



भारतीय मानक ब्यूरो  
उपभोक्ता मामले, खाद्य और सार्वजनिक वितरण मंत्रालय  
भारत सरकार

**BUREAU OF INDIAN STANDARDS**

Ministry of Consumer Affairs, Food & Public Distribution  
Government of India

**Subject: Approval of the Finalized Draft Indian Standards**

1. IS 3627 : 2023 Textiles — Cloth Rollers for Plain Calico Looms — Specification ( *First Revision* ) [TXD 14(22511)]
2. IS 3825 : 2023 Textiles — Inset Mail Wire Healds for Jute Weaving — Specification ( *Third Revision* ) [TXD 14(22492)]
3. IS 4438 : 2023 Textiles — Perforated Strips For Take-Up Rollers — Specification ( *First Revision* ) [TXD 14(22491)]
4. IS 4775 : 2023 Textiles — Picking Sticks for Automatic and Underpick Looms — Specification ( *Second Revision* ) [TXD 14(22500)]
5. IS 8137 : 2023 Textiles — Springs for Plain Calico Looms — Specification ( *First Revision* ) [TXD 14(22513)]
6. IS 8138 : 2023 Textiles — Picking Nose, Boss and Shell for Looms— Specification ( *First Revision* ) [TXD 14(22376)]
7. IS 8139 : 2023 Textiles — Picking Cone and Bolt for Looms— Specification ( *First Revision* ) [TXD 14(22388)]
8. IS 8545 : 2023 Textiles — Loom Pickers— Specification ( *First Revision* ) [TXD 14(22389)]
9. IS 8875 : 2023 Textiles — Shedding Tappets for Plain Calico Looms— Specification ( *First Revision* ) [TXD 14(22390)]
10. IS 9244 (Part 1) : 2023 Storage and use of Textile Mill Leather Accessories — Code of Practice Part 1 PICKERS ( *First Revision* ) [TXD 14(22493)]
11. IS 9280 : 2023 Textiles — Wooden Shuttle Blocks for Non-Automatic Looms — Specification ( *First Revision* ) [TXD 14(22514)]
12. IS 9287 : 2023 Textiles — Wooden Shuttle Blocks for Pirn-changing Automatic Looms — Specification ( *First Revision* ) [TXD 14(22516)]
13. IS 11508 : 2023 Textiles — Faller Bars for Jute Drawing Frames — Specification ( *First Revision* ) [TXD 14(22461)]

In accordance with Part II, sub-rule (5) of rule 22 of BIS Rules 2018, I enclose a copy of the draft Indian Standards mentioned above as finalized by the **Textile Machinery and Accessories Sectional Committee, TXD 14** in the light of the comments received from important producers, consumers, technologists, members of the Textile Division Council.

It is requested that this note and its enclosure may be returned to this office as early as possible recording your approval of the draft standards as Indian standards.

**(J K Gupta)**  
**Sc. 'E' & Head (Textiles)**

Encl: as above

Dr. Nagahanumaiah, Director  
CMTI Bengaluru

BIS U.O. No. TXD 14/22511

dated : 19 September 2023

**APPROVED**



**(Chairman)**  
**TXD 14**

मानकभवन, 9, बहादुरशाहजफरमार्ग, नईदिल्ली-110002 Manak Bhavan, 9, Bahadur Shah Zafar Marg, New Delhi-110002  
दूरभाष: 23230131, 23233375, 23239402 Tel : 23230131, 23233375, 23239402  
ई-मेल: txd@bis.gov.in, textiles.bis1@gmail.com e-mail: txd@bis.gov.in,  
textiles.bis1@gmail.com वेबसाइट: www.bis.gov.in  
Website: www.bis.gov.in

***For detailed information on BIS, consult the e-BIS Portal (www.manakonline.in) / Please use BIS CARE APP for verification of ISI-marked goods and hallmarked gold jewellery.***