भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG, NEW DELHI 110002

व्यापक परिचालन मसौदा

हमारा संदर्भः सीईडी 04/टी-55 **04 दिसंबर 2024**
तकनीकी समिति: इमारती चूना और जिप्सम उत्पाद विषय समिति, सीईडी 04

प्राप्तकर्ता :

क) सिविल इंजीनियरी विभाग परिषद्, सीईडीसी के सभी सदस्य
ख) सीईडी 04 के सभी सदस्य
ग) रूचि रखने वाले अन्य निकाय

प्रिय महोदय/महोदया,

निम्नलिखित भारतीय मानक का मसौदा संलग्न हैं:

प्रलेख संख्या	शीर्षक
सीईडी 04 (27018)WC	**बिल्डिंग लाइम्स के लिए परीक्षण के तरीके भाग 10 हाइड्रेटेड लाइम का पॉपिंग और पिटिंग का निर्धारण का भारतीय मानक मसौदा** [IS 6932 (भाग 10) का *पहला पुनरीक्षण*] ICS 91.100.10

कृपया इस मानक के मसौदे का अवलोकन करें और अपनी सम्मतियॉ यह बताते हुए भेजे कि यदि यह मानक के रूप में प्रकाशित हो तो इस पर अमल करने में आपके व्यवसाय अथवा कारोबार में क्या कठिनाइयाँ आ सकती हैं ।

सम्मतियाँ भेजने की अंतिम तिथि : **04 जनवरी 2025**

सम्मति यदि कोई हो तो कृपया अधोहस्ताक्षरी को उपरिलिखित पते पर संलग्न फोर्मेट में भेजें या manoj@bis.gov.in पर ईमेल कर दें ।

यदि कोई सम्मति प्राप्त नही होती है अथवा सम्मति में केवल भाषा सम्बन्धी त्रुटि हुई तो उपरोक्त प्रलेख को यथावत अंतिम रूप दिया जाएगा। यदि सम्मित तकनीकी प्रकृति की हुई विषय समिति के अध्यक्ष के परामर्श से अथवा उनकी इच्छा पर आगे की कार्यवाही के लिए विषय समिति को भेजे जाने के बाद प्रलेख को अंतिम रूप दे दिया जाएगा ।

यह प्रलेख भारतीय मानक ब्यूरो की वैबसाइट www.bis.gov.in पर भी उपलब्ध हैं।

धन्यवाद ।

भवदीय,

(द्वैपायन भद्र)
प्रमुख (सिविल इंजीनियरी)

संलग्नक : उपरिलिखित

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG, NEW DELHI 110002

DRAFT IN WIDE CIRCULATION

Our Ref: CED 04/T-55 **04 December 2024**

TECHNICAL COMMITTEE: Building Limes and Gypsum Products Sectional Committee CED 04

ADDRESSED TO:

a) All Members of Civil Engineering Division Council, CEDC
b) All Members of CED 04
c) All others interests.

Dear Sir/Madam,

Please find enclosed the following document:

Doc No.	Title
CED 04 (27018)WC	**Draft Indian Standard** **Methods of Tests for Building Limes** **Part 10 Determination of Popping and Pitting of Hydrated Lime** [*First Revision* of IS 6932 (Part 10)] ICS 91.100.10

Kindly examine the draft standard and forward your views stating any difficulties, which you are likely to experience in your business or profession if this is finally adopted as National Standard.

Last Date for Comments: **04 January 2025**

Comments if any, may please be made in the attached format and mailed to the undersigned at the above address or preferably through e-mail to manoj@bis.gov.in.

In case no comments are received or comment received are of editorial nature, you may kindly permit us to presume your approval for the above document as finalized. However, in case of comments of technical in nature are received then it may be finalized either in consultation with the Chairman, Sectional Committee or referred to the Sectional Committee for further necessary action if so desired by the Chairman, Sectional Committee.

