

(PREVIEW)***Indian Standard*****SPECIFICATION FOR
SHOE UPPER LEATHER FOR
DIRECT MOULDING PROCESSES****0. FOREWORD**

0.1 This Indian Standard (First Revision) was adopted by the Indian Standards Institution on 30 January 1986, after the draft finalized by the Leather Sectional Committee had been approved by the Chemical Division Council.

0.2 Shoe upper leather for direct moulding processes have to withstand exposure to high temperature for a short period which requires special tanning, fatliquoring and finishing operations.

0.3 This standard was originally published in 1970. In this revision, use of buffalo hides/skins have been included in the raw materials. Further, expression of results of solvent extractable substances, water soluble matter and chromium content have been modified to zero percent volatile matter basis keeping in line with International practice. The test method on colour fastness has also been deleted and reference has been made to IS : 6191-1971*.

0.4 For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS : 2-1960†. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

1. SCOPE

1.1 This standard prescribes the requirements, and methods of sampling and test for full-chrome tanned upper leathers used for direct moulding processes.

*Methods of microbiological, colour fastness and microscopical tests for leather.

†Rules for rounding off numerical values (*revised*).