS is the percentage of the length shrinkage for each shrinkage specimen;

W₀ is the mean measurement (width or length as applicable) of the original wool shrinkage specimen after initial preparation and prior to washing (see to **10.3.1**);

W_k is the mean measurement (width or length as applicable) of the washed wool shrinkage specimen, after the completion of the test series (see **10.3.2**).

- c) Shrinkage Rate (SR)

The shrinkage rate for each specimen after the test series is calculated as

$$SR = WS + LS - \frac{WS \times LS}{100}$$

The shrinkage rate for the test series (*SR_{test}*) is calculated as the average shrinkage rate (*SR*) for the 3 wool shrinkage specimens used in the test series.

- d) Cycle Felting Severity (CFS)

The *CFS* is calculated as the average shrinkage rate for the test series per wash.

$$CFS = \frac{SR_{\text{test}}}{4}$$

- e) Shrinkage rate index (SRI)

The mean shrinkage rate index for the test washing machine is determined from the values for the test series *SR_{test}* (see **10.3.2**). The corresponding mean value using the same batch of wool shrinkage specimens, *SR_{ref}*, is calculated for the reference machine (refer to 10.2.2). While the reference shrinkage rate index (*SR_{ref}*) for the batch may be determined at any time, for this value to be valid, it shall be determined with the same detergent batch and same water quality as used for the test series on the test washing machine.

The shrinkage rate index, *SRI*, for the test washing machine is calculated as follows:

$$SRI = \frac{SR_{\text{test}}}{SR_{\text{ref}}}$$

11 DATA TO BE REPORTED

For each test, the relevant data that shall be reported are listed in **Error! Reference source not found.**. It is recommended that the data is presented in the format shown in **Error! Reference source not found.**.

12 ENDURANCE

12.1 Appliances shall be constructed so that the lid or door interlock withstands the stresses to which it may be exposed in normal use.

Compliance is checked by the following test.

The lid or door is opened as in normal use and the force applied to the handle, or actuating means of the release mechanism, is measured.

The force required to close the lid or door is also measured. The lid or door is then subjected to 10000 cycles of opening and closing. For the first 6000 cycles, the appliance is supplied at rated voltage and operated so that the interlock mechanism is energized and de-energized each cycle. For the last 4000 cycles, the appliance is not connected to the supply mains. For appliances having a drying function, the total number of cycles is increased to 13000, the first 9000 cycles being carried out with the interlock mechanism energized and de-energized each cycle.

NOTE: If the interlock operates more than once during normal operation, it is operated for this number of times during each cycle.

Lids are opened each time by approximately 45° and doors by 90°, the speed of opening being approximately 1.5 m/s. The force applied to open the lid or door is twice the measured opening force, with a minimum of 50 N and a maximum of 200 N.

Doors are closed at a speed of approximately 1.5 m/ s, the force applied being five times the measured closing force, with a minimum of 50 N and a maximum of 200 N. Lids are allowed to close under their own weight but if they fail to latch, a force of five times the measured closing force is applied, with a minimum of 50 N and a maximum of 200 N.

After the tests, compliance with the relevant requirements of **20.103** to **20.105** of IS 302-2-7 shall not be impaired.

12.2 The braking mechanism of appliances having a lid that can be opened during the water extraction period shall withstand the stresses to which they may be exposed in normal use.

Compliance is checked by the following test.

The appliance is supplied at 1.06 times rated voltage and operated under normal operation until the motor has reached its highest speed. The lid is then fully opened. The test is repeated after the drum has been at rest for a period long enough to ensure that the appliance does not attain an excessive temperature.

The test is carried out 1000 times, the textile material being re-saturated with water at least every 250 times.

After the test, the appliance shall be fit for further use and compliance with this standard shall not be impaired.

NOTE: Forced cooling may be used to prevent excessive temperatures and to shorten the test.

~~13 FINISH~~

~~13.1 The external finish used in metal components shall be of a heat and moisture resisting nature and shall not be adversely affected by variation in temperature occurring under normal operating conditions or after endurance test.~~

14 SAFETY REQUIREMENTS

14.1 The appliance shall comply with the safety requirements specified in 8 to 32 of IS 302-2-7 before they are subjected to all the tests specified in standard.

15 TESTS

15.0 Tests are classified as type, acceptance and routine tests.

15.1 Type Tests

The test specified in Table 5 below shall constitute the type tests and shall be carried out on two samples of the same type and rating selected preferably at random from a regular production lot. Before commencement of the tests, the water heaters shall be visually examined and inspected for obvious visual defects in respect of components, parts and their assembly, construction, stability, markings, provision of suitable terminals for supply connections, earthing and the effectiveness of screws and connections. The external surface finish shall be even and free from finishing defects.

Table 5 Schedule of Type Tests
(Clause 20.1)

Sl. No.	Test	Clause Reference
i)	Safety requirement	8 to 32 of IS 302-2-7 (2010)
ii)	Determination of washing performance	11
iii)	Determination of wear suffered by textile	12
iv)	Determination of rinsing efficiency	13
v)	Determination of water extraction efficiency	14
vi)	Determination of mechanical detergent loss in the sum of washing machine (wash liquor re-circulation method)	16
vii)	Endurance	18
viii)	Finish	19

14.1.1 *Criteria of Acceptance*

All samples shall successfully pass all the type test for proving conformity with the requirements of the standard. If any of the samples fails in any of the type tests, the testing authority, at its discretion, may call for fresh samples not exceeding twice the original number and subject them again to all tests or to the test(s) in which failure(s) occurred. No failure should be permitted in the repeat test(s).

14.2 Acceptance Tests

The following shall constitute the acceptance test:

<i>Tests</i>	<i>Clause Reference of IS: 302-2-7 (2010)</i>
a) Protection against electric shock	8
b) Input	10
c) Temperature-rise	11
d) Insulation resistance and leakage current at operating temperature	13
e) Moisture resistance	15
f) Insulating resistance and electric strength (After humidity treatment)	16
g) Construction	22
h) Provision for earthing	27
i) Determination of washing performance	11
j) Determination of water extraction efficiency	13

NOTE: For the purpose of acceptance tests, the humidity treatment is done for 24h while conducting the test for moisture resistance (see 15 of IS 302 -1)

~~14.2.1 A recommended sampling procedure for acceptance tests is given in Appendix B of IS 302-1 (1979)~~

14.3 Routine Test

The following tests shall constitute the routine tests:

Test	Clause Reference of IS: 302-1(2010)
a) Earth continuity test	A.1
b) Electric strength	A.2
c) Functional test	A.3

ANNEX A*(Clause xx)***SPECIFICATION OF STAIN TEST STRIPS WITH STANDARDIZED SOILING****A.1 ARTIFICIAL SOILS**

The washing performance of a household washing machine is the result of mechanical and chemical action, and a combination of both. Natural soils contain fatty matter, proteins and organic and inorganic pigments in complex mixtures. Some kinds of natural soil are more sensitive to mechanical action, and some to chemical action, such as oxidation (bleaching), solubilisation and emulsification. High temperatures increase the effect of mechanical and chemical action.

In this document soil removal performance of a washing machine is determined by means of the following different types of standard artificial soils. These soils are based on specially developed stains that are intended to assess each of the main washing parameters. They have been found to be suitable for the assessment of washing performance:

- a) specimen based on artificial sebum enabling the measurement of the scouring effect, mainly due to mechanical and thermal action;
- b) specimen based on carbon black and mineral oil enabling the measurement of the scouring effect, mainly due to mechanical and thermal action;
- c) specimen based on blood enabling the measurement of the removal of protein pigments;
- d) specimen based on cocoa enabling the measurement of the removal of organic pigments;
- e) specimen based on red wine enabling the measurement of the bleaching effect.

A.2 SUPPORTING FABRIC FOR SOIL**A.2.1 Material**

The fabric used as support for the soil is of pure cotton.

A.2.2 Weaving

Final textile characteristics (after pre-treatment – see **A.2.3**):

Weight (EN 12127) (200 ± 10) g/m²

Yarn twist (ISO 2061)

Warp (700 ± 100) T/m

Weft (450 ± 100) T/m

Thread count

Warp (34 ± 2) double thread /cm

Weft (20 ± 2) thread /cm

Yarn count (ISO 2060)

Warp (30 ± 1) Tex

Weft (50 ± 1) Tex

A.2.3 Pre-Treatment

A.2.3.1 General

The fluidity index shall be between 0.4 Pa·s and 0.5 Pa·s. The pre-treatment may include singeing, desizing, scouring and calendering. Fluorescent and optical brightener shall not be used. The fabric is pre-treated through bleaching to obtain the following characteristics.

A.2.3.2 Reflectance

Tristimulus value *Y*: greater than 86 percent for unsoiled cloth, measured with an instrument specified in **5.4.3**.

A.2.4 Reproducibility

Only specialized manufacturers, manufacturing large quantities of textiles, are likely to be able to supply this fabric with an adequate reproducibility.

A.3 ARTIFICIAL SOIL

A.3.1 Soiling Composition

A.3.1.1 Composition of Soil Based on Sebum/Pigment

Synthetic sebum:

Cows fat	: 32.8 %
Wool fat	: 18.3 %
Free fatty acid	: 18.0 %
Cholesterol	: 3.7 %
Squalen	: 8.9 %
Coconut oil	: 3.6 %
Hard paraffin	: 3.1 %

Pigment:

- Carbon black (see A.3.1.2)
- Kaoline
- Iron oxide (yellow and black)

The proportion of pigments and sebum shall be such as to obtain the reflectance specified in **A.4.2**.

A.3.1.2 Composition of Soil Based on Carbon Black and Mineral Oil

Pigment, carbon black:

Average size of grains : 295 Å

Average surface of grains : 94 m²/g

Carbon content : 96.0 %

Oil, paraffin oil:

Specific weight : 0.885

Ignition temperature : 221 °C

Liquefaction temperature : -26 °C

The proportion of pigments and fatty materials shall be such as to obtain the reflectance specified in **A.4.2**.

A.3.1.3 *Composition of Soil Based on Blood*

Pig's blood, fresh and stabilized by the addition of 10 g/l ammonium citrate

A.3.1.4 *Composition of soil based on chocolate with milk*

Unsweetened cocoa (20/22 % fat, not alkalisied) with sugar, full-cream cow's milk and water.

A.3.1.5 *Composition of soil based on red wine*

“Alicante” red wine treated with hot air.

NOTE: Alicante is a trademark. This information is given for the convenience of users of this Indian Standard and does not constitute an endorsement by BIS of this trademark. Equivalent products may be used if it can be shown to produce equivalent results.

A.4 STAIN TEST STRIPS

A.4.1 Application of Soil

The application of soil by immersing the textile is recommended.

The treatment may include the following operations:

- a) immersion;
- b) calendering;
- c) drying;
- d) new immersion, if necessary;
- e) calendering;
- f) drying;
- g) ageing.

A.4.2 Soil Checking after Deposition of Soil

The manufacturer should make sure that soil is evenly and regularly deposited. At the end of preparation, the Y tristimulus reflectance measurements on a dry sample using an instrument specified in **5.4.3**, shall be within the range specified below for each soil:

- sebum /pigment: (50 ± 3)
- carbon black/mineral oil: (25 ± 3)
- blood: (19 ± 3)
- chocolate/milk: (37 ± 3)
- red wine: (44 ± 3)

The difference between front and back should be within the defined limits.

NOTE: The unsoiled reflectance prior to soiling is given in **A.2.3.12**.

A.4.3 Washed Reflectance Values

From each of the following programmes, five test runs in the reference machine using programmes described in Annex E shall be carried out:

- a) cotton 60 °C, 180 g detergent A*
- b) cotton 40 °C, 180 g detergent A*
- c) cotton 60 °C, 90 g detergent A*

The optical reflectance is measured using an instrument specified in **5.4.3** and evaluated in accordance with **9.2**.

The ratios and tolerances between the different programmes are defined in Table A.1 and shall be certified by the supplier of the material.

Table A.1
Ratios and tolerances of standardized soils,
Reference Machine CLS and MP Lab
(Clause A.4.3)

Soil type	Ratio cotton 40 °C/ cotton 60 °C	Cotton 60 °C Ratio: 90 g /180 g
Sebum/pigment	0.93 ± 0.03	0.98 ± 0.03
Carbon black/oil	0.88 ± 0.03	0.94 ± 0.03
Blood	0.91 ± 0.04	0.92 ± 0.05
Chocolate/milk	0.86 ± 0.04	0.88 ± 0.05
Red wine	0.86 ± 0.03	0.89 ± 0.03
Sum (with sebum)	0.89 ± 0.02	0.92 ± 0.02

These ratios define the total test system of reference machines, base load, detergent, stain test strips (making up a test load) and reflectance measurement. Therefore, ratios may be used as general qualification criteria for the test system within a laboratory, and can be used to assess the additional uncertainty from laboratory to laboratory.

A.5 MARKING OF STAIN TEST STRIPS AND ACCOMPANYING DATA

Each batch of stain test strips shall be marked with a batch number and delivered with the following information:

- a) Batch number to permit checking date of manufacture;
- b) expiry date (the maximum period should be not more than one year from date of manufacture);
- c) reflectance value of the non-soiled fabric (see **A.2.3.12**);
- d) reflectance values of the soiled fabrics (unwashed) (see **A.4.2**);
reflectance values after washing consisting of the tristimulus values Y for the individual soil types after washing in the reference washing machine at 60 °C and also for 40 °C and 60 °C with 90 g detergent A* together with the resulting ratios according to **A.4.3**.

A.6 ADVICE FOR USERS

Follow manufacturer recommendations regarding storage and transport.

It is recommended that the user periodically check the reflectance values, given in **A.4.2** and **A.4.3**.

A.7 SUPPLIERS

For suppliers, see 0.

ANNEX B
(*Clause xx*)
REFERENCE DETERGENT

B.1 Reference detergent A* is defined in Table B.1. The reference detergent is distributed as three separate components:

- a) base powder with enzyme and foam inhibitor;
- b) sodium perborate tetrahydrate;
- c) bleach activator tetra-acetylenediamine.

The proportions of components of the reference detergent used in tests are as follows:

- a) 77 percent base powder with enzyme and foam inhibitor;
- b) 20 percent sodium perborate tetrahydrate;
- c) 3 percent bleach activator tetra-acetylenediamine (TAED).

Table B.1
Composition of the reference detergent A*
(*Clause xx*)

Ingredient	%	Tolerance (±)
Linear sodium alkyl benzene sulfonate	8.8	0.5
Ethoxylated fatty alcohol C _{12/14} (7 EO)	4.7	0.3
Sodium soap (tallow soap)	3.2	0.2
Foam inhibitor concentrate (12 % silicon on inorganic carrier)	3.9	0.3
Sodium aluminium silicate zeolite 4 A (80 % active substance)	28.3	1.0
Sodium carbonate	11.6	1.0
Sodium salt of a copolymer from acrylic and maleic acid (granulate)	2.4	0.2
Sodium silicate (SiO ₂ :Na ₂ O = 3.3:1)	3.0	0.2
Carboxymethylcellulose	1.2	0.1
Phosphonate (DEQUEST 2066, 25 % active acid)	2.8	0.2
Optical whitener for cotton (stilbene type)	0.2	0.02
Sodium sulphate	6.5	0.5
Protease (Savinase 8.0)	0.4	0.04
Sodium perborate tetrahydrate (active oxygen 10.00 % – 10.40 %)	20.0	-
Tetra-acetylenediamine (active content 90.0 % – 94.0 %)	3.0	-
NOTES:		
1 It is recommended that the detergent manufacturer should indicate the pH of the product supplied. Further product specifications are under consideration.		
2 For suppliers, see 0.		

The base powder with enzyme and foam inhibitor shall fulfil the following solubility requirements:

Solubility residues (see note below):

Insoluble residue at 20 °C: ≤ 39 % after 2 min
 ≤ 37 % after 5 min.

NOTE: The solubility residues are determined using the following procedure:

This operating procedure covers the IEC-A* solubility test which is used to determine the low temperature solubility of IEC-A* reference base detergent.

Equipment:

- a) 1000 ml glass beaker
- b) Magnetic stirrer
- c) Vacuum pump with trap
- d) 3 Piece Glass Buchner funnel 9 cm diameter
- e) 500 ml Pyrex side arm conical flask
- f) knitted black cotton filter fabric circles, 9 cm diameter (e.g. fabric style EW-442 supplied by wfk Test materials or EMPA Test materials, see 0; EW-442 is 100% cotton, swiss pique knit, circular, yarn count 37 tex; dyed direct black 22).

Procedure:

Carry out 3 replications and record the results as an average of the 3 replicates.

Fill beaker with 800 ml of deionised water and allow the temperature to equilibrate to 20 °C. Place beaker on the magnetic stirrer and set stirrer speed to 200 r/min. Sample IEC-A* base detergent to approximately 10 g and accurately weigh out 2 g. Add the product to the beaker, start stopwatch and stir for the specified time (2 min or 5 min, see solubility specifications below). Connect vacuum pump to conical flask and switch on vacuum pump.

Weigh the black fabric circle. Place black fabric into Buchner funnel smooth side up. Pour solution from the beaker onto the black fabric, and leave until all the solution has been sucked through the fabric and the residue remains. Remove black fabric from Buchner funnel, place on a sheet of paper and label sample.

Repeat for the remaining 2 replicates.

Allow black fabric to dry at ambient for 24 h. Re-weigh dried black fabric circles and record the **percentage** residue.

ANNEX C
(*Clause xx*)
SPECIFICATION FOR BASE LOADS

C.1 Cotton Base Load

The cotton base load shall consist of sheets, pillowcases and towels conforming with the specifications given in Table C.1 (measured at $(20 \pm 2) ^\circ\text{C}$, (65 ± 5) percent relative humidity and certified by the supplier).

Table C.1
Specification of the cotton base load items
(*Clause xx*)

Criteria for conditioned new items	Bed sheets	Pillowcases	Towels
Substrate	Long staple pure cotton		
Yarn	Ring spun		
Yarn twist (T/m)			
Warp	600 ± 20		610 ± 20
Weft	500 ± 15		490 ± 15
Yarn Count (tex)			
Warp	33 ± 1		36 ± 1
Weft	33 ± 1		97 ± 1
Weave	Plain weave linen 1/1		Huckaback
Pick count (pick/cm)			
Warp	24 ± 1		20 ± 1
Weft	24 ± 1		12 ± 1
Mass per unit area (g/m^2)	185 ± 10		220 ± 10
Dimensions (mm)			
Length	$2\,400 \pm 150$	800 ± 50	$1\,000 \pm 50$
Width	$1\,600 \pm 40$	800 ± 20	500 ± 30
Weight per piece (g)	725 ± 15	240 ± 5	110 ± 3
Finish	Desizing, boiling off, singeing, bleaching, no filling or stiffening size		
Water uptake in % ^a	138 ± 10	138 ± 10	250 ± 15

Shrinkage ^{b,c} warp in % After 5 th test run as compared to new item After 25 th test run as compared to after 5 th test run	-5 ± 1 -3 ± 1	-7 ± 1 -3 ± 1	-16.5 ± 1 -3 ± 1
Shrinkage ^{b,c} weft in % After 5 th test run as compared to new item After 25 th test run as compared to after 5 th test run	-5 ± 1 -3 ± 1	-7 ± 1 -3 ± 1	-11 ± 1 -3 ± 1
Description of preparation of seams and yarns			
SHEETS: Short edges (cut edges) are double hemmed, hem size 10 mm, the long edges (selvedges) are not hemmed. Sewing material is polyester cotton, single seam, lock stitch, distance of seam from edge is 9 mm, stitch length 3 mm.			
PILLOW CASES: A piece of 80 cm × 160 cm is folded to 80 cm × 80 cm, the two edges (cut edges) next to the closed edge are lock stitched with a distance to the edge of 1 cm. The pillow case is then turned inside out and the open edge (selvedges) lock stitched 0.5 cm from the edge. Sewing material is polyester cotton, single seam, lock stitch, stitch length 3 mm.			
TOWELS: All 4 edges are double hemmed, hem size is 5 mm. Sewing material is polyester cotton, single seam, lock stitch, distance of seam from edge is 4 mm, stitch length 3 mm.			

- a The procedure used (see DIN 53923) is established for the determination of water absorption capacity of textiles with high water absorption capacity. Water absorption capacity is the amount of water that a textile fabric, conditioned at $(20 \pm 2) ^\circ\text{C}$ / (65 ± 2) percent relative humidity, takes up during storage in water of $20 ^\circ\text{C}$ for 60 s. The sample with the conditioned mass, mc , is fixed on a sieve of stainless steel and dipped into a flat dish with $20 ^\circ\text{C}$ water. After 60 s the sample is taken out of the water, drop dried for 120 s and then weighed again ($m60$). The water absorption capacity wac is $(m60 - mc) \times 100: mc$. The data are measured after 25 test runs as specified in footnote b.
- b In order to qualify the suitability of the textiles for use to this document the manufacturer of the textiles should carry out test runs on samples from the production batch in the reference machine. The following wash test runs should be carried out in the reference machine:
- test runs 1 to 5: pre-treatment according to **6.4.2**;
 - test runs 6 to 25: perform test runs according to **8.2** in reference machine using the $60 ^\circ\text{C}$ cotton reference programme (without prewash but including rinsing and spinning) but without any normalization between test runs.
- c Determination of shrinkage according to ISO 3759 after the washing process as defined in footnote b.

