

IS 7719: 2013

## Indian Standard

## METALLIC SPIRAL WOUND GASKETS — SPECIFICATION

(First Revision)

## 1 SCOPE

This standard specifies the material, dimensions and tolerances, compression and recovery and general requirements for metallic spiral wound gaskets with outer rings and inner rings for use in steel flanges with flat face and raised faces.

Spiral wound gaskets are identified by flange nominal bore and its pressure rating. Sizes and pressure rating covered in this standard are:

- a) Nominal Pipe Bore-15 to 1 500 mm; and
- b) Pressure Rating —1.0 MPa (10 kgf/cm <sup>2</sup>) to 17.5 MPa (175kgf/cm <sup>2</sup>).

## 2 REFERENCE

The following standard contains provision which through reference in this text constitutes provision of this standard. At the time of publication the edition indicated was valid. All standards are subject to revision and parties to agreements based on this standard is encouraged to investigate the possibility of applying the most recent edition of the standard indicated below.

IS No. Title
6911:1992 Stainless steel plate, sheets and strip
— Specification