BUREAU OF INDIAN STANDARDS

<u>MINUTES</u>

NAME OF THE	NO. OF	DATE	DAY	VENUE : Hybrid
COMMITTEE	MEETING	AND TIME		
Transport Packaging and Pallets Sectional Committee, TED 24	Thirty First (31 st)	9 th January 2024 from 10:30 AM onwards	Tuesday	Physical Venue: Green Room (Samwad), Manak Bhawan, BIS (HQ), New Delhi Virtual Venue: Webex

CHAIRMAN: Dr. N.C. SAHA MEMBER SECRETARY: Mr. GAURAV JAYASWAL HEAD (TED): Mr. P V SRIKANTH

MEMBERS PRESENT:

Sl. No.	NAME OF MEMBER	NAME OF ORGANIZATION
1.	Dr. N.C. Saha	In Personal Capacity
2.	Shri Haresh Lalwani	M/s AMTOI
3.	Shri PRADEEP KUMAR VERMA	M/s Bagpoly
4.	Shri Anurag Tripathi	M/s Central Warehousing Corporation (CWC)
5.	Shri Shubam Gupta	M/s Central Warehousing Corporation (CWC)
6.	Shri Naval kedia	M/s Deekay Pine Board Ltd.
7.	Shri K P Singh	M/s Federation of corrugated box manufacturers
8.	Shri S Vijay Kumar	M/s Food Corporation of India
9.	Shri Amit	M/s Futuristic Pvt Ltd.
10.	Dr. Babu Rao Guduri, Joint Director	M/s Indian Institute of Packaging (IIP)
11.	Shri Ajith Kumar	M/s ITC
12.	Shri Surinder Singh	M/s Nilkamal Ltd.
13.	Shri Siddharth Gupta	M/s Ojas Agro Pack
14.	Shri Jitendra shah	M/s Omega Industries
15.	Shri Kunal	M/s Shipping Corporation of India (SCI)
16.	Shri Shyam Jha	M/s Supreme Industries
17.	Shri Sanjay Mishra	M/s Supreme Industries
18.	Shri B. Rai - Time Technoplast	M/s Time Technoplast
19.	Shri A K Kharbanda	M/s Vishakha Industries
20.	Shri Devang Mehta	M/s Vishakha Industries

ITEM 0 WELCOME ADDRESS

0.1 Welcome Remarks by Head (TED)

Shri P V Srikanth, Head (TED), greeted all the members present in the meeting and thanked them for their active participation in the committee. He emphasized the need for more frequent meetings to ensure timely formulation and revision of standards. He also highlighted the importance of raising awareness among students about BIS Standards to enrich their knowledge base for the industry. He also highlighted the importance of creation of standardization cells in industry association and their proper functioning.

0.2 Opening Remarks by the Chairman

Dr. N.C. SAHA, Chairman, TED 24 welcomed all the members present in the 31st Meeting and requested all members to complete the work allotted to them within stipulated time frame so that the work of TED 24 is completed as per the plans made from time to time. He requested all the members to take active part in the deliberations on various issues going to be discussed as per the agenda.

ITEM 1 CONFIRMATION OF THE MINUTES OF LAST MEETING

The Minutes of the 30th Meeting of Transport Packaging and Pallets Sectional Committee, TED 24 held in online mode through Webex Video Conferencing Platform, on 11th July 2023, were circulated through BIS Portal. No comments with regards to decision of committee had been received.

Hence the committee approved the minutes of the last meeting formally.

ITEM 2 SCOPE & COMPOSITION OF THE SECTIONAL COMMITTEE

2.1 The committee noted the Scope of Transport Packaging and Pallets Sectional Committee,

and after thorough deliberations, it was decided that a proposal would be made in the next

meeting of Transport Engineering Division Council (TEDC) to modify the scope of SC TED 24

as follows :

"Standardization of Transport packages, Rigid Intermediate Bulk Containers excluding freight containers, Pallets, their testing, intensities of tests, along with standardization of Palletization and packaging codes for Transport Packages and their components."

2.2 The committee reviewed its composition. After the review, the committee decided to withdraw membership of following organizations due to failing to attend the consecutive meetings of SC TED 24 as per latest BIS Guidelines :

- 1. M/s Indian Oil Corporation Limited, New Delhi
- 2. M/s Larsen and Toubro Limited, Mumbai
- 3. M/s Shyamal Chaterjee, Kolkata
- 4. M/s Sun Pharmaceutical Industries Limited, Mumbai

2.3 New Membership request received from Shri Amber Jayna from M/s Ojas Agropack P Ltd.

was discussed by the committee and it was decided to co-opt M/s Ojas Agropack P Ltd. as a member of SC TED 24.

2.4 The committee noted the details of sub-committees formed before bifurcation of SC TED 24.

It was decided to dissolve the previously created sub-committees and to establish new working

panels and working groups as necessary in the future.

ITEM 3 PROCESS REFORMS AT BIS

3.1 Member secretary presented Process Reforms at BIS. The committee Noted.

ITEM 4 ISSUES ARISING OUT OF THE MINUTES OF THE LAST MEETING

The summary of actions taken on the Minutes of previous meeting and the decisions taken by the committee during the current meeting are given below:

Ite m No.	Subject	Decision of committee in Previous meetings	Proceedings in Last (30 th) Meeting	Status in 31 st Meeting	Decision in 31 st Meeting
1.	Amendment 2 to IS 17427	Clause wise comments comparing IS 13714 with IS 17427 were received from Mr. Ashish Singla from Naman Enterprises. (IS 13714 has been superseded by IS 17427) The committee deliberated the comments received from Mr. Ashish Singla from Naman Enterprises in its	Status in 30 th Meeting : The draft Amendment was sent for wide circulation 60 days as TED 24(22374) W. No comments have been received on the circulated draft amendment.	Amendment 2 to IS 17427 has been published. The committee may please note.	The committee noted.

28 th meeting and	However some	
decided to issue an	more comments	
amendment to IS	have been from	
17427 based on	Mr. Ashish	
accepted comments.	Singla from M/s	
	Naman	
	Enterprises and the same is	
	attached at	
	<u>Annexure-2</u> of	
	the agenda of 30 th	
	Meeting.	
	The committee	
	may deliberate and decide.	
	Decision in 30 th	
	Meeting :	
	TT1 1 C	
	The draft amendment was	
	discussed by the	
	committee. Mrs.	
	Vemula Sridevi	
	from FCI	
	apprised the	
	committee that	
	Pallets of 120	
	mm height is not used by FCI or	
	other prominent	
	users and told	
	that there is no	
	Meaning of	
	mentioning this	
	specific size	
	$\{1500 \text{ mm } * 600 \text{ mm } \}$	
	mm * 120 mm} in the standard.	
	in the standard.	
	Moreover It has	
	been mentioned	
	in Clause 10 of	
	the standard that	
	"In Addition, Any	
	other dimensions	

-		
	can be finalize	ed
	between the	
	buyer and the	
	-	
	seller for	
	domestic and	
	export market	²⁹ .
	1	
	Considering th	
	Considering th	
	above comme	
	from FCI, The	2
	committee	
	decided to Ho	ld
	the inclusion of	
		51
	new size i.e.	
	{1500 mm * 6	
	mm * 120 mm	n}.
	The committe	e
	also discussed	
	re-inclusion of	
	Box Pallet and	d l
	Dunnage Palle	et
	Classification	in
	the standard	
	under Clause	4.1
	under Clause	4.1.
	Being No	
	comment/obje	ectio
	n for re-inclus	ion
	of Box Pallet	
	Dunnage Palle	
	Classification	
	was decided b	
	the committee	e to
	restore the cla	use
	4.1 as it was	
	before	
	amendment -1	•
	Amendment 2	to
	IS 17427 was	
	approved for t	he
	same and is	
	attached as	
		- 6
	<u>Annexure – 2</u>	
	the agenda of	30 ^m
	Meeting	
		· · · ·

