

केन्द्रीय मुहर विभाग- III

हमारा संदर्भ- सीएमडी -III/16: IS 1341

19 जुलाई 2018

विषय - पुनरीक्षित आई एस 1341 : 2018 के परिपालन लिए एस आई टी Doc: SIT/1341/1, JULY 2018

इसे उपरोक्त विषय का संदर्भ है।

सक्षम प्राधिकारी ने पुनरीक्षित आई एस 1341 : 2018 के अनुसार उत्पाद के प्रमाणन हेतु एस.आई.टी. Doc: SIT/1341/1, JULY 2018 को अनुमोदित कर दिया है। पुनरीक्षित आई एस 1341 : 2018 के प्रमाणन हेतु दिशानिर्देश अलगसे जारी किए हैं।

सभी संबंधित पक्षकारों से अनुरोध है कि इसका अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(एस डी राणे)
वैज्ञानिक ई (सी एम डी-III)

प्रमुख (सी एम डी-III)

सभी क्षेत्रीय/शाखा कार्यालय

आई टी एस विभाग — बीआईएस इंटरनेट पर डालने हेतू

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-III/16: IS 1341

19 July 2018

Subject: SIT Doc: SIT/1341/1, JULY 2018 for implementation of revised IS 1341 : 2018

This has reference to the subject mentioned above.

The Competent Authority has approved the SIT, Doc: SIT/1341/1, JULY 2018 for certification of the product as per revised IS 1341 : 2018. Guidelines for implementation of revised IS 1341 : 2018 circulated separately.

All concerned are requested to ensure compliance of above SIT and guidelines with immediate effect.

(S D Rane)
Sc-E (CMD- III)

Head (CMD-III)

Circulated to all RO/BO

Copy to: ITS for hosting on BIS Intranet.

**SCHEME OF INSPECTION AND TESTING
FOR CERTIFICATION OF STEEL BUTT HINGES
ACCORDING TO IS 1341 : 2018**

1.LABORATORY - A laboratory shall be maintained which shall be suitably equipped (as per the requirement given in column 2 of Table 1) and staffed, where different tests given in the specification shall be carried out in accordance with the methods given in the specification.

1.1The manufacturer shall prepare a calibration plan for the test equipments.

2. TEST RECORDS –The manufacturer shall maintain test records for the tests carried out to establish conformity.

3. LABELLING AND MARKING– As per the requirements of IS 1341 : 2018.

4. CONTROL UNIT – **All butt hinges of same type and size manufactured from similar material under identical conditions in two hours** shall constitute one control unit.

5. LEVELS OF CONTROL - The tests as indicated in column 1 of Table 1 and the levels of control submitted by the manufacturer in column 3 of Table 1, shall be carried out on the whole production of the factory which is covered by this plan and appropriate records maintained in accordance with paragraph 2.0 above.

5.1 All the production which conforms to the Indian Standard and covered by the licence should be marked with Standard Mark.

6. REJECTIONS–Disposal of non-conforming product shall be done in such a way so as to ensure that there is no violation of provisions of BIS Act, 2016.

TABLE 1

(1)				(2)	(3)		
Test Details				Test equipment requirement R: required (or) S: Sub-contracting permitted	Recommended Levels of Control		
Clause	Requirement	Test Methods Clause Reference			No. of Sample	Frequency	Remarks
4	Material	4	IS 1341	S	-	-	No further testing is required if accompanied with the test certificate or ISI marked.
5	Dimensions and tolerance	5.1 & 5.2	IS 1341	R	5	Each control unit	At the beginning of production, 10 samples shall be tested and normal frequency shall be followed if all pieces are found conforming. In case of failure of samples, machine shall be reset and test 10 samples again and normal frequency shall be resumed only if all samples are found confirming. Production during that one hour before resetting of machine shall not be marked.
6	Manufacture	6.1 to 6.4	IS 1341	R	5	Each control unit	
7	Finish	7	IS 1341	R	Each	-	-

Note-1: Sub-contracting is permitted to a laboratory recognized by the Bureau or Government laboratories empanelled by the Bureau.

Note-2: Levels of control given in column 3 are only recommendatory in nature. The manufacturer may define the control unit/batch/lot and submit his own levels of control in column 3 with proper justification for approval by B.O. Head.