

**AMENDMENT NO. 1 OCTOBER 2023**  
**TO**  
**IS 9543 : 2015 TEXTILES — SPUN POLYESTER SEWING**  
**THREADS — SPECIFICATION**  
*( First Revision )*

[Page 1, Table 1, Variety No. 4, col (4)] — Substitute '25 000' for '26 670'.

[Page 1, Table 1, Variety No. 5, col (4)] — Substitute '21 800' for '22 990'.

[Page 1, Table 1, Variety No. 9, col (4)] — Substitute '11 230' for '11 490'.

[Page 1, Table 1, Variety No. 11, col (4)] — Substitute '6 100' for '6 490'.

[Page 1, Table 1, Variety No. 14, col (4)] — Substitute '3 730' for '3 830'.

[Page 1, Table 1, Variety No. 15, col (4)] — Substitute '3 200' for '3 280'.

[Page 1, Table 1, Variety No. 16, col (4)] — Substitute '2 500' for '2 550'.

[Page 1, Table 1, Variety No. 18, col (4)] — Substitute '1 125' for '1 150'.

[Page 1, Table 1, Variety No. 12, col (5)] — Substitute '25' for '20'.

(Page 1, clause 4.3) — Substitute the following for existing:

'The average length or mass of sewing thread in a lot shall not be less than that marked on the label. However, a tolerance of minus 2 percent for length more than 1 000 m package and minus 3 percent for less than 1 000 m package shall be permitted on individual package.'