A.8 SYNTHETICS/BLENDS BASE LOAD

Table C.2 – Specification of the synthetics/blends base load items

Criterion for conditioned new items	Men's shirt	Pillowcases
Substrate	(65 ± 3) % polyester (35 ± 3) % cotton	(65 ± 3) % polyester (35 ± 3) % cotton
Yarn	Ring Spun	Ring Spun
Yarn twist (T/m)		
Warp	450 ± 20	1 050 ± 50
Weft	450 ± 20	1 050 ± 50
Yarn count (tex)		
Warp	13 ± 1	150 ± 4
Weft	13 ± 1	150 ± 4
Weave	Plain 1/1	Plain 1/1
Pick count (pick/cm)		
Warp	43 ± 2	47 ± 2
Weft	30 ± 2	31 ± 2
Mass per unit area (g/m ²)	105 ± 10	125 ± 10
Dimensions (mm)	German size 41	
Length	-	800 ± 50
Width	-	800 ± 20
Weight per piece (g)	205 ± 10	165 ± 10
Finish	Bleaching, mercerizing, sanforizing	Desizing, washing, bleaching, thermofixation

MEN'S SHIRTS: Buttoned men's shirt, plastic buttons, no buttons/ holes on sleeves, simple collar, no interlining

PILLOW CASES: A piece of 80 cm × 160 cm is folded to 80 cm × 80 cm, the two edges (cut edges) next to the closed edge are lock stitched with a distance to the edge of 1 cm. The pillow case is then turned inside out and the open edge (selvedges) lock stitched 0.5 cm from the edge. Sewing material is polyester cotton, single seam, lock stitch, stitch length 3 mm.

In order to qualify the suitability of the textiles for use to this document the manufacturer of the textiles should carry out test runs on samples from the production batch in the reference machine.

A.9 POLYESTER BASE LOAD FOR WOOL PROGRAMME

Knitted polyester textile

Mass (35 ± 3) g

Mass per unit area (200 ± 25) g/m²

Size (30 ± 3) cm × (30 ± 3) cm double layer sewn along all four edges.

The items shall be free of process oil prior to delivery.

NOTE: In order to qualify the suitability of the textiles for use to this document the manufacturer of the textiles should carry out test runs on samples from the production batch in the reference machine.

ANNEX D
(Clause xx)
REFERENCE MACHINE SPECIFICATION

D.1 SPECIFICATION OF THE REFERENCE WASHING MACHINES AND METHOD OF USE

D.1.1 General

Two types of reference machine are specified in this standard (Type 1 and Type 2). At the time of publication only Type 1 machines below are in production.

D.1.2 Type 1

Reference “Wascator FOM 71CLS” is equipped with a weight sensing water inlet control system for very small tolerances on the water inlet. See Table D.1 for specifications.

D.1.3 Type 2

Reference “FOM 71MP-Lab with flow meter “is equipped with a flow meter for volumetric measurement of water giving small tolerances. Part number Flowmeter is 472 990298, to be supplied by the manufacturer of the reference machine. See Table D.2 for specifications.

D.1.4 Further Information

Procedures and programming information for the reference machine can be found in Annex E.

D.1.5 Reference Machine Type 1: Method of Use

D.1.5.1 *Installation of the Reference Machine*

For type 1 model ensure that there is an air gap between the drain hose and the laboratory drainage system.

- a) Ensure that the machine is properly connected to the laboratory’s mains system (supply voltage) according to the manufacturer’s instruction.
- b) Calibrate the level control and perform a zero calibration of the weight scale according to instructions in the manufacturer’s installation manual.
- c) Ensure that the laboratory water supply system can deliver (15 ± 2) l of water per min into the reference machine.

D.1.5.2 *Regular Maintenance*

Once a year, calibrate the machine according to certified procedures or the manufacturer’s calibration instructions. Once a year midway between two calibrations make a maintenance check according to maintenance and programming manual for reference machines.

NOTE: Maintenance and programming manual for reference machines can be obtained from the manufacturer or via the manufacturer’s web site (see 0).

Table D.1
Description of the reference washing machine and method of use type 1
(Clause D.1.2)

Type 1	Front loading horizontal rotating machine		Wascator FOM 71 CLS	
Inner drum	Diameter		(520 ± 1) mm	
	Depth		(315 ± 1) mm	
	Volume		61 l	
	Lifting vanes	Number		3
		Height		(50 ± 1) mm
		Length		Extended the depth of the inner drum
		Spacing		120°
Perforation	Diameter		5 mm	
Material			18/8 stainless steel	
Outer drum	Diameter		(554 ± 1) mm	
	Material		18/8 stainless steel	
Timer			Programmable	
Drum speed	Wash speed	Range	Programmable (20-59) r/min, step size 1 r/min	
		Tolerance at test load 5 kg , 26 l of water	± 1 r/min	
	Water extraction (spin)	Range	Programmable 200 – 1100 r/min	
		Tolerance	± 20 r/min	
Heating system	Heating power		5.4 kW ± 2 %	
	Thermostat	Range	(4 – 97) °C	
		Accuracy at switch off temperature	± 1 °C	
		Switch on temperature	±4 °C below switch-off temperature	
Reversing rhythm	Normal/Gentle ON	Programmable	(0 – 250) s	
	Normal/Gentle OFF		(0 – 250) s	
Water system	Cold water supply	At water pressure 240 kPa	(20 ± 2) l/min	
	Level sensing	Step size	±3 mm	

		Repeatability	± 5 mm (± 1 l)
	Weight sensing		Standard (weight)
		Step size	0.1 kg
		Dosing accuracy	± 0.2 kg
	Weighting accuracy	± 0.1 kg	
Drain system	Drain valve	> 30 l/min	

D.1.5.3 *Before Test Series*

- a) Perform a test run on reference programme Cotton 60 °C or Cotton 40 °C without test load.
- b) Compare the test results obtained with values given in Maintenance and programming manual for reference machines.
- c) If the measured values for temperature, fill volume and total water quantity are
- d) outside the prescribed range in Table E.2 perform a new calibration or maintenance check.

NOTE: Maintenance and programming manual for reference machines can be obtained from the manufacturer or via the manufacturer's web site (see 0).

- e) Perform a weight check in accordance with the maintenance and programming manual for reference machines and if it is out of machine specification recalibrate the scale.

D.1.5.4 *During A Test Series*

For the type 1 models, be sure not to lean or place or change any items on the machine during the weighing sequence (filling sequence).

After each test run verify that the reference machine complies with all requirements specified in Table E.2.

D.1.6 **Reference Machine Type 2: Method of Use**

D.1.6.1 *Installation of the Reference Machine*

- a) Ensure that the machine is properly connected to the laboratory's mains system (supply voltage) according to the manufacturer's instruction.
- b) Perform a calibration of the level control according to instructions in the manufacturer's installation manual.
- c) Calibrate the flow meter against the water pressure according to the flow meter installation manual.
- d) Ensure that the laboratory supply system can deliver (15 ± 2) l/min of water into the reference machine.

D.1.6.2 *Regular Maintenance*

Once a year, calibrate the machine according to certified procedures or the manufacturer's calibration instructions. Once a year midway between two calibrations

make a maintenance check according to maintenance and programming manual for reference machines.

NOTE: Maintenance and programming manual for reference machines can be obtained from the manufacturer or via the manufacturer's web site (see 0).

D.1.6.3 *Before Test Series*

- a) Perform a test run on reference programme Cotton 60 °C or Cotton 40 °C without test load.
- b) Compare the test results obtained with values given in maintenance and programming manual for reference machines.
- c) If the measured values for temperature, fill volume and total water quantity are outside the prescribed range in Table E.2, perform a new calibration or maintenance check.
- d) Make a volume check in accordance with the maintenance and programming manual for reference machines and if necessary recalibrate.

D.1.6.4 *During A Test Series*

If, during a cleaning performance test run, the reference machine does not meet the requirements set out in Table E.2, then this run and all parallel test runs shall be deemed to be invalid.

Table D.2
Description of the reference washing machine and method of use type 2
(Clause D.1.2)

Type 2	Front loading horizontal rotating machine		FOM 71 MP-Lab with flowmeter	
Inner drum	Diameter		(515 ± 5) mm	
	Depth		(335 ± 5) mm	
	Volume		65 l	
	Lifting vanes	Number		3
		Height		(50 ± 5) mm
		Length		Extended the depth of the inner drum
		Spacing		120°
Perforation	Diameter		5 mm	
Material			18/8 stainless steel	
Outer drum	Diameter		(575 ± 5) mm	
	Material		18/8 Stainless steel/alumina	
Timer			Programmable	
Drum speed	Wash speed	Range	Fixed 52 r/min	
		Tolerance at test load 5 kg , 26 l of water	± 1 r/min	
	Water extraction (spin)	Nominal speed	500 r/min	
		Tolerance	± 20 r/min	
Heating system	Heating power		5.4 kW ± 2 %	
	Thermostat	Range	(4 – 97) °C	
		Accuracy at switch off temperature	± 1 °C	
		Switch on temperature	±4 °C below switch-off temperature	
Reversing rhythm	Normal/Gentle ON Normal/Gentle OFF	Programmable	(0 – 250) s (0 – 250) s	
		Step size	1 s	
Water system	Cold laboratory supply water	At water pressure 240 kPa	(16 ± 2) l/min	
	Level sensing	Step size	±3 mm	
		Repeatability	± 5 mm (± 1 l)	
Drain system	Drain valve		> 30 l/min	

Flowmeter (programmable)	Volume sensing (flow)	Flow range	(0-20) l/min
		Dosing accuracy	$\leq \pm 0.3$ l
		Step size	1 l

NOTE: The type 2 reference machine is no longer in production but may still be used.

D.1.6.5 *Programming Set Volumes*

Enter the set (target) water consumption volumes according to programme instructions in manufacturer's manual. The set values specified in Table D.3 shall be entered into control unit connected to the flow meter of the reference machine for each reference programme selected. The flow meter can only handle two volumes (A1 and A2) at the same time, so the values stored need to be checked wherever a different reference programme is selected.

Table D.3
Programmed volume for type 2 reference machine
(Clause D.1.6.5)

Programme	Set value A1 (litre)	Set value A2 (litre)
Cotton 85 °C	26	18
Cotton 60 °C	26	18
Cotton 40 °C	26	18
Synthetics/blends 60 °C	22	4
Synthetics/blends 40 °C	22	-- ^a
Wool 40 °C	26	-- ^a
Cotton 30 °C	26	18
Cotton 20 °C	26	18
^a No set value for A2 needed.		

ANNEX E
(Clause xx)
REFERENCE MACHINE PROGRAM DEFINITION

E.1 GENERAL

This annex describes the various reference programmes for the reference machine. The programmes are described in Table E.1.

NOTE: Maintenance and programming manual for reference machines can be obtained from the manufacturer or via the manufacturer's web site (see 0).

E.2 PROGRAMMING INSTRUCTIONS

For type 1 machines (refer to **Error! Reference source not found.**) readymade memory cards containing all ~~IS—14155~~ programs can be obtained from the manufacturer of the reference machine. These cards are locked and the content cannot be exchanged or altered.

For type 2 machines (refer to **Error! Reference source not found.**) full programming details are available in the maintenance and programming manual for reference machines.

NOTE: Maintenance and programming manual for reference machines can be obtained from the manufacturer or via the manufacturer's web site (see 0).

E.3 TOLERANCES

Some process parameters related to the reference machine parameters have prescribed tolerance limits. These limits are shown in Table E.2.

E.4 START UP PROGRAMME

In order to normalise the conditions within the reference machine prior to each test run, a special start up programme shall be run (refer to **6.2.2**) if the reference machine has not been in use for more than 2 h (from the end of the last programme to the start of the next test run). All reference machines have a factory installed start up programme. The start up programme takes about 8 min to complete and is always run without load and without detergent.

The start up programme consists of

- 1: 1st cold rinse at a water level of 130 mm for 2 min
- 2: drain
- 3: 2nd cold rinse at a water level of 200 mm for 2 min
- 4: drain
- 5: extraction 500 r/min for 30 s.

[Type here]

Table E.1
Specification of reference washing programmes
(Clause E.1)

Procedure	Agitation during heating washing and rinsing ^e	Nominal Test load mass kg	Maximum temperature °C	Washing			Rinse 1		Rinse 2		Rinse 3		Rinse 4		Spin
				Water quantity l	Wash time ^j min	Cool down	Water quantity l	Rinse time min	Water quantity l	Rinse time min	Water quantity l	Rinse time min	Water quantity l	Rinse time min	Spin time min
Cotton 85°C	Normal ^d	5	85 ^a	26 ^b	9 ⁱ	No	18 ^c	3	18 ^c	3	18 ^c	2	18 ^c	2	5
Cotton 60°C	Normal ^d	5	60 ^a	26 ^b	9 ⁱ	No	18 ^c	3	18 ^c	3	18 ^c	2	18 ^c	2	5
Cotton 40°C	Normal ^d	5	40	26 ^b	12 ⁱ	No	18 ^c	3	18 ^c	3	18 ^c	2	18 ^c	2	5
Synthetics/blends 60 °C	Normal ^d	2	60 ^a	22 ^b	9 ⁱ	Yes ^f	22 ^c	3	22 ^c	3	22 ^c	2	-	-	2
Synthetics/blends 40 °C	Normal ^d	2	40	22 ^b	12 ⁱ	No	22 ^c	3	22 ^c	3	22 ^c	2	-	-	2
Wool 40 °C	Gentle ^g	1	40	26 ^c	3.5 ⁱ	No	26 ^c	3	26 ^c	3 ^h	26 ^c	2	-	-	6
Cotton 30 °C	Normal ^d	5	30	26 ^b	18	No	18 ^c	3	18 ^c	3	18 ^c	2	-	-	5
Cotton 20 °C	Normal ^d	5	20	26 ^b	8	No	18 ^c	3	18 ^c	3	18 ^c	2	-	-	5

^a Heat to 40 °C, agitate for 15 min before heating to wash temperature.

^b Corresponding to approximately 100 mm water level.

^c Corresponding to approximately 130 mm water level.

^d Drainage normal action 1 min after washing and all rinses.

^e All fillings are static.

^f Cool down 2 min, normal action, water quantity 4 l.

^g Gentle heat to 20 °C static heat to 35 °C, gentle agitation 30 s and static heat to 40 °C. Drainage gentle action 1 min after washing and all rinses.

^h 1 min spin time after second rinse.

ⁱ For Type 2 machines the wash time for all cotton and synthetics/blends programmes is 15 min and for wool 40 °C is 3 min.

^j Reference machine wash time is defined as time of the main wash after the main wash fill has reached its set temperature (heating element first turns off) until the completion of drum mechanical action during the main wash operation. Note that this is different to main washing duration (see 3.1.26).

^k For Type 1 machines the flushing of the detergent is made after a pre-fill of 6 l of water into the drum was made.

¹ Supply water temperature for the cotton 20 °C programme is different than for the other programmes (see **5.2.2.3**).

Table E.2
Tolerances given for some procedure parameters
(Clause E.3)

Procedure	Temperature tolerance at set temperature °C	Water quantity tolerance per fill for each operation l/fill	Total water quantity and tolerance l	Total consumed energy with tolerance kWh	Remaining moisture content with tolerance %
Cotton 85 °C	± 1	± 0.5	98 ± 2.5	-	85 ± 4
Cotton 60 °C	± 1	± 0.5	98 ± 2.5	1.8 ± 0.15	85 ± 4
Cotton 40 °C	± 1	± 0.5	98 ± 2.5	0.9 ± 0.15	85 ± 4
Synthetics/blends 60 °C	± 1	± 0.5	94 ± 2.5	-	-
Synthetics/blends 40 °C	± 1	± 0.5	88 ± 2	-	-
Wool 40 °C	± 1	± 0.5	104 ± 2	-	-
Cotton 30 °C	± 1	± 0.5	80 ± 2	-	-
Cotton 20 °C	± 1	± 0.5	80 ± 2	-	-

NOTE: The tolerances given in the table for temperature and water are valid both for full and empty reference machines. The tolerances for energy and remaining moisture content refer to loaded machine.

Specified supply flow rate for the reference machines is (15 ± 2) l/min. For type 1 machines this flow rate corresponds to a filling time for first fill of $127 \text{ s} \pm 14 \text{ s}$ and for type 2 machines to a filling time of $109 \text{ s} \pm 14 \text{ s}$.

NOTES:

- 1 The first filling time is defined as time from start of operation (press of start button) until end of filling.
- 2 The difference in filling time between type 1 and type 2 machines depends on filling logics and pre-fill of water before flushing the detergent.

ANNEX F
(Clause xx)
REFERENCE PROGRAMMES AND EXPAMPLES OF COMPARABLE
WASHING MACHINE PROGRAMMES

F.1 This annex provides guidance to test laboratories on the selection of reference programmes on the reference machine which is then run in parallel with the test washing machine when performing an assessment of performance in accordance with **8**. The intent is to select a programme for a similar purpose (load type and wash intensity) in the reference machine and the test washing machine so that the reference machine provides a good base performance reference for comparison with the test washing machine (see **Table F.1**). Refer to **Error! Reference source not found.** for a description of the reference programmes.

NOTE: For some regions and countries, the reference machine programme is specified when assessing test washing machine performance.

Table F.1
Reference programmes and examples
of comparable washing machine programmes
(Clause F.1)

Reference programme	Programme characteristics	Examples of comparable household washing machine programmes
Cotton 85 °C	Maximum temperature 85 °C Main wash and 4 rinses Normal agitation Spin time 5 min	High temperature White washes or Cotton programmes in heated washing machines (European style)
Cotton 60 °C	Maximum temperature 60 °C Main wash and 4 rinses Normal agitation Spin time 5 min	Colourfast washes or Cotton programmes in heated washing machines (European style)
Cotton 40 °C	Maximum temperature 40 °C Main wash and 4 rinses Normal agitation Spin time 5 min	Cotton programmes or programmes for blends and dark coloured items in heated washing machines (European style)
Synthetics/blends 60 °C	Maximum temperature 60 °C Main wash and 3 rinses Normal agitation Cool down Spin time 2 min	Synthetic/blend programmes or programmes for easy care items in heated washing machines (European style)
Synthetics/blends 40 °C	Maximum temperature 40 °C Main wash and 3 rinses Normal agitation Spin time 2 min	Synthetic/blend programmes or programmes for dark coloured easy care items in heated washing machines (European style)
Wool 40 °C	Maximum temperature 40 °C Main wash and 3 rinses	Wool programmes or programmes for delicate

	Gentle agitation Spin time 6 min	items
Cotton 30 °C	Maximum temperature 30 °C Main wash and 3 rinses Normal agitation Spin time 5 min	Warm and cold water programmes in non-heated machines
Cotton 20 °C	Maximum temperature 20 °C Main wash and 3 rinses Normal agitation Spin time 5 min	Cold water programmes in non-heated machines

ANNEX G
(Clause xx)
THE BONE-DRY METHOD OF CONDITIONING

G.1 GENERAL

This annex sets out the specification for the tumble dryer and the method when the bone dry method of conditioning is used under **6.4.5.3**.

When using the bone dry method, there are specified limits regarding the maximum load that can be conditioned in a dryer. When the bone dry method is the usual method used, a large capacity dryer with manual or timer control is generally recommended. Dryers with electronic controls or that have auto-sensing capability may cut the power input before load has reached a fully bone dry state and can be difficult to control, so are not recommended for this purpose.

G.2 TUMBLE DRYER SPECIFICATIONS

The tumble dryer used to determine the bone-dry mass shall comply with the following requirements:

The nominal bone-dry mass of the items being dried as a single load shall be not more than 1 kg for each 20 l of measured rated drum volume and, when expressed in kg, shall be less than 3.3 times the heating element rating of the tumble dryer (expressed in kW).

NOTE: The above describes the limit case. If faster drying times are desired, the use of larger element to mass ratios, or reversing tumble dryers, or both, are recommended.

A power-meter shall be used to ensure that in the last 10 min of the bone-dry-programme the heater is turned on without any cut offs.

An electric tumble dryer used shall be equipped with a temperature sensor able to read the temperature of the inlet air. The average temperature reading during the last step is recorded as T_{inletair} . The temperature of the inlet air is determined by measurement of the inlet air temperature at the plane directly where the air enters the drum. The measurement shall be made by attachable surface temperature sensors attached at the drum as near as possible to the entrance of the hot air. Electric dryers used to bring a load to the bone dry condition shall have an average temperature of the inlet air during the final 20 min of operation of not less than 75 °C.

Gas dryers are permitted, but special rules regarding their calibration are set out in 0.

