

(PREVIEW)

IS 1875 : 1992

Indian Standard
CARBON STEEL BILLETS, BLOOMS, SLABS AND
BARS FOR FORGINGS - SPECIFICATION
(*Fifth Revision*)

1 SCOPE

1.1 This standard covers the requirements for nine classes of carbon steel billets, blooms, slabs and bars for forgings designated as class 1, 1 A, 2, 2A, 3, 3A, 4, 5 and 6 (*see* Table I)

2 REFERENCES

2.1 The following Indian Standards are necessary adjuncts to this standard.

<i>IS No.;</i>	<i>Title</i>
228	Methods for chemical analysis of steels (<i>revised</i>)
1387 : 1967	General requirements for the supply of metallurgical materials (<i>first revision</i>)
1500 : 1983	Method for brinell hardness test for metallic materials (<i>second revision</i>)
1599 : 1985	Method for bend test (<i>second revision</i>)
1608 : 1972	Method for tensile testing of steel products (<i>first revision</i>)
1762 (Part 1) : 1974	Code for designation of steels: Part 1 Based on letter symbols (<i>first revision</i>)
1852 : 1985	Rolling and cutting tolerances for hot rolled steel products (<i>fourth revision</i>)
1956 (Part 6) : 1976	Glossary of terms relating to iron and steel : Part 6 Forging (including drop forging)
3739 : 1987	Dimensional tolerances for carbon and alloy constructional steel (<i>first revision</i>)
4075 : 1985	Method for macro streak flaw test for steel (<i>first</i>

revision)

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| 4748 : 1988 | Method for estimating average
grainsize of metals
<i>(first revision)</i> |
| 9684 ; 1980 | Technical conditions for
the supply of hot rolled
billets, blooms, slabs and
bars for closed die forgings |
| 10138
(Part3):1983 | Macroscopic method for
determination of non-metallic
inclusion content in wrought
steel: Part 3 Magnetic particle
inspection method |
| 11371 : 1985 | Method for macroetch test
for wrought steel products |