The document is also hosted on BIS website www.bis.gov.in**.**

Thanking you,

Yours faithfully,

(Dwaipayan Bhardra)
Head (Civil Engineering)

Encl: As above

FORMAT FOR SENDING COMMENTS ON BIS DOCUMENTS

(Please use A-4 size sheet of paper only and type within fields indicated. Comments on each clause/sub-clause/table/fig etc. be started on a fresh box. Information in column 3 should include reasons for the comments and suggestions for modified working of the clauses when the existing text is found not acceptable. Adherence to this format facilitates Secretariat's work) (Please e-mail your comments to manoj@bis.gov.in)

Doc. No.: **CED 04 (27018)WC**

Title: **Draft Indian Standard Methods of Tests for Building Limes**
Part 10 Determination of Popping and Pitting of Hydrated Lime
[*First Revision* of IS 6932 (Part 10)] ICS 91.100.10

LAST DATE OF COMMENT: **04/01/2025**

NAME OF THE COMMENTATOR/ORGANIZATION: _____

Sl. No.	Clause/Para/Table/ Figure No. Commented	Comments/Modified Wordings	Justification of the Proposed Change

BUREAU OF INDIAN STANDARDS

DRAFT FOR COMMENTS ONLY
(*Not to be reproduced without the permission of BIS or used as an Indian Standard*)

Draft Indian Standard

METHODS OF TESTS FOR BUILDING LIMES PART 10 DETERMINATION OF POPPING AND PITTING OF HYDRATED LIME

[*First Revision* of IS 6932 (Part 10)]
ICS 91.100.10

Building Lime and Gypsum Products Sectional Committee, CED 04	Last date of Comments: **04 January 2025**

FOREWORD

(Formal clauses will be added later)

The role of building limes in construction has been recognized and valued for centuries, from the ancient structures to modern structures. The use of lime as building materials is not only a testament to its versatility and durability but also to its sustainability and environmental benefits. As we continue to seek eco-friendly alternatives in construction, the relevance of lime-based products has become increasingly significant.

Building lime is used in construction for a variety of purposes such as lime washing, lime mortar, lime Plastering, lime Concrete, Rendering and Pointing, soil Stabilization, Restoration of Historic Buildings, Waterproofing and Decoration. Each of these forms of lime serves specific purposes in construction, from creating strong, durable mortar joints to providing breathable, flexible finishes that protect and preserve structures.

A number of Indian Standards on lime building materials covering specifications, code of practices, etc. have been prepared with a view to assisting the lime industry in its development. In line with that, methods of test for building lime, IS 6932 was prepared in eleven parts in the year 1973. In this revision it was decided to review and update the various existing test methods of building lime, taking into consideration the latest international practices and developments in this field and the current practices in the country. In this revision all the amendments are incorporated and reference of all Indian standards has been updated. Ambiguity in the procedure or reporting has been also removed. In this revision, the following major modifications have been incorporated:

a) Depth of penetration of 20 $\pm$ 5 mm has been included for determination of Consistency;
b) Size of the pat has been change from 100 mm dia with 5 mm thickness to the rectangle of at least 150 mm x 200 mm with 3 mm thickness for ease of working;
c) The duration for the steam bath has been increased from 3 h to 5 h for better assessment;
d) Initial setting time of gauging plaster (plaster of Paris) has been increased from 15 min to 60 min for accommodating all type of lime used;
e) The objective and principal of the test has been included; and
f) List of equipment used in the test with their least count has been provided.

This standard (Part 10) covers the methods of test for methods of tests for building limes for determination of popping and pitting of hydrated lime. The others standards in the series are:

Part 1 Determination of insoluble residue in dilute acid and alkali, loss on ignition, insoluble residue in hydrochloric acid, silicon dioxide, ferric and aluminium oxide, calcium oxide and magnesium oxide
Part 2 Determination of carbon dioxide content
Part 3 Determination of residue on slaking of quicklime
Part 4 Determination of fineness of hydrated lime
Part 5 Determination of unhydrated oxide
Part 6 Determination of volume yield of quicklime
Part 7 Determination of compressive and transverse strengths
Part 8 Determination of workability
Part 9 Determination of soundness
Part 11 Determination of setting time of hydrated lime

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 2022 'Rules for rounding off numerical values (*second revision*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

Draft Indian Standard

METHODS OF TESTS FOR BUILDING LIMES PART 10 DETERMINATION OF POPPING AND PITTING OF HYDRATED LIME

(First Revision)

1 SCOPE

This standard (Part 10) covers the method of test for determination of popping and pitting of hydrated lime.