G.3 BONE DRY PROCEDURE – ELECTRIC DRYERS

If necessary, the base load shall be divided into not more than two portions and the procedure below applied separately to each portion.

NOTE: If possible, the base load should be brought to the bone-dry condition as one portion and not divided.

The procedure is as follows.

- a) Place the dry items in the tumble dryer and operate on the hottest temperature/ programme for 30 min.
- b) Every 10 min the items shall be manually reshuffled and checked to ensure that no item has rolled up or rolled inside another, thus trapping moisture. This process, including opening and closing the door, shall be completed in 30 s maximum.
- c) After 30 min, stop the tumble dryer and determine the mass of the items before it cools down. If the items have to be removed from the tumble dryer to determine the mass, this is to be done as quickly as possible.
- d) Repeat steps b) and c) above, except operate the tumble dryer for 20 min only.
- e) If the mass of the base load is within 1 percent or 20 g whichever is the smaller of the previous measurement, record this value as bone-dry mass M_{bd} and the average temperature of the inlet air, $T_{inletair}$, over this period.
- f) If not, repeat steps d) and c) until it is within 1 % or 20 g whichever is the smaller.
- g) In the case of a cotton load, determine the bone dry factor for the dryer run from Equation G.1, which is based on the average temperature of the inlet air for the final 20 min where e) above is valid:

$$Bone_dry_factor = 1.08 - \left[1.35 \times \frac{1}{T_{inletair}} \right] - \left[6 \times \frac{1}{(T_{inletair})^2} \right] \quad (\text{Equation G.1})$$

- h) The conditioned mass of the base load shall be as follows:
 - for a cotton base load, the conditioned mass is taken as the *bone dry factor* in Equation G.1 times the bone-dry mass M_{bd} determined in e) above. Only dryers which yield a calculated bone dry factor from Equation G.1 in the range 1.06 to 1.08 are valid;
 - for a synthetics/blends base load, the conditioned mass is taken as 1.025 times the bone-dry mass.
- i) After drying the base load items to determine the bone dry mass the dryer shall be unloaded and the base load items shall be spread out and left to cool at the ambient temperature prior to use in performance tests for a period of not less than 30 min.

A.10 Bone dry procedure – Gas dryers

Gas dryers may also be used to bring a base load to the bone dry condition. The procedure is as set out in a) to f) for electric dryers in G.3.

However, as the gas combustion products normally pass through the load and the composition of gas may vary, to qualify a gas dryer for use with the bone dry method it is necessary to undertake one of the following calibrations in order to determine the bone dry factor for a gas dryer:

- a) determination of a bone dry factor (or function) across a range of typically used load sizes and load types when compared to an electric dryer; or

- b) determination of a bone dry factor (or function) across a range of typically used load sizes and load types when compared against a conditioned base load prepared in accordance with **6.4.5**.

The bone dry factors determined above shall be re-confirmed if the quality of the gas supply changes. Only gas dryers which yield a calibrated bone dry factor for a cotton load (as set out above) in the range 1.06 to 1.08 are valid.

The provisions of h) and i) for electric dryers in G.3 also apply to gas dryers.

**ANNEX H
(Clause xx)
FOLDING AND LOADING THE TEST LOAD**

H.1 General

This annex sets out the method for folding of the test load and loading it into the test washing machine and the reference machine. Experience has shown that the way that a washing machine is loaded can influence the results obtained, especially with respect to washing performance. To achieve reproducible results, it is therefore necessary to specify both the loading sequence and the position and placement of all load items in the test washing machine and the reference machine for all performance tests.

H.2 FOLDING THE ITEMS PRIOR TO LOADING THE WASHING MACHINE

H.2.1 General

This section sets out the folding of load items before they are placed into the washing machine as specified in H.3.

H.2.2 Cotton Load

H.2.2.1 Towel with a Stain Test Strip Attached

Towels with a stain test strip attached shall be folded in accordance with Figure H.1.

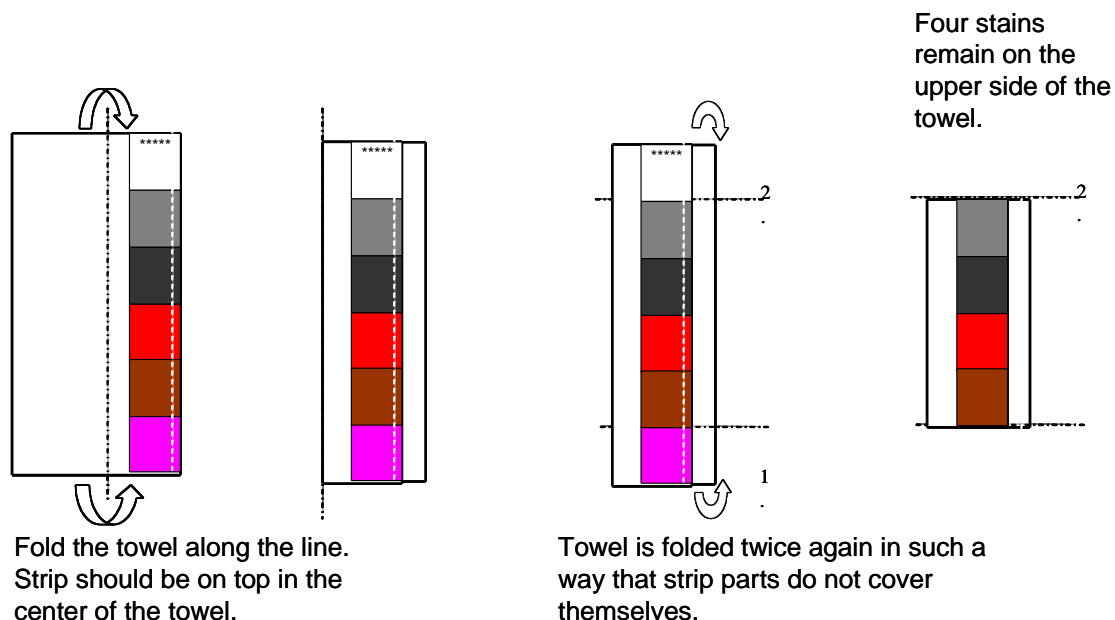
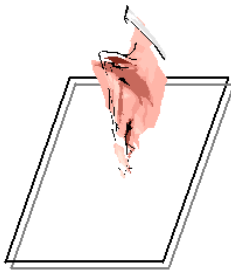


Figure H.1 – Folding towel with a stain test strip attached

H.2.2.2 Towel Without a Stain Test Strip

Towels without a stain test strip attached shall be folded in accordance with Figure H.2.

Grasp the towel in the centre.



Shake the towel so that it hangs loosely.

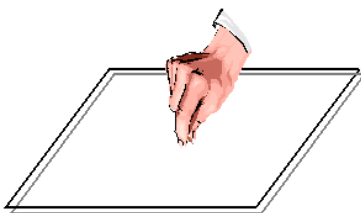


Figure H.2 – Folding towel without a stain test strip attached

H.2.2.3 Pillowcase

Pillowcases shall be folded in accordance with Figure H.3.

Grasp the pillowcase in the centre.



Shake the pillowcase so that it hangs loosely.



Figure H.3 – Folding Pillowcases

H.2.2.4 Bed Sheets

Bed sheets shall be folded into thirds to form letter “Z” in accordance with Figure H.4.

Grasp the bed sheet in the centre.



Shake the bed sheet so that it hangs loosely.



Fold it twice to a third of its total size.

Compress the folded bed sheet lightly before placing it into the drum.



Figure H.4 – Folding bed sheets

H.2.3 Synthetics/blends Load

H.2.3.1 Pillowcase with a Stain Test Strip Attached

Pillowcases with a stain test strip attached shall be folded in accordance with Figure H.5.

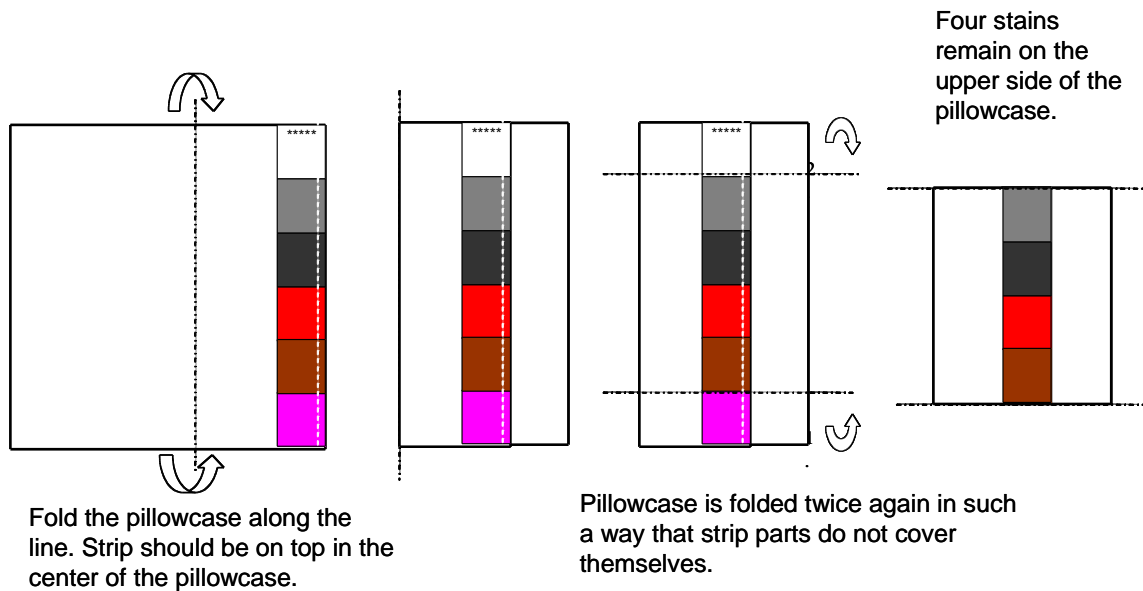


Figure H.5 – Folding pillowcases with a stain test strip attached

H.2.3.2 Pillowcase without a Stain Test Strip Attached

Pillowcases without a stain test strip attached shall be folded in accordance with Figure H.6.

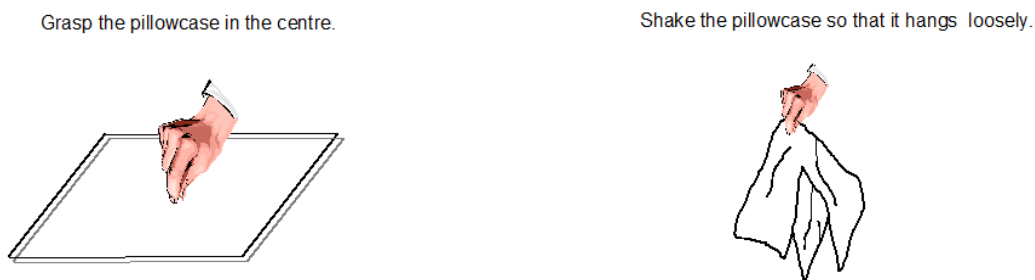


Figure H.6 – Folding pillowcases without a stain test strip attached

H.2.3.3 Shirts

Shirts shall be folded in accordance with Figure H.7.

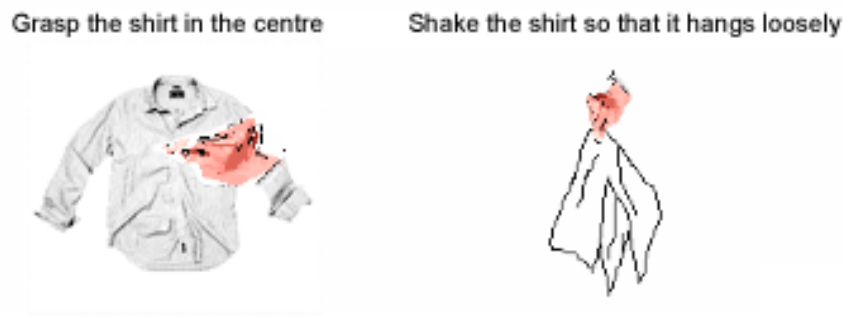


Figure H.7 – Folding shirts

H.2.4 Polyester Load for the Wool Programme

There is no need to fold the load items used for the wool programme.

H.3 LOADING ITEMS INTO THE WASHING MACHINE – GENERAL RULES

H.3.1 Machine Type

For the purposes of loading, all washing machines shall be classified as either horizontal axis washing machine or vertical axis washing machines as specified below.

H.3.1.1 *Horizontal Axis Washing Machines*

In a horizontal axis washing machine the load is placed in a drum which rotates around an axis which is usually horizontal or close to horizontal (see definition). This is illustrated in Figure H.8. In most cases, the drum rotates around this axis for washing and spinning operations.

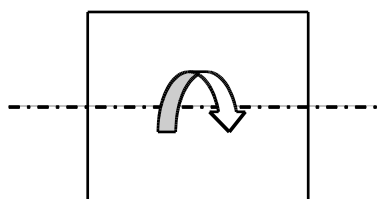


Figure H.8 – Illustration of horizontal axis washing machine

H.3.1.2 *Vertical Axis Washing Machines*

In a vertical axis washing machine the load is placed in a drum which rotates around an axis which is usually vertical or close to vertical (see definition). This is illustrated in Figure H.9. In cases where the drum does not rotate for any operation (i.e. no spinning function available and no rotation during washing) then the washing machine is classified as a vertical axis washing machine.

Components, protrusions or mechanical devices of different style, for example agitator, impeller) inside the drum in a vertical axis washing machine may cause slight

variations in the loading scheme described. These variations are covered in the loading sequence for vertical axis washing machines.

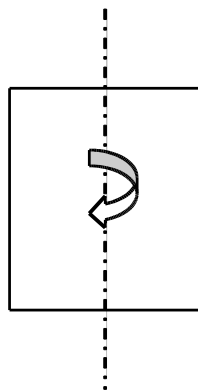


Figure H.9 – Illustration of vertical axis washing machine

H.3.2 Loading Sequences

H.3.2.1 General Rules

Washing machines are always loaded item by item in layers from bottom to top. Excessive force should not be used. All items shall be placed into the drum in the orientation described below.

H.3.2.2 Items with Attached Strip

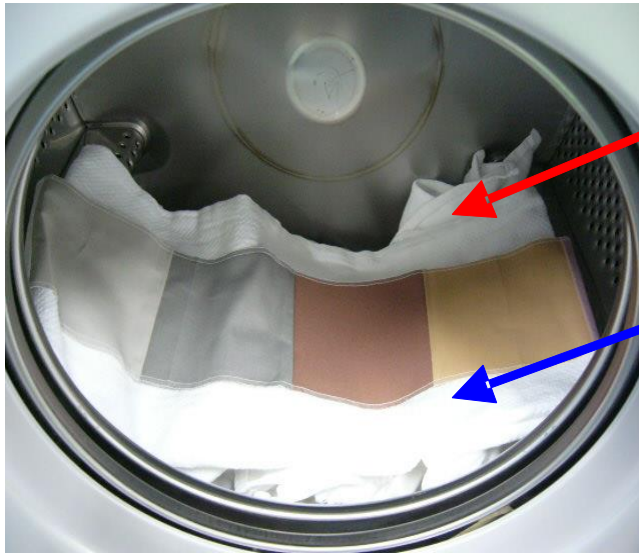
H.3.2.2.1 General

Load items which have stain test strips attached (e.g. towel for cotton load, pillowcase for synthetics/blends load) are always laid flat in the washing machine with the 5 soils of the stain test strip facing upwards. Load items with stain test strips attached should not be placed one top of each other.

H.3.2.2.2 Loading for Horizontal Axis Washing Machines

Horizontal axis washing machine shall be loaded as described in this section.

The folded towel/pillowcase with the stain test strip is placed in the drum with the sebum/carbon black/blood/cocoa stains facing upwards and the folded side of the towel/pillowcase facing to the front of the washing machine drum as illustrated in Figure H.10.



Open side of the folded towel towards the back of the drum.

Folded side of the towel towards the front opening of the drum.

Figure H.10 – Horizontal axis washing machine: placement of items in the drum

H.3.2.2.3 *Loading for vertical axis washing machines*

Vertical axis washing machine shall be loaded as described in this section.

The folded towel/pillowcase is placed in the drum with the sebum/carbon black/blood/cocoa stains facing upwards and the folded side of the towel/pillowcase facing the drum wall as illustrated in Figure H.11.

Folded side of the towel towards the wall of the drum.

Open side of the folded towel towards the centre of the drum.

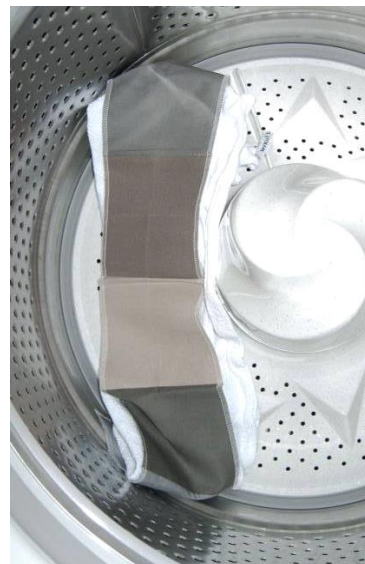


Figure H.11 – Vertical axis washing machine: placement of items in the drum

H.3.2.3 Cotton Test Load

Follow the loading sequence step by step as given in Clause H.4 for a horizontal axis washing machines and in Clause H.5 for a vertical axis washing machines. The load items defined for each step are evenly distributed in a single level of the drum for horizontal axis washing machine (looking in from the front) or one quarter of the drum for a vertical axis washing machine (looking down in plan view).

H.3.2.4 Synthetics/Blends Test Load

The test load shall be evenly spread in the washing machine.

Shirts and pillowcases are loaded alternately for a horizontal axis washing machine from the bottom to the top, and for a vertical axis washing machine, clockwise with one item per quarter. Each subsequent layer shall be indexed by 1 quadrant. An example is given in Table H.1.

Pillowcases which have stain test strips attached are evenly distributed, e.g. every second pillowcase is one with stain test strip attached.

Table H.1
Vertical axis washing machines, loading sequence example
for a synthetics/blends load
(Clause H.3.2.4)

Quadrant	Front	Left	Back	Right
Layer 8	shirt	pillowcase with strip	no item	shirt
Layer 7	pillowcase with strip	no item	shirt	pillowcase
Layer 6	no item	shirt	pillowcase	shirt
Layer 5	pillowcase	shirt	pillowcase with strip	no item
Layer 4	shirt	pillowcase with strip	no item	shirt
Layer 3	pillowcase with strip	no item	shirt	pillowcase
Layer 2	no item	shirt	pillowcase	shirt
Layer 1	shirt	pillowcase	shirt	pillowcase with strip

H.3.2.5 Polyester Test Load

The test load shall be evenly spread in the washing machine.

H.4 SPECIAL LOADING REQUIREMENTS FOR COTTON LOADS – HORIZONTAL AXIS WASHING MACHINES

H.4.1 General Loading Directions

A horizontal axis washing machine is loaded in steps from bottom to top. The sequence step by step is given in Table H.2.

Each step consists of either

- a) one sheet,
- b) one towel with attached strip,
- c) one or several towels without strip,
- d) one or several pillowcases.

If there are several items they shall be placed with alternating orientation as illustrated in Figure H.12.

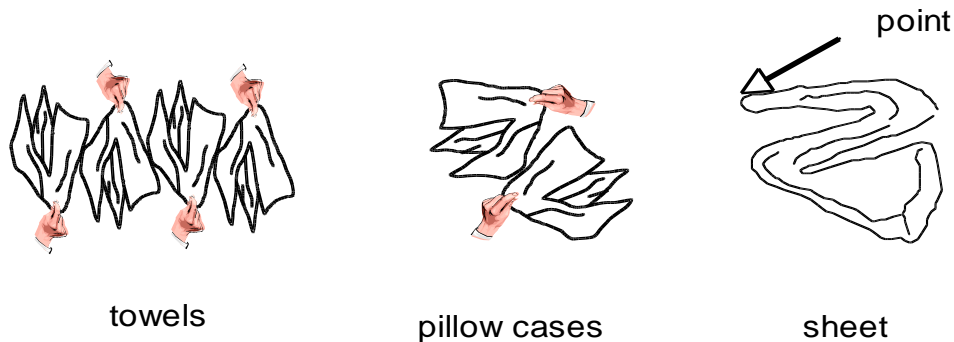


Figure H.12 – Horizontal axis washing machine: illustration of alternating orientation

Towels are placed into the drum from back to front parallel to the drum axis. If two or more towels are called for at the same time, they are to be laid alternately in opposite directions on the same level, side by side.

Pillowcases are placed side to side across the drum axis. If two pillowcases are required, they are laid in opposite directions on the same level.

Sheets are placed as a lying “Z” perpendicular to the washing machine axis with the point to the left.

For an example and pictures for one sequence (5 kg), see 0.

H.4.2 Horizontal Axis Washing Machine: Loading Step by Step

The sequence shall be from the bottom to top of the drum as set out in Table H.2. Step 1 starts at the bottom of the drum, step 27 is at the top of the drum. An example is set out in **H.4.4**.

