

प्रकाशिकी और फोटोनिक्स — प्रकाशीय तत्वों  
और प्रणालियों के लिए आरेखण तैयार करना  
भाग 7 गैर-सह्य डेटा 

Optics and Photonics —  
Preparation of Drawings for Optical  
Elements and Systems  
Part 7 Non-Toleranced Data

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भारतीय मानक ब्यूरो  
BUREAU OF INDIAN STANDARDS  
मानक भवन, 9 बहादुर शाह जफर मार्ग, नई दिल्ली - 110002  
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG  
NEW DELHI - 110002  
[www.bis.gov.in](http://www.bis.gov.in) [www.standardsbis.in](http://www.standardsbis.in)

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## NATIONAL FOREWORD

This Indian Standard (Part 7) which is identical to ISO 10110-11 : 2017 'Optics and photonics — Preparation of drawings for optical elements and systems — Part 11: Non-toleranced data' issued by the International Organization for Standardization (ISO) was adopted by the Bureau of Indian Standards on the recommendation of the Optics and Photonics Sectional Committee and approval of the Production and General Engineering Division Council.

This standard specifies the presentation of design and functional requirements for optical elements and systems in technical drawings used for manufacturing and inspection. This document also specifies the permissible deviations and material imperfections when these are not explicitly indicated.

IS 5920 (Part 1) supersedes the originally published Indian Standard IS 5920 : 1970 'Recommendation for the preparation of drawing for optical elements and system'.

This standard has been published in thirteen parts. The other parts in this series are:

- Part 1 General
- Part 2 Surface form tolerances
- Part 3 Centring tolerances
- Part 4 Surface imperfections
- Part 5 Surface texture
- Part 6 Surface treatment and coating
- Part 8 Aspheric surfaces
- Part 9 Wavefront deformation tolerance
- Part 10 Diffractive surfaces
- Part 11 Laser irradiation damage threshold
- Part 12 Stress birefringence, bubbles and inclusions, homogeneity, and striae
- Part 13 General description of surfaces and components

The text of ISO standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions are, however, not identical to those used in Indian Standards. Attention is particularly drawn to the following

- a) Wherever the words 'International Standard' appear referring to this standard, they should be read as 'Indian Standard'; and
- b) Comma (,) has been used as a decimal marker while in Indian Standards, the current-practice is to use a point (.) as the decimal marker.

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## **Introduction**

Non-toleranced data covers cases where information required to fabricate optical components is not included on drawings. It is effectively the default values for the standard, dependent on size of the optic for many of the values. Because these values are the default, they are intentionally chosen to be values deemed as loose fabrication requirements for industry. These values do not represent absolute limits, however, and can be made looser for given drawings and application.

The current revision is an update to the 1996 edition of this part of ISO 10110. This version includes a few additional parameters and has magnitudes of some values updated. The values are intended to represent reasonable loose quantities for current standard practice optical fabrication with traditional methodology. Although it is quite difficult to come up with universal values representing such standard practice, it is important to have quantities defined as defaults for cases where such information is not included on drawings, whether unintentional or by design choice.

Indian Standard

OPTICS AND PHOTONICS — PREPARATION OF  
DRAWINGS FOR OPTICAL ELEMENTS AND SYSTEMS  
PART 7 NON-TOLERANCED DATA

## 1 Scope

ISO 10110 specifies the presentation of design and functional requirements for optical elements and systems in technical drawings used for manufacturing and inspection.

This part of ISO 10110 specifies the permissible deviations and material imperfections when these are not explicitly indicated.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 10110-2, *Optics and optical instruments — Preparation of drawings for optical elements and systems — Part 2: Material imperfections — Stress birefringence*

ISO 10110-3, *Optics and optical instruments — Preparation of drawings for optical elements and systems — Part 3: Material imperfections — Bubbles and inclusions*

ISO 10110-4, *Optics and optical instruments — Preparation of drawings for optical elements and systems — Part 4: Material imperfections — Inhomogeneity and striae*

ISO 10110-5, *Optics and photonics — Preparation of drawings for optical elements and systems — Part 5: Surface form tolerances*

ISO 10110-6, *Optics and photonics — Preparation of drawings for optical elements and systems — Part 6: Centring tolerances*

ISO 10110-7, *Optics and photonics — Preparation of drawings for optical elements and systems — Part 7: Surface imperfection tolerances*

ISO 10110-8, *Optics and photonics — Preparation of drawings for optical elements and systems — Part 8: Surface texture; roughness and waviness*

## 3 Permissible deviations and material imperfections

Complete functional properties of an optical element, dimensions and tolerances as well as surface and material properties should be indicated in optical drawings.

