

(PREVIEW)

IS 6175 (Part 8) : 1992

Indian Standard

SCREWING TAPS

**PART 8 SCREWING TAPS FOR PIPE THREADS TAPER Rc SERIES —
SPECIFICATION**

1 SCOPE

This standard covers the dimensions and requirements for screwing taps for pipe threads taper Rc series conforming to IS 554 : 1985 'Dimensions for pipe threads where pressure tight joints are made on threads (*third revision*)' range from Rc 1/16 to Rc 4 with relieved shank. This may be used as a hand screwing tap as well as a machine screwing tap.

2 REFERENCES

The following Indian Standards are necessary adjuncts to this standard:

<i>IS No.</i>	<i>Title</i>
6171 : 1991	Screwing taps technical supply conditions
6173 (Part 2) : 1991	Screwing taps dimensions and tolerances on threaded portion of screwing taps: Part 2 For G, Rp and Rc series threads