		The committee also discussed the fresh comments received from M/s Naman Enterprises and concluded its decision as per <u>Annexure – 3</u>		
2. Revision o IS 8005 : 1976 - Classificati n of unit loads	of unit loads. Thi	at While preparing nee was taken from 36) 290 'Draft ISO nuous mechanical at - Classification s draft later got O 3569:1976 nanical handling ication of unit loads s". e, The committee st ISO Standard i.e.	The National Foreword Correspondin g to ISO 3569:1976 was sent for wide circulation for 60 days as Doc. TED 24 (23326) after approval from chairperson, TED 24. The draft has completed its circulation period and No comments have been received. The committee may deliberate and decide.	The committee decided to send the document for printing.
3. Revision o IS 6219 : 1989 -	f During 30th Meeting committee noted that first published in 197	t this standard was	The National Foreword Correspondin	The committee decided to
Methods o test for general purpose fla pallets for	 f for non-expendable only. First revision o made in 1977 inco t strength test. In the first 	flat timber pallets f this standard was prporating bending rst revision, the tests	g to ISO 8611-1 : 2021 was sent for wide circulation	send the document for printing.

through transit of goodsThe second revision of this standard was taken up to align it with ISO/DIS 8611 'General purpose flat pallets for through transit of goods - Test methods' issued by the International Organization for Standardization (IS0). ISO DIS 8611 later got published as ISO 8611 : 1991 and later was splitted into three parts by ISO TC 51. The latest versions of ISO 8611-1,2,3 are as follows :for 60 days as Doc. TED 24 (23325) after approval from chairperson, TED 24. The draft has completed its circulation
goods'General purpose flat pallets for through transit of goods - Test methods' issued by the International Organization for Standardization (IS0). ISO DIS 8611 later got published as ISO 8611 : 1991 and later was splitted into three parts by ISO TC 51. The latest versions of ISO 8611-1,2,3 are as follows :24 (23325) after approval from the approval from the approval chairperson, TED 24. The draft has completed its
transit of goods - Test methods' issued by the International Organization for Standardization (IS0). ISO DIS 8611 later got published as ISO 8611 : 1991 and later was splitted into three parts by ISO TC 51. The latest versions of ISO 8611-1,2,3 are as follows :after approval from chairperson, TED 24. The draft has completed its
the International Organization for Standardization (IS0). ISO DIS 8611 later got published as ISO 8611 : 1991 and later was splitted into three parts by ISO TC 51. The latest versions of ISO 8611-1,2,3 are as follows :approval from chairperson, TED 24. The draft has completed its
Standardization (IS0). ISO DIS 8611fromlater got published as ISO 8611 : 1991chairperson,and later was splitted into three parts byTED 24. TheISO TC 51. The latest versions of ISOdraft has8611-1,2,3 are as follows :completed its
later got published as ISO 8611 : 1991chairperson,and later was splitted into three parts byTED 24. TheISO TC 51. The latest versions of ISOdraft has8611-1,2,3 are as follows :completed its
and later was splitted into three parts by ISO TC 51. The latest versions of ISO 8611-1,2,3 are as follows :TED 24. The draft has completed its
ISO TC 51. The latest versions of ISOdraft has8611-1,2,3 are as follows :completed its
8611-1,2,3 are as follows : completed its
-
-
1. ISO 8611-1:2021 Pallets for period and
materials handling — Flat pallets — No
Part 1: Test methods comments
have been
2.ISO 8611-2:2021 received. The
Pallets for materials handling — Flat committee
<i>pallets — Part 2: Performance</i> may <i>requirements and selection of tests</i> deliberate
1 5
and decide.
3. ISO 8611-3:2011
Pallets for materials handling — Flat
pallets — Part 3: Maximum working
loads.
In view of the above, The Committee
decided to revise IS 6219 by adopting
ISO 8611-1 : 2021.
4.During 30th Meeting of SC TED 24, TheThe NationalThe
committee noted that in the formulation Forewords committee
of this standard, considerable assistance conception
has been derived from the 150 21007. g to 150
2007 Packaging — Vocabulary Issued 21007-
by the International Organization for 1:2010, and
Revision of Standardization (ISO). ISO 21067 : 2007 ISO 21067-
IS 16961 · later on was revised by ISO and was 2:2015 were
splitted into two parts as follows : 1. ISO sent for wide
Packaging _ 21067-1:2016 Packaging — Vocabulary circulation
Vocabulary — Part 1: General terms, and 2. ISO 107 60 days
21067-2:2015 Packaging — Vocabulary as doc. TED
— Part 2: Packaging and the 24 (23323)
environment terms. and doc.
TED 24
In view of the above, the committee (23324)
decided to revise IS 16961 by adopting respectively
latest version of ISO Standards i.e.

		ISO 21067-1:2016, and ISO 21067- 2:2015.	approval from chairperson, TED 24. The drafts have completed their circulation period and No comments have been received. The committee may deliberate and decide.	TI
5.	Revision of IS/ISO 16495 : 2013 - Packaging Transport packaging for dangerous goods Test methods	During 30th Meeting of SC TED 24, The committee noted that this standard is identical adoption of ISO 16495 : 2013. ISO Standard has been revised in 2022 as ISO 16495:2022. In view of the above, the committee decided to adopt the latest version of ISO Standard i.e. ISO 16495 : 2022.	The National Foreword Correspondin g to ISO 16495:2022 was sent for wide circulation for 60 days as Doc. TED 24 (23275) after approval from chairperson, TED 24. The draft has completed its circulation period and No comments have been received. The committee may deliberate and decide.	The committee decided to send the document for printing.

6.	Revision of IS 9733 : 2015 - Packaging - Complete, filled transport packages - General rules for the compilation of performance test schedules	During 30th Meeting o committee noted tha identical adoption of The ISO Standard ha 2019 as ISO 4 In view of the above decided to adopt the ISO Standard i.e. IS	at this standard is f ISO 4180:2009. as been revised in 4180:2019. e, the committee e latest version of SO 4180 : 2019.	The National Foreword Correspondin g to ISO 4180 : 2019 was sent for wide circulation for 60 days as Doc. TED 24 (23276) after approval from chairperson, TED 24. The draft has completed its circulation period and No comments have been received. The committee may deliberate and decide.	The committee decided to send the document for printing.
7.	Revision of IS 13664 : 1993 "Poly Pallets for Bag Storage Godowns – Specification "	Inputs are required for passing criteria of various tests prescribed in the draft. The committee may please discuss. Decision in 26th Meeting: After detailed deliberations on the comments received from M/s Nilkamal Industries, the committee decided that a minimum	Status in 30 th Meeting: The inputs received from Mr. Pradeep Kumar Verma from Bag Poly International Pvt Ltd have been attached at <u>Annexure-3</u> of the Agenda of 30 th Meeting. Inputs have also been received from Mr. V K Singh and the	In accordance with decision in the last meeting, the Copies of ISO 12777- 1,2 and 3 have been sent to Mr. Pradeep from Bagpoly International Pvt. Ltd for study purposes.	The committee decided to form a panel with M/s Ojas Agropack P Ltd. as its convener to study the ISO 12777-1,2 and 3 along with the draft prepared by the committee

r		1 0		
	ssing criteria for	draft		and come
	tests shall be	incorporating the	The inputs	up with a
pro	ovided along with	inputs is attached	on test	draft test
the	e agreement clause	at <u>Annexure-4</u> of	methods to	method to
be	tween buyer and	the Agenda of	ensure	ensure
	rchaser so that a	30 th Meeting.	sufficient	sufficient
-	nimum quality	U	strength of	strength of
	n be recommended	Some comments	pallet joints	pallet
by		on IS 13664 :	are however	joints.
	indard.	1993 have also	awaited.	Joints.
510	illuaru.	been received	awancu.	The
T4	6	from M/s	Line	
It	was further			compositio
	cided that a	Futuristic	diagram for	n of the
	eeting of Plastic	Industries Pvt.	Fig.1 has	panel
	llets Panel shall be	Ltd. and the	also been	would be
	nvened by Mr.	same are	received	as follows
A.	K. Kharbanda on a	attached at	from Mr.	:
su	itable date in	<u>Annexure-5</u> of	Amit	
Se	ptember where the	the Agenda of	Vashisht	1. M/s Ojas
mi	nimum passing	30 th Meeting.	from M/s	Agropack
cri	iteria will be		Futuristic	(Panel
fin	alized for all the	The committee	Industries	Convener)
tes	sts.	may examine the	Pvt. Ltd. and	, ,
		draft, deliberate	is attached	2. M/s
	Decision taken on	the comments	as	Bagpoly
the		and decide	Annexure-2.	3. M/s
	scussed during the	accordingly.		Futuristic
	eting was	accordingij.	The	4. M/s CWC
	tached with the	Decision in 30 th	committee	5. M/s FCI
		Meeting:	may please	5. 101/51/01
	nutes. A copy of	meeting.	note.	
	8611 (All Parts)	The draft	1010.	The
an			Line	
· · · · · · · · · · · · · · · · · · ·	Vooden Pallets)	document was		committee
	also attached	discussed in the	diagram for	requested
	th the minutes in	meeting. The	Type C, Tama D an 1	the panel
	der to study the	committee noted	Type D and	convener to
	ferences for	that a new	Type E	conduct the
-	ssing criteria of	category of	Pallets along	panel
the	e tests.}	pallets (Type E)	with outer	meeting and
		has been	dimensions	come up
St	atus in 27 th	introduced in the	are also	with new
Μ	eeting:	draft for	awaited	draft test
	be discussed for	Rotomolded	from Shri V	method to
	inimum Passing	Pallets as decided	K Singh.	ensure
	riteria.	by the committee	2	sufficient
		in the last	The	strength of
		meeting. During	committee	pallet joints