NOTE: For the example in Sub-clause 0, the Table has been transposed relative to Table H.2.

Table H.2
Horizontal axis washing machines, loading sequence
(Clause H.4.2)

Step	horizontal axis	10.00	9.50	9.00	8.50	8.00	7.50	7.00	6.50	6.00	5.50	5.00	4.50	4.00	3.50	3.00	2.50	2.00	1.50	1.00
1	pillowcase	2	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1
2	towels adjust number here	4	4	4	4	4	4	4	4	4	3	3	2	3	2	1	2	2	2	1
3	towel + strip	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
4	pillowcase	2	2	2	2	2	2	2	1	1	1									
5	towel + strip	1	1	1	1	1	1	1	1	1	1									
6	sheet	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
7	towel + strip	1	1	1	1	1	1								1					
8	pillowcase	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
9	towel + strip							1	1	1	1	1	1	1						
10	towels adjust number here	3	3	2	3	3	2	3	3	3	2	2	2	2	1		1	1		
11	towel + strip	1	1	1	1	1	1													
12	sheet	1	1	1	1	1	1													
13	towel + strip	1	1																	
14	pillowcase	2	1	1	1	1	1	1	1	1	1	1	1				1			
15	towel + strip			1	1			1	1			1	1			1	1			
16	towels adjust number here	4	4	2	2	3	1	2	2	3	2	3	1				2	1	1	
17	pillowcase	2	1	1	1	1	1	1	1	1	1	1	1							
18	towel + strip	1	1																	
19	sheet	1	1	1																
20	towel + strip	1	1	1	1	1	1													
21	towels adjust number here	3	3	2	3	3	2	3	3	3	2	2	2	2			1	1		
22	towel + strip							1	1	1	1	1	1	1						
23	pillowcase	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1		
24	towel + strip	1	1	1	1	1	1								1					
25	sheet	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
26	towel + strip	1	1	1	1	1	1	1	1	1	1									
27	pillowcase	2	2	2	2	2	2	2	1	1	1									
28	towel + strip	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
29	towels adjust number here	4	4	4	4	4	4	4	4	4	3	3	2	3	2	1	2	2	2	1
30	pillowcase	2	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1

H.4.3 Loading for Load Sizes above 10 Kg

Additional items for test loads heavier than 10 kg are added to the following steps:

- Sheets need to be added between two steps:
 - Sheet no. 5 between step 14 / 15
 - Sheet no. 6 between step 16 / 17
 - Sheet no. 7 between step 8 / 9
 - Sheet no. 8 between step 22 / 23
- Pillowcases are added to all steps one by one as needed in the order from the outer to the inner layers: step 1 – 30 – 4 – 27 – 8 – 23 – 14 – 17.
- Towels are added to the steps marked for adjustment one by one as needed in the order from inner to outer layers: step 16 – 10 – 21 – 2 – 29.
- Towels with strips attached needs to be distributed evenly. For horizontal axis washing machines holding more than 10 kg it is expected that the drum is deep enough to have two towels with attached strip placed in one step next to each other as shown below in Figure H13.
- Towels with strips are added to all steps one by one as needed in the order from the inner to the outer layers: step 13 – 18 – 11 – 20 – 9 – 22 – 7 – 24 – 5 – 26 – 3 – 28.
- Towels with strips are only placed in step 15 when there is an odd number of towels with test strips.

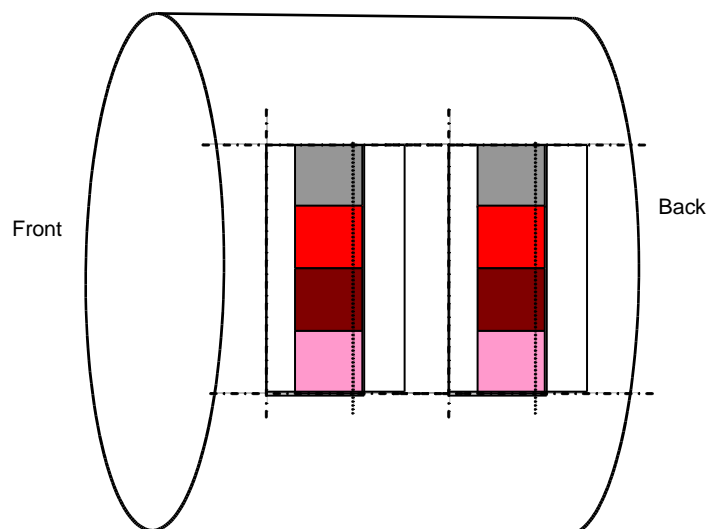




















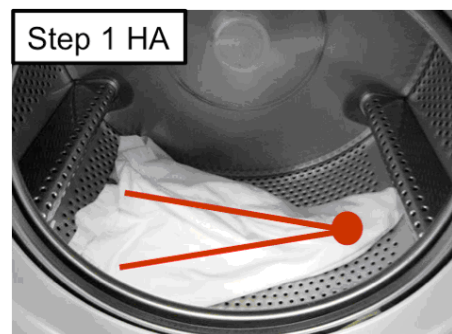
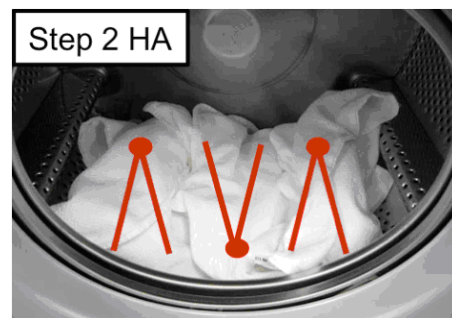
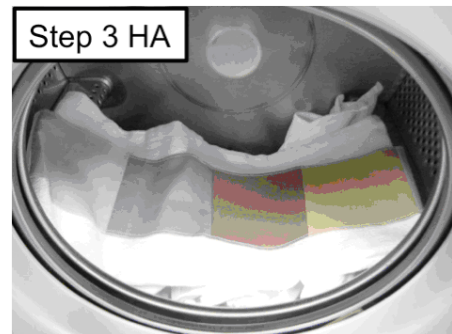
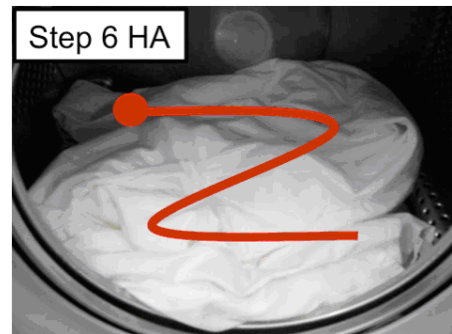
Figure H.13 – Placement of 2 towels with strips in one layer for load sizes larger than 10 kg

H.4.4 Example

Table H.3 illustrates how to place a 5 kg load into a horizontal axis washing machine from bottom to the top.

Table H.3 – Horizontal axis washing machine, loading example (5 kg)

Horizontal axis washing machine - loading example (5 kg)		
item	picture	number of items
Pillowcases		1
Towels		3*
Towels + strip		1
Sheets		1
Pillowcases		1
Towels + strip		1
Towels		2*
Pillowcases		1
Towels		3*
Towels + strip		1
Pillowcases		1
Towels		2*
Towels + strip		1
Pillowcases		1
Sheets		1
Towels + strip		1
Towels		3*
Pillowcases		1
* adjust number of towels here		



H.5 SPECIAL LOADING REQUIREMENTS FOR COTTON LOADS – VERTICAL AXIS WASHING MACHINES

H.5.1 General Loading Directions

Vertical axis washing machines are loaded in groups from bottom to top. The sequence step by step is given in Tables H.4 to H.7.

The wash load is divided into five groups and placed as set out in Tables H.4, H.5, H.6 and H.7 (as applicable). The purpose of groups 1 to 4 is to ensure that the total load is in balance in a vertical axis washing machine. Thus as far as possible every item in each group has an equivalent item in the opposite quadrant of the drum in another group, although not at the same level in the drum. There are some exceptions to this principle due to the need to remain within the specified load weights.

Group 5 is composed of additional items to make up to the required weight and to allow for adjustment thereof.

The items are placed evenly around the axis using the 4 quadrants as shown in Figure H.14. The first item of group 1 is placed in the front quadrant with other items placed in a clockwise order around the drum according to the order given in the tables. The first item of group 2 is placed in the left quadrant with remaining items placed in succession. The first item of group 3 is placed in the back quadrant and so on.

Each towel with an attached soil/stain test strip is always placed on the top of the item loaded in the preceding step.

In principle, the soil/stain test strips are distributed evenly across the depth of the load (between layers) and distributed evenly within each group (around the circumference in the system).

The loading scheme depends on the number of sheets as follows.

- a) Four sheets: one goes into each quadrant
- b) Three sheets: first goes to the front, second to left-back area, third to back-right
- c) area
- d) Two sheets: one to the right quadrant, one to the left quadrant

In general, there are four main groups, each starting in another quadrant.

The number of steps for each is no more than six but depends on load size. For smaller loads are fewer steps required.

For a vertical axis washing machine without a central agitator, items may be spread to utilise the volume in the centre of the bowl.

If there are several items they shall be placed with alternating orientation.

Towels are placed into the drum around the drum axis. If two or more towels are called for at the same time, they are to be laid in opposite directions alongside each other in the same quadrant.

Pillowcases are placed side to side across the drum axis. If two pillowcases are called for, they are to be laid in opposite directions alongside each other in the same quadrant.

Sheets are placed in the designated quadrant with point towards clockwise direction viewed from above.

For more details see the pictures and one sequence (5 kg) in Sub clause 0.

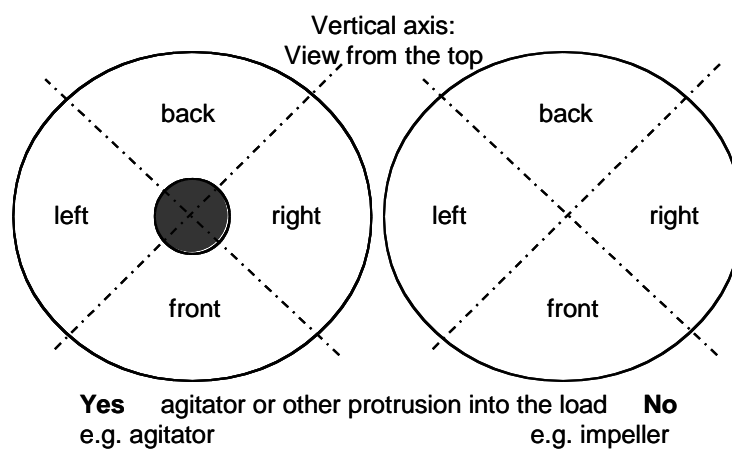


Figure H.14 – Vertical axis washing machines, four quadrants (plan view)

H.5.2 Vertical Axis Washing Machine: Loading Step by Step

The sequence shall be from bottom to top of the drum as set out in Table H.4. Group 1 is loaded first and other items go from the bottom of the drum; group 5 is the last group of items and these are placed on top.

Table H.4
Vertical axis washing machines, small loads without sheets
(1.0 kg to 2.5 kg)
(Clause H.5.1, H.5.2)

step	group	vertical axis	2.5	2.0	1.5	1.0	
1	1	Pillowcases	1	1	1	1	front
2		Towels	1	1	1	1	left
3		Towel+strip	1	1	1	1	left
4		Pillowcases					back
5		Towel+strip					back
6		Sheets					
1	2	Pillowcases	1	1			left
2		Towels	1	1			back
3		Towel+strip					back
4		Pillowcases					right
5		Towel+strip					right
6		Sheets					
1	3	Pillowcases	1	1	1	1	back
2		Towels	1	1	1	1	right
3		Towel+strip	1	1	1	1	right
4		Pillowcases					front
5		Towel+strip					front
6		Sheets					
1	4	Pillowcases	1	1			right
2		Towels	1	1			front
3		Towel+strip					front
4		Pillowcases					left
5		Towel+strip					left
6		Sheets					
1	5 add on	Pillowcases	1		1		left
2		Towels	1				front
3		Towel+strip					front
4		Pillowcases					right
5		Towel+strip	1				back
6		Towels adjust number here	3	3	3		spread on top

Table H.5
Vertical axis washing machines, medium loads
with two sheets (3.0 kg to 7.0 kg)
(Clause H.5.1)

step	group	vertical axis	7.0	6.5	6.0	5.5	5.0	4.5	4.0	3.5	3.0	
1	1	Pillowcases	2	2	1	1	1	1	1	1	1	front
2		Towels	2	2	2	2	2	2	2	1	1	left
3		Towel+strip	1	1	1	1	1	1	1	1	1	left
4		Pillowcases	1	1	1	1	1	1				back
5		Towel+strip	1	1	1	1	1	1				back
6		Sheets	1	1	1	1	1	1	1	1	1	right
1	2	Pillowcases	2	1	1	1	1	1	1	1	1	left
2		Towels	2	2	2	2	2	2	2	1		back
3		Towel+strip	1	1	1	1	1	1	1	1		back
4		Pillowcases	1	1	1	1						right
5		Towel+strip	1	1								right
6		Sheets										
1	3	Pillowcases	2	2	1	1	1	1	1	1	1	back
2		Towels	2	2	2	2	2	2	2	1		right
3		Towel+strip	1	1	1	1	1	1	1	1	1	right
4		Pillowcases	1	1	1	1	1	1				front
5		Towel+strip	1	1	1	1						front
6		Sheets	1	1	1	1	1	1	1	1	1	left
1	4	Pillowcases	2	1	1	1	1	1	1	1	1	right
2		Towels	2	2	2	2	2	2	2	1		front
3		Towel+strip	1	1	1	1	1	1	1	1	1	front
4		Pillowcases	1	1	1	1						left
5		Towel+strip										
6		Sheets										
1	5 add on	Pillowcases										left
2		Towels										front
3		Towel+strip										front
4		Pillowcases										right
5		Towel+strip									1	back
6		Towels adjust number here	8	8	9	4	5	1	2	1	1	spread on top

Table H.6
Vertical axis washing machines, large loads with three sheets
(7.5 kg to 8.5 kg)
(Clause H.5.1)

step	group	vertical axis	8.5	8.0	7.5	
1	1	Pillowcases	2	2	2	front
2		Towels	2	2	2	left
3		Towel+strip	1	1	1	left
4		Pillowcases	1	1	1	back
5		Towel+strip	1	1	1	back
6		Sheets	1	1	1	right
1	2	Pillowcases	2	2	2	left
2		Towels	2	2	2	back
3		Towel+strip	1	1	1	back
4		Pillowcases	1	1	1	right
5		Towel+strip	1	1	1	right
6		Sheets	1	1	1	front-left
1	3	Pillowcases	2	2	2	back
2		Towels	2	2	2	right
3		Towel+strip	1	1	1	right
4		Pillowcases	1	1	1	front
5		Towel+strip	1	1	1	front
6		Sheets	1	1	1	left-back
1	4	Pillowcases	2	2	2	right
2		Towels	2	2	2	front
3		Towel+strip	1	1	1	front
4		Pillowcases	1	1	1	left
5		Towel+strip	1	1	1	left
6		Sheets				
1	5 add on	Pillowcases	1			left
2		Towels	2			front
3		Towel+strip	1			front
4		Pillowcases	1			right
5		Towel+strip				back
6		Towels adjust number here	6	9	5	spread on top

Table H.7
Vertical axis washing machines, very large loads with four sheets
(9.0 kg to 10.0 kg)
(Clause H.5.1)

step	group	vertical axis	10.0	9.5	9.0	
1	1	Pillowcases	2	2	2	front
2		Towels	3	3	3	left
3		Towel+strip	1	1	1	left
4		Pillowcases	1	1	1	back
5		Towel+strip	1	1	1	back
6		Sheets	1	1	1	right
1	2	Pillowcases	2	2	2	left
2		Towels	3	3	3	back
3		Towel+strip	1	1	1	back
4		Pillowcases	1	1	1	right
5		Towel+strip	1	1	1	right
6		Sheets	1	1	1	front
1	3	Pillowcases	2	2	2	back
2		Towels	3	3	3	right
3		Towel+strip	1	1	1	right
4		Pillowcases	1	1	1	front
5		Towel+strip	1	1	1	front
6		Sheets	1	1	1	left
1	4	Pillowcases	2	2	2	right
2		Towels	3	3	3	front
3		Towel+strip	1	1	1	front
4		Pillowcases	1	1	1	left
5		Towel+strip	1	1	1	left
6		Sheets	1	1	1	back
1	5 add on	Pillowcases	2	1	1	left
2		Towels	3	3	1	front
3		Towel+strip	1	1	1	front
4		Pillowcases	2	1	1	right
5		Towel+strip	1	1		back
6		Towels adjust number here	3	3	1	spread on top

H.5.3 Vertical Axis Washing Machine: Load Sizes Above 10 Kg

Additional items for loads heavier than 10 kg are added on top.

The sequence of the five groups is repeated.

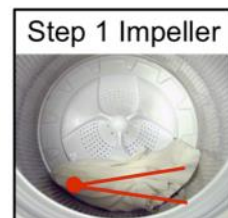
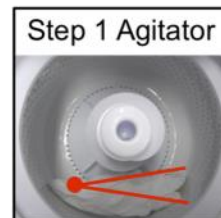
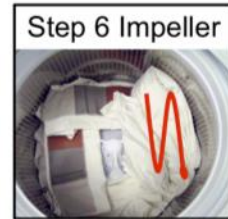
H.5.4 Example

Table H.8 illustrates how to place a 5 kg load into a vertical axis washing machine.

Table H.8
Vertical axis washing machine – loading example (5 kg)
(Clause H.5.4)

step (example only)	group.step (related to table H.4)	placement	quadrant	item	picture	no. of items
18	5.6	on top		Towels		5*
17	4.3	front		Towels + strip		1
16	4.2	front		Towels		2
15	4.1	right		Pillowcases		1
14	3.6	left		Sheets		1
13	3.4	front		Pillowcases		1
12	3.3	right		Towels + strip		1
11	3.2	right		Towels		2
10	3.1	back		Pillowcases		1
9	2.3	back		Towels + strip		1
8	2.2	back		Towels		2
7	2.1	left		Pillowcases		1
6	1.6	right		Sheets		1
5	1.5	back		Towels + strip		1
4	1.4	back		Pillowcases		1
3	1.3	left		Towels + strip		1
2	1.2	left		Towels		2
1	1.1	front		Pillowcases		1

* adjust number of towels here



ANNEX I
(Clause xx)
CALCULATION OF WEIGHTED AVERAGE AGE OF THE COTTON
BASE LOAD

I.1 Determination of the weighted average age

The weighted average age of a cotton base load is calculated as follows:

$$\bar{A} = \frac{1}{\sum n_i \cdot w_i} \cdot \sum n_i \cdot w_i \cdot a_i$$

Where,

a_i is the age of item (after conditioning);

n_i is the number of items (of the same type and age);

w_i is the mass per piece given in Table C.1;

\bar{A} is the weighted average age of the load expressed as the number of test runs.

I.2 Example of How to Achieve the Weighted Average Age Requirements

I.2.1 Overview

Example for the exchange of load items for a 5 kg cotton load to achieve weighted average age of the load between 30 and 50 test runs is given in Figure I.1.

Different cell colours represent different item ages. Items that were washed in test runs more than 20 times are marked with one mark ('I'), another mark is added for each 20 test runs.

At each change after 20 test runs, items are added which have been pre-treated for 5 normalization runs. The old items that have been washed for 80 test runs must be removed.

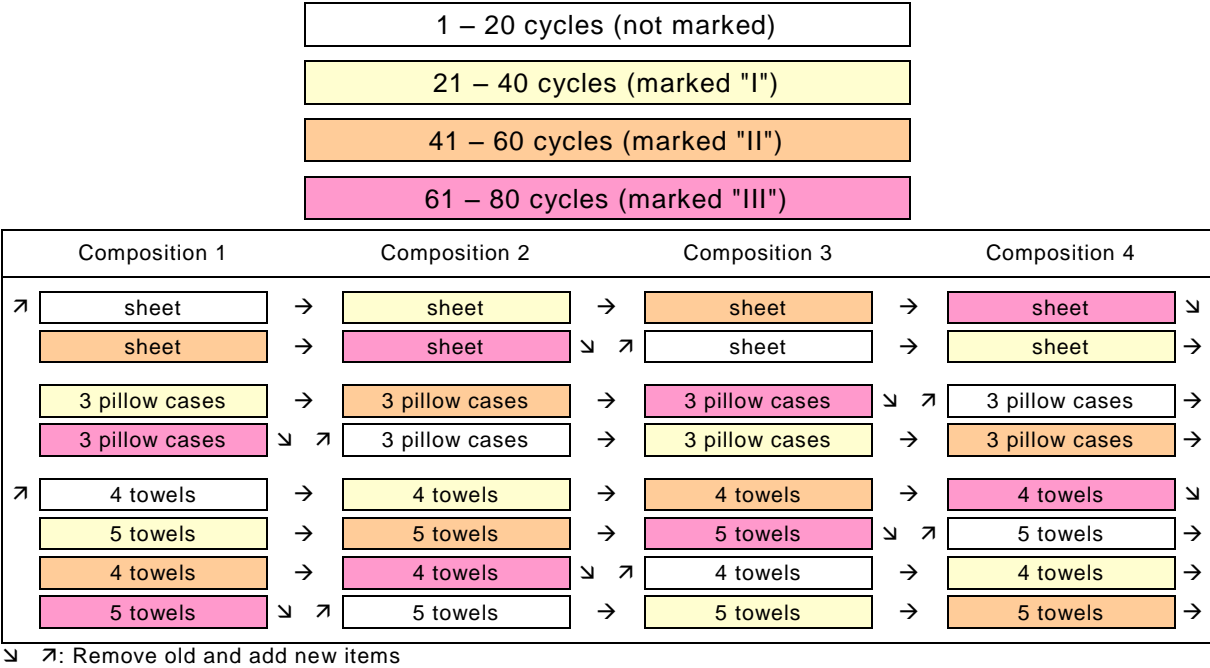


Figure I.1 – Example for the exchange of load items for a 5 kg cotton load

In this procedure the change of sheets and pillowcases is performed item by item and depending on the weight of the towels, conditioned balancing items are added to the base load.

