

Indian Standard
**BICYCLE SPOKES (PLAIN) AND NIPPLES
 FOR SPOKES — SPECIFICATION**

1 SCOPE

This standard specifies the requirements of bicycle spokes (Plain) and nipples and washers intended for use with them.

2 REFERENCES

The following standards contain provisions, which, through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below:

<i>IS NO.</i>	<i>Title</i>
513 : 1994	Cold rolled carbon steel sheets and strips — Specification (<i>fourth revision</i>)
629 : 1988	Specification for bicycle hub assembly, R-type (<i>second revision</i>)
1068 : 1993	Electroplated coatings of nickel plus chromium and copper plus nickel plus chromium — Specification

IS NO.**Title**

1359 : 1992	Electroplated coatings of tin - Specification (<i>third revision</i>)
1573 : 1986	Specification for electroplated coatings of zinc on iron and steel (<i>second revision</i>)
2500 (Part 1) : 2000	Sampling procedures for inspection by attributes: Part 1 Sampling schemes indexed by Acceptable Quality Limit (AQL) for lot-by-lot inspection (<i>third revision</i>)
2704 : 1983	Specification for brass wire for cold-headed and machined parts (<i>first revision</i>)
6902 : 1973	Specification for steel wire for spokes
8564 : 1977	Specification for steel wire for nipples for spokes
12205 : 1988	Specification for bicycle hub assembly — PH-type