A mail was received	the discussion it	may	for
		may deliberate	for Assembled
from Haryana Branch office, BIS	was reported by M/s CWC that	and decide.	Plastic
Branch office, BIS		and decide.	
to resolve query on	fasteners of		Pallets in a
IS 13664. The Copy	assembled Plastic		month's
of Letter was	and Wooden		time.
attached as	pallets get loose		
Annexure -1 of the	and they make		
agenda of 27 th	the pallets un-		
Meeting.	usable after some time. CWC		
Decision in 27 th	requested BIS to		
Meeting:	Introduce test		
The committee	methods to		
discussed the			
	ensure sufficient		
comments received	strength of Pallet		
from HRBO.	Joints in		
	Assembled		
Mr. Pradeep Kumar	Wooden and Poly		
Verma from Bag	Pallets standards.		
poly Limited	In continuation to		
explained the	this, Mr. Pradeep		
comments and	from Bagpoly		
requested committee	International Pvt.		
members for timely	Ltd. was		
revision of IS	requested to Go		
13664.	through ISO		
	12777-1,2 and 3		
The committee	along with IS		
formed a panel to	17427 and IS		
draft and discuss the	13664 to come up		
document to revise	with test methods		
IS 13664.	to ensure that		
	pallet joints are		
The composition of	sufficiently		
the panel is as	strong. The		
follows :	comments		
	received from		
1. Mr. Sanjay	M/s Futuristic		
Mishra,	International Pvt.		
Supreme	Ltd. were also		
Industries	discussed in		
Limited	detail and		
(Panel			
Convener)	decisions as per		
2. Mr. Surinder	Annexure-1 of		
Singh,	the minutes of		
Singii,	30 th meeting were		

r	Γ		
	Nilkamal	taken. During the	
	Industries	discussion, it was	
	Limited	also decided to	
	3. Mr.	clearly specify in	
	-	the draft standard	
	Siddharth	that Type A and	
	Central	Type B are meant	
	Warehousing	for Only	
	Corporation	Stationary	
	(CWC)	Storage and They	
	, , ,	are not meant for	
	4. Mrs. Vemula	Racking	
	Sridevi,	Application as	
	Food	well as these	
	Corporation	pallets cannot be	
	of India	used for handling	
	(FCI)	purposes through	
	5. Mr Madhal		
	Chakraborty		
	Indian	and agreed by the committee that	
	Institute o	-	
	Packaging	performance tests	
	(IIP), Delhi	are to be	
	6. Mr. Jignesl	conducted for the	
	Shah, Delux		
	Recycling	of Type A and B	
	India Private	and it is not	
		necessary to carry	
	Limited	out the testing of	
	7. Mr. Pradeer		
	Kumar	components of	
	Verma,	the pallets. Mr.	
	Bagpoly	Amit Vashisht	
	Industries	from M/s	
	Limited		
		Futuristic	
	8. Newgen	Industries Pvt.	
	Speciality	Ltd. was	
	Plastic	requested to	
	Limited	provide the clear	
	9. Vishakha	line diagram for	
		Fig.1. During the	
	Industries	discussion it was	
		also requested to	
		Shri V K Singh to	
	The committee	provide line	
	requested Mr.	-	
	Sanjay Mishra to	diagram for Type	
		C, Type D and	

redraft the existing document and circulate among the panel members with a copy to BIS. The panel convener also promised to conduct the panel meeting in the first week of September 2022. Status in 28th Meeting: A panel meeting was conducted on 06/09/2022 under the convenorship of shri Sanjay Mishra from Supreme Industries Limited. The minutes of the panel meeting is attached as Annexure – 2 of the agenda of 28 th Meeting. In line with the discussions held, the member secretary has prepared a draft incorporating all the amendments to the standard with editorial modifications and circulated the same to all the committee members through email dt. 09/02/2023.	committee requested the member secretary to compile the test methods given in ISO 12777-1,2 and 3 along with IS 17427 and IS 13664 for pallet joints strength and Fasteners and also by considering the inputs from Mr. Pradeep of Bag poly and to do all editorial modification of the Draft. It was also decided to send the document for Wide Circulation for 60 days after taking the approval from chairman, TED 24.		
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	The draft is also	
	attached as	
	<u>Annexure – 3</u> of	
	the agenda.	
	č	
	The committee	
	may review the	
	draft.	
	uran.	
	Decision in the	
	28 th Meeting:	
	The committee	
	discussed the draft	
	attached at	
	Annexure-3 of the	
	agenda in detail.	
	It was proposed by	
	the members to	
	include a new	
	category of 'Steel	
	and PU reinforced	
	rotational	
	moulded plastic	
	-	
	pallets' as Type E.	
	{Type E1 for	
	<i>Heavy Duty</i> and	
	Type E2 for	
	Normal Operation	
	similar to Type C1	
	and C2}	
	The committee	
	requested shri V.K.	
	1	
	Singh from	
	Newgen speciality	
	plastic limited to	
	Provide the	
	specifications for	
	Type E Pallets	
	including	
	Dimensions, Load	
	Bearing Capacity,	
	Material	
	specification	
	(PU/LDPE/Steel/A	

ny other material		
including		
conforming		
Relevant Indian		
Standards) along		
with Minimum		
weight requirement		
to the Member		
Secretary in 20		
days' time.		
Shri Pradeep		
Kumar Verma		
from Bag Poly		
International Pvt		
Ltd was requested		
to provide Detailed		
Test Methods to		
perform tests on		
Top and Bottom		
members of		
Assembled Plastic		
Pallets.		
The committee also		
requested the		
member secretary		
to examine the		
inputs received		
from the members		
for the draft and		
incorporate them		
suitably to the		
draft.		
It was also decided		
to send the		
modified draft for		
wide circulation for		
60 days after the		
approval of		
chairman, TED 24.		
G4 4 1		
Status and		
decision in 29 th		
Meeting : The		
Working Draft is		
B		L

		under preparation. The committee noted.			
8.	Revision of IS 16058: 2013 Pallets made from recycled packaging wastes for warehousing application – Specification		Status and Decision of 30 th meeting : The document has been sent for printing. The committee noted.	As per the information available on BIS Portal, the document is shown in <i>'Ready for</i> <i>Gazette</i> " stage and is expected to be published soon.	The committee noted.
		28/04/2022.			

The comments were attached at Annexure – 2 of the agenda of 27 th Meeting. Draft to Revise IS 16058 : 2013 was also received from Mr. Jignesh shah and the same was	
Annexure – 2 of the agenda of 27 th Meeting. Draft to Revise IS 16058 : 2013 was also received from Mr. Jignesh shah	
agenda of 27 th Meeting. Draft to Revise IS 16058 : 2013 was also received from Mr. Jignesh shah	
agenda of 27 th Meeting. Draft to Revise IS 16058 : 2013 was also received from Mr. Jignesh shah	
Meeting. Draft to Revise IS 16058 : 2013 was also received from Mr. Jignesh shah	
Draft to Revise IS 16058 : 2013 was also received from Mr. Jignesh shah	
16058 : 2013 was also received from Mr. Jignesh shah	
16058 : 2013 was also received from Mr. Jignesh shah	
also received from Mr. Jignesh shah	
Mr. Jignesh shah	
e	
and the same was	
attached as	
Annexure – 4 of the	
agenda of 27 th	
Meeting.	
Decision in 27 th	
Meeting:	
The committee	
discussed the	
comments received	
from the Central	
Warehousing	
Corporation and	
concluded that the	
modified draft	
(Attached as	
Annexure – 4 of the	
Agenda of 27 th	
meeting) Addresses	
all the comments	
given by CWC.	
The member	
secretary also	
apprised the	
committee that the	
document {TED 24	
(17000) } has been	
dropped on BIS	
Portal owing to the	
corrections in clause	
19.4 at the time of	
finalization.	
The committee	
asked the member	