I.2.2 How to Build Up Loads According to this Example

Put together 4 equal separate base loads all consisting of pre-washed items (see 6.4.2), numbers of items as given in Table 1 above. Wash one of the loads 60 times, mark all items with 3 marks (perform normalization cycle after each 5 cycles, again without counting it). Wash another load 40 times, mark all items with 2 marks. Wash another load 20 times, mark all items with 1 mark. Out of the items of the 4 loads it should now be possible to build up 4 mixed age loads following the age compositions as given in Figure I.1 above.

I.2.3 Load Maintenance According to This Example

Use a mixed age load for 20 test runs (not counting pre-treatment or normalization). After the 20 cycles remove all items with three marks (they have now been washed 80 times). Add one mark on all remaining items. Finally add one new (pre-washed) item for each piece you removed.

ANNEX J
(*Clause xx*)

LOADING A LARGE STANDARD EXTRACTOR (RINSE PERFORMANCE)

J.1 GENERAL

If a large standard extractor is used (other than the primary specification in 5.4.5), where more than one bundle could be spun at a time, the loading of the extractor shall follow the loading procedure given in this annex.

Wet load items shall be placed as close together as possible in an arrangement around the inner wall of the drum so as to reduce the chance of the spin extractor becoming unbalanced.

The following pictures (Figures J.1 and J.2) refer to one example of a large standard extractor which is capable of extracting water from base loads of up to 10 kg.



Figure J.1 – Example of a large standard extractor

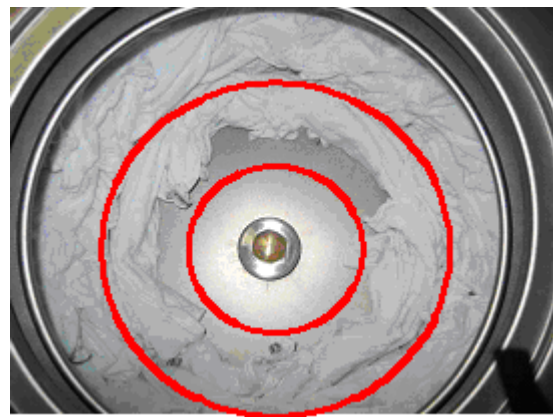


Figure J.2 – View from the top: loading the large standard extractor

J.2 AREAS OF LOADING

To achieve a well balanced arrangement, it is proposed to divide the loading area of the drum into 3 rings/circles (see Figure J.3).

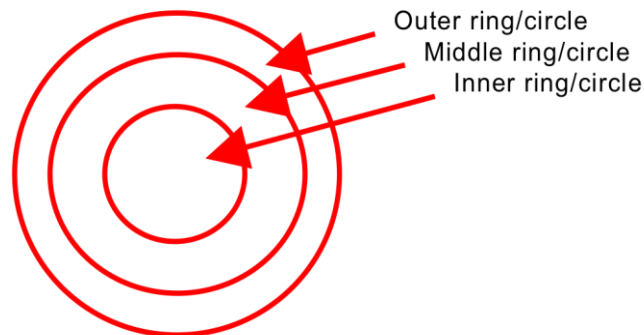


Figure J.3 – Areas for loading

J.3 FOLDING OF ITEMS

All items except the sheet shall be folded in the same way as described in **Error! Reference source not found..**

The wet sheet shall be folded as follows:

Grasp the bed sheet in the centre, shake the bed sheet so that it hangs loosely, and compress the bed sheet slightly before placing it circumferentially into the drum.

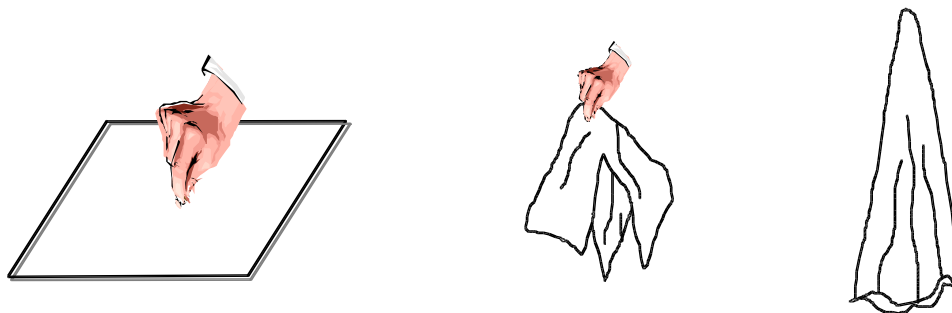


Figure J.4 – Folding of items

J.4 DISTRIBUTION OF ITEMS – GENERAL GUIDELINES

Sheets are always placed next to the wall in the outer ring and distributed evenly along the circumference. In the case of a load containing an odd number of sheets, the load shall be balanced circumferentially by using three pillow cases for one sheet.

All sheets, pillow cases and up to 8 towels shall be placed in the outer ring.

All the remaining towels are loaded into middle and inner ring. Towels evenly distributed to balance the load and form a well fixed ring around the drum.

The load needs to be pressed to the wall of the drum forming a shape as shown in Figure J.5 to avoid relocating while spinning causing unbalance.

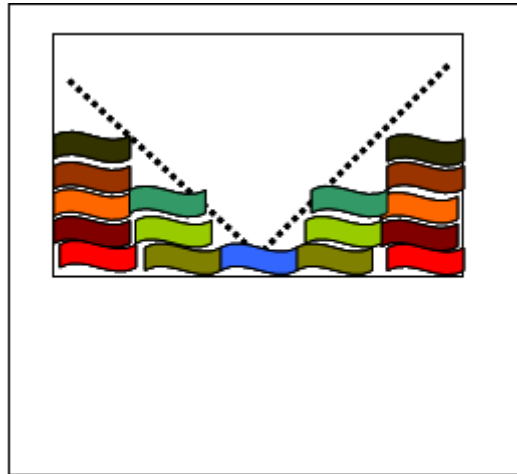


Figure J.5 – 3 areas of loading

J.5 STEP BY STEP: LOADING PROCEDURE

- 1) Start with loading all sheets, one per part of the drum, two per layer, next sheets on top of the first layer pressed to the wall (see Figure J.6 and Figure J.7).

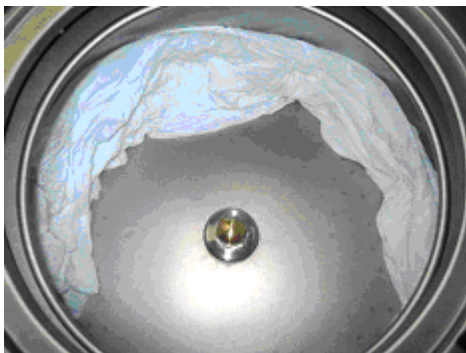


Figure J.6 – Outer circle, with sheets



Figure J.7 – Outer circle, with sheets and pillow cases on top

- 2) Add all pillow cases on top, around the drum, stabilizing the ring of the outer circle (see Figure J.6 and Figure J.7).
- 3) Finish the outer ring with placing up to 8 towels on top around the drum, again stabilizing the ring.
- 4) The middle ring consists of layers of 5 towels each, stabilizing the outer ring. Make sure to keep the middle ring lower than the outer ring (see Figure J.8).

- 5) The inner ring is only filled if items are left, for large loads (see Figure J.9).
- 6) If the load size is over 10 kg use the last two towels to cover the whole load (see Figure J.10).

NOTE: Ensure that the load size in the extractor does not exceed the capacity/maximum load size as given by the manufacturer.

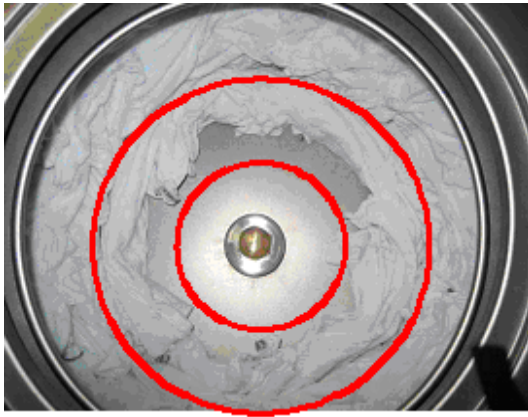


Figure J.8 – Middle circle



Figure J.9 – Inner circle

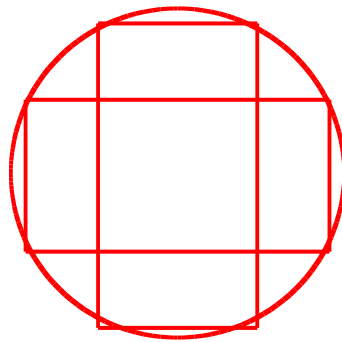


Figure J.10 – Towels covering the load

ANNEX K
(Clause xx)
LABORATORY INTERNAL TESTING GUIDE

K.1 GENERAL

The testing of washing machines to this document is highly complex and there are a large number of variables and inputs that need to be carefully controlled in order to get reliable and accurate results. Laboratories have to be equipped with complex technical instruments and many laboratories have complex systems to set and maintain the required laboratory conditions. Laboratory staff are required to deal with many issues during a test run and test series, and have to organise themselves to deal with the reference machine and a test washing machine (at least, often more than one). It is therefore strongly recommended that each test laboratory develop their own specific internal test protocol for the testing of washing machines which cover the setup of test washing machines, operation of measurement and data logging equipment and laboratory systems.

The development and use of an internal test protocol will lower the stress on the laboratory personnel and will minimise the risk of any errors during the test. Errors are costly as the whole test run or even test series may have to be abandoned as the result of an error.

Such a protocol should be developed and adapted in accordance with the experience of the personnel and the kind of equipment installed in the test laboratory. Ideally, it should be set out as a check list of items which can be performed on a step by step basis.

An in-house protocol can be divided into the following broad sections and should specifically address issues in the following main areas.

- a) Preparation for testing
- b) Performing the test
- c) Recording and checking results

K.2 ELEMENTS OF AN IN-HOUSE TEST PROTOCOL

K.2.1 General

The following section sets out the rationale and suggested content of the three main areas of an internal testing guide. Other issues may be relevant for your particular laboratory. The intent is that each laboratory prepares a check list and operating sequence that is relevant to their equipment, machines under test and personnel.

K.2.2 Preparation for Testing

The following issues should be considered when preparing for a test run and/or test series.

- a) Ensure that systems to control ambient conditions and water supply are in operation and are functioning correctly.

- b) Are there any special requirements for the connection of the test washing machine to the water supply and electricity system (size and types of fittings, plug types; are hot and cold outlets required)?
- c) Can water and energy be supplied according to specifications? (Is the maximum current rating of the supply greater than the rated current of the test washing machine, is supply voltage correct, can the specified water pressure be maintained?)
- d) Is all measuring equipment for mass, water (volume, pressure, temperature, hardness), ambient conditions, energy calibrated and operating correctly? Are any calibration checks required prior to the test series? Are all instruments within their calibration period?
- e) Are base loads available and prepared to meet the specifications required (average age, normalised (in the correct water hardness), conditioned prior to test series)?
- f) Are the specified detergent and stain test strips available (have these been stored correctly, are they within their expiry dates, is there sufficient supply of materials from the one batch to complete the test series on the reference machine and all the test washing machines)?
- g) Is equipment available to weigh each of the detergent components and to mix these into the required doses for each test run? Is equipment available to attach stain test strips to load items and for removing them and drying them after the test run?
- h) Is the reference machine working according to the specifications (including ratio data)? Has the start up programme been run just prior to commencement of the test series?
- i) Is the spectrophotometer, standard extractor and titration equipment available and operating correctly (including chemicals)?
- j) Have all the parameters for the test series been selected (load type, load capacity for the test washing machine, detergent dose, water hardness)?

K.2.3 Performing the Test

The following issues should be considered when preparing for and undertaking a test run.

- a) Are the washing machines level, stable and resting on all supports?
- b) Has the base load been dried correctly between test runs, is there a check that no load items are missing?
- c) Are connections for water and energy supply working correctly?
- d) Are guidelines for loading, adding detergent (and amount), programming and starting each test washing machine clear and attached to the relevant machine?

- e) Are there check lists on each test washing machine to note that the load details, stain test strips and detergent have been added for the test run and that water, energy and ambient conditions have correct start values (zeroed where required)?
- f) Are all monitoring systems operating correctly and is data being collected?
- g) Have start times of all of the test washing machines been noted and start times planned so that the processing of all the loads on completion of each programme can be done in an orderly fashion (need to know the approximate programme time for each test washing machine including the reference machine)?

K.2.4 Checking Test Results and Reporting

The following issues should be considered during and at the completion of a test run.

- a) Are the conditions for the test washing machines as specified in the standard?
- b) Have test data been recorded?
- c) Are there any outliers that warrant attention?
- d) Has the data been independently checked?

K.3 EXAMPLES OF ELEMENTS FROM A DETAILED INTERNAL TESTING PROTOCOL

K.3.1 General

The following lists are examples of details that may be relevant for an internal testing protocol. The key points should be organised into a step by step operational procedure with checks at critical points in the procedure to eliminate errors.

K.3.2 Initial Preparation for Testing

- a) Detergent storage and quantity– are the components within expiry date? Is there a sufficient quantity from the one batch for the test series?
- b) Weigh portions of each detergent component for the test series and record the mass and/or deviations, mix the portions thoroughly put a lid on, storage maximum time 2 weeks (see also 0).
- c) Stain test strips – are these within their expiry date, are the storage conditions satisfactory, are they sufficient from the one batch for the whole test series (all machines)?
- d) When a new batch of stain test strips is delivered, plan for ratio tests (refer to Table A.1).
- e) If there is a new or not fully trained technician, ensure there is sufficient supervision.

- f) Check that all parts of the measuring system are calibrated.
- g) Provide load and loading instructions for each test washing machine and load capacity to be tested, mark the capacity and the number of items for each load, attach this information to each machine.
- h) Choose programme to be tested (and note the likely programme time) and check that the test washing machine is working correctly.
- i) Base loads – prepare for the reference machine and all test washing machines, ensure these have been conditioned correctly (including correct water hardness for forthcoming test series), record conditioned mass and age distribution details.
- j) Glass bottles for rinse testing – 1 bottle for each test washing machine and the reference machine to collect water extracted from the load by the standard extractor. 1 bottle for a sample of the laboratory supply water (zero calibration). Ensure these are clean and dry prior to use.
- k) Check that the test washing machine and reference machine is connected to the water and electricity supply.
- l) If the test washing machine has just been installed, conduct normalisation runs as per **6.2.1.2**.
- m) For the reference machine, check that this has been installed in accordance with **6.2.2**, conduct a compliance check with the requirements in Table E.2.
- n) Record test washing machine serial number, batch number of stain test strips and detergent, history and batch of the base load, technician responsible for conducting tests.

K.3.3 Prior to Testing

- a) Clean the detergent dispenser (where applicable) and any filters (do not clean filters that empty the sump water from the test washing machine during the test series).
- b) Conduct start up programme prior to each test run on the reference machine (see **0**).
- c) Check that ambient conditions and general testing requirements in laboratory are in compliance with the specifications in the standard.
- d) Ensure that there is adequate water supply which meets the specification for the tests.

K.3.4 During the Test

- a) Measure and record water hardness of the laboratory water supply.

- b) Measure and record ambient conditions
- c) Prepare the measuring system.
- d) Fetch the soiled strips from the refrigerator and mark with the code to be used (or note the existing code on the strips). Record batch details for the test run.
- e) Attach the stain test strips to the towels (cotton) or pillowcases (synthetics/blends) for each base load. Record which stain test strips are attached to which base load.
- f) Load the test washing machine and reference machine according to the loading instructions (noting order of items and folding in **Error! Reference source not found.**).
- g) Place the pre-mixed detergent as specified in **6.3.3**. Ensure that the detergent dispenser (if used) is clean and dry.
- h) Start the measuring and recording system.
- i) Start the test washing machine(s) and the reference machine – plan their start times so that they finish in a staggered order which will allow the processing of the loads for rinse performance.
- j) Check that the measuring system is working (for example, temperature of the inlet water, water volume etc.).
- k) When test washing machine(s) and the reference machine stop, stop the measuring system.
- l) At the end of the programme for each machine, as quickly as possible unload and remove the stain test strips from the test load. Weigh the wet base load and record the mass.
- m) Divide the load into “specified bundles” (some items will be left over after this process – called remaining load) for further spinning in the standard extractor to determine rinse performance.
- n) Weigh the bundles and immediately load them into as many standard spin extractors as are needed. Ensure that the spin extractors are rinsed out and dried between runs.
- o) Weigh the water extracted from each bundle individually, then combine it in a single container for each test washing machine. Ensure that all extracted water is mixed prior to taking a sample. If titration is not done immediately store the sample of extracted water in a sealed bottle in the refrigerator until titration is performed.
- p) Record the mass of the two bundles and of the remaining load and of the extracted water.

- q) Organise for the stain test strips to be dried (according to laboratory practice (see to **8.3.2**) which should be documented).
- r) Check the values for main wash, rinse, total water consumption and energy consumption on the reference machine and the test washing machine(s).
- s) Titrate the rinse samples (or store in refrigerator).
- t) Collect all parts of each base load and dry in a dryer (see **8.2.5**). Check mass and ensure that no items are lost. Store the dried load according to laboratory practice prior to the next test run.

K.3.5 Additional Points to Consider for Test Runs within a Test Series

- a) Check the mass of the base load between runs. This should be within ± 3 percent of the conditioned mass. Check that no items have been lost or mixed up.
- b) Compare values for main wash, rinse, total water consumption and energy consumption on the test washing machine with the previous test run.

A.3.6 Evaluation

- a) Analyse all available parameters recorded by the measuring system including (volume of water (main wash, rinses and total), energy consumption, temperature at water inlet, temperature (inside appliance) spin speed during spinning, water pressure, water hardness, programme time, main wash duration.
- b) Check that the values recorded for the reference machine comply with target values. (If not, check flowmeter. If required, change factors and undertake maintenance.) (Note that if the reference machine requires maintenance during the test series, the whole test series together with results for all test washing machines will probably be invalidated.)
- c) Measure Y tristimulus reflectance values of the washed stain test strips, calculate the ratio with the reference machine and compare results with the certified value for the batch on the reference machine programme (where applicable).
- d) Calculate remaining moisture content (RMC) of the base load after the completion of the programme and after the additional treatment in the standard extractor and ensure that these are in line with accepted tolerances for both the reference machine and the test washing machine(s).
- e) Calculate alkalinity.
- f) Evaluate results from the test series, record calculated results and note any lessons learned in terms of operation and testing.
- g) At the end of the test series, normalise the base load in preparation for the next test series.

- h) Clean up and sort back all used items into suitable storage conditions.

K.3.7 Special Issues for Detergent

One of the most common mistakes made in a laboratory is about the correct weight of the detergent. The correct procedure requires that once the 3 separate components are thoroughly mixed they are added to each machine prior to commencement of a test run. Common mistakes are forgetting to add one of the detergent components, for example perborate, adding components twice or forgetting to add the detergent at all for the test run. Note that the mass of detergent for the reference machine is different from the test washing machine. Table 1 sets out the mass of detergent for all cases.

It is assumed that laboratories will be conducting a test series of five test runs. In this case it is recommended that the detergent needed for all five test runs be prepared at the start of the test series and stored until needed. The mixed detergent can be stored for up to two weeks prior to use. After calculating the amount of each detergent component needed for a test run (which is dependent on the water hardness and the load size) the mass of each detergent component is weighed and these are placed together into an individual container for each test run for each test washing machine. Differences in the dosages should be less than 1 g. It is recommended that a spreadsheet be used to record actual values and to control this process. The detergent components should be thoroughly mixed prior to use.

