IS 1851:1977

(PREVIEW) Indian Standard

SINGLE OPERATOR TYPE ARC WELDING TRANSFORMERS — SPECIFICATION

1 SCOPE

- **1.1** This standard lays down requirements and tests for air-cooled and oil-cooled arc welding equipment of the single operator transformer type, for manual, semi-automatic and automatic welding.
- 1.1.1 This standard applies to welding transformers suitable for supply voltages specified in 4.1

NOTE — This standard does not necessarily fully cover the requirements for transformers for gas-shielded arc welding.

1.2 This standard does not cover rectifier type welding equipment.

2 REFERENCES

2.1 The Indian Standards listed below are the necessary adjuncts to this standard:

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IS No.	Title
335 : 1993	Specification for new insulating oil for transformers and switchgear (fourth revision)
1271: 1985	Thermal evaluation and classification of electrical insulation (first revision)
2834 : 1986	Specification for shunt capacitors for power systems (second revision)