IS 13916: 1994

# (PREVIEW) Indian Standard

## INSTALLATION OF GLASS FIBRE REINFORCED PLASTIC (GRP) PIPING SYSTEM **CODE OF PRACTICE**

#### 1 SCOPE

- 1.1 This standard describes procedure of laying GRP piping system installation and includes requirements for trenching, handling, jointing, compaction of back filling and post installation hydrostatic test.
- 1.1.1 This code does not cover installation that require special attention, techniques and materials like:
  - a) Pipe through rigid walls,
  - b) Subaqueous piping, and
  - c) Plant or pumping station piping.

### **NOTES**

- 1 Pipes, fittings and rubber gaskets to be used for installation of piping system as per this code shall conform to the following standards:
  - a) The GRP pipes, jointing and fittings shall conform to IS 12709: 1993.
  - b) The Rubber gasket shall conform to IS 5382: 1985.
- 2 Appropriate stiffness class of the GRP pipe (see IS 12709: 1994) shall be selected to withstand the overburden (dead load), live load and vacuum conditions, if any, considering site conditions.

### 2 REFERENCES

The following Indian Standards are necessary adjuncts to this standard:

IS No.	Title
5382 : 1985	Rubber sealing rings for gas mains, water mains and sewers (first revision)
12709 : 1993	Specification for glass-fibre reinforced plastics (GRP) pipes, joints and fittings for
	use for potable water supply (first revision)
2720 (Part 7): 1980	Methods of test for soils: Part 7 Determination of water content dry density
	relation using light compaction (second revision)