The containers can then be numbered according to the test run number within the test series and with the test washing machine identifier. This minimises the possibility that one of the components may be missed or dosed twice for a test run. A running check sheet attached to each test washing machine and the reference machine can be used to mark off when detergent is added at the start of each test run. The preparation and adding of detergent should be identified as a specific step in the internal testing protocol.

K.3.8 Special Considerations for Rinsing

Check validity of the separate spin extraction process for determination of the alkalinity **as follows:**

- a) add the measured weights of all bundles (including the bundle with the remaining items) before the extraction and compare with the weight of the base load at the end of the washing process when unloading the test washing machine or reference washing machine. The differences should be not more than 2 percent;
- b) add the measured weights of the extracted bundles (including the bundle with the remaining items) and the weights of the extracted water and compare this with the weight of the base load at the end of the washing process when unloading the test washing machine or reference washing machine. The difference should be not more than 10 percent of the total extracted water;
- c) calculate the remaining moisture content of each bundle. It should be within the limits as specified in **5.4.5**.

ANNEX L

(Clause xx)

MEASUREMENT OF ENERGY CONSUMPTION IN LOW POWER MODES OF WASHING MACHINE

L.1 GENERAL

This annex sets out determination of off mode power and left on mode power. These are steady state modes that can persist for an indefinite period. These are the only two low power modes specified in this document. Other low power modes may exist in some products, but for the current designs of washing machines, these are not considered important in terms of duration and energy consumption.

This annex also provides some general information about other low power mode energy consumption of washing machines when they are not performing their main function (refer to 0).

L.2 DETERMINATION OF OFF MODE POWER

Where off mode power P_{off} is determined, it shall be determined in accordance with this clause.

The washing machine shall be operated through a performance assessment in accordance with 7 and 8. At the completion of the programme the washing machine shall be unloaded as specified in Clause 8. For determination of this mode, the washing machine shall then be switched off in accordance with the manufacturers' instructions and left to revert to a steady state power consumption of its own accord. Where there is no power switch, the washing machine shall be left to revert to a steady state power consumption of its own accord.

NOTE: Normally, this mode can be determined in conjunction with a performance test run according to this document. However, if a separate measurement of this mode is required, operating the test washing machine through any selected programme using any realistic load is likely to provide an accurate result.

Ensure that the following conditions remain relevant for the duration of the measurement:

- a) connected to mains power for the duration of the test;
- b) no adverse warning indicators are present (normally no lights or indicators are active in this mode);
- c) laboratory supply water is left on at the specified pressure;
- d) no network is connected to the product;
- e) follow manufacturer's instructions regarding configuration where no network is present.

At the completion of unloading, the door/lid remains open unless the manufacturer recommends that the door/lid remains closed when the appliance is not in use. Power measurements in off mode shall be determined for a period of not less than 30 min once the appliance has reached a steady state condition. Off mode measurements shall only be determined where it is certain that the power level measured persists in a steady state condition for an indefinite period without user intervention. Power

measurements for this mode shall be in accordance with the requirements of IEC 62301.

NOTE: In some products, some short term duration operations may be present for a period after off mode is or after the power supply is initially connected. The position of the door/lid can affect this mode in some products. If the manufacturer recommendations are unclear, a reading with the door/lid open and closed should be taken.

Manufacturers or suppliers may have information on the design and operation of their washing machines which would allow an accurate determination of this mode through methods other than the method specified above. For the purposes of declaration, a manufacturer or supplier may use any method which gives an equivalent result to the method specified above. For verification purposes, the method specified above has precedence over any other determination.

L.3 DETERMINATION OF LEFT ON MODE POWER

Where left on mode power P_{on} is determined, it shall be determined in accordance with this clause.

The washing machine is operated through a performance assessment in accordance with 7 and 8. At the completion of the programme the washing machine is unloaded as specified in 8. For determination of this mode, no action is taken by the operator to switch off the washing machine (initiate off mode) after it has been unloaded. The washing machine is left to revert to a steady state power consumption of its own accord.

NOTE: Normally, this mode can be determined in conjunction with a performance test run according to this document. However, if separate measurement of this mode is required, operating the test washing machine through any selected programme using any realistic load is likely to provide an accurate result. This mode is not applicable where the user has to turn the product off to unload it.

Ensure that the following conditions remain relevant for the duration of the measurement:

- a) connected to mains power for the duration of the test;
- b) no adverse warning indicators are present (some lights or indicators may be active in this mode);
- c) laboratory supply water is left on at the specified pressure;
- d) no network is connected to the product;
- e) follow manufacturer's instructions regarding configuration where no network is present.

At the completion of unloading, the door/lid remains open unless the manufacturer recommends that the door/lid remains closed when the appliance is not in use. Power measurements in left on mode shall be determined for a period of not less than 30 min once the appliance has reached a steady state condition. Left on mode measurements shall only be determined where it is certain that the power level measured persists in a steady state condition for an indefinite period without user intervention. Power measurements for this mode shall be in accordance with the requirements of IEC 62301.

NOTE: In some products, some short term duration operations may occur after the completion of the programme. In some products, this mode may revert to a state which is equivalent to off mode (where there is an auto off). The position of the door/lid can affect this mode in some products. If the manufacturer's recommendations are unclear, a reading with the door/lid open and closed should be taken.

Manufacturers or suppliers may have information on the design and operation of their washing machines which would allow an accurate determination of this mode through methods other than the method specified above. For the purposes of declaration, a manufacturer or supplier may use any method which gives an equivalent result to the method specified above. For verification purposes, the method specified above has precedence over any other determination.

L.4 OTHER LOW POWER MODE ENERGY CONSUMPTION OF WASHING MACHINES

The main body of this document provides the method of measurement to determine programme energy consumption from the commencement of the selected programme to the completion of this programme. This usually makes up the bulk of energy consumption for most washing machines, although this depends on whether water heating is included or required for the programme selected and the power consumption of other modes.

There are a number of other states where some energy may be consumed by a washing machine. However, the modes defined above in 0 (off mode) and 0 (left on mode) are the main ones of interest. The energy consumption of other short duration modes or states that are outside of the normal programme period are generally negligible, but are described here in general terms for completeness.

- a) Short duration events that are dependent on the behaviour of the user: the most common of these are as follows:
 - i) delay start mode: only applicable to products with a delay start function and only relevant when this is activated by the user – this is always a limited duration mode;
 - ii) anti-crease operation: this can occur at the end of the programme (only present in some horizontal axis machines) and this can be terminated at any time when the user accesses the load – this is almost always a short duration mode even when the user does not intervene for some time;
 - iii) steady state mode at the end of the cycle: this mode can exist in washing machines that do not automatically revert to off mode, but this mode only persists until the user accesses the load (the user can influence the mode by the timing of load access) – this is always a limited duration mode in a practical sense (the user will eventually come and empty the load).
- b) Short duration events that occur irrespective of user behaviour: these usually occur just after the programme is completed. The most common examples are electronic activity to monitor aspects of the machine performance or short duration mechanical events such as pumping that always occurs after the completion of the programme, irrespective of user behaviour.

ANNEX M
(Clause xx)
TESTING PROCEDURE FOR MANUAL WASHING MACHINES

M.1 GENERAL

This annex sets out the test method for manual washing machines. The test washing machine shall be generally installed and used in accordance with the manufacturer's instructions. Where no specific instructions are provided by the manufacturer, the directions set out in this annex shall be applied.

In all other respects, the test washing machine and test load shall be prepared in accordance with **6** and operated in accordance with the requirements of **7** and **8** when assessing performance to this document. Detergent quantity and placement shall be in accordance with **6.3**.

NOTE: The recommended reference programme on the reference machine for this type of test washing machine is Cotton 30 °C or Cotton 20 °C.

Manual washing machines are classified under Sub-clause **0** (horizontal axis washing machine or vertical axis washing machine) according to their axis of rotation for the purposes of folding and loading in accordance with Annex H.

For manual washing machines, cycle time may be the sum of duration times of each operation. For single tub manual washing machines, main wash duration is equal to cycle time.

M.2 WATER LEVEL

The washing machine shall be connected to hot and/or cold laboratory supply water as set out in the manufacturer's instructions. Where the test washing machine has an automatic water level control, this shall be allowed to operate. Where the test washing machine requires manual filling, this shall be done to the level recommended in the manufacturer's instructions for the load capacity to be tested. If there are no instructions regarding the water level, the maximum automatic water level shall be selected or manually filled for testing.

M.3 PROGRAMME

The programme selected for the test of a manual clothes washing machine shall be as specified by the manufacturer for the load type and nominal test load mass to be tested. Where there is no programme, the recommended times for washing, spinning and rinsing operations shall be in accordance with the manufacturer's instructions for the load capacity to be tested. If there are no instructions regarding the times for washing, spinning and rinsing operations, the default programme below shall be used.

For manual washers, the cycle time may be the sum of duration times of each operation. For single tub manual washers, main wash duration is equal to cycle time.

M.4 DEFAULT PROGRAMME

Where no water temperatures are specified in the manufacturer's instructions, a cold wash shall be used (nominally 20 °C using a cold laboratory supply water) and a cold rinse (nominally 20 °C). The default programme parameters shall be as follows:

- a) The wash operation is 15 min \pm 0.5 min for manually switched washing machines. Where there is a washing timer provided on the washing machine, the maximum time possible with an automatic stop shall be used.
- b) At the completion of the wash operation, manually drain the wash tub or allow it to be drained where there is an automatic pump out, until empty. Allow the water to drain of its own accord: do not press the load to remove excess water.
- c) Manually transfer the load to the spin extractor, where applicable (see notes below regarding the capacity of the spin extractor and other possible means of removing water). This may be either part of the test washing machine or may be a stand-alone spin extractor used with the test washing machine. Manually arrange the load items in the spin extractor so they are evenly distributed and balanced.
- d) The spin operation is 5 min \pm 0.5 min for manually switched spin extractors. Where there is a spinning timer provided on the washing machine, the maximum time possible with an automatic stop shall be used.
- e) Transfer damp load after the spin extraction to the wash drum and conduct a rinse operation filled with cold laboratory supply water to the same level used in a). The rinse operation is for 5 min \pm 0.5 min.
- f) Repeat b), c) and d) above.

Where the capacity of the spin extractor is less than the test load used, the test load shall be split into 2 equal bundles (as far as possible) for the spin operation in d) and f). Spin each bundle as specified in d). Store each of the bundles in a separate container before and after their spin operation is completed. Combine the bundles together if proceeding to the rinse operation e).

While it is technically possible to perform the above tests on a washing machine without a spin extraction function (e.g. wringer which is used for water extraction or hand wringing), the performance results from such a washing machine are likely to be somewhat variable.

NOTE: Washing machines without a spin extraction function cannot be assessed for rinse performance under 9.4 or water extraction performance under 9.3.

ANNEX N
(Clause XX)
PROCEDURE TO DETERMINE TEST LOAD SIZE WHERE RATED
CAPACITY IS NOT DECLARED

N.1 GENERAL

This annex sets out two methods for the determination of test load mass when rated capacity is not declared. For the purposes of determining the test load mass, a manufacturer or supplier may use either method. The method specified in 0 is the reference method.

N.2 DETERMINATION OF TEST LOAD MASS USING TABLE TENNIS BALLS

Target is to determine the entire mass of dry test load that can be placed in the machine during washer operation.

Procedure:

- 1) Place the clothes washer in such a position that the uppermost edge of the clothes container opening is levelled horizontally, keeping the transport-lock system locked to avoid errors in volume measurement caused by lowering of the system.
- 2) Fill the clothes container with the table tennis balls of 40 mm diameter (specification as in ITTF Technical Leaflet T3) under incidental stirring to get the closest package of the table tennis balls and to avoid the appearance of void spaces.
- 3) For horizontal axis washing machines fill in as much table tennis balls as possible respecting the container door closing (closing of the door must be possible without compressing the balls).

For vertical axis washing machines fill in as many table tennis balls as possible to the uppermost edge which may be used to fill in cloths respecting manufacturer instructions.

- 4) Count the number (y) of table tennis balls in the clothes container.

NOTE: This may be simplified by preparing e.g. a rectangular flat tray where always the same number of balls fits in.

- 5) Repeat steps 2) to 4) three times, calculate the average of the numbers of table tennis balls ($y=(y_1+y_2+y_3)/3$) and use this number for calculation of test load mass.
- 6) The clothes container volume (C in litres) is calculated as follows:

$$C = \frac{y + 41.91}{18.802}$$

NOTE: Empiric ascertained equation by comparison with the method N.3 using water in horizontal axis systems (washer and dryer) with capacities in the range of 35 l to 120 l.

- 7) Test load mass for cotton textile type is calculated as follows:

$$\text{Test load mass, in kg} = (C / 15.0)$$

and shall be rounded down to 0.5 kg rounding intervals.

The above method shall be used for the determination of test load mass for testing purposes only; it shall not be used for capacity claims with reference to this document.

If the rated capacity for synthetics/blends and wool is not specified by the manufacturer, the test load mass shall be respectively 40 percent and 20 percent of that for cotton.

N.3 DETERMINATION OF TEST LOAD MASS USING WATER

Target is to determine the entire mass of dry test load that can be placed in the machine during washer operation.

Measurements of mass shall be made using instruments having an overall uncertainty of measurement of not more than 1 percent at the 95 percent confidence level. The resolution and recording of mass readings shall be as specified for the following items for the complete mass of the machine and the weight of water: 100 g or better.

Procedure:

- 1) Place the clothes washer in such a position that the uppermost edge of the clothes container opening is levelled horizontally, so that the container will hold the maximum amount of water, keeping the transport-lock system locked to avoid errors in volume measurement by lowering of the system.
- 2) Line the inside of the clothes container with 0.05 mm plastic sheet. All clothes washer components which occupy space within the clothes container and which are recommended for use with the test run shall be in place and shall be lined with 0.05 mm plastic sheet to prevent water from entering any void space.
- 3) Record the total weight of the machine before adding water.
- 4) Fill the clothes container manually with water between 10 °C and 25 °C to its uppermost edge which may be used to fill in clothes, respecting manufacturer instructions. For horizontal axis washing machines fill until there is no air remaining when closing the door. Measure and record the weight of water, W , in kg.
- 5) The clothes container volume (C in litres) is calculated as follows:

$$C = W/d$$

Where,

C is the volume in litres;

W is the mass of water in kilograms;

d is the density of water (= 1 for water in range of 15 °C to 25 °C).

- 6) Test load mass for cotton textile type is calculated as follows:

$$\text{Test load mass, in kg} = (C / 15.0)$$

The above method shall be used for the determination of test load mass for testing purposes only; it shall not be used for capacity claims with reference to this document.

If the rated capacity for synthetics/blends and wool is not specified by the manufacturer, the test load mass shall be respectively 40 percent and 20 percent of that for cotton.

ANNEX O
(Clause XX)
ADDITIONAL EVALUATION OF WASHING MACHINES

O.1 GENERAL

During washing performance tests data are taken on 5 different types of soils in a stain test strip for each test run. Using the calculations specified in Clause 9 data for each of the soil types is combined into a single value for "washing performance". However, the data for each soil type and each run contains more information which may be useful in understanding the effect of the washing processes in more detail or to assess the variability of individual washing processes. This annex describes how additional information may be extracted from the data which is already measured as part of a wash performance assessment (see **8.3** and **9.2**).

O.2 PRESENT SCHEME

For the assessment of wash performance, the result from the test washing machine is compared to the reference machine. This is based on the assumption that major differences of the measurement can be eliminated by running in parallel a reference machine under identical conditions.

Therefore, for each test run the result of the washing performance is evaluated as the sum of the reflectance readings for all soils together for both the test washing machine and the reference machine. The washing performance is defined as a ratio of the average test washing machine value to the average reference machine value. An additional aspect of wash performance is the standard deviation which is calculated from the value for each test run on the test washing machine in relation to the average of the test series on the reference machine.

As a consequence of this procedure, all variations which are observed within each test run, for example variations in cleaning depending on the location of the stain test strip and fluctuations in the reference machine between test runs are neglected.

O.3 EVALUATION PER TEST RUN

O.3.1 General

Evaluation per test run is based on the calculation of averages and standard deviations per stain per test run.

For a complete test series consisting of five test runs, averages of these averages are taken (leading to the same result as the present scheme, *see also 9*) but also the standard deviations are averaged. For the sum of the stains the standard deviation is calculated following rules of error propagation (using squared sum). This is done for the test washing machine and the reference machine. Finally, the ratio is formed and the standard deviation is again calculated following error propagation rules (using squared sums of the relative errors). The formulas are set out below.

O.3.2 Calculation for Each Stain Per Test Run

The average \bar{x}_s reflectance value for each stain (s) in each test run is calculated as follows:

$$\bar{x}_s = \frac{\sum_{j=1}^n \sum_{i=1}^4 x_{ij}}{n \times 4}$$

Where,

x_{ij} is the reflectance value of each single reading per soiled test piece (4 readings per soiled test piece);

n is the number of soiled test pieces per stain and test run.

The standard deviation s_s of \bar{x}_s is calculated as follows:

$$s_s = \sqrt{\frac{\sum_{i=1, j=1}^{4, n} (x_{ij} - \bar{x}_s)^2}{4 \times n - 1}}$$

Where,

x_{ij} is the reflectance value of each single reading per soiled test piece (4x);

\bar{x}_s is the average reflectance value for each stain in each test run;

n is the number of soiled test pieces per stain and test run.

O.3.3 Calculation for Each Test Run

The sum C_c of the average reflectance values of the different stain(s) for each test run is calculated as follows:

$$C_c = \sum_{i=1}^m \bar{x}_s$$

Where,

\bar{x}_s is the average reflectance value for each stain in each test run;

m is the number of different stains per test run.

The standard deviation s_c of C_c is calculated as follows:

$$s_c = \sqrt{\sum_{i=1}^m (s_s^2)_i}$$

Where,

s_s is the standard deviation of \bar{x}_s (average reflectance value for each stain in each test run);

m is the number of different stains per test run.

The ratio q_C of the sum of reflectance for each test run is calculated as follows:

$$q_C = \frac{C_{C_{\text{test}}}}{C_{C_{\text{ref}}}}$$

Where,

C_C is the sum of the average reflectance values of the different stains for each test run

The standard deviation s_{q_C} of q_C is calculated as follows:

$$s_{q_C} = \sqrt{\sum_{k=\text{test,ref}} \left(\frac{s_C^2}{C_C^2} \right)_k}$$

where

s_C is the standard deviation of C_C ;

C_C is the sum of the average reflectance values of the different stains for each test run

O.4 EVALUATION PER STAIN

O.4.1 General

Here the averages and standard deviations are calculated over all measured reflectance values for each stain for the test series.

The sum and ratio is calculated for all stains as described above (see 0).

O.4.2 Calculation for Each Stain Per Test Series

The average \bar{x}_R reflectance value for each stain (s) for the test series is calculated as follows:

$$\bar{x}_R = \frac{\sum_{k=1}^w \sum_{j=1}^n \sum_{i=1}^4 x_{ijk}}{w \times n \times 4} \quad \text{OR} \quad \bar{x}_R = \frac{\sum_{k=1}^w \bar{x}_{s_k}}{w}$$

Where,

x_{ijk} is the reflectance value of each single readings per soiled test piece (4x);

- \bar{x}_s is the average reflectance value for each stain in each test run;
 n is the number of soiled test pieces per stain and test run;
 w is the number of test runs in the test series.

The standard deviation s_R of \bar{x}_R is calculated as follows:

$$s_R = \sqrt{\sum_{i=1, j=1, k=1}^{4, n, w} \frac{(x_{ijk} - \bar{x}_R)^2}{4 \times n \times w - 1}}$$

Where,

- x_{ijk} is the reflectance value of each single readings per soiled test piece (4x);
 \bar{x}_R is the average reflectance value for each stain for the test series;
 n is the number of test strips per stain and test run;
 w is the number of test runs in the test series.

The sum C_R of the average reflectance values of the different stains for the test series is calculated as follows:

$$C_R = \sum_{i=1}^m \bar{x}_{R_i}$$

Where,

- \bar{x}_R is the average reflectance value for each stain for the test series;
 m is the number of different stains per test run.

The standard deviation s_{C_R} of C_R is calculated as follows:

$$s_{C_R} = \sqrt{\sum_{i=1}^m (s_R^2)_i}$$

Where,

- s_R is the standard deviation of \bar{x}_R (average reflectance value for each stain for the test series);
 m is the number of different stains per test run.

The ratio q_R of the sum of the average reflectance values for the test series is calculated as follows:

$$q_R = \frac{C_{R_{test}}}{C_{R_{ref}}}$$

Draft IS 14155

Where,

C_R is the sum of the average reflectance values of the different stains for the test series.

The standard deviation s_{q_R} of q_R is calculated as follows:

$$s_{q_R} = \sqrt{\sum_{k=\text{test,ref}} \left(\frac{s_{C_R}}{C_R} \right)^2}$$

Where,

s_{C_R} is the standard deviation of C_R ;

C_R is the sum of the average reflectance values of the different stains for the test series.