2 REFERENCES

The standards given below contain provisions which through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision and parties to agreement based on this standard are encouraged to investigate the possibility of applying the most recent editions of these standards indicated below:

IS No.	*Title*
IS 460 (Part 1) : 2020	Test sieves — Specification: Part 1 Wire cloth test sieves (*fourth revision*)
IS 1070 : 2023	Reagent grade water – Specification (*fourth revision*)
IS 2542	Gypsum plaster, concrete and products — Methods of test:
(Part 1/Sec 1)	Plaster and concrete Section 1 Determination of normal consistency
(Part 1/Sec 3)	of gypsum plaster (*second revision*)
	Plaster and concrete Section 3 Determination of setting time of plaster and concrete (*second revision*)
IS 4031 (Part 5) : 1988	Methods of physical tests for hydraulic cement:
	Determination of initial and final setting times (*first revision*)
IS 5513 : 1996	Vicat apparatus — Specification (*second revision*)

3 OBJECTIVE

Pops and pits are caused by the hydration and expansion of coarse particles of unhydrated lime or lime-impurity reaction products present in the hydrated lime. The level of popping and pitting in the sample is indicative of the potential for the appearance of surface defects in plastering applications.

4 PRINCIPLE

The test involves preparing pats of hydrated lime mixed with gauging plaster and subjecting them to steaming process. The pats are examined for signs disintegration, popping, or pitting after exposure to steam.

5 APPARATUS AND REAGENTS

5.1 Vicat Apparatus – The vicat apparatus conforming to IS 5513 shall be used.

5.2 Balance – Analytical balance with a least count of 0.01 g.

5.3 Sieve – IS sieve as per IS 460 (Part 1).

5.4 Steam Bath – Capable of attend the temperature of 150 °C with a least count of 0.1 °C.

5.5 Oven – Capable of attend the temperature of 150 °C with a least count of 0.1 °C.

5.6 Trowel or Spatula

5.7 Non-Porous Plate

6 PREPARATION OF THE SAMPLE

6.1 Sampling shall be carried out as quickly as possible so that the material does not deteriorate. The total time occupied in mixing and preparation of the sample for the test should not exceed two hours. The samples shall be placed immediately in clean, dry, airtight containers. When testing is not to be carried out at once, the samples shall be kept in the airtight containers. Tools such as Shovel, auger, metal or plastic containers shall be of material free from rust and shall be alkali resistant.

6.2 If the sample contains lumps, crush the lime using a mortar and pestle or mechanical grinder to achieve a fine powder. Sieving is used to achieve a uniform particle size for accurate test results. Pass the dried and pulverized lime through a 2.36 mm sieve [*see* IS 460 (Part 1)]. This is a standard procedure for many tests, although specific tests may require different sieve sizes (for example, 300-micron sieve). Use a precision balance to weigh the required quantity of lime for each pat. The amount of lime needed will vary depending on the test being conducted. Typically, chemical tests may require 0.5 g to 5.0 g of sieved lime and physical test require 100 g to 5 000 g. Use distilled (*see* IS 1070) or deionized water to avoid contamination. Follow the specific water-to-lime ratio as required by the test method. The mixing can be done manually using a spatula or mechanically using a mixer. Ensure that the mixture is homogeneous and free of lumps. For some tests, a paste-like consistency may be required.

6.3 The gauging plaster (plaster of Paris) used for popping and pitting test shall have an initial setting time of not less than 60 min, when tested as per IS 4031 (Part 5). The gauging plaster shall be prepared as per the procedure given in IS 2542 (Part 1/Sec 3). Ensure gauging plaster shall be free from pops and pits before testing.

7. PROCEDURE

7.1 Mix 100 g of hydrated lime with sufficient water to bring to such a consistency as to give a penetration of 20 $\pm$ 5 mm, when tested as per IS 2542 (Part1/Sec1) and allow to soak for 2 h. At the expiration of 2 h, it should be mixed thoroughly and 'knocked up' with a trowel and mix 25 g of gauging plaster in it if necessary add more water to maintain workable consistency. Spread on a glass plate to make a pat of at least 150 mm x 200 mm and approximately 3 mm in thickness. Trowel to a smooth finish and any excess material being removed. The total time shall not exceed 5 min from the time of adding the gauged plaster to the last stroke on the pat. Allow the pats to stand 12 h in a well ventilated oven at a temperature of 35 °C to 45 °C.

7.2 Test pats show shrinkage cracks before steaming shall be rejected and replaced by fresh pat

7.3 Place the test pats in the steam bath so that water is not in contact with the specimen to be tested. Provide a sloping cover above the specimen to prevent condensed steam from dripping onto the surface of the specimen. Raise the temperature of the water in the steam bath to boiling and maintain at boiling for 5 h.

7.4 Remove the specimens from the bath and examine for pops and pits.

8 REPORT OF TEST RESULTS

The presence of pop and pits observed shall be reported.