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***भारतीय मानक***

***Indian Standard***

**मत्स्य पोत के लिए स्वीकृति जाँच एवं परीक्षण**

*(* *पहला पुनरीक्षण )*

**Acceptance Tests and Trials for Fishing Vessels**

*( First Revision )*

ICS 47.040

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भारतीय मानक ब्यूरो

BUREAU OF INDIAN STANDARDS

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**November 2024 Price Group**

Inland Harbour Crafts and Fishing Vessels Sectional Committee, TED 18

FOREWORD

This Indian Standard (*First Revision*) was adopted by Bureau of Indian Standards, after the draft finalized by the Inland Harbour Crafts and Fishing Vessels Sectional Committee is approved by the Transport Engineering Division Council.

This Indian standard was first published in 1982. This first revision of the standard is being undertaken to update the standard and to incorporate latest technological advancement/ statutory requirements that have been specified. The salient features of this first revision are:

1. Safety requirements like availability/ functionality of fire-fighting equipment, radio communication and navigation equipment and life-saving appliance have been specified;
2. Availability of receiver equipment conforming to IRNSS-NAVIC requirements has been specified;
3. Requirements under sea trials have been modified;
4. Reference of latest Indian Standard has been given; and
5. The Indian Standard has been drafted as per latest grafting guidelines.

Tests and trials to ensure operational efficacy of the finishing vessels are very important before the same are accepted by their owners. The users of this standard are required to ensure compliance with requirements of statutory authorities/classification societies, where applicable.

The composition of the Committee responsible for formulation of this standard is given in Annex A.

In reporting the result of a test or analysis made in accordance with this draft standard, if the final value, observed or calculated, is to be rounded off it shall be done in accordance with IS 2 : 2022 ‘Rules for rounding off numerical values (*second revision*)’. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

*Indian Standard*

ACCEPTANCE TESTS AND TRIALS FOR FISHING VESSELS

*( First Revision )*

**1 SCOPE**

**1.1** This standard covers tests and trials for fishing vessels of 15 m length overall (L.O.A.) and above to ensure their operational efficacy and their acceptance by the owners.

**1.2** It may be used as a guideline for vessels below 15 m length overall.

**2 REFERENCES**

The standards given below contain provisions which, through reference in this text, constitute provision of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of these standards.

|  |  |
| --- | --- |
| *IS No.* | *Title* |
| IS 8013 : 1985 | Specification for performance requirements and testing of marine diesel engines for fishing vessels (*first revision*) |

1. **REQUIREMENTS**

**3.1** The following tests and trials shall be undertaken before any fishing vessel is accepted for operation:

1. Tank model tests;
2. Shop test;
3. Floating trials;
4. Bollard pull test; and
5. Safety requirements;
   1. Life-saving appliances test;
   2. Fire-fighting appliances test; and
   3. Radio communication and Navigational equipment test.
6. Stability test
7. Inclining test; and
8. Sea trials.
9. Speed trials; and
10. Fishing trials.

**3.2** Tank model test is normally carried out to determine resistance and propulsion characteristics of the vessel, where adequate data on past vessel is not available. This test shall be undertaken for the first of any new design, if mutually agreed to between the shipbuilder and the owner.

**3.3** The shop test shall be carried out at the place of manufacture for all main and auxiliary machinery to the satisfaction of Statutory Authority/Classification Society, as applicable. The tests for marine diesel engines shall be carried out in accordance with IS 8013. For other machinery the test shall be carried out in accordance with relevant Indian Standards, where applicable.

**3.4 Floating Trials**

All equipment shall be run individually and collectively for specified period and performance. The equipment and machinery should be tested in presence of inspecting authority/owner’s representative. The tests shall include the following items:

1. Main engine in accordance with IS 8013;
2. Auxiliary engine;
3. All pumps (bilge, fire-fighting, fuel etc);
4. Mechanical ventilation system;
5. Refrigeration and air-conditioning system;
6. Electrical machinery and switch gears; and
7. Masts/boom/derricks and all load handling tackles (mooring equipment) to be subjected to load test to ensure safety. These tests shall be supported by issuance of necessary certificates.