ANNEX P
(Clause XX)

TESTING DEVIATIONS TO REDUCE COSTS AND THEIR LIMITATIONS

P.1 INTRODUCTION

~~The test methods in IS14155 have been developed over many years and within the requirements and test methods of this standard is embodied a great deal of experience.~~ The test methods specified in the corresponding IEC standard IEC 60456 based on which this standard (IS 14155) was developed ~~in this standard~~ have been developed with repeatability and reproducibility as a primary requirement. Good reproducibility is essential in achieving the highest level of test result comparability – it means that the results of tests carried out on products can be replicated within and across laboratories and even across different countries. To achieve the ability to be able to confidently compare product results between laboratories, this necessarily means that some test parameters and material specifications given in the standard are somewhat restrictive in nature, meaning that some of the test requirements are onerous and some of the equipment specified is expensive. This means that to test to the full requirements of this document may at first sight not appear to be suitable for every application or test programme.

It should be recognised that this standard has been developed to specifically compare the performance of washing machines using the parameters specified. It should be understood that some of these parameters are interdependent and so altering one parameter may inadvertently alter another parameter, and so the results may not be reliable.

This annex addresses the deviations to the parameters or materials used in the test procedures laid out in this standard that are known to be undertaken by organizations testing washing machines and outlines the reasoning behind the requirements laid out in this document, explaining when and why compliance with the specified requirements is crucial for obtaining statistically sound, relevant and reliable test results.

Common reasons given by organisations carrying out testing for deviations from the standard include the following points:

- a) reduce the cost and complexity of testing;
- b) simplify tests for use in the development of new products and models, or to undertake large scale ongoing development tests;
- c) use materials and conditions that are assumed to better reflect local consumer use;
- d) carry out in-house comparative testing of products where reproducibility is less important;
- e) carry out alternative evaluation of a key parameter or reduction in the number of parameters that are measured.

All results for products that claim to have been tested in accordance with this standard shall meet all of the **normative** requirements **given in various Annexures except for Annex F, Annexures O to R and Annex U of this standard.** Any results for products

that have been tested using any variation to the standard shall not make any claims that tests are in accordance with this standard or this Annex. Any test series shall not be compared to any other test series without full compliance to IS 14155.

P.2 IEC REFERENCE MACHINE

a) **Requirements in IS 14155:** A reference machine of known performance is specified in IS14155 which provides an absolute level of performance as a basis for comparison of results in time and between laboratories to provide a high level of repeatability and reproducibility of results. The results of the reference machine runs are used by laboratories as an internal standard, to reduce the possible impact of batch-to-batch or lab-to-lab variability and to assure the required levels of repeatability and reproducibility.

b) **Known variations:** washing machine(s) of known performance(s) are used as an "in house reference" system to ensure repeatability and comparability of tests throughout the duration of a test programme. This reference is used as a relative reference (to provide a relative result for all test washing machines, in the same way that the IEC reference machine is used) or the "in house" reference may be used as a quality assurance measure to ensure that no significant changes occur in test materials and conditions between test runs and test series within a test programme (for the validation of the test conditions).

c) **Key issues:** the IS 14155 test methods are made up of a highly complex system of materials, equipment and procedures. Any change to any single parameter always carries the risk of an inadvertent impact on repeatability, reproducibility and even suitability of any tests. A comparative test of the performance of washing machines, without the use of a reference machine should not be considered under any circumstances.

In order to achieve a repeatable result, all comparative tests on the batch of washing machines being assessed should be performed concurrently, within a specified test programme, using the same batches of soil cloth, detergent, loads and other consumables. Consideration should be given to designing a test programme that specifies the testing of the machines in a randomised way. Results of performance tests for any one washing machine, under such conditions, cannot be compared to results from other laboratories if a comparable reference machine of known performance is not used in other labs, that is repeatability may be analyzed and reported but reproducibility cannot be assured.

P.3 REFERENCE DETERGENT

a) **Requirements in IS 14155 requirements:** the only detergent permitted in IS 14155 is reference detergent A*. The dose of detergent is fixed for each water hardness and load size.

b) **Known variations:** the performance of washing machines is tested using different doses of detergent A* or locally available detergents which may be available from normal commercial or retail outlets.

c) Key issues: IS 14155 test methods are made up of a highly complex system of materials, equipment and procedures. Any change to any single parameter always carries the risk of an inadvertent impact on repeatability, reproducibility and even suitability of any tests. Special consideration should be given to the fact that changing detergent dosage or even formulation is known to lead to results that may be erroneous or misleading, especially in a washing machine with a sensor system. Use of a detergent other than a defined detergent is risky and it is recommended that advice should be sought from recognised experts in the field of detergency before commencing comparative testing with any other dose or formulation of detergent. It is important to note that changing to other than the reference detergent can lead to undetected machine malfunctions. Detergent Type A* formulation is specifically designed to give reliable and relevant test results under the test conditions specified in this standard. For example, Detergent A* has a comparatively very high level of anti-foam which is typically not found in market detergents. This anti-foam level is needed to limit the foam level to what can be expected to occur under consumer conditions with heavier soil loads.

It is critical to note that this standard is intended to compare the performance of clothes washers, not for the comparison of detergent performance. Commercially available detergents will vary in composition over time (even if brands and type appear to remain constant), so it is critical that a common batch of detergent be used for internal batch testing of products. Detergent performance may degrade over time, so commercial detergents are necessarily limited to a single batch of tests over a limited period. It is strongly recommended that a single batch should be used throughout the test programme – where multiple packets from a commercial source are required, these should be combined and thoroughly mixed beforehand and sealed in airtight containers prior to use.

Tests of performance using such detergents or with variations in IEC specified detergent dose cannot be compared to results from other laboratories.

P.4 IEC LOAD ITEMS

a) **Requirements in IS 14155:** IS 14155 has a very strict specification for load items as well as the weighted average age of the base load that is permitted for testing. The material specification has been developed to ensure consistent results and behaviour of load items over time and between batches.

b) **Known variations:** tests are undertaken using IEC load items but the requirement for average weighted load is not applied. Test loads are sometimes made up of typical locally available garments.

c) **Key issues:** IS14155 test methods are made up of a highly complex system of materials, equipment and procedures. Any change to any single parameter always carries the risk of an inadvertent impact on repeatability, reproducibility and even suitability of any tests. Much work has been done on IEC load specifications, conditioning prior to use, ageing and loading as it has been shown that these factors can influence the performance results for the washing machine. Appropriate care must be taken when not using the IEC load items or control procedures for preparation of test loads. Extensive testing over the years has shown that while the exact

composition of the load for cotton items (IEC items versus a load made up of typical load items) can have some influence on the result, in general terms the overall impact is not substantial. IEC load items are been carefully specified to eliminate as far as possible the effect of load composition on performance. However, there is good documentation to demonstrate that the age of the load (number of previous cycles used) has a measurable impact on a number of performance parameters, particularly spinning performance. So it is critical that changes in the age of the load be taken into account throughout a batch test programme (especially if all items chosen are of uniform age) as results early in the test programme may differ from results later in the programme due to changes in load aging. The most significant changes are known to occur in the first 20 cycles. The load items chosen for batch testing should be from one production batch or single source and sufficient quantities should be obtained to complete the batch test programme. The history of each load item should be tracked throughout the test programme and it is important to randomise loads and the sequence of testing of machines as far as possible when the weighted average age of load items is not controlled. The folding and loading schedule should be specified and should be consistent for both the reference machine and test washing machines if this schedule deviates from the IEC method (the method specified in this standard should be used wherever possible). After each test run it is important to rinse (recondition) the load in a specific machine chosen for this purpose for this batch of tests, before drying the load. Tests of performance using non standard load items cannot be compared to results from other laboratories unless comparable items are used.

P.5 IEC STAIN STRIPS

a) Requirements in IS 14155: the IEC standard specifies the use of a specific set of 5 stains to assess the washing performance of the washing machine. This stain strip has been developed over many years and there are very strict procedures to ensure the control of the quality and performance of these stains.

b) Known variations: tests are carried out using smaller versions of the IEC test stains to reduce costs for large scale testing but this may impact on the accuracy of performance measurements. Tests are sometimes done using fewer stain strips per load, eliminating several of the current stains, or using different stains to reduce costs. There are literally hundreds of possible alternative tracer stains that are used for assessing different aspects of washing performance which are used for research purposes.

b) Key issues: IS 14155 test methods are made up of a highly complex system of materials, equipment and procedures. Any change to any single parameter always carries the risk of an inadvertent impact on repeatability, reproducibility and even suitability of any tests. Research and tests over the years has indicated that, even though the IEC stain strips appear to be artificial and specific in nature, it has been shown that they provide a good overall indication of consumers' perception of wash performance. A reduced number of IEC soil strips or smaller versions of the IEC stains may give good indicative results but will decrease the accuracy and increase the variability of the results. To avoid misleading results caused by an uneven wash performance throughout the load, it is essential that the number of test swatches varies with the size of the load, they are evenly distributed around the load, they are attached to load items and a specified loading procedure is followed. Where alternative stains

are being considered, advice should be sought from other testing organisations and stain suppliers regarding the purpose of the particular stains and the likely results under the conditions of the test (e.g. reaction to test detergent, water hardness, temperature). Many stains contain natural materials which can vary from batch to batch, and extreme care should be taken to use soil or stain cloths from one batch for a test programme. Sufficient quantities of stain swatches should be procured to complete the test programme. Tests of performance using non IEC complying soil strips or quantities cannot be compared to results from other laboratories.

P.6 MEASUREMENT OF REFLECTANCE

a) **Requirements in IS14155:** IS 14155 requires the use of an instrument that meets strict specifications for the measurement of reflectance of stain strips after they have been washed. The requirements are specific with regard to light source, geometry and measurement parameters. These requirements have been developed over many years and the reproducibility has been proven through a number of international ring tests. An assessment of the reflectance by an accurate reflectometer is a cornerstone of wash performance measurement.

b) **Known variations:** tests are carried out using reflectometers of a lower specification or an instrument that is capable of high speed readings such as Xenon flash, for example, where there is an ongoing requirement for large numbers of readings. Some tests may specify alternative geometries or the use of other light sources or measurements indexes. Visual assessment of soilings after washing is occasionally done, although this is generally not recommended as a reliable method of grading washing performance.

c) **Key issues:** IS 14155 test methods are made up of a highly complex system of materials, equipment and procedures. Any change to any single parameter always carries the risk of an inadvertent impact on repeatability, reproducibility and even suitability of any tests. It is critical that a single instrument should be used throughout the test programme and calibration of the instrument be regularly undertaken in accordance with the manufacturer's instructions. Illuminant D65 (daylight with UV) is specified in this standard, other illuminants may have similar (e.g. Illuminant C) or very different (e.g. Illuminant A) spectral power distributions which causes different readings. The specified d/8 geometry (diffuse) minimises any effect of texture and sheen on the fabric and was therefore preferred over 45/0 geometry for use in this standard. The standard specifies the use of the tristimulus Y scale as this can be considered as a simple whiteness index and closely reflects human eye perceptions. Using parameter L of the CIE Lab colour system can be shown to give very comparable overall results but Y was selected for reasons of better compatibility with older versions of the standard. The use of other tristimulus values X or Z as well as a or b (both from CIE Lab system) as well as ΔE are not recommended as they respond to colour changes and may give misleading results. As a general rule the visual assessment of wash performance is not recommended. However, some comparative in-house assessments are known to use visual assessment; guidance on the use of visual assessment is given in the guidelines for panel testing (IEC/TR 61592). Assessments of performance using non-complying reflectometers or non-complying measurement conditions cannot be compared to results from other laboratories.

P.7 OTHER NON-STANDARD TEST CONDITIONS

- a) Requirements in IS14155: IS14155 specifies a wide range of standard test conditions when complying washing machine tests are undertaken. This is to ensure accuracy and repeatability of results.
- b) Known variations: Tests are done using alternative cold water supply temperatures to that specified in the standard, or are not controlled within specified limits. Other test conditions are varied and may have a range of complex impacts on performance.
- c) Key issues: IS14155 test methods are made up of a highly complex system of materials, equipment and procedures. Any change to any single parameter always carries the risk of an inadvertent impact on repeatability, reproducibility and even suitability of any tests. The impact of changes in water supply temperature are complex. Where machines heat water internally, the main impact of a variation in the cold water supply temperature will be a change in energy consumption (warmer supply temperatures will result in lower energy consumption) without significant change in most performance parameters (except where there is no water heating or hot water consumption). A rough indication of the energy impact can be calculated using the cold water temperature correction equations in Sub-clause 9.5. However, these equations only provide an indicative impact of the energy consumption change which is likely (these equations are intended to provide energy corrections for small variations in cold water temperature). Where cold and hot water are drawn into the machine (and there is no internal heating), the effects are more complex. In machines where the ratio of hot and cold water is determined by pressure and tap/solenoid settings, a warmer cold water temperature will result in a higher wash temperature which should improve wash performance slightly (the energy impact will depend on the assumed water temperature base for energy calculations). For machines that adjust the ratio of hot and cold water to achieve a programmed wash temperature, a warmer cold water temperature will increase the ratio of cold water to hot water which will lower energy consumption but should have no wash performance impact (similar to machines that only heat water internally). For machines that use only cold water with no heating capability, the impact of cold water temperature on performance may be significant with no significant energy impact. It is critical that hot and cold water supply temperatures remain as constant as possible throughout the test series as small changes in water supply temperature can have noticeable energy and/or performance impacts.

Ambient temperature and humidity control is generally less critical whilst testing washing machines but are critical for the conditioning of the clothes load in order to standardise the moisture content prior to use in testing. There will be some energy impacts from deviations in ambient temperature; they affect the thermal mass of the machine prior to the commencement of testing.

The soft or hard water options specified in this standard should cover most common situations. It is important for the hardness of the laboratory supply water to remain as constant as possible throughout the test programme as changes can have noticeable performance impacts.

While it is desirable to control the voltage and frequency of the electricity supply during testing, variations which are larger than those specified in this standard may be acceptable for in-house or routine testing. The main impact of voltage will be on program time for machines that use internal heaters and have a small impact on motor currents and losses. However, proper functioning of some machines may depend on stable and specified voltage and frequency, although most machines can operate satisfactorily under normal variations in supply voltage. Variations in frequency from main supply are normally very small and should not affect the performance of test washing machines if they remain within the specified limits.

In all cases, the test conditions should be monitored and reported throughout the duration of the test programme. Tests of performance using non-complying test conditions cannot be compared to results from other laboratories.

P.8 NUMBER OF TESTS

a) **Requirements in IS 14155:** the IS standard specifies that each machine be subject to a test series which consists of 5 tests to ensure accurate and repeatable results. These repeat tests provide good data on the repeatability of the test method and the individual test washing machine performance.

b) **Known variations:** tests are done with lower number of repetitions per machine. Where data on production variability within a model is also required, tests are done with a reduced number of tests on a range of different machines within a model.

c) **Key issues:** a physical process such as the washing of clothes is inherently variable and even where test conditions and materials are perfectly controlled there will be some variation in results from run to run. Some of these variations occur because the test method and the parameters measured will naturally vary from run to run and some of this variation occurs because the machine under test may not behave in a consistent manner from run to run. This latter variation may be because of poor control or design, for example, repeatability of components such as sensors, pressure switches and thermostats or it may be because of fuzzy logic or learning capability of the machine which adjusts the wash programme parameters in response to programme selection or in response to parameters such as water supply temperatures, sensed soil load, fabric type or perceived load size (adjustment of fill volume). Other variations from run to run may occur in response to specific situations, for example, some machines refill with water where an “out of balance” condition occurs, which may only occur on some runs.

This standard currently only addresses performance testing of single machines, for example, a single sample of a particular model. Assessing production variability is a highly complex matter that is currently not covered in this standard.

Tests using non-complying test conditions or number of repetitions cannot be compared to results from other laboratories.

~~P.9 Other Important Sources Of Information On Testing~~

~~The following documents provide useful guidance on testing issues (see Bibliography): IEC/TR 61923, IEC/TR 61592, ISO/IEC 17025, ISO/IEC Guide 43-1, ISO/IEC Guide 43-2, ISO/IEC Guide 46, ISO/IEC Guide 58 and ISO/IEC Guide 98-3.~~

ANNEX Q
(CLAUSE XX)
UNCERTAINTY OF MEASUREMENT IN ISD 14155

Q.1 Why is Uncertainty Important?

When a measurement has been performed giving a figure as a result for some quantity (also known as the measurand) we may ask how sure can we be about this figure. In other words,

- a) if we repeat the measurement, will we then get the same result?
- b) if another group or another laboratory performs the measurement, how close will we expect the results to be?

By means of an uncertainty budget we may calculate an uncertainty interval $y \pm U$, where y is the measurement result and U the expanded uncertainty that is estimated to give the interval a high probability (often 95 percent) to cover the true value, Y , of the measurand. U is said to be the uncertainty associated with the result y .

The uncertainty interval of a measurement is therefore a basis for qualifying the measurement. The narrower we want the confidence interval, that is the smaller we want the value of the uncertainty U , the more careful we often have to be about the measurement method, the measuring equipment, the training of the operators and the number of repetitions of the same experiment.

~~NOTE — ISO/IEC GUIDE 98-3, the ISO 5725 series and IEC/TR 61923 should be consulted when examining the issue of uncertainty of measurement in any detail.~~

Q.2 WAYS TO ACCESS UNCERTAINTY

Q.2.1 General

There are in principle two ways to estimate uncertainty: a bottom up method and a top down method. It is generally recommended that the two methods be used in parallel to achieve a reliable estimate of the uncertainty budget.

Q.2.2 The Bottom Up Method

~~This method is set out in ISO/IEC Guide 98-3.~~

In this method the test result y is expressed as a function of input quantities. This function is often the formula used for the calculation of the result.

In our case the y may be one of the final test results like water consumption, energy consumption, washing performance, spin speed, spin drying performance, program duration or rinsing efficiency. The input quantities may be temperature, masses, times, power etc.

The magnitude of all the uncertainty contributions of each input quantity is estimated. The maximum permitted uncertainty is normally defined in the standard. However, the

actual uncertainty of measurement for the equipment used during the test should be used.

By combining the uncertainties of the input quantities according to the law of propagation of uncertainty (~~see ISO/IEC Guide 98-3 for details~~), the uncertainty of the result y can be calculated.

With this calculation it can be seen how a specific uncertainty contribution from an input quantity influences the combined uncertainty of the final result and therefore how a reduction in an uncertainty contribution from an input quantity will influence the combined uncertainty of the final result. Uncertainties may usually be reduced through a number of strategies including making more measurements, using other methods or other equipment, but these usually have an additional cost associated with them. We can use this information to put our effort into those aspects that reduce the uncertainty of the final result in the most cost effective way.

Q.2.3 The Top Down Method

~~This method is set out in IEC/TR 61923.~~

In this method the reproducibility standard deviation is estimated from testing of the same machine (or the same model) in different laboratories using the same standard method. This type of testing is normally called a "ring-test" or "round-robin test". The reproducibility standard deviation of the test results can then be seen as the inherent uncertainty of the measurement method as it may be influenced by remaining differences in the ambient, the people and whatever else may be different between different measurements at different laboratories. In principle it is only valid for the machine investigated in this ring-test, but results may also be extended to similar types of machines. It is important to note that this type of estimate also includes the inherent variability of the test washing machine, which can be particularly problematic if there are sophisticated electronic controls or fuzzy logic programmes in operating during tests. Factors such as overloading can also increase the variability (and increase uncertainty) of the results. Where different machines are tested for comparison in different laboratories, there will also be some differences arising from production variability, so great care needs to be exercised.

Therefore, the two methods "bottom up" and "top down" may be used in parallel to achieve a reliable estimate of the uncertainty budget. But both methods depend on the validity of the model or the data used.

Q.3 UNCERTAINTY OF MEASUREMENT IN IS14155

Reviewing actual round-robin test results, where machines are tested in different laboratories, will allow an estimate of the relative expanded uncertainties to be made. This data illustrates the best achievable result in using this standard in selected laboratories.

Measured property	Relative expanded uncertainty of measured value
--------------------------	--

	(k=2)
Washing performance	Values are reported in IEC/TR 62617 and regularly updated
Energy consumption	
Water consumption	
Final moisture	
Programme time	
Wool shrinkage	

The values in IEC/TR 62617 define the level of uncertainty of the measurement when the same machine is tested in a number of laboratories which follow this standard. They are only valid for those type of machines assessed in the technical report; other machine types may behave differently, also affecting these uncertainty values.

It is critical that laboratories meet the requirements of the relevant standard whenever results are reported. Additional details may need to be reported during round robin tests. Laboratories are encouraged to check their alignment with other laboratories through participation in inter-laboratory testing whenever possible.

