भारतीय मानक प्रारूप मत्स्य पोत के लिये स्वीकृति जाँच एवं परीक्षण (IS 10199 का प्रथम पुंनरीक्षण)

Draft Indian Standard ACCEPTANCE TESTS AND TRIALS FOR FISHING VESSELS (First Revision of IS 10199)

ICS 47.040

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Inland Harbour Crafts and Fishing Vessels Sectional Committee, TED 18

FOREWORD

This draft Indian Standard (First Revision) shall be adopted by Bureau of Indian Standards, after the draft finalized by the Inland Harbour Crafts and Fishing Vessels Sectional Committee is approved by the Transport Engineering Division Council.

This Indian standard was first published in 1982. This first revision of the standard is being undertaken to update the standard and to incorporate latest technological advancement/ statutory requirements that have been specified. The salient features of this first revision are:

- a) Safety requirements like availability/ functionality of fire-fighting equipment, radio communication and navigation equipment and life-saving appliance have been specified.
- b) Availability of receiver equipment conforming to IRNSS-NAVIC requirements has been specified.
- c) Requirements under sea trials have been modified.
- d) Reference of latest Indian Standard has been given
- e) The Indian Standard has been drafted as per latest grafting guidelines.

Tests and trials to ensure operational efficacy of the finishing vessels are very important before the same are accepted by their owners. The users of this standard are required to ensure compliance with requirements of statutory authorities/ classification societies, where applicable.

The composition of the committee responsible for formulation of this standard is given as Annex A.

IS: 10199 - 1982

For the purpose of deciding whether a particular requirement of this standard is compiled with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2:1960 'Rules for rounding off numerical values (revised)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

1 SCOPE

1.1 This standard covers tests and trials for fishing vessels of 15 m length overall (L.O.A.) and above to ensure their operational efficacy and their acceptance by the owners.

1.2 It may be used as a guideline for vessels below 15 m length overall

2 REFERENCES

The standards given below contain provisions which, through reference in this text, constitute provision of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of these standards.

IS No Title

8013 : 1985Specification for performance requirements and testing of
marine diesel engines for fishing vessels (*First Revision*)

3 REQUIREMENTS

3.1 The following tests and trials shall be undertaken before any fishing vessel is accepted for operation:

- a) Tank model tests;
- b) Shop test;
- c) Floating trials;
- d) Bollard pull test;
- e) Safety requirements;
 - 1) Life-saving appliances test;
 - 2) Fire-fighting appliances test; and
 - 3) Radio communication and Navigational equipment test.
- f) Stability test
 - 1) Inclining test; and
 - 2) Sea trials.
- g) Speed trials; and
- h) Fishing trials.

3.2 Tank model test is normally carried out to determine resistance and propulsion

characteristics of the vessel, where adequate data on past vessel is not available. This test shall be undertaken for the first of any new design, if mutually agreed to between the shipbuilder and the owner.

3.3 The shop test shall be carried out at the place of manufacture for all main and auxiliary machinery to the satisfaction of Statutory Authority/ Classification Society, as applicable. The tests for marine diesel engines shall be carried out in accordance with IS 8013. For other machinery the test shall be carried out in accordance with relevant Indian Standards, where applicable.

3.4 Floating Trials

All equipment shall be run individually and collectively for specified period and performance. The equipment and machinery should be tested in presence of inspecting authority/ owner's representative. The tests shall include the following items:

- a) Main engine in accordance with IS 8013;
- b) Auxiliary engine;
- c) All pumps (bilge, fire-fighting, fuel etc);
- d) Mechanical ventilation system;
- e) Refrigeration and air-conditioning system;
- f) Electrical machinery and switch gears;

g) Masts/ boom/ derricks and all load handling tackles (mooring equipment) to be subjected to load test to ensure safety. These tests shall be supported by issuance of necessary certificates.

3.4.1 The calculated tank capacity curves against sounding depths shall be duly certified.

3.4.2 Inspection of equipment and instrument shall be in accordance with the agreement between the builder and the owner.

3.5 Bollard Pull Test

3.5.1 Bollard pull tests are important especially in the case of trawlers, as the capability of the vessel to tow the fishing gear determines its capability to undertake bottom trawling and mid water/pelagic trawling.

3.5.2 The bollard pull test shall be carried out under the following conditions:

a) Vessels' displacement to full ballast and full fuel capacity;

b) Vessel trimmed at even keel or at a trim by the stern not exceeding 1 percent of the vessels' length;

- c) Wind speed not exceeding 5 m/s;
- d) The water current at the test location not exceeding one knot in any direction;

e) As the propeller efficiency depends on adequate water depth, the optimum depth of water at the test location should be 8 times the draught of the vessel; and

f) The main engine(s) to run at the manufacturers' recommended maximum continuous output.

3.5.3 The static bollard pull developed by the fishing vessel shall be measured by an approved tension measuring device (strain cell, dynamo meter), connected between the shore bollard and the vessel. Engine rpm shall be gradually increased to its maximum value. The value certified as the vessels' continuous bollard pull shall be the pull recorded as being maintained without any tendency to decline for a duration of not less than five minutes.