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	secretary to create a		
	fresh document and		
	send the modified		
	version (Attached as		
	annexure -4 of the		
	agenda of 27 th		
	meeting) for Wide		
	Circulation for a		
	period of 30 days.		
	1 5		
	In case NO		
	Comments are		
	received on the		
	document, the		
	committee decided		
	to send the draft		
	directly for printing		
	after chairman's		
	approval, As the		
	document has been		
	discussed multiple		
	times in the		
	sectional committee		
	meetings.		
	0		
	If comments are		
	received, the draft		
	can further be		
	discussed in the next		
	meeting.		
	_		
	Status in 28 th		
	Meeting:		
	The draft was		
	thoroughly		
	examined by the		
	member secretary		
	and the same was		
	redrafted as per IS		
	12.		
	In the process of		
	In the process of		
	examination, a		
	number of practical		
	difficulties were		
	found out to		
	implement the		
	implement the		<u> </u>

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	standard and the same were discussed with the proposer of the original draft shri Jignesh Shah and The chairman of SC TED 24 Dr. N.C. SAHA.		
	After due deliberations, some modifications were incorporated to the draft.		
	The modified draft indicating major changes was circulated to all the committee members dt. 12/12/2022 for comments.		
	Since No comments were received, The draft was sent for wide circulation of 60 days on 11/01/2023 as TED 24 (21700) W.		
	The committee may please note.		
	Decision in 28 th Meeting:		
	The committee noted.		
	Status in 29 th Meeting :		
	The draft has completed its Wide		

Circulation Period		
on 11/03/2023.		
NIA AAMMAA 4. 1		
No comments have		
been received on the		
draft.		
However some		
technical/editorial		
corrections had been		
suggested by BIS		
Secretariat and the		
same were attached		
as Error! Reference		
source not found.Of		
the Agenda of 29 th		
Meeting.		
Decision in 29 th		
Meeting :		
······································		
T T1 .		
The committee		
discussed the		
comments and		
decided to		
incorporate the		
suggestions given		
by BIS Secretariate		
at Annexure 2 of the		
agenda.		
5		
The committee also		
The committee also		
decided to send the		
document for		
printing after		
incorporating the		
accepted changes as		
mentioned in		
Annexure 2 of the		
Agenda.		
0		

ITEM 5 NEW WORK ITEM PROPOSAL

Proceedings of Previous	Decision/ Discussion	Status in 31 st	Decision in the
Meetings	in the 30 th meeting	Meeting	31 st Meeting
MeetingsThe New Work ItemProposal, received fromSmt. Priya Prakash fromM/s Eco Pallets Privatelimited to formulate a newstandard on the subject'Sustainable dunnagepallet' was discussed indetail in the meeting.During the deliberations,The committee noted thatPallets introduced by Smt.Priya Prakash are made upof scrap wood with anoutside coating of PolyUrea. It also noted thatanother standard IS 17427Wooden (Timber) Palletsfor Packaging, Storage andTransportation —Specification already existsfor wooden Pallets.After discussion, thecommittee felt the need togather more data withregards to the material ofproduction of these palletsi.e. Poly Urea and Primercoatings along withstandards which can bereferred for these materials.Smt. Priya Prakash, hencewas requested to providethe committee with the datapertaining to material ofproduction and performance			
was requested to provide the committee with the data pertaining to material of			
requirements (in addition to the requirements mentioned in IS 17427) and was also requested to study the feasibility to introduce an amendment to existing IS 17427 to include the aforementioned category of			

to discuss the subject in next SC Meeting after receipt of data from Smt. Priya Prakash.		

ITEM 6 COMMETS RECEIVED ON INDIAN STANDARDS

6.1 Following comments were received on IS 17427 from Central Marks Department (CMD-III) through email dt. 17/11/2023. The committee discussed the comments and decided as follows :

Comments received from CMD-III	Decision of the committee
1. Cl. 4.1- Pallets have been classified into following 4 categories : Expandable, Non-expandable, Box and Dunnage Pallet. However, it is observed that Box or Dunnage Pallet can also be expandable or Non- expandable. Further, in addition to	The committee discussed the matter and concluded that the dunnage pallets may be expendable or Non-expendable types. Furthermore Specifications and Methods of tests for Box Pallets have been mentioned in IS 4300 and IS 5325 respectively.
Box and Dunnage pallets, there may be other types of Pallets. It is requested to review this classification and cover all other types of Pallets as well in the Standard.	In view of the above, The committee prepared a draft amendment to IS 17427 and the same is attached as Annexure-1. It was also decided to send this draft amendment for wide circulation of 60 days.
 Cl. 2 and Cl. 3.5- Box Pallet has been defined at Cl. 3.5 of the Standard. IS 4300 is mentioned in Cl. 2 (List of referred Standards) for Box pallet for through transit of goods. However, IS 4300 has not been referred anywhere else in the Standard. It is requested to review this aspect as to what aspects 	The committee discussed the matter and decided to remove all incorrect reference entries that have not been cited anywhere within the standard. In view of the above, The committee prepared a draft amendment to IS 17427 and the same is attached as Annexure-1.
of IS 4300 are applicable for Pallets as per IS 17427.	It was also decided to send this draft amendment for wide circulation of 60 days.

ITEM 7 PRESENT PROGRAM OF WORK

7.1 The committee noted the present program of work of the committee.

7.2 The committee went through its program of work of SC TED 24 and decided to transfer following subjects to other relevant departments / SCs as mentioned below :

SI. No.	IS No.	Title	Discussion/Decision of the committee	Transfer to
1.	IS 14233 : 1995	Packagin g - Pharmace utical products - Child resistant tamper - proof packagin g for solid dosage forms - Code of practice	 This Indian Standard gives recommendations for properties of materials used for non-reclosable packaging and guidance about design features which are thought important for child resistance for packaging of pharmaceutical products. The committee noted that Medical Equipment and Hospital Planning Department (MHD), has a dedicated sectional committee MHD 12 for Hospital Equipment and Surgical Disposable Products which has published standards for packaging of Medical devices and instruments including following : IS 18245 : 2023 - Packaging for terminally sterilized medical devices Guidance on the application of ISO 11607-1 and ISO 11607 : 2019 - Packaging for terminally sterilized medical devices - Part 1: Requirements for materials sterile barrier systems and packaging systems IS/ISO 15378 : 2017 - Primary Packaging Materials for Medicinal Products - Particular Requirements for the Application of ISO 9001 : 2015, with Reference to Good Manufacturing Practice (GMP) Considering the expertise of MHD 12 in medical devices packaging, the committee decided to transfer the subject to SC MHD 12. 	MHD {SC MHD 12 - Hospital Equipment and Surgical Disposable Products}
2.	IS 10106 (Part 1/Sec 1): 1990	Packagin g code: Part 1 product packagin g . section 1 foodstuffs and perishabl es	 This Standard prescribes the requirements and code of practice for safe packaging of 1. Milk Products (Flavoured Milk, Dahi, Khoa, Ice cream etc.) 2. Sugar and Honey 3. Edible Starches (Maize, Makhana etc.) 4. Food Grains 5. Bakery Products (Bread, Biscuit etc.) 6. Protein Rich Foods (Fish Protein Concentrates, Sunflower seed, Peanut butter etc.) 7. Spices, Fruits 8. Other Perishable Items The committee noted that None of the sectional committees working under Transport Engineering Department (TED) have expertise regarding foodstuffs and perishables and hence decided to transfer this subject to Food and Agriculture department (FAD). 	FAD

