IS 9140: 1996

(PREVIEW) Indian Standard

METHODS FOR SAMPLING OF VITREOUS AND FIRE CLAY SANITARY APPLIANCES

1 SCOPE

This standard prescribes methods for sampling and criteria for conformity of vitreous and fire clay sanitary appliances manufactured in accordance with various parts of IS 2556 and IS 771 respectively. Broad outlines with regard to controls to be exercised during the process of manufacture have also been included in this standard.

2 REFERENCES

The Indian Standards given in Annex A are necessary adjuncts to this standard

ANNEX A

(*Clause* 2)

LIST OF REFERRED INDIAN STANDARDS

IS No.	Title
397	Methods for statistical quality control during production
(Part 1): 1972	Control charts for variables (<i>first revision</i>)
(Part 2): 1985	Control charts for attributes and count of defects (second revision)
(Part 3): 1980	Special control charts
771	Specification for glazed fireclay sanitary appliances
(Part 1): 1979	General requirements (second revision)
(Part 2): 1985	Specific requirements of kitchen and laboratory sinks (third revision)
(Part 3/Sec 1): 1979	Part 3 Specific requirements of urinals, Section 1 Slab urinals (second revision)
(Part 3/Sec 2): 1985	Part 3 Specific requirements of urinals, Section 2 Stall urinals (third revision)
(Part 4): 1979	Specific requirements of postmortem slabs (second revision)
(Part 5): 1979	Specific requirements of shower trays (second revision)
(Part 6): 1979	Specific requirements of bedpan sinks (second revision)
(Part 7): 1991	Specific requirements of slop sinks (second revision)
2556	Specification for vitreous sanitary appliances (Vitreous China)
(Part 1): 1994	General requirements (third revision)
(Part 2): 1994	Specific requirements of wash down water closets (fourth revision)
(Part 3): 1994	Specific requirements of squatting pans (fourth revision)
(Part 4): 1994	Specific requirements of wash basins (third revision)
(Part 5): 1994	Specific requirements of laboratory sinks (third revision)

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(Part 6): 1995	Specific requirements of urinals and partition plates (fourth revision)
(Part 7): 1995	Specific requirements of accessories for sanitary appliances (third revision)
(Part 8): 1995	Specific requirements of pedestal close coupled wash down and syphonic water
	closets (fourth revision)
(Part 9): 1995	Specific requirements of pedestal type bidets (fourth revision)
(Part 14): 1995	Specific requirements of integrated squatting pans (first revision)
(Part 15): 1995	Specific requirements of univeral water closets (first revision)
4905:1968	Methods for random sampling