In case adequate depth of water is not available at the test location, the bollard pull as recorded may be suitably corrected to arrive at the rated bollard pull.

3.5.4 Working of the transmission gear shall be watched during the bollard pull test for signs of failure.

3.6 Safety Requirements

3.6.1 Following requirements shall be checked before a ship is taken out for sea trials:

a) All life- saving appliances (LSA) like Life Jackets, Life Buoy etc. shall be checked. It should be ensured that all life-saving appliances items, in accordance with statutory requirements, are available on board in the vessel and are in working condition.
b) All fire-fighting appliance (FFA) like Fire Extinguishers, Fire Fighting Hoses, Buckets, Nozzles etc. are available on board the vessels in accordance with statutory requirements. Sufficient number of spare fire extinguisher refills should also be available.
c) All radio communication and navigational equipment, in accordance with statutory requirements, is available on board the vessel and are in working condition. The radio communication should be able to use IRNSS-NAVIC requirements.

3.7 Stability Tests

3.7.1 Inclining Tests

3.7.1.1 Inclining experiment shall be undertaken to determine initial stability before proceeding to sea.

3.7.1.2. The trim and stability calculations for the following loading conditions shall be submitted to owners:

- a) Lightship condition;
- b) Vessel ready to sail with full fuel oil, stores, fresh water, ice, fishing gear, etc;
- c) Departure from fishing grounds with full catch;
- d) Arrival at port with 10 percent of fuel and consumables and full catch; and
- e) Arrival at port with 10 percent of fuel and consumables and 20 percent of full catch.

NOTE —The compliance to requirements of Cape-town agreement 2012, shall be ensured, where applicable.

3.7.2 Sea Trials

3.7.2.1 After successful completion of deck trials the ship will be taken out for sea trials to try out its main and auxiliary machinery, in relation to the type of the hull and the stern gear installed.

3..7.2.2. Main engines' trials will consist of following:

- a) 30 minutes at rpm corresponding to 50 percent MCR; (Maximum continuous rating)
- b) 30 minutes at rpm corresponding to 70 percent MCR;
- c) 30 minutes at rpm corresponding to 90 percent MCR; and
- d) 15 minutes at rpm corresponding to 100 percent MCR.

NOTE - This trial will apply to fishing vessels of 15 m length overall (L.O.A.) and above. For vessels of length less than 15 m, the engine power will be gradually built up and measurements recorded during a 4 h run at rpm corresponding to 100 percent MCR.

Engine RPM will be adjusted to achieve above propeller absorptions. During above runs, engine parameters like specific fuel consumption lubricating oil pressure, cooling water temperature exhaust gas temperatures, charge air pressure, etc, shall be monitored continuously.

3.7.2.3 The behaviour of important components of the asters gear like marine gear box, shaft bearings, etc, shall also be watched along with the main engine.

3.7.2.4 The other machinery driven by the main engine like generators, hydraulic pumps shall be continuously watched.

3.7.2.5 The auxiliary machinery shall be run continuously at full load under actual sea conditions to prove their reliability.

3.7.2.6 All radio communication and navigational equipment available on board the vessel should work satisfactory. The radio communication should be able to use IRNSS-NAVIC requirements.

3.7.2.7 *Maneuverability test*

The maneuverability of the vessel shall be checked by conducting the following trials:

a) Turning Circle — The vessel shall be turned to hard star-board and the time taken to make a full circle and the approximate diameter of the turning circle so made shall be recorded. The tests shall be repeated turning the vessel to hard port. The turning circle dia shall not exceed 3.5 L, where L is the length of ship.

While describing the turning circle, the vessel shall be going full ahead, that is, the engine control shall be set at the position which gives 100 percent rpm on a straight run.

b) Crash Stop Ahead and Crash Stop Astern Test — The ability of the vessel to come to a stop in case of emergency shall be tested by suddenly stopping the engine and then putting it to full astern.

c) Steering Gear — The steering gear shall be checked for its reliability by recording the time taken to go from hard port to hard star-board and vice-versa while the ship is going full speed ahead, Likewise the steering gear shall also be tested while going astern.

Means shall be provided to operate the rudder directly by manual power in case of failure of the control mechanism of the Steering gear

3.8 Speed Trial

3.8.1 The vessel shall be subjected to the speed trials in a condition as close to that defined in **3.7.1.2** (b).

3.8.2 Speed of the vessel shall be taken across the available measured mile. Two double runs shall be carried out and speed worked out using mean of means method.

3.8.3 Speed obtained above shall be corrected for shallow water effect by calculation if depth of water below the heel in trial condition is less than 10 times the draft of the vessel. The value so obtained shall be compared with the guaranteed value.

3.9 Fishing Trials

3.9.1 The fishing trials shall be carried out to ensure that the vessel has the capability to undertake the fishing operation for which it is designed.

3.9.2 Actual fishing operations at least for a period of 2 hours shall be done. During the fishing operation all deck equipment shall be checked for their proper functioning. In the case of trawl winch, the average heaving speed is to be checked. The capacity to tow and heave up the fishing gear shall be verified by the normal working of the deck equipment and fittings. The smoothness of various operations like shooting and hauling up the fishing gear, lifting the codend into the vessel and emptying it shall be checked.