3.	IS 10106 (Part 1/Sec 2) : 1986	Packagin g code: Part 1 product packagin g section 2 tobacco and tobacco products	This Standard prescribes the requirements and code of practice for packaging of tobacco and tobacco products like Cigarettes, Cigars, Bidis, Tendu leaves etc. The committee also noted that SC FAD 4 - <i>Tobacco and Tobacco</i> <i>Products Sectional Committee</i> working under Food and Agriculture department (FAD) have developed sampling and specification standards for these tobacco products i.e. Cigarettes (IS 1577, IS 12942 etc.), Cigars (IS 1769-1,2), Bidis (IS 1925, IS 17778) Considering the expertise of SC FAD 04 in the subject matter, the committee decided to transfer this subject to SC FAD 04.	FAD {FAD 4 (<i>Tobacco</i> <i>and</i> <i>Tobacco</i> <i>Products</i> <i>Sectional</i> <i>Committee</i>)}
4.	IS 10106 (Part 1/Sec 3): 1986	Packagin g code: Part 1 product packagin g section 3 textiles, fabrics and allied products	 This standard provides the guidelines for packaging textiles, fabrics, and related products, covering various categories such as jute, cotton, wool, man-made fabrics, and miscellaneous items. The committee noted that the Textiles Department (TXD) has dedicated sectional committees for these specific product categories, namely SC TXD 03 (<i>Jute and Jute Products Sectional Committee</i>) and SC TXD 31 (<i>Man-made Fibres, Cotton, and their Products Sectional Committee</i>). These sectional committees have formulated standards for packaging textile rolls, yarns, garments, and associated items, including: TXD 03 : IS 4744: Textiles – Packaging of jute products in rolls – Specification IS 14342: Textiles - Jute yarn/twine - Packaging code IS 2873: Textiles – Packaging of jute products in bales – Specification TXD 31 : IS 1347: Specification for inland packaging of cotton cloth and yarn IS 14463: Textiles - Packaging of cotton yarn and cloth for transportation in freight containers – Code IS 2194: Code for seaworthy packaging of man-made fibre fabrics IS 293: Code for seaworthy packaging of cotton yarn and cloth Considering the expertise held by the Textiles Department in this domain, the committee held by the Textiles Department in this domain, the committee held by the Textiles Department in this domain, the committee decided to transfer this subject to the Textiles Department. 	TXD
5.	IS 10106 (Part 2/Sec 1): 1985	Packagin g code: Part 2 packagin g materials section 1 metals	This standard describes the characteristics and properties of the various metals and lays down guidelines for the selection of material for various types of metal containers . The committee noted that Production and General Engineering Department (PGD) has a dedicated sectional committee for Metal Containers working under its purview. (SC PGD 32 - <i>Metal Containers</i> <i>Sectional Committee</i>)	PGD {PGD 38 (<i>Metal</i> <i>Containers</i> <i>Sectional</i> <i>Committee</i>)}

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			The committee noted that PGD 38 has published various standards related to Glossary (IS 1394), Method of Test (IS 2471), Method of Sampling (IS 3259) of Metal Containers.	
			Considering the expertise of SC PGD 38 in Metal Containers Domain, The committee decided to transfer this subject to Production and General Engineering Department (PGD).	
6.	IS 10106 (Part 2/Sec 2) : 1983	Packagin g code: Part 2 packagin g materials section 2 paper and paper board	 This standard lays down guidelines on the selection of various types of paper and paper board as packaging materials. The committee noted that Chemicals Department (CHD) has a dedicated sectional committee for Paper based packaging materials working under its purview. (CHD 16 - <i>Paper based packaging materials Sectional Committee</i>) The committee noted that CHD 16 has published various standards on paper based packaging including Methods of test for paper and pulp based packaging materials (IS 4006), Waxed paper for general packaging (IS 3962), Glossary of Terms Relating to Paper- and Pulp-based Packaging Materials (IS 4261), Code Of Practice For Storage Of Paper And Board (IS 4645), Paper, Board, Pulps And Related Terms-Vocabulary (IS 4661), Methods of test for corrugated fibreboard (IS 7063), Glossary of terms relating to paper and flexible packaging (IS 7186) etc. Considering the expertise of SC CHD 16 in Paper Based packaging Domain, The committee decided to transfer this subject to Chemicals Department (CHD). 	CHD {CHD 16 (Paper based packaging materials Sectional Committee)}
7.	IS 10106 (Part 2/Sec 3) : 1984	Packagin g code: Part 2 packagin g materials section 3 plastics materials	 This standard describes the properties and characteristics of plastic materials and lays down guidelines for the choice of plastics suitable for different uses. The committee noted that Petroleum, Coal and Related Products Department (PCD) has a dedicated sectional committee for Plastic based packaging materials working under its purview. (PCD 21 <i>Plastics Packaging Sectional Committee</i>) The committee noted that PCD 21 has published various standards on plastic based packaging including : IS 7019 : 1998 - Glossary of terms in plastics and flexible packaging, excluding paper IS 10171 : 1999 - Guide on suitability of plastics for food packaging IS 2798 : 1998 - Methods of test for plastics containers IS 7792 : 2023 - Code of practice for handling plastics containers IS 15473 : 2004 - Blow moulded HDPE containers for packaging of edible oils – Specification IS 17480 : 2020 - High Density Polyethylene Multi Squeezable Tube for Packaging - Specification IS 15532 : 2004 - Plastics crates for fruits and vegetables - Specification IS 6312 : 1994 - Polyethylene containers for the transport of materials – Specification 	PCD {PCD 21 (<i>Plastics</i> <i>Packaging</i> <i>Sectional</i> <i>Committee</i>)}

			10. IS 9738 : 2003 - Polyethylene bags for general purposes –	
			Specification	
			Considering the expertise of SC PCD 21 in Plastic packaging Domain, The committee decided to transfer this subject to Petroleum, Coal and Related Products Department (PCD).	
8.	IS 10106 (Part 2/Sec 4) : 1986	Packagin g code: Part 2 packagin g materials section 4 fabrics	 This standard gives details and lays down guidelines for the selection of various types of textile/fabric materials (Jute/Cotton/Man Made Fabrics) used for packaging. The committee noted that the Textiles Department (TXD) has dedicated sectional committees for these specific product categories, namely SC TXD 03 (<i>Jute and Jute Products Sectional Committee</i>) and SC TXD 31 (<i>Man-made Fibres, Cotton, and their Products Sectional Committee</i>). These sectional committees have formulated standards for packaging textile rolls, yarns, garments, and associated items, including: TXD 03 : a. IS 4744: Textiles – Packaging of jute products in rolls – Specification b. IS 14342: Textiles - Jute yarn/twine - Packaging code c. IS 2873: Textiles – Packaging of jute products in bales – Specification TXD 31 : a. IS 1347: Specification for inland packaging of cotton cloth and yarn b. IS 14463: Textiles - Packaging of cotton yarn and cloth for transportation in freight containers – Code c. IS 2194: Code for seaworthy packaging of man-made fibre fabrics and man-made fibre yarns e. IS 293: Code for inland packaging of cotton yarn and cloth for transportation in freight containers – Code c. IS 2195: Code for seaworthy packaging of man-made fibre fabrics and man-made fibre yarns e. IS 293: Code for seaworthy packaging of cotton yarn and cloth 	TXD {TXD 03 (Jute and Jute Products Sectional Committee) / TXD 31 (Man- made Fibres, Cotton and their Products Sectional Committee)}
9.	IS 10106 (Part 2/Sec 5) : 1990	Packagin g code: Part 2 packagin g materials section 5 wood and plywood	 This standard lays down general guidelines for the selection of various types of wood and plywood as packaging materials other than forest based cushioning materials. The committee noted that Civil Engineering Department (CED) has a dedicated sectional committee for Timber and related products working under its purview. (CED 09 - <i>Timber And Timber Stores Sectional Committee</i>) The committee noted that CED 09 has published various standards on wood/Timber based packaging including following: 	CED {CED 09 (<i>Timber</i> <i>And</i> <i>Timber</i> <i>Stores</i> <i>Sectional</i> <i>Committee</i>)}