**3.4.1** The calculated tank capacity curves against sounding depths shall be duly certified.

**3.4.2** Inspection of equipment and instrument shall be in accordance with the agreement between the builder and the owner.

**3.5 Bollard Pull Test**

**3.5.1** Bollard pull tests are important especially in the case of trawlers, as the capability of the vessel to tow the fishing gear determines its capability to undertake bottom trawling and mid water/pelagic trawling.

**3.5.2** The bollard pull test shall be carried out under the following conditions:

1. Vessels’ displacement to full ballast and full fuel capacity;
2. Vessel trimmed at even keel or at a trim by the stern not exceeding 1 percent of the vessels’ length;
3. Wind speed not exceeding 5 m/s;
4. The water current at the test location not exceeding one knot in any direction;
5. As the propeller efficiency depends on adequate water depth, the optimum depth of water at the test location should be 8 times the draught of the vessel; and
6. The main engine(s) to run at the manufacturers’ recommended maximum continuous output.

**3.5.3** The static bollard pull developed by the fishing vessel shall be measured by an approved tension measuring device (strain cell, dynamo meter), connected between the shore bollard and the vessel. Engine rpm shall be gradually increased to its maximum value. The value certified as the vessels’ continuous bollard pull shall be the pull recorded as being maintained without any tendency to decline for a duration of not less than five minutes.

In case adequate depth of water is not available at the test location, the bollard pull as recorded may be suitably corrected to arrive at the rated bollard pull.

**3.5.4** Working of the transmission gear shall be watched during the bollard pull test for signs of failure.

**3.6 Safety Requirements**

**3.6.1** Following requirements shall be checked before a ship is taken out for sea trials:

1. All life- saving appliances (LSA) like life jackets, life buoy etc. shall be checked. It should be ensured that all life-saving appliances items, in accordance with statutory requirements, are available on board in the vessel and are in working condition;
2. All fire-fighting appliance (FFA) like fire extinguishers, fire fighting hoses, buckets, nozzles etc, are available on board the vessels in accordance with statutory requirements. Sufficient number of spare fire extinguisher refills should also be available; and
3. All radio communication and navigational equipment, in accordance with statutory requirements, is available on board the vessel and are in working condition. The radio communication should be able to use IRNSS-NAVIC requirements.

**3.7 Stability Tests**

**3.7.1** *Inclining Tests*

**3.7.1.1** Inclining experiment shall be undertaken to determine initial stability before proceeding to sea.

**3.7.1.2.** The trim and stability calculations for the following loading conditions shall be submitted to owners:

1. Lightship condition;
2. Vessel ready to sail with full fuel oil, stores, fresh water, ice, fishing gear, etc;
3. Departure from fishing grounds with full catch;
4. Arrival at port with 10 percent of fuel and consumables and full catch; and
5. Arrival at port with 10 percent of fuel and consumables and 20 percent of full catch.

NOTE —The compliance to requirements of Cape-town agreement 2012, shall be ensured, where applicable.

**3.7.2** *Sea Trials*

**3.7.2.1** After successful completion of deck trials the ship will be taken out for sea trials to try out its main and auxiliary machinery, in relation to the type of the hull and the stern gear installed.

**3.7.2.2.** Main engines’ trials will consist of following:

1. 30 minutes at rpm corresponding to 50 percent MCR; (Maximum continuous rating)
2. 30 minutes at rpm corresponding to 70 percent MCR;
3. 30 minutes at rpm corresponding to 90 percent MCR; and
4. 15 minutes at rpm corresponding to 100 percent MCR.

NOTE — This trial will apply to fishing vessels of 15 m length overall (L.O.A.) and above. For vessels of length less than 15 m, the engine power will be gradually built up and measurements recorded during a 4 h run at rpm corresponding to 100 percent MCR.

Engine RPM will be adjusted to achieve above propeller absorptions. During above runs, engine parameters like specific fuel consumption lubricating oil pressure, cooling water temperature exhaust gas temperatures, charge air pressure, etc, shall be monitored continuously.

