## (Preview)

IS: 7906 (Part II) - 1975

## Indian Standard HELICAL COMPRESSION SPRINGS PART II SPECIFICATION FOR COLD COILED SPRINGS MADE FROM CIRCULAR SECTION WIRE AND BAR

**1.** Scope — Covers cold coiled compression springs made from spring wires of up to 17 mm diameter. **1.1** This standard is applicable to springs having the following parameters:

- a) Mean coil diameter;  $D_{\rm m}$ , up to 200 mm,
- b) Unloaded length;  $L_0$  up to 630 mm,
- c) Number of working coils:  $I_1 \ge 2$ , and
- d) Coil ratio; *w* from 4 up to 20,