			 Timber species suitable for wooden packaging (IS 6662), wood wool for general packaging purposes (IS 1707), Wooden Boxes For Packaging of Apples (IS 3728), Glossary of wooden packaging terms (IS 6703), wooden crates (IS 3071), Permissible Moisture Content For Timber Used For Different Purposes – Recommendations (IS 287), Methods for field testing of preservatives in wood (IS 4833) among others. Considering the expertise of SC CED 09 in Wood/Timber Based Packaging Domain, The committee decided to transfer this subject to Civil Engineering Department (CED). 	
10.	IS 10106 (Part 2/Sec 6) : 1990	Packagin g code: Part 2 packagin g materials section 6 flexible laminates	 This standard gives a general description and guidelines for selection of the materials that are used in the manufacture of laminates and also lists typical applications in packaging for some of those in widest use. The committee noted that Petroleum, Coal and Related Products Department (PCD) has a dedicated sectional committee for Plastic based packaging materials working under its purview. (PCD 21 <i>Plastics Packaging Sectional Committee</i>) The committee noted that SC PCD 21 have formulated various standards related to flexible laminate packaging including: IS 7019 : 1998 - Glossary of terms in plastics and flexible packaging, excluding paper IS 11352 : 2018 - Flexible pouches for the packing of vanaspati up to 2 kg or 2 litres - Specification IS 12007 : 1987 - Specification for laminated collapsible tubes IS 12724 : 2004 - Flexible pouches for packing of refined edible oils up to 5 kg or 5 litre – Specification IS 14129 : 1998 - Flexible packaging materials for the packing of edible oils, ghee and vanaspati IS 15609 : 2005 - Polyethylene flexible pouches for the packaging of edible oils, ghee and vanaspati IS 15609 : 2005 - Polyethylene flexible pouches for the packaged drinking water - Specification 	PCD 21 (<i>Plastics</i> <i>Packaging</i> <i>Sectional</i> <i>Committee</i>)
11.	IS 10106 (Part 4/Sec 1): 1982	Packagin g code: Part 4 packages section 1 metal container s	This standard lays down guidelines on the types, materials, construction and selection of various types of metal containers used as unit packs and bulk packs for materials. The types of metal containers covered in this code have been classified as under : a. Tins and cans; b. Drums; c. Metal crates, hampers and trays; and	PGD {PGD 38 (Metal Containers Sectional Committee)}

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	d. Metal collapsible tubes and rigid tubes.
	The committee noted that Production and General Engineering Department (PGD) has a dedicated sectional committee for Metal Containers working under its purview. (SC PGD 38 - <i>Metal Containers</i> <i>Sectional Committee</i>)
	The committee noted that PGD 38 has published various standards related to Glossary (IS 1394), Method of Test (IS 2471), Method of Sampling (IS 3259) of Metal Containers among others as follows :
	Tins :
	 IS 10325 : 2000 - Square tins 15 kg/litre for ghee, vanaspati, edible oils and bakery shortenings Specification (Second Revision) IS 10339 : 2000 - Ghee, vanaspati, edible oil tins up to 10 kg/litre capacity Specification (Second Revision) IS 1406 : 1995 - Rectangular tins for liquids Specification (Fourth Revision) IS 1407 : 1980 - Specification for round paint tins (Second Revision) IS 2087 : 1988 - Specification for square tins for general purposes (Third Revision) IS 2134 : 1981 - Specification for round tins for general purposes (Second Revision) IS 3286 : 1980 - Specification for round grease tins (First Revision) IS 8933 : 1978 - Specification for mess tins IS 916 : 2000 - Square tins for solid products Specification (Fourth Revision)
	Cans :
	 IS 11078 : 2012 - Round open top sanitary cans for milk powder Specification (Second Revision) IS 11079 : 1984 - Specification for metal cans for pan masala and zarda IS 11104 : 2012 - Glossary of terms relating to open top sanitary cans (First Revision) IS 12219 : 1987 - Methods of determination of gross - Lidded capacity of open top sanitary cans IS 14407 : 2023 - Aluminium cans for beverages Specification (first revision) IS 18285 : 2023 - Aluminium cans for packaged natural mineral water and packaged drinking water Specification IS 2034 : 2012 - Round open top sanitary cans for butter and cheese Specification (Second Revision) IS 4638 : 1981 - Specification for seamless rectangular fish cans (First Revision) IS 9396 (Part 1) : 1987 - Specification for round open top sanitary cans for foods and drinks: Part 1 Tinplate (First
	 Revision) 10. IS 9396 (Part 2) : 2012 - Round open top sanitary cans for foods and drinks Specification: Part 2 Sizes and general requirements (Second Revision)

r				,1
			 IS 9976 : 1981 - Method of sampling of open top sanitary (OTS) cans IS 9991 : 1981 - Specification for condensed milk cans IS 9992 : 1991 - Round and rectangular tinplate cans for liquid pesticides Specification (First Revision) Tubes :	
			 IS 3101 : 1995 - Aluminium collapsible tubes Specification (Second Revision) IS 7182 : 1973 - Methods of tests for aluminium collapsible tubes IS 7852 : 1975 - Specification for eye ointment tubes, small 	
			Drums :	
			 IS 13997 : 2014 - Drums, large open top Specification (First Revision) IS 1783 (Part 1) : 2014 - Drums large, fixed ends Specification: Part 1 Grade A drums (Fourth Revision) IS 1783 (Part 2) : 2014 - Drums large, fixed ends Specification: Part 2 Grade B drums (Fourth Revision) IS 1784 : 2020 - Screwed Closures for Drums Specification (Fourth Revision) IS 2474 : 1982 - Specification for metal closures for drums (First Revision) IS 2552 : 1989 - Steel drums (galvanized and ungalvanized) - - Specification (Third Revision) IS 3575 : 1993 - Bitumen drums Specification (Third Revision) IS 5682 : 1991 - Open top drums and kegs Specification (Second Revision) Considering the expertise of SC PGD 38 in Metal Containers Domain, The committee decided to transfer this subject to Production and Committee decided to transfer this subject to Production and 	
			General Engineering Department (PGD). This standard lays down guidelines on the construction and selection of various types of paper and paper based packages for various uses. The committee noted that Chemicals Department (CHD) has a	
12.	IS 10106 (Part 4/Sec 2) : 1984	Packagin g code: Part 4 packages section 2 paper and paper based packages	 dedicated sectional committee for Paper based packaging materials working under its purview. (CHD 16 - Paper based packaging materials Sectional Committee) The committee noted that CHD 16 has published various standards on paper based packaging including Methods of test for paper and pulp based packaging materials (IS 4006), Waxed paper for general packaging (IS 3962), Glossary of Terms Relating to Paper- and Pulp-based Packaging Materials (IS 4261), Code Of Practice For Storage Of Paper And Board (IS 4661), Methods of test for corrugated fibreboard (IS 7063), Glossary of terms relating to paper and flexible packaging (IS 7186) etc. 	CHD {CHD 16 (<i>Paper</i> based packaging materials Sectional Committee)}

13.	IS 10106 (Part 4/Sec 3): 1984	Packagin g code: Part 4 packages section 3 plastics	 This standard lays down general guidelines on the use of packaging containers made of plastics materials. The committee noted that Petroleum, Coal and Related Products Department (PCD) has a dedicated sectional committee for Plastic based packaging materials working under its purview. (PCD 21 <i>Plastics Packaging Sectional Committee</i>) The committee noted that PCD 21 has published various standards on plastic based packaging including : IS 7019 : 1998 - Glossary of terms in plastics and flexible packaging, excluding paper IS 10171 : 1999 - Guide on suitability of plastics for food packaging IS 2798 : 1998 - Methods of test for plastics containers IS 7792 : 2023 - Code of practice for handling plastics containers IS 15473 : 2004 - Blow moulded HDPE containers for packaging of edible oils – Specification IS 15425 : 2015 - Plastics Feeding Bottles IS 15422 : 2004 - Plastics crates for fruits and vegetables - Specification IS 6312 : 1994 - Polyethylene containers for the transport of materials – Specification IS 6312 : 2004 - Plastics crates for general purposes – Specification Considering the expertise of SC PCD 21 in Plastic packaging Domain, The committee decided to transfer this subject to Petroleum, Coal and Related Products Department (PCD).	PCD 21 (Plastics Packaging Sectional Committee)
14.	IS 10106 (Part 4/Sec 4) : 1984	Packagin g code: Part 4 packages section 4 glass container s	 This standard gives guidance on the types of glass containers available for packaging purposes and describe factors for their selection. The committee noted that Chemicals Department (CHD) has a dedicated sectional committee for Glassware Applications working under its purview. (CHD 10 - <i>Glass, Glassware and Laboratoryware Sectional Committee</i>) The committee noted that CHD 10 has published various standards on glass and glass based packaging including : IS 6945 : 1973 - Code of practice for packaging glass and glassware IS 8697 : 1977 - Code of practice for export packaging of glass container ware IS 6654 : 1992 - Glass containers - Glossary of terms 	CHD 10 (Glass, Glassware and Laboratory ware Sectional Committee)