**3.7.2.3** The behavior of important components of the asters gear like marine gear box, shaft bearings, etc, shall also be watched along with the main engine.

**3.7.2.4** The other machinery driven by the main engine like generators, hydraulic pumps shall be continuously watched.

**3.7.2.5** The auxiliary machinery shall be run continuously at full load under actual sea conditions to prove their reliability.

**3.7.2.6** All radio communication and navigational equipment available on board the vessel should work satisfactory. The radio communication should be able to use IRNSS-NAVIC requirements.

**3.7.2.7** *Maneuverability test*

The maneuverability of the vessel shall be checked by conducting the following trials:

1. Turning Circle — The vessel shall be turned to hard star-board and the time taken to make a full circle and the approximate diameter of the turning circle so made shall be recorded. The tests shall be repeated turning the vessel to hard port. The turning circle dia. shall not exceed 3.5 *L,* where *L* is the length of ship;

While describing the turning circle, the vessel shall be going full ahead, that is, the engine control shall be set at the position which gives 100 percent rpm on a straight run;

1. Crash Stop Ahead and Crash Stop Astern Test — The ability of the vessel to come to a stop in case of emergency shall be tested by suddenly stopping the engine and then putting it to full astern; and
2. Steering Gear — The steering gear shall be checked for its reliability by recording the time taken to go from hard port to hard star-board and vice-versa while the ship is going full speed ahead, Likewise the steering gear shall also be tested while going astern.

Means shall be provided to operate the rudder directly by manual power in case of failure of the control mechanism of the Steering gear

**3.8 Speed Trial**

**3.8.1** The vessel shall be subjected to the speed trials in a condition as close to that defined in **3.7.1.2 (b)**.

**3.8.2** Speed of the vessel shall be taken across the available measured mile. Two double runs shall be carried out and speed worked out using mean of means method.

**3.8.3** Speed obtained above shall be corrected for shallow water effect by calculation if depth of water below the heel in trial condition is less than 10 times the draft of the vessel. The value so obtained shall be compared with the guaranteed value.

**3.9 Fishing Trials**

**3.9.1** The fishing trials shall be carried out to ensure that the vessel has the capability to undertake the fishing operation for which it is designed.

**3.9.2** Actual fishing operations at least for a period of 2 h shall be done. During the fishing operation all deck equipment shall be checked for their proper functioning. In the case of trawl winch, the average heaving speed is to be checked. The capacity to tow and heave up the fishing gear shall be verified by the normal working of the deck equipment and fittings. The smoothness of various operations like shooting and hauling up the fishing gear, lifting the cod-end into the vessel and emptying it shall be checked.

**ANNEX A**

(*Foreword*)

