

Indian Standard

STEEL FLUSH DOOR SHUTTERS — SPECIFICATION

1 SCOPE

This standard lays down the requirements regarding types, sizes, materials, construction, workmanship, finish and tests of steel flush door shutters for internal and external use in residential and industrial buildings.

2 REFERENCES

The standards listed in Annex A contain provisions which through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards listed in Annex A.

<i>IS No.</i>	<i>Title</i>
4021: 1995	Timber door, window and ventilator frames — Specification (<i>third revision</i>)
4043 : 1969	Recommendations for symbolic designation of direction of closing and faces of doors, windows and shutters
4351: 2003	Steel door frames — Specification (<i>second revision</i>)
6911 : 1992	Stainless steel plate, sheet and strip — Specification (<i>first revision</i>)
10428 : 1983	Glossary of terms relating to doors
13871 : 1993	Powder coatings — Specification
14246 : 1995	Continuously pre-painted galvanized steel sheets and coils — Specification

ANNEX A

(*Clause 2*)

LIST OF REFERRED INDIAN STANDARDS

<i>IS No.</i>	<i>Title</i>
277: 2003	Galvanized steel sheets (Plain and corrugated) — Specification (<i>sixth revision</i>)
513: 2008	Cold reduced low carbon steel sheet and strip — Specification (<i>fifth revision</i>)
1365: 2005	Slotted countersunk flat head screws (Common head style) — Product Grade A (<i>fourth revision</i>)
1477	Code of practice for painting of ferrous metals in buildings:
(Part 1): 1971	Pre-treatment (<i>first revision</i>)
(Part 2) :1971	Painting (<i>first revision</i>)
4020 (Parts 1 to 16) : 1998	Door shutters — Methods of tests (<i>third revision</i>)