

SYNOPSIS OF INDIAN STANDARDS

Number

Doc. No.: PG 09(12648)W

and Title of the Indian

Standard:

IS/ISO 603-14:1999 & Cor 1 : 1999 बंधे ह्ए अपघर्षक उत्पाद —आयाम भाग

स्नैगिगं के लिए घिसाई/कोणिय पेषणको पर निवर्जित एवं फेटलिंग चक्र Bonded

abrasive products — Dimensions Part 14 Grinding wheels for deburring and fettling/snagging on an angle grinder (adoption of ISO 603-14:1999 & Cor 1:1999)

ICS 25.100.70

Scope:

This part of IS/ISO 603 specifies the nominal dimensions, in millimeters, of:

Type 6: Straight cup wheel Type 11: Taper cup wheel

Type 27: Depressed centre grinding wheel

Type 28: Depressed centre grinding wheel — cone shaped

These bonded abrasive products are intended to be used for deburring and fettling/snagging of any surface of a workpiece using hand held grinding machines (angle grinder). The

workpiece is fixed, the grinding machine is guided by hand.

Salient features of content

This standard is dimensional standard for Grinding wheels for deburring and fettling/snagging on an angle grinder gives the requirements on dimensionsof

different types or profiles, designs, material specifications.