**COMMITTEE COMPOSITION**

Inland, Harbour Crafts and Fishing Vessels Sectional Committee, TED 18

| *Organization* | *Representative*(*s*) |
| --- | --- |
| Indian Register of Shipping, Mumbai | Shri H. V. Ramesh **(*Chairperson*)** |
| American Bureau of Shipping, Mumbai | Shri A. N. Das  Shri Arnab Ghosh (*Alternate*) |
| Ashok Leyland Ltd, Mumbai | Shri C. G. Belsare  Shri Sumit Vyas (*Alternate*) |
| Central Institute of Fisheries Nautical and Engineering Training, Kochi | Shri Sunil B. Rangari |
| Central Institute of Fisheries Technology (ICAR), Kochi | Dr Leela Edwin  Shri M. V. Baiju (*Alternate*) |
| Chowgule and Co Private Limited, Mormugao | Shri P. Chakrabarty  Shri Khrisler Mascarenhas (*Alternate*) |
| Cochin University of Science and Technology, Department of Ship Technology, Cochin | Dr K. Shivaprasad  Shri Anishkumar M. N. (*Alternate*) |
| Cyriac Elias Voluntary Association (CEVA), Kochi | Fr Varghese Kokkadan  Dr Antony Gregory (*Alternate*) |
| Delhi Earth Station Space Applications Centre, Department of Space, New Delhi | Shrimati Shahana K. |
| Directorate General of Quality Assurance, New Delhi | Shri S. M. Bhosale  Shri Moninder Pal Singh (*Alternate*) |
| Directorate General of Shipping, Mumbai | Shri J. Senthil Kumar  Shri Gopikrishna C. (*Alternate*) |
| Directorate of Naval Architecture, Naval Headquarters,  New Delhi | Shri Sujit Baxi  Shri Pankaj Grover (*Alternate*) |
| Directorate of Naval Design, Naval Headquarters,  New Delhi | Shri K. S. N. Kumar |
| Dredging Corporation of India Ltd, Vizag | Prof G. Y. V. Victor  Capt S. Divakar (*Alternate*) |
| Fine Finish Organics Pvt. Ltd., Mumbai | Shri G. S. Prabhu  Shrimati Karishma Prabhu (*Alternate*) |
| Fishery Survey of India, Mumbai | Shri Shailendra Kumar Jaiswal |
| Goa Glass Fibre Limited, Goa | Shri Emani Venkata Rama Krishna  Shri Nitin Pandurang Sonam (*Alternate*) |
| Goa Shipyard Ltd., Goa | Shri Santosh Kumar Singh  Shri Dominic Cardoso (*Alternate*) |
| Indian Diesel Engine Manufacturers Association,  (IDEMA), New Delhi | Shri Arvind Ranganathan  Shri Karthik Sarma (*Alternate*) |
| Indian Institute of Technology Kharagpur | Shri Vishwanath Nagarajan  Prof O.P. Sha (*Alternate*) |
| Indian Institute of Technology Madras, Chennai | Shri Rajiv Sharma  Prof S. K. Bhattacharya (*Alternate*) |
| Indian Maritime University (IMU), Visakhapatnam | Shri Sheeja Janardhanan  Shri G. V. V. Pavan Kumar (*Alternate*) |
| Indian Register of Shipping, Mumbai | Shri S. Renganathan |
| Inland Waterways Authority of India, Noida | Shri S. V. K. Reddy |
| Institute of Marine Engineers India, Mumbai | Shri Sivaram Narayana Swami  Shri Anand Mohan Mani (*Alternate*) |
| Kerala Shipping and Inland Navigation Corporation Ltd, Kochi | Shri K. K. Abdul Gaffoor  Shri K. R. Anoop Kumar (*Alternate*) |
| Kolkata Port Trust, Kolkata | Capt A. K. Bagchi |
| Lloyd’s Register Asia, Mumbai | Shri C. R. Dash  Shri Srikanth Saripaka (*Alternate*) |
| Mazagon Dock Ltd, Mumbai | Shri Biju George  Shri Manoj R. Pai (*Alternate*) |
| Ministry of Ports, Shipping and Waterways, New Delhi | Shri Anil Pruthi  Shri Ramji Singh (*Alternate*) |
| Raksha Polycoats Pvt Ltd, Pune | Shri Abhijit Sarkar  Shri Abhijit Andurkar (*Alternate*) |
| Saertex India Pvt Ltd, Pune | Shrimati Deepa S.  Shri Milind Pande (*Alternate*) |
| Shipyards Association of India, New Delhi | Shri P. R. Govil |
| Shoft Shipyard Private Limited, Thane | Shri Binod Kumar Sah  Shri P. Ganesh Kumar (*Alternate*) |
| Timblo Drydocks Pvt Ltd, Margao | Cdr Subhash Mutreja  Cdr Raju Ganapathy (*Alternate*) |
| Titagarh Wagons Limited, Kolkata | Shri Vineet Shrivastava |
| Vedam Design and Technical Consultancy Pvt Ltd, Mumbai | Shri Paritosh Barui |
| In Personal Capacity (*A-1201, Raheja Sherwood, Near HUB Mail W. Exp. Highway, Goregaon* (*East*)*, Mumbai – 400063*) | Shri S. M. Rai |
| BIS Directorate General | Shri P. V Srikanth, Scientist ‘D’/Joint Director and Head (Transport Engineering) [Representing Director General (*Ex-officio*)] |
| *Member Secretary*  Shri Sharad Kumar  Scientist ‘D’/Joint Director  (Transport Engineering), BIS | |