			4 IG 11020 2010 C1 4 7 7 1 1 1 1	I
			4. IS 11930 : 2018 - Glass containers - Thermal shock resistance and thermal shock endurance - Test methods	
			 IS 10516 : 2018 - Method of test for internal pressure 	
			resistance of glass containers	
			6. IS 11539 : 2018 - Method of vertical load test for glass	
			containers	
			7. IS 12581 : 1989 - Glass containers for domestic fruit	
			preserving - Specification	
			8. IS 12868 : 1989 - Glass aerosol containers - Specification	
			9. IS 13650 : 1993 - Glass containers for proteinized food	
			10. IS 18223 : 2023 - Glass containers - Height and non-	
			parallelism of finish with reference to container base - Test	
			methods	
			Considering the expertise of SC CHD 10 in glass and glass Based	
			packaging Domain, The committee decided to transfer this subject to	
			Chemicals Department (CHD).	
			This standard gives general guidance on use and design of crates and	
			cases made of wood, plywood and wood based material.	
			The committee noted that Civil Engineering Department (CED) has a	
			dedicated sectional committee for Timber and related products working	
			under its purview. (CED 09 - Timber And Timber Stores Sectional	
			Committee)	
		Packagin		GED 00
	10	g code:	The committee noted that CED 09 has published various standards on	CED 09
	IS 10106	Part 4	wood/Timber based packaging including following:	(Timber
	(Part	packages	2. Timber medies witchle for wooden nochooing (IS (((2)	And Timber
15.	(Part 4/Sec	section 5	a. Timber species suitable for wooden packaging (IS 6662),	Stores
	5):	wood	 b. wood wool for general packaging purposes (IS 1707), c. Wooden Boxes For Packaging of Apples (IS 3728), 	Sectional
	1986	based	d. Glossary of wooden packaging terms (IS 6703),	Committee
	-,	container	e. wooden crates (IS 3071),)
		S	f. Permissible Moisture Content For Timber Used For Different	1
			Purposes – Recommendations (IS 287),	
			g. Methods for field testing of preservatives in wood (IS 4833)	
			among others.	
			Considering the expertise of SC CED 09 in Wood/Timber Based	
			Packaging Domain, The committee decided to transfer this subject to	
			Civil Engineering Department (CED).	TXD
			This standard deals with packages, namely, bags, sacks and wrappings	TXD (TXD 03
			made of fabric/textile materials.	(Jute and
			The committee noted that the Tautile- Density of (TVD) has	Jute
	IS	Packagin	The committee noted that the Textiles Department (TXD) has dedicated sectional committees for these specific product categories,	Products
	18 10106	g code:	namely SC TXD 03 (<i>Jute and Jute Products Sectional Committee</i>) and	Sectional
	(Part	Part 4	SC TXD 31 (<i>Man-made Fibres, Cotton, and their Products Sectional</i>	Committee
16.	(1 art 4/Sec	packages	Committee).)/TXD 31
	6):	section 6		(Man-
	1986	fabrics/te	These sectional committees have formulated standards for packaging	made Eibuar
		xtiles	textile rolls, yarns, garments, and associated items, including:	Fibres, Cotton and
				Cotton and their
			TXD 03 :	neir Products
				Sectional
				Secuonai

			 d. IS 4744: Textiles – Packaging of jute products in rolls – Specification e. IS 14342: Textiles - Jute yarn/twine - Packaging code f. IS 2873: Textiles – Packaging of jute products in bales – Specification TXD 31 : f. IS 1347: Specification for inland packaging of cotton cloth and yarn g. IS 14463: Textiles - Packaging of cotton yarn and cloth for transportation in freight containers – Code h. IS 2194: Code for seaworthy packaging of man-made fibre fabrics i. IS 2195: Code for inland packaging of man-made fibre fabrics j. IS 293: Code for seaworthy packaging of cotton yarn and cloth Considering the expertise held by the Textiles Department in this domain, the committee decided to transfer this subject to the Textiles 	Committee)}
17.	IS 10222 : 1982	Code of practice for the packagin g of nails	 Department. This standard lays down the requirements for packaging of nails for transportation, handling and storage. The committee noted that the Production and General Engineering Department (PGD) has a dedicated sectional committee for Fasteners working under its purview. (SC PGD 37 - <i>General Engineering and Fasteners Standards Sectional Committee</i>) The committee noted that SC PGD 37 has already published a number of standards of Fastener packaging and Nail Specifications including : IS 1367 (Part 18) : 1996 - Industrial fasteners - Threaded steel fasteners - Technical supply conditions: Part 18 packaging IS 6730 : 1972 - Specification for felt nails IS 6732 : 1972 - Specification for cut lath and lath nails IS 6738 : 1972 - Specification for steel countersunk head nails IS 723 : 2023 - Steel Countersunk Head Wire Nails - Specification IS 725 : 1961 - Specification for Copper wire nails 	PGD 37 (General Engineerin g and Fasteners Standards Sectional Committee)
18.	IS 11430 : 1985	Code of practice for the packagin g of ball and roller bearings	This standard lays down guidelines for the packaging of rolling bearings. The committee noted that it lacks the expertise related to bearings, their constituent parts, as well as the manufacturers and users involved in the bearing industry.	PGD 13 (Bearing Sectional Committee)

19.	IS 12426 : 1988	Code of practice - For wrapping and packing of bicycle compone nts and spare parts	It also noted that Production and General Engineering Department (PGD) has a dedicated sectional committee for Bearings working under its purview. (SC PGD 13 – <i>Bearings Sectional Committee</i>) Considering the expertise of SC PGD 13 related to Bearings, It was decided by the committee to transfer the subject to SC PGD 13. The standard prescribes the code of practice for wrapping and packing of bicycle components. Considering the expertise of SC TED 16 (<i>Bicycles Sectional Committee</i>) on this subject, The committee decided to transfer this subject to SC TED 16.	TED 16 {(<i>Bicycles</i> <i>Sectional</i> <i>Committee</i>)}
20.	IS 12452 : 1988	Code of practice for packagin g of microsco pes for export	 The standard prescribes the code of practice for packaging of microscopes for export. The committee noted that SC PGD 22 (<i>Educational Instruments And Equipment Sectional Committee</i>) working under Production and General Engineering Department (PGD) has published various standards on Microscopes and its mode of packaging including : IS 3081 : 1994 - Microscopes - General purposes - Dimensions and marking IS 3099 (Part 12) : 1992 - Microscopes - Slips and slides specification: Part 1 microscope slips: Part 2 microscope slides IS 3686 : 1966 - Specification for student - Type microscope IS 4328 : 1967 - Specification for monocular dissecting microscope IS 5204 : 1969 - Specification for research microscope IS 15268 (Part 2) : 2002 - Optics and Optical Instruments - Microscopes - Slides - Part 2 Quality of Material Standards of Finish and Mode of Packaging IS 15270 (Part 2) : 2002 - Optics and Optical Instruments - Microscopes - Cover Glasses - Part 2 Quality of Materials Standards of Finish and Mode of Packaging 	PGD 22 (Education al Instrument s And Equipment Sectional Committee)
21.	IS 10097 : 1982	Code of practice for the packagin g of metal cutting tools	The committee decided to transfer the subject to Se FGD 22. The code of practice outlines guidelines for packaging metal cutting tools. Requirements include rust prevention treatments before packing, use of common containers for tools of the same type, cushioning to prevent damage during transportation, and waterproof lining. The committee noted that SC PGD 32 - <i>Metal Cutting Sectional</i> <i>Committee</i> working under Production and General Engineering Department (PGD) has published a number of standards on metal	PGD {PGD 32 (Metal Cutting Sectional Committee)}

	cutting tools and have expertise regarding these products and hence decided to transfer this subject to Production and General Engineering Department (PGD).	
	Department (POD).	