The permissible deviations and material imperfections are given in [Table 1](#) when such quantities are not specified in drawings.

NOTE In cases in which the values given in [Table 1](#) are appropriate, the drawing can be simplified by omission of their indications.

These tolerances do not represent absolute limits. Even looser tolerances may be used; however, they shall then be indicated in the drawing.

If a drawing of an optical part contains no indication of qualities mentioned in the various parts of ISO 10110, the values of [Table 1](#) shall be applied. The surface texture specifications for an optical element in accordance with ISO 10110-8 shall always be given in the drawing; no implicit indication for surface texture is therefore given in this part of ISO 10110.

**Table 1 — Permissible deviations and material imperfections in case explicit indications are not given**

Property	Range of maximum (diagonal) dimension of the part			
	mm			
	2 up to 10	over 10 up to 30	over 30 up to 100	over 100 up to 300
Part diameter or edge length (mm)	+0/ -0,15	+0/ -0,15	+0/ -0,75	+0,2/ -1,5
Clear aperture to part edge (mm)	0,5	1	1	2
Thickness (mm)	±0,1	±0,2	±0,4	±0,8
Angle deviation of prisms and plate	±0° 30'	±0° 30'	±0° 30'	±0° 30'
Width of protective chamfer (mm)	0,1 to 0,3	0,3 to 0,5	0,3 to 0,8	0,8 to 1,6
Principal refractive index	±2,0 × 10 <sup>-3</sup>	±2,0 × 10 <sup>-3</sup>	±2,0 × 10 <sup>-3</sup>	±2,0 × 10 <sup>-3</sup>
Abbe number	±0,8 %	±0,8 %	±0,8 %	±0,8 %
Stress birefringence in accordance with ISO 10110-2 (nm/cm)	0/20	0/20	0/30	0/40
Bubbles and inclusions in accordance with ISO 10110-3	1/3 × 0,16	1/5 × 0,25	1/5 × 0,4	1/5 × 0,63
Inhomogeneity and striae in accordance with ISO 10110-4	2/1;1	2/1;1	2/0;1	2/0;1
Surface form tolerances in accordance with ISO 10110-5	3/5(1)	3/5(2)	3/5(2) (all Ø 30 mm)	3/8(2) (all Ø 60 mm)
Centring tolerances in accordance with ISO 10110-6	4/20'	4/10'	4/10'	4/10'
Surface imperfections in accordance with ISO 10110-7	5/3 × 0,16	5/5 × 0,25	5/5 × 0,4	5/5 × 0,63
NOTE 1 This part of ISO 10110 does not provide implicit specifications for laser irradiation damage threshold (see ISO 10110-17), or additional surface imperfections for coated optics for edge chips (see ISO 10110-7).				
NOTE 2 Default numbers apply to the finished part.				
NOTE 3 Principal refractive index and Abbe number variation may be assessed at convenient wavelength values because differences between these parameters at different wavelengths is assumed to be inconsequential for non-toleranced data (see ISO 12123).				

## Bibliography

- [1] ISO 7944, *Optics and optical instruments — Reference wavelengths*
- [2] ISO 10110-17, *Optics and photonics — Preparation of drawings for optical elements and systems — Part 17: Laser irradiation damage threshold*
- [3] ISO 12123, *Optics and photonics — Specification of raw optical glass*



(Continued from second cover)

In this adopted standard, reference appears to certain International Standards for which Indian Standards also exist. The corresponding Indian Standards, which are to be substituted in their respective places, are listed below along with their degree of equivalence for the editions indicated:

