

**AMENDMENT NO. 1 AUGUST 2024**  
**TO**  
**IS 15724 : 2006 AUTOMOTIVE TYRES — RETREADING PROCEDURE —**  
**HOT PROCESS**

(Page 1, clause 1) — Substitute the following for the existing:

**‘1 SCOPE**

This standard covers the retreading of tyres for passenger cars, light trucks, trucks and buses, tractor, off the road, passenger car radial, small commercial vehicle, sport utility vehicle, and auto categories of tyres, methods of retreading and the equipment to be used.’

(Page 1, clause 2) — Substitute the following for the existing:

**‘2 REFERENCES**

The standard given below contain provisions which, through reference in this text, constitute provision of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standard:

<i>IS No.</i>	<i>Title</i>
IS 13531 : 2005	Automotive tyres — Tyre-retreading materials for mould cure process ( <i>first revision</i> )
IS 15780 : 2007	Automotive tyres — Repair of tyres and tubes used on motor vehicles’.

(Page 1, clause 4.2) — Substitute the following for the existing:

**‘4.2 Repairs**

Permissible defects shall be re-treaded in accordance with the specification for repairs as per IS 15780.’

(Page 1, clause 4.3.1) — Substitute the following for the existing:

**‘4.3.1 Location**

The buffing operation shall be carried out in a separate bay or room, that is so constructed and isolated that no buffing dust can spread to other parts of the factory unless a proper size of dust collection system like cyclone separator is installed.’

(Page 3, clause 4.5.9, line 11) — Substitute ‘peel off’ for ‘put off’.

[Page 4, clause 4.7(c), line 6] — Substitute ‘cracking’ for ‘checking’.