ITEM 8 REVIEW OF PUBLISHED INDIAN STANDARDS

8.1 The committee noted the information given in the agenda.

8.2 The committee noted the standards due for review during 2023-24 and decided as follows :

Sl. No.	IS Number	Year of Publicatio n	IS Title	Remarks	Decision of the committe e in 30 th meeting	Status and Decision in 31 st Meeting
1.	IS 6865	1973	Specification for pallets for use in ISO series 1 freight containers	The committee may deliberate and decide.	The committe e decided to discuss the standard in next meeting.	reaffirm the standard.
2.	IS 8005	1976	Classification of unit loads	While preparing this standard Reference was taken from ISO/TC 101 (Sec-186) 290 'Draft ISO proposal for continuous mechanical handling equipment - Classification	The committe e decided to adopt latest ISO Standard i.e. ISO 3569:197 6 to revise IS 8005.	The committee noted that the revision process for this standard is going on.

				of unit loads. This draft later got published as ISO 3569:1976 "Continuous mechanical handling equipment — Classification of unit loads This". The Committee may deliberate and decide.		
3.	IS 9111	1979	Glossary of terms and classification pertaining to transport packaging	The committee may deliberate and decide.	The committe e decided to discuss the standard in next meeting.	The committee decided to reaffirm the document. The committee also decided to carry on the review work for potential revision of the document.
4.	IS 7804	1983	Guide for palletization of tea - Chests (First Revision)	The committee may deliberate and decide.	The committe e decided to discuss the standard in next meeting.	The committee decided to reaffirm the standard.
5.	IS 11076	1984	Guide for palletization of cashew kernels for export	The committee may deliberate and decide.	The committe e decided to discuss the standard	The committee decided to reaffirm the standard.

					in next	
					meeting.	
6.	IS 7030	1988	Identification of parts for complete, filled transport packages when testing (First Revision)	This standard is aligned with ISO 2206:1987, which is the latest version from ISO. Hence the committee may reaffirm/archiv e the document.	The committe e decided to discuss the standard in next meeting.	The committee decided to reaffirm the document.
7.	IS 8006	1988	Recommendatio ns for handling of timber pallets (First Revision)	The committee may deliberate and decide.	The committe e decided to discuss the standard in next meeting.	The committee decided to reaffirm the document.
8.	IS 5325	1989	Box pallets for through transit of goods - Methods (First Revision)	The committee may deliberate and decide.	The committe e decided to discuss the standard in next meeting.	The committee decided to reaffirm the document. The committee also decided to carry on the review work for potential revision of the document.
9.	IS 4300	1989	Box pallets for through transit of goods - Specification (First Revision)	The committee may deliberate and decide.	The committe e decided to discuss the standard	The committee decided to reaffirm the document.

					in next meeting.	The committee also decided to carry on the review work for potential revision of the document.
10.	IS 6219	1989	Methods of test for general purpose flat pallets for through transit of goods (Second Revision)	This standard was first published in 1971 covering test code for non- expendable flat timber pallets only. First revision of this standard was made in 1977 incorporating bending strength test. In the first revision, the tests for metal pallets were also incorporated. The second revision of this standard was taken up to align it with ISO/DIS 8611 'General purpose flat pallets for through transit of goods - Test methods' issued by the International Organization	The committe e decided to revise IS 6219 by adopting ISO 8611- 1 : 2021.	The committee noted that the revision process for this standard is going on.

for Standardizatio n (ISO). ISO DIS 8611 later got published as ISO 8611 : 1991 and later was splitted into three parts by ISO TC 51. The latest versions of ISO 8611-1,2,3 are as follows : 1. ISO 8611- 1:2021 Pallets for materials handling — Flat pallets — Part 1: Test methods 2.ISO 8611- 2:2021 Pallets for materials handling — Flat pallets — Part 2: Performance requirements
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Part 2: Performance requirements
Part 2: Performance requirements
Performance requirements
requirements
and selection
of tests
3. ISO 8611-
3:2011
Pallets for
materials
handling —
Flat pallets —
Part 3:
Maximum
working loads.

				In view of the above, The committee may consider revision of IS 6219 by adopting latest ISO Standards.		
11.	IS 13609	1992	Pallets - Quality of timber - Guidelines	The committee may deliberate and decide.	The committe e decided to discuss the standard in next meeting.	reaffirm the document. The committee also decided to carry out comparativ e study between this standard and IS 17427 : 2020 as IS 17427 also covers the quality requirement s of Timber for wooden pallets.
12.	IS 13608	1993	Sheet pallets - Specification	New standards IS/ISO 12776 : 2008 has been published for Slip-Sheets. The committee may deliberate and decide.	The committe e decided to discuss the standard in next meeting.	The committee decided to reaffirm the document. The committee also decided to carry out comparativ e study between

						this standard and the ISO Standard for slip sheets i.e. ISO 12776 : 2008 which has already been adopted as IS/ISO 12776:2008
13.	IS 13664	1993	Poly - Pallets for bag storage godowns - Specification	The standard is already under the process of revision. The committee may please note.	The committe e Noted.	The committee noted that the revision process for this standard is going on.
14.	IS 13714	1993	Dunnage pallets - Warehousing - Specification	The standard has been superseded by IS 17427 : 2020. The committee may note.	The committe e noted.	The committee decided to withdraw this standard.
15.	IS 13823	1993	Guidelines for palletization - General cargo	The committee may deliberate and decide.	The committe e decided to discuss the standard in next meeting.	reaffirm the document.

					The	The
16.	IS 10106 (Part 1/Sec 4)	1995	Packaging code: Part 1 product pack - Aging section 4 package cushioning design	The committee may deliberate and decide.	committe e decided to discuss the standard in next meeting.	committee decided to reaffirm the document. The committee also decided to carry on the review work for potential revision of the document.
17.	IS 16058	2013	Dunnage pallets made from recycled plastic wastes for warehousing applications - Specification	The standard is already under the process of revision. The committee may please note.	The committe e noted.	The committee noted that the revision process for this standard is going on.
18.	IS 16961	2018	Packaging - Vocabulary	In the formulation of this standard, considerable assistance has been derived from the ISO 21067 : 2007 'Packaging — Vocabulary' issued by the International Organization for Standardizatio n (ISO). ISO 21067 : 2007 later on was revised by ISO and was splitted into	The committe e decided to revise IS 16961 by adopting latest version of ISO Standards i.e. ISO 21067- 1:2016, and ISO 21067- 2:2015.	The committee noted that the revision process for this standard is going on.

				two parts as follows : 1. ISO 21067- 1:2016 Packaging — Vocabulary — Part 1: General terms, and 2. ISO 21067- 2:2015 Packaging — Vocabulary — Part 2: Packaging and the environment terms. In view of the above, the committee may consider revising IS 16961 by adopting the latest versions of ISO 21067- 1,2.		
19.	IS 13191	2019	Child - Resistant packaging - Requirements and testing procedures for re-closable packages (First Revision)	This standard is an identical adoption of ISO 8317 : 2015. The 2015 version of ISO 8317 remains current and hence the committee may reaffirm the document.	The committe e decided to discuss the standard in next meeting.	The committee decided to reaffirm the document.
20.	IS 3971	2019	Pallets for materials handling - Vocabulary (Third Revision)	This standard is an identical adoption of ISO 445 : 2013. The 2013 version of ISO 445	The committe e decided to discuss the standard	The committee decided to reaffirm the document.

		remains	in next	
		current and	meeting.	
		hence the		
		committee		
		may reaffirm		
		the document.		

8.3 The committee deliberated the subjects mentioned in the agenda and transfer the subjects which do not fall under the scope of SC TED 24 to other relevant sectional committees as per 7.2The committee also decided to take up the remaining subjects in the Annual Action Plan of TED 24 for 2024-25.

ITEM 9 RESEARCH PROJECTS TO BE TAKEN UP

9.1 The committee noted the guidelines for research project.

9.2 Committee members were requested to suggest subjects which could be taken up as research projects.

ITEM 10 INTERNATIONAL ACTIVITIES

10.1 The committee noted the information given in the agenda.

10.2 The committee noted the information given in the agenda.

ITEM 11 DATE AND PLACE FOR THE NEXT MEETING\

11.1 It was decided to fix up the date and place for the next meeting of SC TED 24 in consultation with the chairman, TED 24.

ITEM 12 ANY OTHER BUSINESS

There being no other comments, the meeting ended with a vote of thanks from the Member Secretary to the Chairman and the members.

Annexure – 1

Draft AMENDMENT NO. 3 TO IS 17427: 2020 WOODEN (TIMBER) PALLETS FOR PACKAGING, STORAGE AND TRANSPORTATION — SPECIFICATION

(Page 1, *clause 2*) — Substitute the following for the existing:

'2 REFERENCES

The following standard contains provisions, which, through reference in this text, constitute provision of this standard. At the time of publication, the edition indicated was valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below:

IS No.	Title
401: 2001	Preservation of timber — Code of Practice (fourth revision)
1141: 1993	Seasoning of timber — Code of Practice (second revision)
3971: 2019	Pallets for materials handling — Vocabulary (third revision)
11215: 1991	Method of determination of moisture content of timber and timber products (<i>first revision</i>)

[Page 2, *clause* **4.1**, (*see* Amendment 1 and 2 also)] — Substitute the following for the existing:

'4 CLASSIFICATION OF PALLETS

4.1 Depending upon the applications, the pallets are broadly classified into two categories:

a) Non-expandable Pallets, andb) Expandable Pallets.'

(TED 24)

,