

Item 3 DRAFT STANDARDS FOR FINALIZATION

3.1 PGD 38(18690) Stainless Steel Feeding Bottle for Infants — Specification

The Committee reviewed the comments received from Mr. Anup Chandra and decided as follows.

Sl. No.	Clause/Subclause/Para/Table/Fig. No.	Type of Comments (General/Editorial/Technical)	Comment	Decision
1	Annex B	Technical	Specify retention period of 2.5 kg load. After that deformation to be measured, say 30 min.	The Committee considered the comment and accordingly modified the Annex B. (See Annex II (Page 13-14)].
2	Annex D	Technical	Remove table and give reference of IS 2500.	The Committee decided to retain the sampling method.

The Committee finalized the document with modification as given in the table above. The finalized draft is attached at **Annex III**.

3.2 PGD 38(19358) Three Piece Round Open Top Metal Cans for Foods and Beverages — Specification

The Committee finalized the document with the changes as given below. The finalized draft is attached at **Annex IV**.

Sl. No.	Clause/Fig.	Change
1.	Fig. 17 and Fig. 18	Interchange Fig. 17 and Fig.18
2.	Clause 5.1.7	Substitute ‘Tinplate surface shall be oiled with dioctyl sebacate or butyl stearate oil (See IS 12591)’ for ‘Tinplate surface shall be oiled with dioctylsebacate’
3.	Clause 5.1.8	Delete ‘Chrome level in the passivation layer in the range of $0.50 \pm 0.15 \mu\text{g}/\text{cm}^2$ is recommended.’
4.	Clause 8.3.2	Replace Paragraph 1 with the following: ‘The specific migration shall not exceed the maximum limit given in table below. The sample for the specific migration test shall be prepared as per IS 9845 wherein the lacquer would be exposed to the simulants. The extracted simulants shall be then detected for elements given in Sl. No. 1-8 of table below in accordance with the test method specified in IS 3025 (Part 2) or IS 3025 (Part 65). DEHP shall be measured as per the method specified in ISO 18856.’

3.3 PGD 38(19359) Lacquers and Decorative Finishes for Open Top Metal Cans for Foods and Beverages — Specification

The Committee reviewed the comments received from Hindustan Tin Works and decided as follows.

Sl. No.	Clause/Subclause/ Para/Table/Fig. No.	Type of Comments (General/Editorial/ Technical)	Comment	Decision
1	Clause A-4.1	Technical	Substitute 'Area' for '0.25'.	The Committee accepted the comment. In addition, the committee modified the item (a) and item (b) of clause A-4.1. The modified clause A-4.1 is given in Annex II (Page 13-14).
2	Clause A-10.4	Technical	Insert the following at the end: 'This is applicable for double coat lacquer application only.'	The Committee discussed and decided to add values for single coat lacquer application as the existing table was applicable only to double coat lacquer.

Also, the Committee decided to replace clause 5.5.2.1 with the following:

'The specific migration shall not exceed the maximum limit given in Table 5. The sample for the specific migration test shall be prepared as per IS 9845 wherein the lacquer would be exposed to the simulants. The extracted simulants shall be then detected for elements given in Sl. No. 1-8 of Table 5 in accordance with the test method specified in IS 3025 (Part 2) or IS 3025 (Part 65). DEHP shall be measured as per the method specified in ISO 18856.'

The Committee finalized the document with modifications as given above. The finalized draft is attached at **Annex V**.