<i>International Standard</i>	<i>Corresponding Indian Standard</i>	<i>Degree of Equivalence</i>
ISO 10110-2 Optics and optical instruments — Preparation of drawings for optical elements and systems — Part 2: Material imperfections — Stress birefringence	IS 5920 (Part 12) : 2024/ ISO 10110-18 : 2018 Optics and photonics — Preparation of drawings for optical elements and systems: Part 12 Stress birefringence, bubbles and inclusions, homogeneity, and striae (ISO 10110-2 has been amalgamated into ISO 10110-18)	Identical
ISO 10110-3 Optics and optical instruments — Preparation of drawings for optical elements and systems — Part 3: Material imperfections — Bubbles and inclusions	IS 5920 (Part 12) : 2024/ ISO 10110-18 : 2018 Optics and photonics — Preparation of drawings for optical elements and systems: Part 12 Stress birefringence, bubbles and inclusions, homogeneity, and striae  ISO 10110-3 has been amalgamated into ISO 10110-18)	Identical
ISO 10110-4 Optics and optical instruments — Preparation of drawings for optical elements and systems — Part 4: Material imperfections — Inhomogeneity and striae	IS 5920 (Part 12) : 2024/ ISO 10110-18 : 2018 Optics and photonics — Preparation of drawings for optical elements and systems: Part 12 Stress birefringence, bubbles and inclusions, homogeneity, and striae (ISO 10110-4 has been amalgamated into ISO 10110-18)	Identical
ISO 10110-5 Optics and photonics — Preparation of drawings for optical elements and systems — Part 5: Surface form tolerance	IS 5920 (Part 2) : 2024/ ISO 10110-5 : 2015 Optics and photonics — Preparation of drawings for optical elements and systems: Part 2 Surface form tolerance	Identical
ISO 10110-6 Optics and photonics — Preparation of drawings for optical elements and systems — Part 6: Centring tolerance	IS 5920 (Part 3) : 2024/ ISO 10110-6 : 2015 Optics and photonics — Preparation of drawings for optical elements and systems: Part 3 Centring tolerances	Identical
ISO 10110-7 Optics and photonics — Preparation of drawings for optical elements and systems — Part 7: Surface imperfection	IS 5920 (Part 4) : 2024/ ISO 10110-7 : 2017 Optics and photonics — Preparation of drawings for optical elements and systems: Part 4 Surface imperfection	Identical
ISO 10110-8 Optics and photonics — Preparation of drawings for optical elements and systems — Part 8: Surface texture	IS 5920 (Part 5) : 2024/ ISO 10110-8 : 2019 Optics and photonics — Preparation of drawings for optical elements and systems: Part 5 Surface texture 	Identical

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### Review of Indian Standards

Amendments are issued to standards as the need arises on the basis of comments. Standards are also reviewed periodically; a standard along with amendments is reaffirmed when such review indicates that no changes are needed; if the review indicates that changes are needed, it is taken up for revision. Users of Indian Standards should ascertain that they are in possession of the latest amendments or edition by referring to the website-[www.bis.gov.in](http://www.bis.gov.in) or [www.standardsbis.in](http://www.standardsbis.in).

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### Amendments Issued Since Publication

Amend No.	Date of Issue	Text Affected

## BUREAU OF INDIAN STANDARDS

### Headquarters:

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002

Telephones: 2323 0131, 2323 3375, 2323 9402

Website: [www.bis.gov.in](http://www.bis.gov.in)

### Regional Offices:

Central : 601/A, Konnectus Tower -1, 6<sup>th</sup> Floor,  
DMRC Building, Bhavbhuti Marg, New  
Delhi 110002

Telephones

{ 2323 7617

Eastern : 8<sup>th</sup> Floor, Plot No 7/7 & 7/8, CP Block, Sector V,  
Salt Lake, Kolkata, West Bengal 700091

{ 2367 0012  
2320 9474

Northern : Plot No. 4-A, Sector 27-B, Madhya Marg,  
Chandigarh 160019

{ 265 9930

Southern : C.I.T. Campus, IV Cross Road, Taramani, Chennai 600113

{ 2254 1442  
2254 1216

Western : 5<sup>th</sup> Floor/MTNL CETTM, Technology Street, Hiranandani Gardens, Powai  
Mumbai 400076

{ 25700030  
25702715

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