

Indian Standard

TEXTILES — SEAM TENSILE PROPERTIES OF FABRICS AND MADE-UP TEXTILE ARTICLES

PART 2 DETERMINATION OF MAXIMUM FORCE TO SEAM RUPTURE USING THE GRAB METHOD

1 Scope

This part of EN ISO 13935 specifies methods for the determination of seam maximum force of sewn seams when the force is applied perpendicularly to the seam. This part of EN ISO 13935 describes the method known as the grab test.

Note : Part 1 of EN ISO 13935 describes the method known as the strip test. For informative references see annex B.

The method is mainly applicable to woven textile fabrics. It may be applicable to fabrics produced by other techniques. It is not normally applicable to woven elastic fabrics, geotextiles, nonwovens, coated fabrics, textile-glass woven fabrics and fabrics made from carbon fibres or polyolefin tape yarns (see annex B).

The sewn fabrics may be obtained from previously sewn articles or may be prepared from fabric samples, as agreed by the parties interested in the results.

This method is applicable to straight seams only and not to curved seams.

The method is restricted to the use of constant rate of extension (CRE) testing machines.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

EN 20139 Textiles - Standard atmospheres for conditioning and testing (ISO 139:1973)

EN 10002-2 Metallic materials - Tensile testing - Part 2: Verification of the force measuring system of the tensile testing machines

EN 30012-1 Quality assurance requirements for measuring equipment - Part 1: Metrological confirmation system for measuring equipment (ISO 10012-1:1992)