

भारतीय मानक ब्यूरो
(केंद्रीय मुहर विभाग III)

हमारा संदर्भ : सी एम डी- III/16 : आई एस 1784

14 07 2020

विषय : आई एस 1784 के अनुपालन हेतु गाइडलाइन ।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

जे एस कविन कीर्थी विनायगम
वैज्ञानिक 'सी' (सी एम डी-III)

प्रमुख (सी एम डी-III)
सभी क्षेत्रीय/शाखा कार्यालय
आई टी एस विभाग — बीआईएस इंटरनेट पर डालने हेतू

BUREAU OF INDIAN STANDARDS
(Central Marks Department-III)

Our Ref: CMD-III/16: IS 1784

14 07 2020

Subject: **Guidelines for implementation of Revised IS 1784: 2020, “Screwed Closures for Drums”**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

JS Kavın Keerthy Vinayagam
Sc-C (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs

Copy to: ITS – for hosting on Intranet please

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: 1784

14 July 2020

Subject: Guidelines for implementation of Revised IS 1784:2020 - Screwed Closures for Drums

1. IS 1784:1998 has been revised as IS 1784: 2020 and has been published. The last date for implementation of the revised Standard is 15 December 2020 after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Requirement
4.1.1, 4.2.1	Grades of material has been modified as per latest version of Cross referred Standards.
4.3	Nominal Sheet thickness has been prescribed instead of Minimum thickness for Capseal.
Fig. 2 to Fig. 6	Slight changes in dimensions and Tolerances.

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: PM/ IS 1784/ 2/ July 2020.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by 15 December 2020. BOs shall ensure that no Licences are under operation as per the old Standard after 15 December 2020. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.**
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the revised Standard, wherever required, may be done during the next visit **which may normally be completed within three months of the last date of concurrent running.**
- (iii) If the Licensee fails to complete all actions by 15 December 2020, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto 15 December 2020 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 15 December 2020.
- (iii) Beyond 15 December 2020 no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto 15 December 2020 whichever is earlier.
6. The above guidelines come into force with immediate effect.

JS Kavın Keerthy Vinayagam
Sc C (CMD-III)

Head (CMD III)
DDG (Certification)