Q.4 REPORTING UNCERTAINTY

In summary, the uncertainty of measured results has two sources:

- 1) the statistical uncertainty of what is measured as expressed in the sample standard deviation as calculated below, showing the accuracy of the measurement in the laboratory having done the measurement (noting that this measurement also includes machine variability). The calculation of standard deviation for a number of parameters is set out in 9;
- 2) the uncertainty of the measuring method itself. This is expressed as expanded uncertainty, where it is common to set the borders at a 95 percent confidence interval, which gives the minimum and maximum value within which the average measured result undertaken at any other laboratory following this standard could be expected to fall.

Standard deviation of any parameter is set out as follows:

$$s = \sqrt{\frac{\sum_{i=1}^n (x_i - \bar{x}_i)^2}{n-1}}$$

Where,

x_i is the i^{th} term of parameter x ;

\bar{x}_i is the mean of all n terms of parameter x ;

n is the number of measurements of parameter x .

Reporting of test results needs to have all of this information to allow a full judgement of the measured result: average measured value, standard deviation (across all test runs) and expanded uncertainty.

As an example, where the expanded uncertainty on energy consumption was found to be 10 percent, the data should be reported in the following form.

Average energy measured	1.44 kWh
Standard deviation of measurement:	0.05 kWh
Expanded uncertainty:	10 % of 1.44 kWh = 0.14 kWh

Reporting: energy consumption

Average measured:	1.44 kWh
Standard deviation:	± 0.05 kWh
Expanded uncertainty:	± 0.14 kWh

Interpretation: testing the same machine in another laboratory following this standard, the expected average value (at 95 percentage confidence) should lie between 1.30 kWh and 1.58 kWh.

ANNEX R
(Clause XX)
**ENVIRONMENTAL ASPECTS OF WASHING MACHINE USE DETERMINED
IN IS 14155**

R.1 GENERAL

IEC Guide 109 sets out the detailed rationale for the consideration of the environmental impact of appliances and equipment. This annex considers the relevant aspects that can be quantified through testing to this document and also sets out the elements that are not covered or cannot be assessed using this standard.

The purpose of IEC Guide 109 is

- a) to raise awareness that provisions in product standards can affect the environment in both negative and positive ways;
- b) to outline the relationship between product standards and the environment;
- c) to help avoid provisions in product standards that may lead to adverse environmental impacts;
- d) to emphasize that addressing environmental aspects during the development of product standards is a complex process and requires balancing competing priorities;
- e) to recommend the use of life-cycle thinking when addressing environmental aspects in the context of product standardization.

IS 14155 is a standard for the assessment of washing machine performance and only covers a limited number of these issues.

R.2 ENVIRONMENTAL ASPECTS OF WASHING MACHINES COVERED BY IS 14155

R.2.1 General

IS14155 is a standard to determine the performance of washing machines, that is, how clothes loads are treated in terms of washing (cleaning), rinsing and water extraction. The standard does not set out any requirements for design and construction of washing machines. It does specify the measurement of water consumption and energy when performing the above tasks. Therefore, a number of measurements when testing in accordance with IS14155 can provide estimates of the environmental impact of washing machine use. This document provides measurements which could form a suitable basis for the comparison of energy and water consumption of washing machines and as such could form the basis of environmental labelling, energy labelling, information programmes and data included in operation manuals on these aspects.

The measurements of relevance are set out below.

R.2.2 Water Consumption

One of the most important resource impacts of washing machine use is the consumption of water as a result of the process of washing clothes. Water consumption

is one of the measurements taken under IS 14155 and testing to this document can provide good estimates of water consumption.

However, some caution needs to be exercised with using measured or declared data which has been determined in accordance with this document. The main issue is that much of the measured and declared data will be for rated capacity for a particular textile type – this is the maximum mass of textile that the manufacturer declares that the washing machine can treat. In reality, it is known that many consumers load their washing machines at somewhat less than rated capacity during normal use; in reality a wide distribution of load sizes will occur. The response of different washing machines (and consumers) to different load sizes varies: some machines have a manual (consumer operated) adjustment for water level, but many modern washing machine will have load sensing capability and will adjust the water level in response to the actual load size. A few machines will not respond significantly to changes in load size. These factors, together with the distribution of different load sizes in different regions needs to be understood when analysing the relevant data for water consumption and assessing the environmental impact.

R.2.3 Discharge of Water

The discharge of water to waste is an important environment impact but is not a measurement that is directly made as part of this document. However, a good estimate of the volume of water discharged can be made from the water consumed (see **R.2.2**) less the water retained in the load at the completion of the programme (remaining moisture content or RMC, see **8.4** and **9.3** for water extraction performance).

This standard does not measure the load of chemicals that are contained in the discharge water (see **0** for a discussion on detergent issues).

R.2.4 Energy Consumption

Energy consumption is also a resource impact of washing machine use. Energy consumption is one of the measurements taken under IS 14155, and testing to this document can provide good estimates of energy consumption. The conditions for energy measurement in IS 14155 are highly standardised and are intended to provide a suitable basis for comparison of washing machines. This data can provide estimates of energy consumption in the field but a good understanding of how washing machines are used and great care is required to make such estimates.

As for water consumption (see **0**), some understanding of how declared values compare with typical in-use energy consumption is required to make good resource impact estimates. IS 14155 provides estimates of electricity consumed (power required for pumps and motors as well as internal water heating) and the energy embodied in any external hot water drawn into the washing machine.

The most important factor with respect to energy consumption of a washing machine is wash temperature. For a warm wash, more than 80 percent of the total energy consumption is energy required to heat water (internally or externally imported hot water). For a cold wash (no internal heating and no external hot water), the energy consumed by the washing machine is usually fairly small. There will always be a

distribution of wash temperatures selected by users across different households within a region and average wash temperatures can vary substantially by region.

Another important factor that affects the energy consumption is the volume of water consumed, so water consumption (see 0) also has an influence on energy consumption where external hot water is used in the washing process or where water is internally heated. The same factors (distribution of load sizes and response of consumers and machines to variations in load size) also affect energy where there is any water heating (internal or external).

IS 14155 sets a constant cold water supply temperature of 35 °C and a hot water temperature of 60 °C for testing. Actual cold water temperatures vary by region and even throughout the year. It is possible to make some estimates of the energy impact of changes in cold and hot water supply temperatures on energy consumption (see 9.5 for equations to correct water temperatures for heated operations) but this means that the field performance will also be slightly different to that measured in a laboratory. Detailed test report data would be required to make such calculations – total energy consumption information would not provide sufficient information for making such estimates.

Any energy consumption in off mode and left on mode may influence the total energy consumption of a washing machine if these values are significant (see Error! Reference source not found.).

In summary, many of the main energy elements are determined in IS14155, but great care and skill, as well as a good understanding of normal use, is required when using this data to estimate the energy consumption and hence the environmental impact of washing machine use.

R.3 ENVIRONMENTAL ASPECTS OF WASHING MACHINES NOT COVERED BY IS 14155

IS 14155 does not define requirements or methods of measurement for other aspects of the environmental impact of washing machines. Aspects which are not covered by this document include

- a) the inputs and outputs associated with manufacturing processes of the product;
- b) the inputs and outputs associated with packaging, transportation, distribution of the product;
- c) the options for re-use and recovery, including recycling of the product, as well as its ease of disassembly, repair and restoration;
- d) the options for disposal of the product and associated waste.

Some of these aspects may be covered by other standards.

Dimensions of the product are specified in this standard, but not of the packaging for transport purposes. The mass of the product as shipped is not specified in this standard, although many manufacturers provide this data as a matter of course.

The consumption of detergent is specified in this document. However, this is not considered to be suitable as the basis for estimating the environmental impact of washing machines for a number of reasons. The reference detergent specified in this document is intended to provide consistent comparative results and its composition may not be reflective of the range of commercial detergents available – these are known to vary widely in different regions of the world. The reference detergent is designed to provide a stable basis for comparison of products over time while commercial detergents are continually evolving in response to consumer demands and new chemical components which become available. The other aspect is that the dose of detergent specified in this standard is fixed on the basis of load size and water hardness to provide a consistent basis for comparison of washing machine performance across a range of standardised conditions. This dose may not be reflective of actual dose used by consumers in response to actual load size and local water quality.

Therefore, the detergent consumption specified in this document should not be used as the basis for estimating the environmental impact of detergent use for washing machines. The only way to estimate this impact with any accuracy is to undertake analysis of local detergent compositions and typical detergent doses selected by consumers during normal use. It could be assumed that the vast majority of detergent used during normal use would be dissolved in the water discharged from the washing machine. However, most detergents undergo complex chemical changes in response to soil and water hardness so any estimate environmental impact would need to take these changes into account.

Washing machines are generally not considered to have any gas or particulate emissions during normal use. Any vibrations from washing machine use are highly localised and would not normally be considered a significant environmental impact.

ANNEX S
(*Clause XX*)
TEST REPORT-DATA TO BE REPORTED

This annex presents the data to be reported for the reference machine and the test washing machine.

The layout of the following Tables from S.1 to S.6 is recommended. Only the tables and parameters that are relevant for the test series need be included.

Title: "Test Report of IS 14155" (state edition and year used)

S.1 DATA FOR TEST WASHING MACHINE

Table S.1
Data for test washing machine

Brand:		Model:	
Country of manufacture (if indicated):			
Product number code:		Serial number:	
Source of machine:		Internal heater (yes/no):	
Appliance dimension declared:		Appliance dimension measured:	
Rated capacity	Cotton:	Synthetics/blends:	Wool:
Drum volume declared:		Drum volume measured: (if required)	
Washer axis (see 3.1.7 , 3.1.8 and 0):		Washer loading (top/front):	
Water connections (hot, cold, hot & cold):		Rated input power:	
Rated voltage:		Test voltage:	
Rated frequency:		Test frequency:	
Rated current:			
Additional information:			

S.2 DATA, PARAMETERS AND RESULTS FOR THE TEST SERIES

The following data (Tables S.2a and S.2b) shall be reported for a test series used to determine the performance of a test washing machine when using a cotton or synthetics/blends base load. The same table may be used for the reference machine and the test washing machine.

Table S.2
Data, parameters and performance results, cotton or synthetics/blends base loads
Table S.2a
Data, parameters and results, cotton or synthetics/blends base loads

Laboratory
Checked / approved by
Internal test identifier
Machine identification
'End of programme' indication (see 3.1.18)
Programme selected
Options selected
Load type
Nominal required test load mass
Reference machine programme
Reference machine test series identifier
Reason for extra test run (if applicable)

Test runs	symbol (refer to 3.2)	unit	noted (n) measured (m) calculated (calc)	accuracy	1	2	3	4	5	average	standard deviation
Date of test run		yr.m.d.	n	-							
Mass of conditioned base load (without test strips) (see note 2)	M	g	m	1							
Mass of base load before each test run (without test strips) (see note 2)	M _{dry}	g	m	1							
Mass of detergent used	M _{det}	g	m	0,1							
Cold water consumption during main wash (see note 1)	V _{cm}	l	m	0,1							
Hot water consumption during main wash (see note 1) (if connected)	V _{hm}	l	m	0,1							
Water consumption during main wash (cold + hot if connected) (see note 1)	V _m	l	calc	0,1							
Total cold water consumption	V _{ct}	l	m	0,1							
Total hot water consumption (if connected)	V _{ht}	l	m	0,1							
Total water consumption (cold + hot if connected)	V _t	l	calc	1							
Total electrical energy metered during the test	W _{et}	kWh	m	0,01							
Total cold water energy correction determined during the test (see note 1)	W _{ct}	kWh	calc	0,01							
Calculated total hot water energy determined during the test (see note 1)	W _{ht}	kWh	calc	0,01							
Total energy (programme energy)	W _{total}	kWh	calc	0,01							
Ambient temperature (test room)	t _a	°C	m	0,5							
Laboratory supply water pressure cold	p _c	kPa	m	10							
Laboratory supply water pressure hot (if connected)	p _h	kPa	m	10							
Laboratory supply water total hardness cold		mmol/l	m	0,1							
Laboratory supply water total hardness hot (if connected)		mmol/l	m	0,1							
Date of water preparation cold (if appropriate)		yr.m.d.	n	-							
Date of water preparation hot (if appropriate)		yr.m.d.	n	-							
Laboratory supply cold water inlet temperature (see note 1)	t _c	°C	m	0,1							
Laboratory supply hot water inlet temperature (see note 1) (if connected)	t _h	°C	m	0,1							
Main wash duration (note 3)	t _m	min	m	1							
Programme time	t _t	min	m	1							
Mass of base load after spin extraction	M _t	g	m	1							
Remaining moisture content	RMC	%	calc	1							
Mass of whole base load after treatment in the standard extractor (rinsing) (note 4)		g	calc	1							
Remaining moisture content after standard extraction m % (note 4)		%	calc	1							
Mass of titration sample of tap water	m _s	g	m	0,01							
Total amount of HCl 0,1N for tap water	n _s	ml	m	0,01							
Mass of titration sample of extracted water	m _e	g	m	0,01							
Total amount of HCl 0,1N for extracted water	n _e	ml	m	0,01							
Reflectance after wash: Sebum	x ₁	%	m	0,01							
Reflectance after wash: Carbon black/Oil	x ₂	%	m	0,01							
Reflectance after wash: Blood	x ₃	%	m	0,01							
Reflectance after wash: Cocoa	x ₄	%	m	0,01							
Reflectance after wash: Red Wine	x ₅	%	m	0,01							
Reflectance after wash: Sum	C _t	%	calc	0,01							
Notes											
Note 1: temperature and water volume to be integrated for each relevant operation to give total cold water correction and calculated total hot water energy											
Note 2: mass of conditioned base load (without test strips) is recorded before the first test run in a test series – values prior to subsequent test runs would be after drying (but not necessarily the conditioned mass).											
Note 3: main wash duration is defined differently: For the reference machine refer table E1, for the test washing machine refer to 3.1.20											
Note 4: The base load is spun in bundles; the total mass given here includes the weight of all bundles and the remaining items after treatment in the standard extractor											

Table S.3
Data, parameters and results – wool shrinkage – polyester base load

Laboratory										
Checked / approved by										
Date of test series										
Internal test identifier										
Machine identification										
Programme selected										
Options selected										
Load type										
Nominal required test load mass										
Reference machine programme										
Reference machine test series identifier										
Reference Shrinkage Rate										
Date Reference Shrinkage Rate determined										
Reference Shrinkage Rate										
Wool Shrinkage specimens (Supplier, Batch, Date of Delivery, Storage conditions)										
Mass of base load										
Mass of detergent used										
Initial Dimensions of wool shrinkage										
	Specimen 1			Specimen 2			Specimen 3			Average
Width	A-B	C-D	E-F	A-B	C-D	E-F	A-B	C-D	E-F	
Length	A-E	G-H	B-F	A-E	G-H	B-F	A-E	G-H	B-F	
Final dimension of wool shrinkage										
	Specimen 1			Specimen 2			Specimen 3			Average
Width	A-B	C-D	E-F	A-B	C-D	E-F	A-B	C-D	E-F	
Length	A-E	G-H	B-F	A-E	G-H	B-F	A-E	G-H	B-F	
Width shrinkage rate (WS):	<input type="text"/>			Length shrinkage rate (LS):	<input type="text"/>					
Shrinkage Rate (SR):	<input type="text"/>									
Cycle Felting Severity (CFS):	<input type="text"/>									
Shrinkage Rate Index (SRI):	<input type="text"/>									

S.3 AGE DISTRIBUTION OF THE LOAD

S.3.1 Cotton Base Load

The following data (Table S.4) for the cotton base load shall be reported at the start of the test series. The weighted average age of the cotton base load is calculated in accordance with 0. See 6.4.4.2 for details of requirements.

**Table S.4
Weighted Average Age – Cotton Load**

	Number of items in given range of age at the start of the test series				Weighted average age per type
	0 – 19	20 – 39	40 – 59	60 – 80	
Towels					
Pillowcases					
Sheets					
	Weighted overall average age				

S.3.2 Synthetics/Blends Base Load

The following data for the synthetics/blends base load shall be reported at the start of the test series. See 6.4.4.3 for details of requirements:

- a) number of shirts > 40 test runs:
- b) number of shirts ≤ 40 test runs:
- c) number of pillowcases > 40 test runs:
- d) number of pillowcases ≤ 40 test runs:

S.4 MATERIALS USED FOR THE TEST SERIES

The following data (Table S.5) is recommended for inclusion in the test report.

Table S.5
Materials
(Clause S.4)

Cotton base load	Supplier		Batch		Number of items used in this base load	
Sheets						
Pillowcases						
Towels						
Conditioning method cotton						
Synthetics/blends base load	Supplier		Batch		Number of items used in this base load	
Shirts						
Pillowcases						
Conditioning method synthetics/blends						
Wool shrinkage base load	Supplier		Batch		Number of items used in this base load	
Polyester						
Detergent	Supplier	Batch	Date of delivery	Storage condition	Target mass in g for this test load (nominal test load mass)	
Base detergent A*						
Perborate						
TAED						
Stain test strips	Supplier	Batch	Date of delivery	Storage condition	Identification of test strips used for this test load	
Water hardness preparation	Natural	IEC 60734 Type A	IEC 60734 Type B	IEC 60734 Type C1	IEC 60734 Type C2	Other (specify)

S.5 STANDARD EQUIPMENT USED FOR THE TEST SERIES

The following data (Table S.6) is recommended for inclusion in the test report.

Table S.6
Equipment
(*Clause S.5*)

	Brand	Model	Accuracy	Laboratory registration No	Calibrated until
Reference washing machine / flow meter					
Spectral photometer	parameter:		UV-filter		
	optical geometry:		gloss/specular:		
	wavelength resolution:		aperture:		
	spectral range:		measuring time:		
	light source:		calibration:		
	Variable voltage regulator (test-system)				
Energy meter					
Energy meter (low power)					
Temperature recorder					
Water meter					
Scale (loads)					
Scale (detergent)					
pH-meter					
Titration equipment					
Moisture meter					
Conditioning room / chamber details					
Dryer used for drying between test runs					
Dryer used for bone-dry (where applicable)					
Iron (where applicable)					

ANNEX T
(Clause xx)
WOOL SHRINKAGE SPECIMEN

The wool shrinkage specimens shall fulfil the following specifications:

- wool quality: 100 percent wool fabric – plain weave
- wool fibre diameter: (21.0 ± 0.5) microns
- warp: (114 ± 10) ends per 10 cm (ISO 7211-2)
- weft: (118 ± 10) picks per 10 cm (ISO 7211-2)
- yarn linear density: 2-fold resultant 60 tex (ISO 2060)
- single yarn twist: warp/weft (475 ± 40) Tours per metre (Tpm) (ISO 2061)
- folded yarn twist: warp/weft (390 ± 30) Tpm (ISO 2061)
- size of wool shrinkage specimens: (34×35) cm (approximately) with marker threads along the edges

For suppliers, see 0.

ANNEX U
(Clause XX)
SOURCES OF MATERIAL AND SUPPLIERS

U.1 GENERAL

NOTE: The information given is for the convenience of users of this document and does not constitute an endorsement by BIS of these products.

U.2 SUPPLIERS FOR REFERENCE MACHINE AND LARGE EXTRACTOR

Suppliers for reference machines, reference programmes, flowmeter and large extractor:

Electrolux Laundry systems Sweden AB
S-341 80 Ljungby
Phone +46 372 66100
Fax +46 372 13390
E-mail els.info@electrolux.com
Web site <http://laundrysystems.electrolux.com>

Other machines of equivalent characteristics may be employed after correlation tests with the machines described in **Error! Reference source not found..**

U.3 SUPPLIERS FOR TEST MATERIALS

EMPA Test materials
Mövenstrasse
CH-9015 St.Gallen
Switzerland
Phone +41 71311 8055
Fax +41 71311 8057
E-mail testmat@empa-testmaterials.ch
Web site <http://www.empa-testmaterials.com>

WFK – Testgewebe GmbH
Christenfeld
D-41379 Brüggen
Germany
Phone +49 2157 871977
Fax +49 2157 90667
E-mail info@testgewebe.de
Web Site <http://www.testgewebe.de>

Centre for Test materials –Netherlands
Address: Stoomloggerweg 11,
3133 KT Vlaardingen
Phone: +31 10 460 39 55
Fax: +31 10 434 02 36
E-mail: info@cftbv.nl
Web Site <http://www.cftbv.nl>

A suitable test fabric for the wool shrinkage specimens conforming to the characteristics specified in **5.3.4** is produced for the standards and testing department of the Wool Mark Company, and carries the reference IWS SM 12.

Wool Mark Company
Valley Drive
Ilkley
West Yorkshire LS29 8PB
England
Phone +44 1943 601 555
Fax: +44 1943 601 521
Web Site <http://www.woolmark.com>

Equivalent fabrics may be used if they can be shown to lead to the same results.

**NATIONAL ANNEX A
(NATIONAL FOREWORD)**

A-1 CERTIFICATION MARKING

A 1.1 The appliances may also be marked with the Standard Mark.

A 1.2 The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the BIS Act, 2016 and the Rules and Regulations framed thereunder, and the product(s) may be marked with the Standard Mark.